CESSNA™ 177

PARTS CATALOG - 1968 thru 1976

Click on a link below

LIST OF PARTS FIGURES

INTRODUCTION

UPHOLSTERY & INTERIOR TRIM

ALPHABETICAL INDEX

PARTS LISTING

NUMERICAL INDEX

TOOLBAR HELP **REVISION INFO**

Open/Close Bookmarks

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TOOLBAR HELP

 The **Print** button allows you to print any specific page(s).

 The **Show/Hide Navigation Pane** button opens or closes the lefthand column of bookmarks or thumbnails. Click on this button and the Actual Size or Fit Width button to enlarge text for reading.

 The **Hand** tool enables you to move a single document page on the screen when the page does not fit within the main window. Drag the hand tool in the direction you want to move the page. A pointing hand indicates a hyperlink is present at that location.

 The **Zoom** tool magnifies and reduces the page display. The "+" zooms in. To view the "-" and zoom out, choose the Zoom tool and hold down the Ctrl key. Click on the hand tool and the Actual Size button to exit and resize the page.

 The **First Page** button moves the document to the first page.

 **Previous Page** – moves you back one page in the document.

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 The **Last Page** button moves the document to the last page.

 The **Go Back** and **Go Forward** buttons retrace your steps through a document, moving to each view in the order visited.

 The **Actual Size** button displays the page at 100%.

 The **Fit Page** button scales the page to fit within the window.

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The lower toolbar (shown below) provides some of the same functions but provides some additional information. The page number matches the page number printed on the current document page (12-1). The zoom level is also shown (100%). The down arrow button to the right of the zoom level allows for zoom adjustment. The double arrow button on the far left will open/close the navigation pane. The buttons on both sides of the page number provide the same paging functions as the upper toolbar paging buttons.



For additional help, click on the **Help** command on the right side of the top command line. Click on the **Go Back** button to return to the manual.

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Cessna®

AIRCRAFT COMPANY

PAWNEE DIVISION

Wichita, Kansas

THIS CATALOG SUPERSEDES ALL 177 PARTS CATALOGS

DATED: 15 JULY 1967 THRU 1 JULY 1974

15 JUNE 1975

P532-12–RAND–1500–7/75

INSERT LATEST CHANGED PAGES. DESTROY SUPERSEDED PAGES.

LIST OF EFFECTIVE PAGES

Dates of issue for original and changed pages are:

Original . . . 0 . . . 15 June 1975

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 498 CONSISTING OF THE FOLLOWING:

Page No.	Change No.	Page No.	Change No.	Page No.	Change No.	Page No.	Change No.
Title	0	60	0	111J thru 111V	0	149B blank	0
A	0	61A	0	112	0	150	0
i thru iv	0	61B	0	113	0	151	0
iva thru ivh	0	62 thru 74	0	113A thru 113X	0	151A	0
v thru xiv	0	74A blank	0	114	0	151B	0
xiva thru xivl	0	74B	0	114A thru 114F	0	152 thru 157	0
xivm blank	0	74C	0	115	0	157A blank	0
xv thru xxx	0	74D blank	0	115A thru 115D	0	157B	0
1 thru 5	0	75 thru 81	0	116	0	158 thru 163	0
5A	0	81A	0	117	0	163A thru 163C	0
5B	0	81B	0	117A thru 117D	0	163D blank	0
6	0	82 thru 85	0	118	0	164 thru 166	0
7	0	85A thru 85D	0	119	0	166A blank	0
7A thru 7E	0	86 thru 91	0	119A thru 119F	0	166B	0
7F blank	0	91A	0	120	0	167	0
8 thru 10	0	91B	0	121	0	167A thru 167D	0
10A	0	92	0	121A	0	168 thru 173	0
10B blank	0	93	0	121B	0	173A	0
11 thru 19	0	93A thru 93D	0	122 thru 125	0	173B blank	0
19A thru 19H	0	93E blank	0	125A thru 125F	0	173C	0
20 thru 34	0	93F	0	126	0	173D	0
35 blank	0	94	0	127	0	174 thru 178	0
36 thru 39	0	95	0	127A	0	179 blank	0
39A	0	95A	0	127B blank	0	179A	0
39B	0	95B blank	0	127C thru 127F	0	179B	0
40 thru 43	0	96 thru 99	0	128 thru 133	0	180	0
43A	0	99A thru 99D	0	133A thru 133E	0	181	0
43B	0	100 thru 103	0	133F blank	0	181A	0
44	0	103A thru 103M	0	133G	0	181B	0
45	0	104	0	133H	0	182 thru 189	0
45A	0	105	0	134	0	189A	0
45B blank	0	105A	0	135	0	189B blank	0
46	0	105B blank	0	135A thru 135C	0	190 thru 196	0
47	0	105C thru 105K	0	135D blank	0	197 blank	0
47A thru 47D	0	106	0	136 thru 139	0	198	0
48 thru 55	0	107	0	139A	0	199	0
55A	0	107A	0	139B	0	200 blank	0
55B blank	0	107B	0	140 thru 142	0	201 thru 247	0
56 thru 59	0	108 thru 111	0	143 blank	0	248 blank	0
59A	0	111A thru 111G	0	144 thru 149	0		
59B	0	111H blank	0	149A	0		

Upon receipt of the second and subsequent changes to this book, personnel responsible for maintaining this publication in current status should ascertain that all previous changes have been received and incorporated.

* The asterisk indicates pages changed, added, or deleted by the current change.

INTRODUCTION.

This illustrated parts catalog has been prepared to aid you in easily and quickly identifying parts of the models covered herein.

This catalog features an index system consisting of:

1. An alphabetical index located in the front of the catalog.

2. A numerical index located in the back of the catalog, which lists all parts and figures in which they appear.

STANDARD PARTS.

Many parts having standard usage have been incorporated into the Cessna Standard System. Parts in this group are designated with the part number prefix "S".

For standard hardware items such as Tinnerman nuts, clamps, etc., "AN" and "NAS" numbers have been used.

USABLE ON CODES....Serial listings in this catalog are noted by a letter code located in the usable on code column which is the extreme right hand column of the parts list page. Usable on codes are applicable only to the figure on which they appear. The code letters and the serials to which they apply are listed at the end of the figure.

If no usable on code appears opposite a first column listing of the figure, the usage is applicable to all models and serials covered by this catalog. If no usable on code appears opposite any indented listing, the usage is applicable to all models and serials covered by the figure on which it appears.

Bold face type serials appearing on certain figures are for quick reference to large blocks of airplanes.

NON-INTERCHANGEABLE PARTS....When parts are not interchangeable with earlier models, all parts applicable to the particular usage are listed. The letter code for the individual part usage is listed in the usable on column opposite each part. Care should be exercised in determining proper serial when ordering to insure receipt of correct part.

INTERCHANGEABLE PARTS....When a later design part is completely interchangeable with the part it replaces, both parts will be serialized and the notation "when exhausted use ___", or the abbreviation, "WEU ___" will be entered following the listing of the earlier design part. This means that the earlier design part should be used on airplanes to which they apply until the supply of these parts is exhausted---after which time the later design part must be used. This is done to simplify stocking of parts by our distributors and dealers. The earlier part is as good, physically and functionally, as the later design part---the difference being the later design part can be used on more than one block of airplane serials.

SYMBOLS & PART NUMBER TERMS.

NP - The symbol "NP" appearing in the units per assembly column denotes that the item it appears opposite is not procurable.

AR - The symbol "AR" appearing in the units per assembly column denotes "As Required" and is used to indicate bulk quantity where an indefinite amount is used.

The following is a list of abbreviations that may appear in the description nomenclature:

ALT - Alternate part	INSTL - Installation
ASSY - Assembly	LH - Left hand
BKI - Bulk item	RH - Right hand
FSO - For spares order	WEU - When exhausted use

Other key letter symbols spaced apart from and following the part nomenclature are for cataloging and manufacturing purposes only and are not to be considered by the customer.

A blank entry in the part number column appears before an unprocurable part or installation which is also denoted in the "Units Per Assembly" column by the use of the symbol NP.

GROUP ASSEMBLY PARTS LIST ARRANGEMENT.

This section lists all replaceable items in the airplane and these items are detailed on illustrations throughout the section. The index numbers on the illustration are keyed to each accompanying parts list. The purpose of the index numbers is to provide complete and positive identification of the article, but should not be used for procurement purposes.

a. The figure and index number column of the parts list shows the figure number once at the beginning of the list. The figure number is followed by a dash and the indexed number. The remaining index numbers are preceded by dash only.

b. The part number column identifies the item by part number.

c. In the description column, relationship of items covered is shown by the degree of indention of each item, for example: The wing assembly (Figure 3) is listed in column (1) of the description column. The wing structure, is the next lower assembly and is therefore listed in column (2).

d. If two or more assemblies contain a majority of identical parts or the assemblies are left or right hand, the assemblies are listed together and the next lower assemblies or detail parts are listed as common for both assemblies, with the differing parts coded for usage on the correct major assembly.

e. Attaching parts are listed immediately beneath the item to be attached and preceding any detail parts of the item. They are listed in the same column as the item they attach and are preceded by the caption "Attaching Parts." The end of the attaching parts listing is followed by a separating symbol ---*---.

f. The quantity listed in the "Units Per Assembly" column for attaching parts denotes the quantity necessary to attach only one part. Total quantity necessary to attach more than one part is obtained by multiplying the attaching parts quantity by the number of parts attached.

g. Component parts of the complete airplane which are not included in any assembly, but which are used in conjunction with, or attach to certain assemblies, are listed either preceding the first detail or following the last detail of the assembly or installation, and in the same column as the major assembly or installation.

h. The quantities listed in the "Units Per Assembly" column are the quantity used per figure.

ACCESSORY KITS.

For accessory kit listings, refer to separate Accessory Kit Catalog.

BULK ITEMS.

Certain items such as flexible air hose, rubber mouldings and channels, windshield sealing strips etc., are noted in the catalog listings as bulk items. These listings also note the cut length of these materials for one installation. When an item is listed as a bulk item, it will be supplied to the dealer in the most convenient bulk length or quantity. Reference to the cut length or quantity per installation provides for the most satisfactory disbursement to the customer.

HOW TO ORDER.

USE YOUR CATALOG TO ORDER PARTS. Use parts and Accessories Order Form, which will be supplied by Cessna on request. Give complete information on addresses and make sure the part number and part name are as shown in the catalog. Be sure to specify quantities. Specify how the order is to be shipped, otherwise it will be sent out in the manner that seems best to the shipper.

SERIAL, COLOR, & CORROSION PROOFING.

Be sure to indicate model and serial number of the airplane. Serial number is very important to properly identify parts used on each airplane. When color is involved refer to "Upholstery & Interior Trim" section for example. If corrosion proofing is desired add the letters "CP" following the part number.

DISTRIBUTOR ORDERS.

Distributors will send all orders to the factory with instructions as to the shipping destination. The factory prefers not to make C.O.D. shipments for the distributor and all billing will be made to the distributor in the case of direct shipments.

DEALER ORDERS.

Dealers will place all of their parts order requirements with their distributor. The factory will not honor orders received directly from a dealer. It will be necessary for us to forward it to the distributor for his action. Therefore, dealer orders sent direct to the distributor will result in much faster delivery on any parts that are required.

RETAIL ORDERS.

Retail orders will not be honored by the factory. They are to be placed with the dealer or distributor in the owner's territory and when received directly by the factory will be forwarded to the distributor from whose territory it was received. Considerable saving in time will result to the owner if his orders are placed with his dealer or distributor.

Cessna

Cessna Aircraft Company reserves the right to cancel, add or change the parts and assemblies described in this catalog without notice.

Cessna

"All aircraft, regardless of manufacturer, are certificated under model number designations. However, popular names are often used for marketing purposes. To provide a consistent method of referring to the various aircraft, model numbers will be used in this publication unless names are required to differentiate between versions of the same basic model. The following table provides a cross reference listing of popular name vs. model numbers."

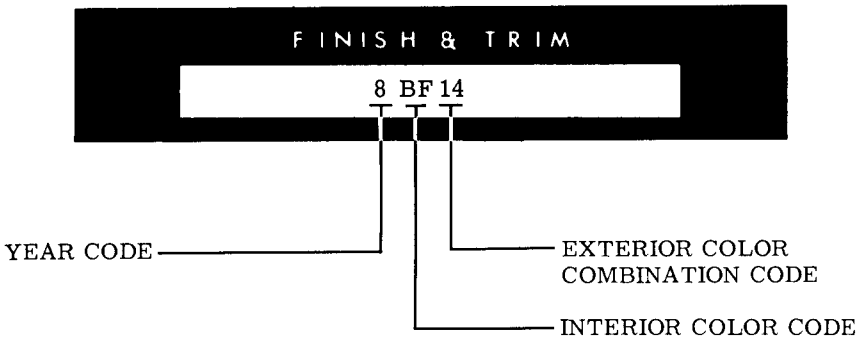
NAME	MODEL YEAR	MODEL	SERIALS	
			BEGINNING	ENDING
177 OR CARDINAL	1968	177	17700001	17701164
177 OR CARDINAL	1969	177A	17701165	17701370
177 OR CARDINAL	1970	177B	17701371	17701530
177 OR CARDINAL	1971	177B	17701531	17701633
177 OR CARDINAL	1972	177B	17701634	17701773
177 OR CARDINAL	1973	177B	17701774	17701973
177 OR CARDINAL	1974	177B	17701974	17702123
177, CARDINAL OR CARDINAL II	1975	177B	17702124	17702313
CARDINAL OR CARDINAL II	1976	177B	17702314	

FINISH & TRIM PLATE

The "FINISH AND TRIM" plate is located on the forward edge of the left cabin door.

This plate indicates the model year, interior color scheme and the exterior paint combination.

The following diagram is an example showing the sequence and definition of each code symbol on the "FINISH AND TRIM" plate.



FINISH & TRIM NUMBER
8 = 1968 Model Year
BF = Blue Interior Scheme (Fabric)
BV = Blue Interior Scheme (Vinyl)
14 = Vestal White & Venice Blue Met. Exterior
214 = Vestal White & Venice Blue Met. Exterior (Overall)
314 = Vestal White & Venice Blue Met. Exterior (Color Reversal)

MODEL 177 PAINT CODE CHART MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR CODE	COLOR	INTERIOR PAINT (INTERIOR COLOR CODE) BF	BV	CF	CV	SERIAL LISTING
1968	8	BF	Blue Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17700001 THRU 17701164
		BV	Blue Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	
		CF	Avocado Fabric	BLUE (LACQUER) CES1054-798	BLUE (LACQUER) CES1054-798	AVOCADO (LACQUER) CES1054-796	ACOCADO (LACQUER) CES1054-796	
		CV	Avocado Vinyl	(VINYL) CES1054-799	(VINYL) CES1054-799	(VINYL) CES1054-797	(VINYL) CES1054-797	
				DF	DV	GF	GV	
		DF	Red Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	
		DV	Red Vinyl	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	
		GF	Tan Fabric	RED (LACQUER) CES1054-718	RED (LACQUER) CES1054-718	TAN (LACQUER) CES1054-717	TAN (LACQUER) CES1054-717	
		GV	Tan Vinyl	(VINYL) CES1054-750	(VINYL) CES1054-750	(VINYL) CES1054-749	(VINYL) CES1054-749	

EXTERIOR PAINT CODE	COLOR COMBINATIONS	
10 210 310	VESTAL WHITE CES1054-802 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)
11 211 311	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
12 212 312	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)
13 213 313	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
14 214 314	VESTAL WHITE CES1054-802 (ACRYLIC)	VENICE BLUE MET. CES1054-833 (ACRYLIC)
15 215 315	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
16 216 316	VESTAL WHITE CES1054-802 (ACRYLIC)	RACING GREEN CES1054-805 (ACRYLIC)
17 217 317	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDEN ROD CES1054-803 (ACRYLIC)
18 218 318	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
19 219 319	VESTAL WHITE CES1054-802 (ACRYLIC)	BELFAST BROWN CES1054-773 (ACRYLIC)
20 220 320	VESTAL WHITE CES1054-802 (ACRYLIC)	IMPERIAL BURGUNDY MET (ACRYLIC) CES1054-767
21 221 321	VESTAL WHITE CES1054-802 (ACRYLIC)	PINEHURST GREEN CES1054-836 (ACRYLIC)
22 222 322	VESTAL WHITE CES1054-802 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)
23 223 323	VESTAL WHITE CES1054-802 (ACRYLIC)	CHESTNUT MET. CES1054-845 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

MODEL 177

PAINT CODE CHART

MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR COLOR	INTERIOR PAINT INTERIOR COLOR CODE BF	BV	DF	DV	SERIAL LISTING	EXTERIOR PAINT CODE	COLOR COMBINATIONS	
1969	9	BF Royal blue fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17701165 THRU 17701370	901 2901 3901	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
								902 2902 3902	VESTAL WHITE CES1054-802 (ACRYLIC)	BAROQUE GOLD MET CES1054-913 (ACRYLIC)
								903 2903 3903	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)
								904 2904 3904	VESTAL WHITE CES1054-802 (ACRYLIC)	BELFAST BROWN CES1054-773 (ACRYLIC)
								905 2905 3905	VESTAL WHITE CES1054-802 (ACRYLIC)	NORDIC BLUE MET CES1054-778 (ACRYLIC)
								906 2906 3906	VESTAL WHITE CES1054-802 (ACRYLIC)	CATALINA BLUE MET CES1054-914 (ACRYLIC)
								907 2907 3907	VESTAL WHITE CES1054-802 (ACRYLIC)	IMPERIAL BURGUNDY MET CES1054-767 (ACRYLIC)
								908 2908 3908	VESTAL WHITE CES1054-802 (ACRYLIC)	EMERALD GREEN MET CES1054-846 (ACRYLIC)
								950 3950	VESTAL WHITE CES1054-802 (ACRYLIC)	EMERALD GREEN MET CES1054-846 (ACRYLIC)
								951 3951	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
								952 3952	TANGIER BEIGE CES1054-916 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
								953 3953	VESTAL WHITE CES1054-802 (ACRYLIC)	IMPERIAL BURGUNDY MET CES1054-767 (ACRYLIC)
								954 3954	TANGIER BEIGE CES1054-916 (ACRYLIC)	IMPERIAL BURGUNDY MET CES1054-767 (ACRYLIC)
								955 3955	POLARIS BLUE CES1054-917 (ACRYLIC)	CATALINA BLUE MET CES1054-914 (ACRYLIC)
								956 3956	VESTAL WHITE CES1054-802 (ACRYLIC)	CATALINA BLUE MET CES1054-914 (ACRYLIC)
								957 3957	POLARIS BLUE CES1054-917 (ACRYLIC)	NORDIC BLUE MET CES1054-778 (ACRYLIC)
								958 3958	VESTAL WHITE CES1054-802 (ACRYLIC)	NORDIC BLUE MET CES1054-778 (ACRYLIC)
								959 3959	SUN YELLOW CES1054-918 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)
								960 3960	SUN YELLOW CES1054-918 (ACRYLIC)	BAROQUE GOLD MET CES1054-913 (ACRYLIC)
								961 3961	SUN YELLOW CES1054-918 (ACRYLIC)	BELFAST BROWN CES1054-773 (ACRYLIC)
								962 3962	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)
								963 3963	VESTAL WHITE CES1054-802 (ACRYLIC)	KINGSTON GREEN MET CES1054-919 (ACRYLIC)
		BV Royal Blue Vinyl	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193				
		DF Dragon Red Fabric	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482				
		DV Dragon Red Vinyl	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531				
			BLUE (LACQUER) CES1054-906 (VINYL) CES1054-907	BLUE (LACQUER) CES1054-906 (VINYL) CES1054-907	RED (LACQUER) CES1054-904 (VINYL) CES1054-905	RED (LACQUER) CES1054-904 (VINYL) CES1054-905				
			GF	GV	HF	HV				
		GF Canyon Tan Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156				
		GV Canyon Tan Vinyl	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193				
		HF Veldt Gold Fabric	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482				
		HV Veldt Gold Vinyl	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531	LIGHT GRAY (LACQUER) CES1054-531				
			TAN (LACQUER) CES1054-717 (VINYL) CES1054-749	TAN (LACQUER) CES1054-717 (VINYL) CES1054-749	GOLD (LACQUER) CES1054-908 (VINYL) CES1054-909	GOLD (LACQUER) CES1054-908 (VINYL) CES1054-909				

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

MODEL 177 PAINT CODE CHART MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR		INTERIOR PAINT (INTERIOR COLOR CODE)				SERIAL LISTING
		CODE	COLOR	AF	AV	BF	BV	
1970	O	AF	Clove Brown Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	17701371 THRU 17701530
		AV	Clove Brown Vinyl	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	
		BF	Silver Teal Fabric	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	
		BV	Silver Teal Vinyl	BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-972	BLUE (LACQUER) CES1054-972	
				MF	MV	CF	CV	
		MF	Merigold Fabric	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	
		MV	Merigold Vinyl	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	DULL BLACK (LACQUER) CES1054-193	
		CF	Light Olive Fabric	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	
		CV	Light Olive Vinyl	MARIGOLD (LACQUER) CES1054-973	MARIGOLD (LACQUER) CES1054-973	OLIVE (LACQUER) CES1054-971	OLIVE (LACQUER) CES1054-971	

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
701 2701 *4701	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	
702 2702 *4702	VESTAL WHITE CES1054-802 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)	
703 2703 *4703	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	
704 2704 *4704	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)	
705 2705 *4705	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
706 2706 *4706	VESTAL WHITE CES1054-802 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)	
707 2707 *4707	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	
708 2708 *4708	VESTAL WHITE CES1054-802 (ACRYLIC)	VENICE BLUE MET CES1054-833 (ACRYLIC)	
709 2709 *4709	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	
710 2710 *4710	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
741 *4741	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)
751 *4751	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
770 *4770	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)
771 *4771	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
772 *4772	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	VENICE BLUE MET CES1054-833 (ACRYLIC)
773 *4773	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)
775 *4775	VESTAL WHITE CES1054-802 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
776 *4776	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)
777 *4777	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
778 *4778	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDFIN MET CES1054-965 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
779 *4779	VESTAL WHITE CES1054-802 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	BLACK CHERRY MET CES1054-964 (ACRYLIC)
780 *4780	VESTAL WHITE CES1054-802 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
782 *4782	VESTAL WHITE CES1054-802 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)
786 *4786	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	GLENWOOD GREEN MET CES1054-768 (ACRYLIC)

NOTE *; 4000 SERIES NUMBERS, USE CES1054-967 LUSTER WHITE IN PLACE OF CES1054-802 VESTAL WHITE.

MODEL 177 PAINT CODE CHART MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR CODE	COLOR
1971	1	AF	Clove Brown Fabric
		AV	Clove Brown Vinyl
		BF	Holiday Blue Fabric
		BV	Holiday Blue Vinyl
		CF	Picnic Green Fabric
		CV	Picnic Green Vinyl
		DF	Fiesta Red Fabric
		DV	Fiesta Red Vinyl
		EL	Cloud Gray Leather
		FL	Ebony Leather
		HL	Palamino Tan Leather
		DL	Fiesta Red Leather

INTERIOR PAINT

INTERIOR COLOR CODE

AF	AV	BF	BV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A25	BLUE (LACQUER) CES1054-A25

CF	CV	DF	DV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
GREEN (LACQUER) CES1054-A31	GREEN (LACQUER) CES1054-A31	RED (LACQUER) CES1054-A28	RED (LACQUER) CES1054-A28

EL	FL	HL	DL
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
			RED (LACQUER) CES1054-A28

SERIAL LISTING

17701531 THRU 17701633

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
101 V101	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	
102 V102	VESTAL WHITE CES1054-802 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)	
103 V103	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	
104 V104	VESTAL WHITE CES1054-802 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)	
105 V105	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
106 V106	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	
L101	LUSTER WHITE CES1054-967 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	
L102	LUSTER WHITE CES1054-967 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)	
L103	LUSTER WHITE CES1054-967 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	
L104	LUSTER WHITE CES1054-967 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)	
L105	LUSTER WHITE CES1054-967 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
L106	LUSTER WHITE CES1054-967 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	
171V	VESTAL WHITE CES1054-802 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
172V	VESTAL WHITE CES1054-802 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	VENICE BLUE CES1054-833 (ACRYLIC)
173V	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
174V	VESTAL WHITE CES1054-802 (ACRYLIC)	FLEET BLUE CES1054-A20 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
175V	VESTAL WHITE CES1054-802 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)	GOLDEN MET CES1054-965 (ACRYLIC)
176V	VESTAL WHITE CES1054-802 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
177V	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)
178V	VESTAL WHITE CES1054-802 (ACRYLIC)	CAVALIER GREEN MET CES1054-A22 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)
171L	LUSTER WHITE CES1054-967 (ACRYLIC)	BUTTERSCOTCH CES1054-990 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)
172L	LUSTER WHITE CES1054-967 (ACRYLIC)	BLUE WING MET CES1054-968 (ACRYLIC)	VENICE BLUE CES1054-833 (ACRYLIC)
173L	LUSTER WHITE CES1054-967 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
174L	LUSTER WHITE CES1054-967 (ACRYLIC)	FLEET BLUE CES1054-A20 (ACRYLIC)	COLONIAL BLUE MET CES1054-A21 (ACRYLIC)
175L	LUSTER WHITE CES1054-967 (ACRYLIC)	DUBONNET CES1054-A18 (ACRYLIC)	GOLDEN MET CES1054-965 (ACRYLIC)
176L	LUSTER WHITE CES1054-967 (ACRYLIC)	SILVER MIST MET CES1054-969 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)
177L	LUSTER WHITE CES1054-967 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)
178L	LUSTER WHITE CES1054-967 (ACRYLIC)	CAVALIER GREEN MET CES1054-A22 (ACRYLIC)	SEAL BROWN MET CES1054-A17 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

MODEL 177 PAINT CODE CHART MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR CODE	INTERIOR COLOR
1972	2	AF	Java Gold Fabric
		AV	Java Gold Vinyl
		BF	Bogota Blue Fabric
		BV	Bogota Blue Vinyl
		CF	Cypress Green Fabric
		CV	Cypress Green Vinyl
		DF	Tahitian Red Fabric
		DV	Tahitian Red Vinyl
		EL	Cloud Gray Leather
		FL	Ebony Leather
		HL	Palamino Tan Leather
		DL	Tahitian Red Leather

INTERIOR PAINT

INTERIOR COLOR CODE

AF	AV	BF	BV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A41	BLUE (LACQUER) CES1054-A41

CF	CV	DF	DV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
GREEN (LACQUER) CES1054-A45	GREEN (LACQUER) CES1054-A45	RED (LACQUER) CES1054-A49	RED (LACQUER) CES1054-A49

EL	FL	HL	DL
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
			RED (LACQUER) CES1054-A49

SERIAL LISTING

17701634 THRU 17701773

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
201 A201V	VESTAL WHITE CES1054-802 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)	
202 A202V	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	
203 A203V	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
204 A204V	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	
205 A205V	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
206 A206V	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	
222V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
223V	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
224V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
225V	VESTAL WHITE CES1054-802 (ACRYLIC)	PROVINCIAL RED MET CES1054-963 (ACRYLIC)	VALOR RED CES1054-806 (ACRYLIC)
226V	VESTAL WHITE CES1054-802 (ACRYLIC)	GOLDENROD CES1054-803 (ACRYLIC)	CARNIVAL YELLOW CES1054-A15 (ACRYLIC)
227V	VESTAL WHITE CES1054-802 (ACRYLIC)	DRACO GREEN MET CES1054-A23 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)
228V	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	GOLDEN ROD CES1054-803 (ACRYLIC)
229V	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	LIME CES1054-A62 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

MODEL 177 PAINT CODE CHART MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR CODE	COLOR
1973	3	AF	Java Gold Fabric
		AV	Java Gold Vinyl
		BF	Peacock Blue Fabric
		BV	Peacock Blue Vinyl
		CF	Golden Olive Fabric
		CV	Golden Olive Vinyl
		DF	Poppy Red Fabric
		DV	Poppy Red Vinyl
		EL	Cloud Gray Leather
		FL	Ebony Leather
		HL	Palamino Tan Leather

INTERIOR PAINT

INTERIOR COLOR CODE

AF	AV	BF	BV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
BROWN (LACQUER) CES1054-970	BROWN (LACQUER) CES1054-970	BLUE (LACQUER) CES1054-A81	BLUE (LACQUER) CES1054-A81

CF	CV	DF	DV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
GREEN (LACQUER) CES1054-A89	GREEN (LACQUER) CES1054-A89	RED (LACQUER) CES1054-A85	RED (LACQUER) CES1054-A85

EL	FL	HL
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533

SERIAL LISTING

177 SERIAL 17701774 THRU 17701973

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
301 301A	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)	
302 302A	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
303 303A	VESTAL WHITE CES1054-802 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)	
304 304A	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	
305 305A	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
306 306A	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	
322	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)
323	VESTAL WHITE CES1054-802 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
324	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)
325	VESTAL WHITE CES1054-802 (ACRYLIC)	SHOAL TURQUOISE CES1054-804 (ACRYLIC)	VERMILLION CES1054-A94 (ACRYLIC)
326	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	NUTMEG CES1054-A95 (ACRYLIC)
327	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)
328	VESTAL WHITE CES1054-802 (ACRYLIC)	OLIVE CES1054-944 (ACRYLIC)	LIME CES1054-A62 (ACRYLIC)
329	VESTAL WHITE CES1054-802 (ACRYLIC)	CONTRALTO BLUE CES1054-A63 (ACRYLIC)	SERENA BLUE CES1054-A96 (ACRYLIC)
330	VESTAL WHITE CES1054-802 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)
321	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	CRANBERRY CES1054-875 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054-156

MODEL 177

PAINT CODE CHART

MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR	INTERIOR PAINT (INTERIOR COLOR CODE)					SERIAL LISTING	EXTERIOR PAINT			
			AF	AV	BF	BV	CF		CODE	COLOR COMBINATIONS		
1974	4	AF CHESTNUT BROWN FABRIC	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	177 SERIAL 17701974 THRU 17702123	401 401A	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
		AV CHESTNUT BROWN VINYL	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		402 402A	VESTIAL WHITE CES1054-802 (ACRYLIC)	MAPLE MAROON CES1054-B44 (ACRYLIC)	
		BF COPEN BLUE FABRIC	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		403 403A	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	
		BV COPEN BLUE VINYL	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		404 404A	VESTAL WHITE CES1054-802 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)	
		CF OLIVE GREEN FABRIC	CHESTNUT BROWN (LACQUER) CES1054-B41	CHESTNUT BROWN (LACQUER) CES1054-B41	COPEN BLUE (LACQUER) CES1054-B29	COPEN BLUE (LACQUER) CES1054-B29	OLIVE GREEN (LACQUER) CES1054-B33		405 405A	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
			CV	**DF**	**DV**	**GF**	**GV**					
		CV OLIVE GREEN VINYL	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156		406 406A	VESTAL WHITE CES1054-802 (ACRYLIC)	POLE BLUE CES1054-B47 (ACRYLIC)	
		DF SUNSET RED FABRIC	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482		413	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	MAPLE MAROON CES1054-B44 (ACRYLIC)
		DV SUNSET RED VINYL	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531		417	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)
		GF OLD GOLD FABRIC	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533		430	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
		GV OLD GOLD VINYL	OLIVE GREEN (LACQUER) CES1054-B33	SUNSET RED (LACQUER) CES1054-B37	SUNSET RED (LACQUER) CES1054-B37	OLD GOLD (LACQUER) CES1054-B25	OLD GOLD (LACQUER) CES1054-B25		431	VESTAL WHITE CES1054-802 (ACRYLIC)	SERENA BLUE CES1054-A96 (ACRYLIC)	POLE BLUE CES1054-B47 (ACRYLIC)
			GL	**AL**	**EL**	**FL**						
		GL CHESTNUT BROWN LEATHER	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156			432	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
		AL OLD GOLD LEATHER	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482			434	VESTAL WHITE CES1054-802 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)	GROVE GREEN CES1054-B49 (ACRYLIC)
		EL CLOUD GRAY LEATHER	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531			438	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
		FL EBONY BLACK LEATHER	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533			439	VESTAL WHITE CES1054-802 (ACRYLIC)	TIGER YELLOW CES1054-966 (ACRYLIC)	PEPPER GREEN CES1054-B50 (ACRYLIC)
			OLD GOLD (LACQUER) CES1054-B25	CHESTNUT BROWN (LACQUER) CES1054-B41	LIGHT GRAY (LACQUER) CES1054-531	BLACK HI-GLOSS (LACQUER) CES1054-151						

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054–156

MODEL 177

PAINT CODE CHART

MODEL 177

YEAR	INTERIOR COLOR CODE	CODE	COLOR
1975	5	AF	CHESTNUT BROWN FABRIC
		AV	CHESTNUT BROWN VINYL
		BF	COPEN BLUE FABRIC
		BV	COPEN BLUE VINYL
		CF	OLIVE GREEN FABRIC
		CV	OLIVE GREEN VINYL
		DF	SUNSET RED FABRIC
		DV	SUNSET RED VINYL
		GF	OLD GOLD FABRIC
		GV	OLD GOLD VINYL
		GL	CHESTNUT BROWN LEATHER
		AL	OLD GOLD LEATHER
		EL	CLOUD GRAY LEATHER
		FL	EBONY BLACK LEATHER

INTERIOR PAINT

INTERIOR COLOR CODE

AF	AV	BF	BV	CF
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
CHESTNUT BROWN (LACQUER) CES1054-B41	CHESTNUT BROWN (LACQUER) CES1054-B41	COPEN BLUE (LACQUER) CES1054-B29	COPEN BLUE (LACQUER) CES1054-B29	OLIVE GREEN (LACQUER) CES1054-B33

CV	DF	DV	GF	GV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
OLIVE GREEN (LACQUER) CES1054-B33	SUNSET RED (LACQUER) CES1054-B37	SUNSET RED (LACQUER) CES1054-B37	OLD GOLD (LACQUER) CES1054-B25	OLD GOLD (LACQUER) CES1054-B25

GL	AL	EL	FL
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531	CLOUD GRAY (LACQUER) CES1054-531
LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533	LIGHT GRAY (VINYL) CES1054-533
OLD GOLD (LACQUER) CES1054-B25	CHESTNUT BROWN (LACQUER) CES1054-B41	LIGHT GRAY (LACQUER) CES1054-531	BLACK HI-GLOSS (LACQUER) CES1054-151

SERIAL LISTING

177 SERIAL 17702124 THRU 17702313

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
501 501A	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
502 502A	VESTIAL WHITE CES1054-802 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)	
503 503A	VESTAL WHITE CES1054-802 (ACRYLIC)	TROPICAL ORANGE CES1054-774 (ACRYLIC)	
504 504A	VESTAL WHITE CES1054-802 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)	
505 505A	VESTAL WHITE CES1054-802 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)	
506 506A	VESTAL WHITE CES1054-802 (ACRYLIC)	SPRING GREEN CES1054-B64 (ACRYLIC)	
541	VESTAL WHITE CES1054-802 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)	CARNIVAL YELLOW CES1054-A15 (ACRYLIC)
542	VESTAL WHITE CES1054-802 (ACRYLIC)	NUTMEG CES1054-A95 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)
543	VESTAL WHITE CES1054-802 (ACRYLIC)	SADDLE BROWN CES1054-B63 (ACRYLIC)	NUTMEG CES1054-A95 (ACRYLIC)
544	VESTAL WHITE CES1054-802 (ACRYLIC)	SADDLE BROWN CES1054-B63 (ACRYLIC)	CARNIVAL YELLOW CES1054-A15 (ACRYLIC)
545	VESTAL WHITE CES1054-802 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)	EMPRESS BLUE CES1054-832 (ACRYLIC)
546	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)
547	VESTAL WHITE CES1054-802 (ACRYLIC)	MEADOW GREEN CES1054-B65 (ACRYLIC)	SUMMER GOLD CES1054-B48 (ACRYLIC)
548	VESTAL WHITE CES1054-802 (ACRYLIC)	MEADOW GREEN CES1054-B65 (ACRYLIC)	SPRING GREEN CES1054-B64 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054—156

MODEL 177 PAINT CODE CHART

MODEL 177

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR
1976	6	AF — CHESTNUT BROWN FABRIC
		AV — CHESTNUT BROWN VINYL
		BF — SAPPHIRE BLUE FABRIC
		BV — SAPPHIRE BLUE VINYL
		CF — ORO GREEN FABRIC
		CV — ORO GREEN VINYL
		DF — RUBY RED FABRIC
		DV — RUBY RED VINYL
		GF — TOPAZ GOLD FABRIC
		GV — TOPAZ GOLD VINYL
		DL — RUBY RED LEATHER
		AL — CHESTNUT BROWN LEATHER
		EL — CLOUD GRAY LEATHER
		FL — EBONY BLACK LEATHER

INTERIOR PAINT

INTERIOR COLOR CODE

AF	AV	BF	BV	CF
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533
CHESTNUT BROWN (VINYL) CES1054-B42	CHESTNUT BROWN (VINYL) CES1054-B42	SAPPHIRE BLUE (VINYL) CES1054-B74	SAPPHIRE BLUE (VINYL) CES1054-B74	ORO GREEN (VINYL) CES1054-B78
CHESTNUT BROWN (LACQUER) CES1054-B41	CHESTNUT BROWN (LACQUER) CES1054-B41	SAPPHIRE BLUE (LACQUER) CES1054-B73	SAPPHIRE BLUE (LACQUER) CES1054-B73	ORO GREEN (LACQUER) CES1054-B77

CV	DF	DV	GF	GV
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482
CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533
ORO GREEN (VINYL) CES1054-B78	RUBY RED (VINYL) CES1054-B82	RUBY RED (VINYL) CES1054-B82	TOPAZ GOLD (VINYL) CES1054-B86	TOPAZ GOLD (VINYL) CES1054-B86
ORO GREEN (LACQUER) CES1054-B77	RUBY RED (LACQUER) CES1054-B81	RUBY RED (LACQUER) CES1054-B81	TOPAZ GOLD (LACQUER) CES1054-B85	TOPAZ GOLD (LACQUER) CES1054-B85

DL	AL	EL	FL	
BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	BLACK SEMI-GLOSS (LACQUER) CES1054-156	
DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	DULL BLACK (EPOXY) CES1054-482	
CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	CLOUD GRAY (VINYL) CES1054-533	
RUBY RED (VINYL) CES1054-B82	CHESTNUT BROWN (VINYL) CES1054-B42	CLOUD GRAY (LACQUER) CES1054-531	VELVET BLACK (VINYL) CES1054-480	
RUBY RED (LACQUER) CES1054-B81	CHESTNUT BROWN (LACQUER) CES1054-B41		BLACK HI-GLOSS (LACQUER) CES1054-151	

SERIAL LISTING

177 SERIAL 17702314 & ON

EXTERIOR PAINT

CODE	COLOR COMBINATIONS		
601	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	
602	VESTIAL WHITE CES1054-802 (ACRYLIC)	LATIGO CES1054-B88 (ACRYLIC)	
603	VESTAL WHITE CES1054-802 (ACRYLIC)	SPANISH BRONZE CES1054-B90 (ACRYLIC)	
605	VESTAL WHITE CES1054-802 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)	
606	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	
619	VESTAL WHITE CES1054-802 (ACRYLIC)	ROYAL MAROON CES1054-B91 (ACRYLIC)	
625	VESTAL WHITE CES1054-802 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)	VELVET BLACK CES1054-807 (ACRYLIC)
636	VESTAL WHITE CES1054-802 (ACRYLIC)	ROYAL MAROON CES1054-B91 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)
637	VESTAL WHITE CES1054-802 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)	SERENA BLUE CES1054-A96 (ACRYLIC)
638	VESTAL WHITE CES1054-802 (ACRYLIC)	SATIN BLUE CES1054-B62 (ACRYLIC)	FLAG RED CES1054-A93 (ACRYLIC)
639	VESTAL WHITE CES1054-802 (ACRYLIC)	ITALIAN GOLD CES1054-834 (ACRYLIC)	CARNIVAL YELLOW CES1054-A15 (ACRYLIC)
640	VESTAL WHITE CES1054-802 (ACRYLIC)	SPANISH BRONZE CES1054-B90 (ACRYLIC)	LATIGO CES1054-B88 (ACRYLIC)
641	VESTAL WHITE CES1054-802 (ACRYLIC)	COOPER BROWN CES1054-B45 (ACRYLIC)	SPANISH BRONZE CES1054-B90 (ACRYLIC)
642	VESTAL WHITE CES1054-802 (ACRYLIC)	GRANADA GREEN CES1054-A97 (ACRYLIC)	CAMBIA GREEN CES1054-B89 (ACRYLIC)

NOTE: WHEN ORDERING PAINT SPECIFY CES1054 DASH NUMBER. EXAMPLE: CES1054–156

UPHOLSTERY & INTERIOR TRIM

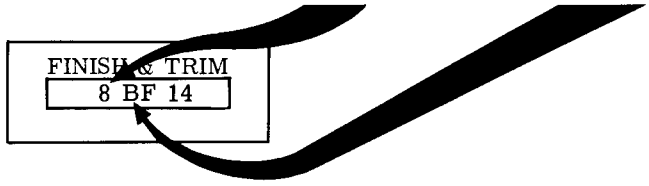
UPHOLSTERED PARTS - HOW TO ORDER

PARTS MARKED WITH A # FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR & MATERIAL

(SPECIFY SERIAL NUMBER OF AIRCRAFT WHEN ORDERING)

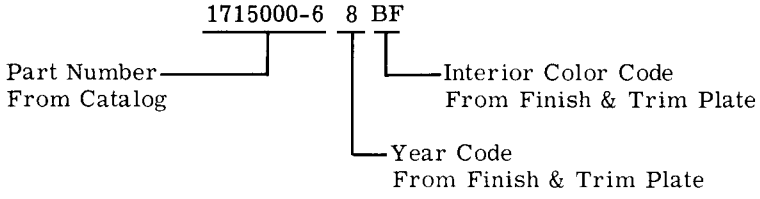
HOW TO DETERMINE 2nd DASH NUMBER

1. Find part number of desired part in catalog.
2. Refer to "FINISH & TRIM" plate, in the airplane, for your "Year Code" and "Interior Color Code."



3. Add the "Year Code" and "Interior Color Code," to the part number from catalog.

EXAMPLE OF COMPLETE NUMBER



INTERIOR PAINTED OR PLASTIC PARTS HOW TO ORDER

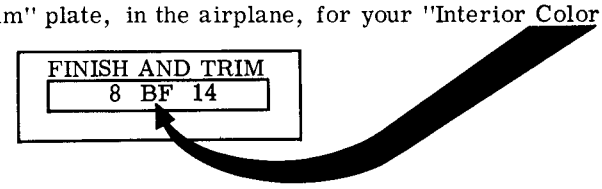
PARTS MARKED WITH A ¤ FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR PROPER COLOR

(SPECIFY SERIAL NUMBER OF AIRCRAFT WHEN ORDERING)

To obtain second dash number use of correct table, for your model year, is required.

To use table,

1. Find part number of desired part in catalog.
2. Refer to the "Finish and Trim" plate, in the airplane, for your "Interior Color Code."



3. Locate part number from catalog in table.
4. Add dash number for color that appears under your "Interior Color Code."

STEP "3" — STEP "4"

INTERIOR PAINTED OR PLASTIC PARTS
1968 MODEL YEAR
17700001 & ON

PART NAME	PART NUMBER	INTERIOR COLOR CODE (From Finish and Trim Plate) BF	BV	DF	DV	CF	CV	GF	GV
0711092-2	FRAME ASSEMBLY - AUXILIARY SEAT	799	799	750	750	797	797	749	749
1706003-1	OUTLET - CABIN AIR VENT	532							
1706017-1	COVER ASSEMBLY - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532
1706020-1	COVER - REAR CABIN AIR OUTLET LH	532	532	532	532	532	532	532	532
1706020-2	COVER - REAR CABIN AIR OUTLET RH	532	532	532	532	532	532	532	532
1713065-3	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713065-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713080-200	GLARE SHIELD	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156
1713212-1	DOOR ASSEMBLY - GLOVE BOX	710	710	710	710	710	710	710	710
1713214-1	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279
1713214-2	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279
1713226-1	RETAINER - INSTRUMENT PANEL COVER	156	156	156	156	156	156	156	156
1713231-1	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713232-1	COVER - INSTRUMENT PANEL UPPER RH	279	279	279	279	279	279	279	279
1713233-2	COVER ASSEMBLY - SHOCK PANEL	279	279	279	279	279	279	279	279
1714027-1	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-2	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-3	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-4	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715012-4	TRIM PANEL - RH AFT	794	794	720	720	793	793	721	721
1715012-6	FILLET - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	794	794	720	720	793	793	721	721

EXAMPLES OF COMPLETE NUMBER

1706003-1 -532

Part Number From Catalog

2nd Dash Number From Table (Interior Color Code BF)

INTERIOR PAINTED OR PLASTIC PARTS

1968 MODEL YEAR

17700001 THRU 17701164

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		BF	BV	DF	DV	CF	CV	GF	GV
0711097-2	FRAME ASSEMBLY - AUXILIARY SEAT	799	799	750	750	797	797	749	749
1706003-1	OUTLET - CABIN AIR VENT	532	532	532	532	532	532	532	532
1706017-1	COVER ASSEMBLY - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532
1706020-1	COVER - REAR CABIN AIR OUTLET LH	532	532	532	532	532	532	532	532
1706020-2	COVER - REAR CABIN AIR OUTLET RH	532	532	532	532	532	532	532	532
1713065-3	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713065-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713080-200	GLARE SHIELD	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156
1713212-1	DOOR ASSEMBLY - GLOVE BOX	279	279	279	279	279	279	279	279
1713214-1	COVER - RADIO CUTOUT	794	794	720	720	793	793	721	721
1713214-2	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279
1713226-1	RETAINER - INSTRUMENT PANEL COVER	156	156	156	156	156	156	156	156
1713231-1	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713231-4	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713231-5	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713231-6	COVER - INSTRUMENT PANEL LOWER	794	794	720	720	793	793	721	721
1713232-1	COVER - INSTRUMENT PANEL UPPER RH	279	279	279	279	279	279	279	279
1713233-2	COVER ASSEMBLY - SHOCK PANEL	279	279	279	279	279	279	279	279
1714003-2	SEAT BOTTOM ASSEMBLY	799	799	750	750	797	797	749	749
1714027-1	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-2	COVER - VERTICALLY ADJ SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-3	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721
1714027-4	COVER - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715012-4	TRIM PANEL - RH AFT	794	794	720	720	793	793	721	721
1715012-6	FILLET - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	794	794	720	720	793	793	721	721
1715017-1	TRIM PANEL ASSEMBLY - AFT WALL	794	794	720	720	793	793	721	721
1715017-3	COVER - BULKHEAD	794	794	720	720	793	793	721	721
1715018-3	TRIM PANEL ASSEMBLY - FWD LH	794	794	720	720	793	793	721	721
1715018-2	TRIM PANEL - FWD RH	794	794	720	720	793	793	721	721
1715019-3	MOLDING - WINDOW LH	794	794	720	720	793	793	721	721
1715019-4	MOLDING - WINDOW RH	794	794	720	720	793	793	721	721
1715019-5	MOLDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1715019-6	MOLDING - REAR WINDOW	794	794	720	720	793	793	721	721
1715019-7	MOLDING - UPPER DOOR & WINDSHIELD LH	794	794	720	720	793	793	721	721
1715019-8	MOLDING - UPPER DOOR & WINDSHIELD RH	794	794	720	720	793	793	721	721
1715019-9	MOLDING - DOORPOST LH	794	794	720	720	793	793	721	721
1715019-10	MOLDING - DOORPOST RH	794	794	720	720	793	793	721	721
1715019-11	MOLDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1715019-14	MOLDING - DOOR RH	794	794	720	720	793	793	721	721
1715019-15	MOLDING - DOOR LH	794	794	720	720	793	793	721	721

INTERIOR PAINTED OR PLASTIC PARTS

1968 MODEL YEAR (Cont)

17700001 THRU 17701164

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		BF	BV	DF	DV	CF	CV	GF	GV
1715020-1	TRIM ASSEMBLY - REAR SEAT BACK	794	794	720	720	793	793	721	721
1715023-1	TRIM ASSEMBLY - SEAT BACK	794	794	720	720	793	793	721	721
1715023-3	TRIM ASSEMBLY - SEAT BACK	794	794	720	720	793	793	721	721
1715027-1	HEADLINER - AFT MOLDED	884	884	884	884	884	884	884	884
1715027-2	HEADLINER - FWD MOLDED	884	884	884	884	884	884	884	884
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532
1715028-1	MOLDING - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715028-2	MOLDING - SEAT BOTTOM	794	794	720	720	793	793	721	721
1715033-1	TRIM-LWR DOOR LH	794	794	720	720	793	793	721	721
1715033-2	TRIM-LWR DOOR RH	794	794	720	720	793	793	721	721
1715034-1	MOULDING - CABIN DOOR SILL LH	794	794	720	720	793	793	721	721
1715034-2	MOULDING - CABIN DOOR SILL RH	794	794	720	720	793	793	721	721
1715035-1	MOULDING - BAGGAGE DOOR	794	794	720	720	793	793	721	721
1716012-1	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR	794	794	720	720	793	793	721	721

INTERIOR PAINTED OR PLASTIC PARTS

1969 MODEL YEAR

17701165 THRU 17701370

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		BF	BV	DF	DV	GF	GV	HF	HV
0711097-2	FRAME ASSEMBLY - AUXILIARY SEAT	907	907	905	905	749	749	909	909
1706044-1	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532
1713065-7	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713065-201	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713080-4	GLARE SHIELD	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156
1713260-2	COVER - INSTRUMENT PANEL LOWER RH.	902	902	901	901	721	721	903	903
1713262-1	COVER - INSTRUMENT PANEL UPPER LH.	279	279	279	279	279	279	279	279
1713270-2	COVER - INSTRUMENT PANEL LOWER LH.	902	902	901	901	721	721	903	903
1713274-2	COVER - INSTRUMENT PANEL UPPER RH.	279	279	279	279	279	279	279	279
1713275-3	COVER - SWITCH PANEL LH	279	279	279	279	279	279	279	279
1713275-4	COVER - SWITCH PANEL RH	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY - GLOVE BOX.	902	902	901	901	721	721	903	903
1713279-3	COVER - RADIO CUTOUT	902	902	901	901	721	721	903	903
1713279-4	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279
1714003-2	SEAT BOTTOM ASSEMBLY	906	906	904	904	717	717	908	908
1714027-1	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903
1714027-2	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903
1714027-3	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903
1714027-4	COVER - SEAT BOTTOM	902	902	901	901	721	721	903	903
1715012-4	TRIM PANEL - RH AFT.	902	902	901	901	721	721	903	903
1715012-6	FILLET - BAGGAGE DOOR	902	902	901	901	721	721	903	903
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	902	902	901	901	721	721	903	903
1715017-3	COVER - BULKHEAD	902	902	901	901	721	721	903	903
1715017-6	TRIM PANEL ASSEMBLY - AFT WALL.	902	902	901	901	721	721	903	903
1715018-5	TRIM PANEL - FWD LH	902	902	901	901	721	721	903	903
1715018-6	TRIM PANEL ASSEMBLY - FWD RH	902	902	901	901	721	721	903	903
1715019-3	MOLDING - WINDOW LH	902	902	901	901	721	721	903	903
1715019-4	MOLDING - WINDOW RH	902	902	901	901	721	721	903	903
1715019-5	MOLDING - BAGGAGE DOOR	902	902	901	901	721	721	903	903
1715019-6	MOLDING - REAR WINDOW	902	902	901	901	721	721	903	903
1715019-7	MOLDING - UPPER DOOR & WINDSHIELD LH.	902	902	901	901	721	721	903	903
1715019-8	MOLDING - UPPER DOOR & WINDSHIELD RH.	902	902	901	901	721	721	903	903
1715019-9	MOLDING - DOOR POST LH.	902	902	901	901	721	721	903	903
1715019-10	MOLDING - DOOR POST RH.	902	902	901	901	721	721	903	903
1715019-11	MOLDING - BAGGAGE DOOR	902	902	901	901	721	721	903	903
1715019-16	MOLDING - WINDOW LH	902	902	901	901	721	721	903	903
1715019-17	MOLDING - DOOR LH.	902	902	901	901	721	721	903	903
1715019-18	MOLDING - DOOR RH.	902	902	901	901	721	721	903	903

INTERIOR PAINTED OR PLASTIC PARTS
1969 MODEL YEAR (Cont)

17701165 THRU 17701370

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		BF	BV	DF	DV	GF	GV	HF	HV
1715020-1	TRIM ASSEMBLY - REAR SEAT BACK	902	902	901	901	721	721	903	903
1715020-3	TRIM ASSEMBLY - REAR SEAT BACK LH	902	902	901	901	721	721	903	903
1715020-4	TRIM ASSEMBLY - REAR SEAT BACK RH	902	902	901	901	721	721	903	903
1715023-1	TRIM ASSEMBLY - SEAT BACK	902	902	901	901	721	721	903	903
1715023-3	TRIM ASSEMBLY - SEAT BACK	902	902	901	901	721	721	903	903
1715027-2	HEADLINER - FWD MOLDED	884	884	884	884	884	884	884	884
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532
1715027-5	HEADLINER - AFT MOLDED	884	884	884	884	884	884	884	884
1715028-1	MOLDING - SEAT BOTTOM	902	902	901	901	721	721	903	903
1715028-2	MOLDING - SEAT BOTTOM	902	902	901	901	721	721	903	903
1715033-1	TRIM - LWR DOOR LH.	902	902	901	901	721	721	903	903
1715033-2	TRIM - LWR DOOR RH.	902	902	901	901	721	721	903	903
1715034-1	MOLDING - CABIN DOOR SILL LH	902	902	901	901	721	721	903	903
1715034-2	MOLDING - CABIN DOOR SILL RH	902	902	901	901	721	721	903	903
1715035-1	MOULDING-BAGGAGE DOOR	902	902	901	901	721	721	903	903
1717068-4	COVER - BAGGAGE DOOR LATCH	902	902	901	901	721	721	903	903

INTERIOR PAINTED OR PLASTIC PARTS
1970 MODEL YEAR
17701371 THRU 17701530

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		AF	AV	BF	BV	CF	CV	MF	MV
0514017-1	TRIM - CHAIR BOTTOM LH	532	532	532	532	532	532	532	532
0514017-2	TRIM - CHAIR BOTTOM RH	532	532	532	532	532	532	532	532
0514017-3	TRIM - CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532
0514018-1	TRIM ASSEMBLY - SEAT BACK	532	532	532	532	532	532	532	532
0514018-3	POCKET ASSEMBLY - MAGAZINE	532	532	532	532	532	532	532	532
0514055-1	TRIM ASSEMBLY - SEAT BACK	532	532	532	532	532	532	532	532
0514055-3	POCKET ASSEMBLY - SEAT BACK	532	532	532	532	532	532	532	532
0514058-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532	532
1200675-20	SPLICE - WINDLACE	532	532	532	532	532	532	532	532
1706044-1	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532
1713080-4	GLARE SHIELD	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825
1713086-1	RETAINER - GLARE SHIELD	156	156	156	156	156	156	156	156
1713260-2	COVER - INSTRUMENT PANEL LOWER RH	978	978	976	976	975	975	977	977
1713262-1	COVER - INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989
1713262-5	COVER - INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989
1713270-4	COVER - INSTRUMENT PANEL LOWER LH	978	978	976	976	975	975	977	977
1713274-2	COVER - INSTRUMENT PANEL UPPER RH	989	989	989	989	989	989	989	989
1713275-3	COVER - SWITCH PANEL LH	279	279	279	279	279	279	279	279
1713275-6	COVER - SWITCH PANEL RH	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY - GLOVE BOX	978	978	976	976	975	975	977	977
1713279-3	COVER - RADIO CUTOUT	279	279	279	279	279	279	279	279
1713279-4	COVER - RADIO CUTOUT	978	978	976	976	975	975	977	977
1713325-2	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1713325-200	PEDESTAL ASSEMBLY	279	279	279	279	279	279	279	279
1714027-3	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532
1714027-4	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532
1715012-4	TRIM PANEL - RH AFT	978	978	976	976	975	975	977	977
1715012-6	FILLET - BAGGAGE DOOR	978	978	976	976	975	975	977	977
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	978	978	976	976	975	975	977	977
1715017-3	COVER - BULKHEAD	978	978	976	976	975	975	977	977
1715017-6	TRIM PANEL ASSEMBLY - AFT WALL	978	978	976	976	975	975	977	977
1715018-5	TRIM PANEL ASSEMBLY - FWD RH	978	978	976	976	975	975	977	977
1715018-6	TRIM PANEL - FWD LH	978	978	976	976	975	975	977	977
1715019-3	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532
1715019-4	MOULDING - WINDOW RH	532	532	532	532	532	532	532	532
1715019-5	MOULDING - BAGGAGE DOOR	978	978	976	976	975	975	977	977
1715019-6	MOULDING - REAR WINDOW	532	532	532	532	532	532	532	532
1715019-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532
1715019-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532
1715019-9	MOULDING - DOOR POST LH	532	532	532	532	532	532	532	532
1715019-10	MOULDING - DOOR POST RH	532	532	532	532	532	532	532	532

INTERIOR PAINTED OR PLASTIC PARTS
1970 MODEL YEAR (Cont)

17701371 THRU 17701530

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)							
		AF	AV	BF	BV	CF	CV	MF	MV
1715019-11	MOULDING - BAGGAGE DOOR	978	978	976	976	975	975	977	977
1715019-17	MOULDING - DOOR LH	532	532	532	532	532	532	532	532
1715019-18	MOULDING - DOOR RH	532	532	532	532	532	532	532	532
1715019-21	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532
1715027-2	HEADLINER - AFT MOULDED	884	884	884	884	884	884	884	884
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532
1715027-5	HEADLINER - FORWARD MOULDED	884	884	884	884	884	884	884	884
1715033-1	TRIM-LWR DOOR LH	978	978	976	976	975	975	977	977
1715033-2	TRIM-LWR DOOR RH	978	978	976	976	975	975	977	977
1715034-1	MOULDING - CABIN DOOR SILL LH	978	978	976	976	975	975	977	977
1715034-2	MOULDING - CABIN DOOR SILL RH	978	978	976	976	975	975	977	977
1715035-1	MOULDING-BAGGAGE DOOR	978	978	976	976	975	975	977	977
1715037-1	MOULDING - SEAT BOTTOM	532	532	532	532	532	532	532	532
1715038-1	TRIM ASSEMBLY - REAR SEAT BACK	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY - REAR SEAT BACK LH	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY - REAR SEAT BACK RH	532	532	532	532	532	532	532	532
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR LATCH	978	978	976	976	975	975	977	977

INTERIOR PAINTED OR PLASTIC PARTS

1971 MODEL YEAR

17701531 THRU 17701633

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
0514017-1	TRIM-CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532	532
0514017-2	TRIM-CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532	532
0514017-3	TRIM-CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532	532
0514018-15	TRIM ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514018-3	POCKET ASSEMBLY-MAGAZINE	532	532	532	532	532	532	532	532	532	532	532	532
0514055-3	POCKET ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514055-11	TRIM ASSEMBLY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1706044-1	COVER-CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER-REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER-DECK SKIN	825	825	825	825	825	825	825	825	825	825	825	825
1713132-2	COVER-INSTRUMENT PANEL FLAP CONTROL	978	978	A24	A24	A30	A30	A27	A27	279	279	A27	279
1713260-2	COVER-INSTRUMENT PANEL LOWER RH	978	978	A24	A24	A30	A30	A27	A27	279	279	A27	279
1713262-12	COVER-INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989	989	989
1713262-14	COVER-INSTRUMENT PANEL UPPER LH	989	989	989	989	989	989	989	989	989	989	989	989
1713270-4	COVER-INSTRUMENT PANEL LOWER LH	978	978	A24	A24	A30	A30	A27	A27	279	279	A27	279
1713274-2	COVER-INSTRUMENT PANEL UPPER RH	989	989	989	989	989	989	989	989	989	989	989	989
1713275-7	COVER-SWITCH PANEL LH	279	279	279	279	279	279	279	279	279	279	279	279
1713275-8	COVER-SWITCH PANEL RH	279	279	279	279	279	279	279	279	279	279	279	279
1713278-2	DOOR ASSEMBLY-GLOVE BOX	978	978	A24	A24	A30	A30	A27	A27	279	279	A27	279
1713279-3	COVER-RADIO CUTOUT	279	279	279	279	279	279	279	279	279	279	279	279
1713279-4	COVER-RADIO CUTOUT	978	978	A24	A24	A30	A30	A27	A27	279	279	A27	279
1713325-2	PEDESTAL ASSEMBLY	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1713325-200	PEDESTAL ASSEMBLY	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1714027-3	COVER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1714027-4	COVER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY-AFT WALL	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715012-4	TRIM PANEL - RH AFT	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715012-6	FILLET-BAGGAGE DOOR	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715013-1	ESCUTCHEON-HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON-DOOR STOP	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715017-3	COVER-BULKHEAD	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715018-5	TRIM PANEL ASSEMBLY-FWD RH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715018-6	TRIM PANEL ASSEMBLY-FWD LH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715019-5	MOULDING-BAGGAGE DOOR	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715019-6	MOULDING-REAR WINDOW	532	532	532	532	532	532	532	532	532	532	532	532
1715019-11	MOULDING-BAGGAGE DOOR	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715019-17	MOULDING-DOOR LH	532	532	532	532	532	532	532	532	532	532	532	532
1715019-18	MOULDING-DOOR RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-3	RETAINER-HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER-HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER-FORWARD MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715027-7	HEADLINER-AFT MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715033-1	TRIM-LWR DOOR LH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715033-2	TRIM-LWR DOOR RH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532

INTERIOR PAINTED OR PLASTIC PARTS

1971 MODEL YEAR (Cont)

17701531 THRU 17701633

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
1715034-1	MOULDING-CABIN DOOR SILL LH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715034-2	MOULDING-CABIN DOOR SILL RH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715035-1	MOULDING	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532
1715038-1	TRIM ASSEMBLY-REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY-REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY-REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-1	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-2	MOULDING-WINDOW RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-3	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING-UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING-UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-14	MOULDING-FWD LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-15	MOULDING-FWD RH	532	532	532	532	532	532	532	532	532	532	532	532
1716012-3	COVER-FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER-BAGGAGE DOOR LATCH	978	978	A24	A24	A30	A30	A27	A27	532	279	A27	532

INTERIOR PAINTED OR PLASTIC PARTS

1972 MODEL YEAR

17701634 THRU 17701773

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
0514017-3	TRIM-CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER-SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
0514076-2	TRIM ASSY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514076-4	TRIM ASSY-SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
0514079-1	ARMREST ASSEMBLY - REAR LH	A54	A54	A43	A43	A47	A47	A51	A51	A53	A60	A51	A53
0514079-2	ARMREST ASSEMBLY - REAR RH	A54	A54	A43	A43	A47	A47	A51	A51	A53	A60	A51	A53
0714010-1	TRIM-CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532	532
0714010-2	TRIM-CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532	532
1706044-1	COVER-CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER-REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER-DECK SKIN	825	825	825	825	825	825	825	825	825	825	825	825
1713260-4	COVER-INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-14	COVER-INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-15	COVER-INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713270-9	COVER-INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713274-3	COVER-INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713275-7	COVER-SWITCH PANEL LH	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713275-8	COVER-SWITCH PANEL RH	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713279-9	COVER-RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713279-10	COVER-RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713325-2	PEDESTAL ASSEMBLY	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713325-200	PEDESTAL ASSEMBLY	978	978	A44	A44	A48	A48	A52	A52	279	279	A52	279
1713348-1	DOOR ASSEMBLY-GLOVE BOX	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1714027-5	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1714027-6	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY-AFT WALL	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715012-4	TRIM PANEL-RH AFT	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715013-1	ESCUTCHEON-HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON-DOOR STOP	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715017-3	COVER-BULKHEAD	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715018-5	TRIM PANEL ASSEMBLY-FWD RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715018-6	TRIM PANEL ASSEMBLY-FWD LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-5	MOULDING-BAGGAGE DOOR	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-6	MOULDING-REAR WINDOW	532	532	532	532	532	532	532	532	532	532	532	532
1715019-11	MOULDING-BAGGAGE DOOR	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715019-17	MOULDING-DOOR LH	532	532	532	532	532	532	532	532	532	532	532	532
1715019-18	MOULDING-DOOR RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-3	RETAINER-HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER-HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER-FORWARD MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715027-7	HEADLINER-AFT MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40

INTERIOR PAINTED OR PLASTIC PARTS

1972 MODEL YEAR (Cont)

17701634 THRU 17701773

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	DL	HL
1715033-1	TRIM - LWR DOOR LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715033-2	TRIM - LWR DOOR RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715034-1	MOULDING-CABIN DOOR SILL LH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715034-2	MOULDING-CABIN DOOR SILL RH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715035-1	MOULDING	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532
1715038-1	TRIM ASSEMBLY-REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY-REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY-REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING-UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING-UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING-DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING-DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-19	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-20	MOULDING-WINDOW RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-23	MOULDING-WINDOW LH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-25	MOULDING-FWD RH	532	532	532	532	532	532	532	532	532	532	532	532
1715040-26	MOULDING-FWD LH	532	532	532	532	532	532	532	532	532	532	532	532
1716012-3	COVER-FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER-BAGGAGE DOOR LATCH	978	978	A44	A44	A48	A48	A52	A52	532	279	A52	532

INTERIOR PAINTED OR PLASTIC PARTS
1973 MODEL YEAR
17701774 THRU 17701973

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)										
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	HL
0514017-3	TRIM - CHAIR BOTTOM FWD	532	532	532	532	532	532	532	532	532	532	532
0514058-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
0514076-2	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0514076-3	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0514079-1	ARMREST ASSEMBLY - REAR LH	A54	A54	A83	A83	A91	A91	A87	A87	A53	A60	A54
0514079-2	ARMREST ASSEMBLY - REAR RH	A54	A54	A83	A83	A91	A91	A87	A87	A53	A60	A54
0514083-1	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
0714010-1	TRIM - CHAIR BOTTOM LH	532	532	532	532	532	532	532	532	532	532	532
0714010-2	TRIM - CHAIR BOTTOM RH	532	532	532	532	532	532	532	532	532	532	532
1706044-3	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825	825	825	825	825
1713260-4	COVER - INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-14	COVER - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713262-19	COVER - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713270-9	COVER - INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713274-3	COVER - INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713275-7	COVER - SWITCH PANEL LH	978	978	A80	A80	A88	A88	A84	A84	279	279	279
1713275-8	COVER - SWITCH PANEL RH	978	978	A80	A80	A88	A88	A84	A84	279	279	279
1713279-9	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713279-10	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1713325-2	PEDESTAL ASSEMBLY	978	978	A80	A80	A88	A88	A84	A84	279	279	279
1713325-200	PEDESTAL ASSEMBLY	978	978	A80	A80	A88	A88	A84	A84	279	279	279
1713355-1	DOOR ASSEMBLY - GLOVE BOX	A59	A59	A 59	A59	A59	A59	A59	A59	A59	A59	A59
1714027-5	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
1714027-6	COVER - SEAT BOTTOM	532	532	532	532	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSEMBLY - AFT WALL	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715012-4	TRIM PANEL - RH AFT	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532	532	532	532	532
1715014-1	ESCUTCHEON - DOOR STOP	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715017-3	COVER - BULKHEAD	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715018-5	TRIM PANEL ASSEMBLY - FWD RH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715018-6	TRIM PANEL ASSEMBLY - FWD LH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715019-24	MOULDING - BAGGAGE DOOR	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532	532	532	532	532
1715027-6	HEADLINER - FORWARD MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715027-7	HEADLINER - AFT MOULDED	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40	A40
1715034-1	MOULDING - CABIN DOOR SILL LH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715034-2	MOULDING - CABIN DOOR SILL RH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715035-1	MOULDING	978	978	A80	A80	A88	A88	A84	A84	532	279	532

INTERIOR PAINTED OR PLASTIC PARTS

1973 MODEL YEAR (Cont)

17701774 THRU 17701973

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)										
		AF	AV	BF	BV	CF	CV	DF	DV	EL	FL	HL
1715038-1	TRIM ASSEMBLY - REAR SEAT BACK	532	532	532	532	532	532	532	532	532	532	532
1715039-1	TRIM ASSEMBLY - REAR SEAT BACK LH	532	532	532	532	532	532	532	532	532	532	532
1715039-2	TRIM ASSEMBLY - REAR SEAT BACK RH	532	532	532	532	532	532	532	532	532	532	532
1715040-5	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532
1715040-6	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532
1715040-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532	532	532	532	532
1715040-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532	532	532	532	532
1715040-9	MOULDING - DOORPOST LH	532	532	532	532	532	532	532	532	532	532	532
1715040-10	MOULDING - DOORPOST RH	532	532	532	532	532	532	532	532	532	532	532
1715041-1	MOULDING - READ WINDOW UPR	532	532	532	532	532	532	532	532	532	532	532
1715041-2	MOULDING - REAR WINDOW UPR	532	532	532	532	532	532	532	532	532	532	532
1715042-23	TRIM - LWR DOOR LH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715042-24	TRIM - LWR DOOR RH	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715042-27	TRIM - DOOR	978	978	A80	A80	A88	A88	A84	A84	532	279	532
1715043-1	MOULDING - DOOR LH	532	532	532	532	532	532	532	532	532	532	532
1715043-2	MOULDING - DOOR RH	532	532	532	532	532	532	532	532	532	532	532
1715043-3	MOULDING - FWD RH	532	532	532	532	532	532	532	532	532	532	532
1715043-4	MOULDING - FWD LH	532	532	532	532	532	532	532	532	532	532	532
1715043-5	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532	532
1715043-6	MOULDING - WINDOW RH	532	532	532	532	532	532	532	532	532	532	532
1715043-13	MOULDING - WINDOW LH	532	532	532	532	532	532	532	532	532	532	532
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR LATCH	978	978	A80	A80	A88	A88	A84	A84	532	279	532

INTERIOR PAINTED OR PLASTIC PARTS
1974 MODEL YEAR
17701974 THRU 17702123

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL
0514017-3	TRIM - CHAIR BOTTOM FWD	532	532	532	532	532	532	532
0514058-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532
0514076-3	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532
0514083-1	TRIM ASSY - SEAT BACK	532	532	532	532	532	532	532
0714010-1	TRIM - CHAIR BOTTOM LH	532	532	532	532	532	532	532
0714010-2	TRIM - CHAIR BOTTOM RH	532	532	532	532	532	532	532
1706044-3	COVER - CABIN TOP CONSOLE	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532
1713080-6	GLARE SHIELD	710	710	710	710	710	710	710
1713081-1	COVER - DECK SKIN	825	825	825	825	825	825	825
1713260-5	COVER ASSY - INSTRUMENT PANEL LOWER RH	A59	A59	A59	A59	A59	A59	A59
1713260-8	COVER ASSY - INSTRUMENT PANEL LWR RH	A59	A59	A59	A59	A59	A59	A59
1713262-21	COVER ASSY - INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59
1713270-12	COVER - INSTRUMENT PANEL LOWER LH	A59	A59	A59	A59	A59	A59	A59
1713274-5	COVER ASSY - INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59
1713275-8	COVER - SWITCH PANEL RH	B40	B28	B32	B36	B24	532	279
1713275-13	COVER - SWITCH PANEL LH	B40	B28	B32	B36	B24	532	279
1713279-9	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59
1713279-10	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59
1713325-2	PEDESTAL ASSY	B40	B28	B32	B36	B24	532	279
1713325-200	PEDESTAL ASSY	B40	B28	B32	B36	B24	532	279
1713355-1	DOOR ASSY - GLOVE BOX	B40	B28	B32	B36	B24	532	279
1713361-1	MOULDING - INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59
1713361-2	MOULDING - INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59
1714027-5	COVER - SEAT SUPPORT	532	532	532	532	532	532	532
1714027-6	COVER - SEAT SUPPORT	532	532	532	532	532	532	532
1715007-18	TRIM PANEL ASSY - AFT WALL	B40	B28	B32	B36	B24	532	279
1715012-4	TRIM PANEL - RH AFT	B40	B28	B32	B36	B24	532	279
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532
1715017-3	COVER - BULKHEAD	B40	B28	B32	B36	B24	532	279
1715018-5	TRIM PANEL ASSY - FWD RH	B40	B28	B32	B36	B24	532	279
1715018-6	TRIM PANEL ASSY - FWD LH	B40	B28	B32	B36	B24	532	279
1715019-24	MOULDING - BAGGAGE DOOR	B40	B28	B32	B36	B24	532	279
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532
1715027-6	HEADLINER - FORWARD MOULDED	532	532	532	532	532	532	532
1715027-7	HEADLINER - AFT MOULDED	532	532	532	532	532	532	532
1715034-1	MOULDING - CABIN DOOR SEAL LH	B40	B28	B32	B36	B24	532	279
1715034-2	MOULDING - CABIN DOOR SEAL RH	B40	B28	B32	B36	B24	532	279
1715035-1	MOULDING - BAGGAGE DOOR	B40	B28	B32	B36	B24	532	279
1715037-1	RETAINER - SEAT BOTTOM	532	532	532	532	532	532	532
1715038-1	TRIM ASSY - REAR SEAT BACK	532	532	532	532	532	532	532
1715039-1	TRIM ASSY - REAR SEAT BACK LH	532	532	532	532	532	532	532

INTERIOR PAINTED OR PLASTIC PARTS

1974 MODEL YEAR (Cont)

17701974 THRU 17702123

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL
1715039-2	TRIM ASSY - REAR SEAT BACK RH	532	532	532	532	532	532	532
1715040-5	MOULDING - DOOR POST LH	532	532	532	532	532	532	532
1715040-6	MOULDING - DOOR POST RH	532	532	532	532	532	532	532
1715040-7	MOULDING - UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532
1715040-8	MOULDING - UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532
1715040-9	MOULDING - DOOR POST LH	532	532	532	532	532	532	532
1715040-10	MOULDING - DOOR POST RH	532	532	532	532	532	532	532
1715041-1	MOULDING - REAR WINDOW UPR	532	532	532	532	532	532	532
1715041-2	MOULDING - REAR WINDOW LWR	532	532	532	532	532	532	532
1715042-23	TRIM - LH LWR DOOR	B40	B28	B32	B36	B24	532	279
1715042-24	TRIM - RH LWR DOOR	B40	B28	B32	B36	B24	532	279
1715042-27	TRIM - DOOR LWR	B40	B28	B32	B36	B24	532	279
1715043-1	MOULDING - DOOR LH	532	532	532	532	532	532	532
1715043-2	MOULDING - DOOR RH	532	532	532	532	532	532	532
1715043-3	MOULDING - FWD RH	532	532	532	532	532	532	532
1715043-4	MOULDING - FWD LH	532	532	532	532	532	532	532
1715043-5	MOULDING - WINDOW LH	532	532	532	532	532	532	532
1715043-6	MOULDING - WINDOW RH	532	532	532	532	532	532	532
1715043-13	MOULDING - WINDOW LH	532	532	532	532	532	532	532
1715047-1	ESCUTCHEON - DOOR STOP LH	B40	B28	B32	B36	B24	532	279
1715047-2	ESCUTCHEON - DOOR STOP RH	B40	B28	B32	B36	B24	532	279
1715050-1	MOULDING - VENT WINDOW RETAINER LH	532	532	532	532	532	532	532
1715050-2	MOULDING - VENT WINDOW RETAINER RH	532	532	532	532	532	532	532
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279
1717068-4	COVER - BAGGAGE DOOR LATCH	B40	B28	B32	B36	B24	532	279

INTERIOR PAINTED OR PLASTIC PARTS

1975 MODEL YEAR

17702124 THRU 17702313

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL
0514112-1	TRIM-SEAT BACK	532	532	532	532	532	532	532
0714010-1	TRIM-CHAIR BOTTOM LH	532	532	532	532	532	532	532
0714010-2	TRIM-CHAIR BOTTOM RH	532	532	532	532	532	532	532
1214098-1	TRIM-SEAT BACK	532	532	532	532	532	532	532
1706044-3	COVER ASSY-CABIN TOP CONSOLE	532	532	532	532	532	532	532
1706044-5	COVER ASSY-CABIN TOP CONSOLE USED WITH POST LIGHTS & FLOOD LIGHTS	532	532	532	532	532	532	532
1706054-1	COVER-REAR CABIN AIR OUTLET	532	532	532	532	532	532	532
1713080-6	GLARESHIELD	710	710	710	710	710	710	710
1713081-1	COVER-DECK SKIN	825	825	825	825	825	825	825
1713260-12	COVER ASSY-INSTRUMENT PANEL LWR RH	A59	A59	A59	A59	A59	A59	A59
1713260-13	COVER ASSY-INSTRUMENT PANEL LWR RH	A59	A59	A59	A59	A59	A59	A59
1713262-23	COVER ASSY-INSTRUMENT PANEL UPPER LH	A59	A59	A59	A59	A59	A59	A59
1713270-16	COVER-INSTRUMENT PANEL LWR LH	A59	A59	A59	A59	A59	A59	A59
1713274-5	COVER ASSY-INSTRUMENT PANEL UPPER RH	A59	A59	A59	A59	A59	A59	A59
1713275-16	COVER-SWITCH PANEL RH	B40	B28	B32	B36	B24	532	279
1713275-18	COVER-SWITCH PANEL LH	B40	B28	B32	B36	B24	532	279
1713279-10	COVER-RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59
1713279-14	COVER-RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59
1713325-6	PEDESTAL ASSY	B40	B28	B32	B36	B24	532	279
1713325-201	PEDESTAL ASSY USED WITH COURTESY LIGHT	B40	B28	B32	B36	B24	532	279
1713355-1	DOOR ASSY-GLOVE BOX	B40	B28	B32	B36	B24	532	279
1713361-1	MOULDING-INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59
1713361-2	MOULDING-INSTRUMENT PANEL COVER	A59	A59	A59	A59	A59	A59	A59
1714027-5	COVER-SEAT SUPPORT	532	532	532	532	532	532	532
1714027-6	COVER-SEAT SUPPORT	532	532	532	532	532	532	532
1714088-1	BACK PANEL-SEAT LH	532	532	532	532	532	532	532
1714088-2	BACK PANEL-SEAT RH	532	532	532	532	532	532	532
1714089-1	BACK PANEL-SEAT BACK	532	532	532	532	532	532	532
1715012-4	TRIM PANEL-RH AFT	B40	B28	B32	B36	B24	532	279
1715013-1	ESCUTCHEON-HEADLINER ACCESS	532	532	532	532	532	532	532
1715017-3	COVER-BULKHEAD	B40	B28	B32	B36	B24	532	279
1715018-5	TRIM PANEL ASSY-FWD RH	B40	B28	B32	B36	B24	532	279
1715018-6	TRIM PANEL ASSY-FWD LH	B40	B28	B32	B36	B24	532	279
1715019-24	MOULDING-BAGGAGE DOOR	B40	B28	B32	B36	B24	532	279
1715027-3	RETAINER-HEADLINER LH	532	532	532	532	532	532	532
1715027-4	RETAINER-HEADLINER RH	532	532	532	532	532	532	532
1715027-6	HEADLINER-FWD MOULDED	532	532	532	532	532	532	532
1715027-7	HEADLINER-AFT MOULDED	532	532	532	532	532	532	532
1715034-1	MOULDING-CABIN DOOR SEAL LH	B40	B28	B32	B36	B24	532	279
1715034-2	MOULDING-CABIN DOOR SEAL RH	B40	B28	B32	B36	B24	532	279
1715035-1	MOULDING-BAGGAGE DOOR	B40	B28	B32	B36	B24	532	279
1715040-5	MOULDING-DOORPOST LH	532	532	532	532	532	532	532
1715040-6	MOULDING-DOORPOST RH	532	532	532	532	532	532	532

INTERIOR PAINTED OR PLASTIC PARTS
1975 MODEL YEAR
17702124 THRU 17702313

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DV	GF GL GV	EL	FL
1715040-7	MOULDING-UPPER DOOR & WINDSHIELD LH	532	532	532	532	532	532	532
1715040-8	MOULDING-UPPER DOOR & WINDSHIELD RH	532	532	532	532	532	532	532
1715040-9	MOULDING-DOORPOST LH	532	532	532	532	532	532	532
1715040-10	MOULDING-DOORPOST RH	532	532	532	532	532	532	532
1715041-1	MOULDING-REAR WINDOW UPPER	532	532	532	532	532	532	532
1715041-2	MOULDING-REAR WINDOW LOWER	532	532	532	532	532	532	532
1715042-23	TRIM-LH LWR DOOR	B40	B28	B32	B36	B24	532	279
1715042-24	TRIM-RH LWR DOOR	B40	B28	B32	B36	B24	532	279
1715042-27	TRIM-DOOR LWR	B40	B28	B32	B36	B24	532	279
1715043-1	MOULDING-DOOR LH	532	532	532	532	532	532	532
1715043-2	MOULDING-DOOR RH	532	532	532	532	532	532	532
1715043-3	MOULDING-FWD RH	532	532	532	532	532	532	532
1715043-4	MOULDING-FWD LH	532	532	532	532	532	532	532
1715043-5	MOULDING-WINDOW LH	532	532	532	532	532	532	532
1715043-6	MOULDING-WINDOW RH	532	532	532	532	532	532	532
1715043-13	MOULDING-WINDOW LH	532	532	532	532	532	532	532
1715047-1	ESCUTCHEON-DOOR STOP LH	B40	B28	B32	B36	B24	532	279
1715047-2	ESCUTCHEON-DOOR STOP RH	B40	B28	B32	B36	B24	532	279
1715050-1	MOULDING-VENT WINDOW RETAINER LH	532	532	532	532	532	532	532
1715050-2	MOULDING-VENT WINDOW RETAINER RH	532	532	532	532	532	532	532
1715053-1	TRIM PANEL ASSY-AFT WALL	B40	B28	B32	B36	B24	532	279
1715054-1	COVER - INERTIA REEL	532	532	532	532	532	532	532
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279
1717068-4	COVER ASSY - BAGGAGE DOOR LATCH	B40	B28	B32	B36	B24	532	279
2001016-5	COVER ASSY-ALTIMETER	A59	A59	A59	A59	A59	A59	A59
2013154-4	COVER ASSY-POST LIGHTED INSTRUMENT PANEL RH	A59	A59	A59	A59	A59	A59	A59
2013154-6	COVER ASSY-POST LIGHTED INSTRUMENT PANEL LWR LH	A59	A59	A59	A59	A59	A59	A59
2013154-7	COVER ASSY-POST LIGHTED INSTRUMENT PANEL UPR LH	A59	A59	A59	A59	A59	A59	A59

INTERIOR PAINTED OR PLASTIC PARTS
1976 MODEL YEAR
17702314 & ON

PART NAME	PART NUMBER	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DL DV	GF GV	EL	FL
0514112-1	TRIM - SEAT BACK	532	532	532	532	532	532	532
1701030-3	COVER ASSY - RH POST LIGHTED WITHOUT RH CONTROLS	A59	A59	A59	A59	A59	A59	A59
1701030-4	COVER ASSY - RH POST LIGHTED DUAL CONTROLS	A59	A59	A59	A59	A59	A59	A59
1701030-5	COVER ASSY - LH UPR POST LIGHTED	A59	A59	A59	A59	A59	A59	A59
1706044-7	COVER ASSY - CABIN TOP CONSOLE	532	532	532	532	532	532	532
1706044-9	COVER ASSY - CABIN TOP CONSOLE USED WITH POST LIGHTS & FLOOD LIGHTS	532	532	532	532	532	532	532
1706054-1	COVER - REAR CABIN AIR OUTLET	532	532	532	532	532	532	532
1713279-18	COVER - RADIO CUTOUT	A59	A59	A59	A59	A59	A59	A59
1713325-6	PEDESTAL ASSY	B40	B72	B76	B80	B84	532	279
1713325-6	PEDESTAL ASSY USED WITH POST LIGHTS	279	279	279	279	279	279	279
1713325-201	PEDESTAL ASSY USED WITH COURTESY LIGHT	B40	B72	B76	B80	B84	532	279
1713377-1	DOOR ASSY - GLOVE BOX	A59	A59	A59	A59	A59	A59	A59
1713380-1	COVER ASSY - LH UPR INSTRUMENT PANEL	A59	A59	A59	A59	A59	A59	A59
1713382-1	COVER ASSY - RH UPR INSTRUMENT PANEL DUAL CONTROLS	A59	A59	A59	A59	A59	A59	A59
1713382-3	COVER ASSY - RH UPR INSTRUMENT PANEL	A59	A59	A59	A59	A59	A59	A59
1713383-1	COVER - LH LOWER INSTRUMENT PANEL	B40	B72	B76	B80	B84	532	279
1713383-2	COVER - RH LOWER INSTRUMENT PANEL	B40	B72	B76	B80	B84	532	279
1714027-5	COVER - SEAT SUPPORT	532	532	532	532	532	532	532
1714027-6	COVER - SEAT SUPPORT	532	532	532	532	532	532	532
1714088-1	BACK PANEL - SEAT LH	532	532	532	532	532	532	532
1714088-2	BACK PANEL - SEAT RH	532	532	532	532	532	532	532
1714089-1	BACK PANEL - SEAT BACK	532	532	532	532	532	532	532
1715012-4	TRIM PANEL - RH AFT	B40	B72	B76	B80	B84	532	279
1715013-1	ESCUTCHEON - HEADLINER ACCESS	532	532	532	532	532	532	532
1715017-3	COVER - BULKHEAD	B40	B72	B76	B80	B84	532	279
1715018-5	TRIM PANEL ASSY - FWD RH	B40	B72	B76	B80	B84	532	279
1715018-6	TRIM PANEL ASSY - FWD LH	B40	B72	B76	B80	B84	532	279
1715019-24	MOULDING - BAGGAGE DOOR	B40	B72	B76	B80	B84	532	279
1715027-3	RETAINER - HEADLINER LH	532	532	532	532	532	532	532
1715027-4	RETAINER - HEADLINER RH	532	532	532	532	532	532	532
1715027-6	HEADLINER - FWD MOULDED	532	532	532	532	532	532	532
1715027-7	HEADLINER - AFT MOULDED	532	532	532	532	532	532	532
1715034-1	MOULDING - CABIN DOOR SEAL LH	B40	B72	B76	B80	B84	532	279
1715034-2	MOULDING - CABIN DOOR SEAL RH	B40	B72	B76	B80	B84	532	279
1715035-1	MOULDING - BAGGAGE DOOR	B40	B72	B76	B80	B84	532	279
1715041-1	MOULDING - REAR WINDOW UPPER	532	532	532	532	532	532	532
1715041-2	MOULDING - REAR WINDOW LOWER	532	532	532	532	532	532	532
1715042-23	TRIM - LH LWR DOOR	B40	B72	B76	B80	B84	532	279
1715042-24	TRIM - RH LWR DOOR	B40	B72	B76	B80	B84	532	279
1715042-27	TRIM - DOOR LWR	B40	B72	B76	B80	B84	532	279
1715043-1	MOULDING - DOOR LH	532	532	532	532	532	532	532
1715043-2	MOULDING - DOOR RH	532	532	532	532	532	532	532

INTERIOR PAINTED OR PLASTIC PARTS
1976 MODEL YEAR (Cont)

17702314 & ON

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate) AF AL AV	BF BV	CF CV	DF DL DV	GF GV	EL	FL
1715047-1	ESCUTCHEON - DOOR STOP LH	B40	B72	B76	B80	B84	532	279
1715047-2	ESCUTCHEON - DOOR STOP RH	B40	B72	B76	B80	B84	532	279
1715049-1	SPLICE - WINDLACE	B40	B72	B76	B80	B84	532	279
1715050-1	MOULDING - VENT WINDOW RETAINER LH	532	532	532	532	532	532	532
1715050-2	MOULDING - VENT WINDOW RETAINER RH	532	532	532	532	532	532	532
1715053-1	TRIM PANEL ASSY - AFT WALL	B40	B72	B76	B80	B84	532	279
1715054-1	COVER - INERTIA REEL	532	532	532	532	532	532	532
1715058-1	MOULDING - UPPER DOOR LH	532	532	532	532	532	532	532
1715058-2	MOULDING - UPPER DOOR RH	532	532	532	532	532	532	532
1715058-3	MOULDING - LH DOORPOST	532	532	532	532	532	532	532
1715058-4	MOULDING - RH DOORPOST	532	532	532	532	532	532	532
1715058-5	MOULDING - WINDSHIELD LH	532	532	532	532	532	532	532
1715058-6	MOULDING - WINDSHIELD RH	532	532	532	532	532	532	532
1715058-9	MOULDING - WINDOW LH	532	532	532	532	532	532	532
1715058-10	MOULDING - WINDOW RH	532	532	532	532	532	532	532
1715058-13	MOULDING - WINDOW LH USE WITH COURTESY LIGHT	532	532	532	532	532	532	532
1715058-15	SPLICE - UPPER DOOR FWD	532	532	532	532	532	532	532
1715058-16	SPLICE - UPPER DOOR AFT	532	532	532	532	532	532	532
1715058-17	CAP - DOORPOST LH	279	279	279	279	279	279	279
1715058-18	CAP - DOORPOST RH	279	279	279	279	279	279	279
1715062-1	COVER - DECK SKIN	825	825	825	825	825	825	825
1715064-3	HOUSING - LIGHT INBD	279	279	279	279	279	279	279
1715064-4	HOUSING - LIGHT OUTBD	279	279	279	279	279	279	279
1716012-3	COVER - FUEL SELECTOR VALVE	279	279	279	279	279	279	279
1717068-4	COVER ASSY - BAGGAGE DOOR LATCH	B40	B72	B76	B80	B84	532	279

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PARTS LISTING

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1 -		MISCELLANEOUS BULK ITEMS ----------		AR	
- 1	C1C2	CONLEY-WELD EPOXY BASE ADHESIVE.	CEMENTING ---------- PLASTIC TO PLASTIC PLASTIC TO METAL FIBERGLASS TO FIBERGLASS FIBERGLASS TO METAL METAL TO METAL		
- 2	EC880	ADHESIVE-SYNTHETIC RUBBER BASE OIL RESISTANT	CEMENTING ---------- RUBBER TO METAL SOUNDPROOFING TO METAL UPHOLSTERY TO METAL		
- 3	1024A-B	CEMENT PARTS A & B	CEMENTING DE-ICER ---------- AND ABRASION BOOTS TO WING AND STAB- ILIZER LEADING EDGES.		
- 4	1007	PRIMER	USED ONLY FOR PRIMING ------- AREAS WHERE DE-ICER AND ABRASION BOOTS ARE TO BE INSTALLED WITH 1024A-B.		
- 5	576.1	SEALANT-EXTRUDED PERMAGUM	WEATHER SEALING ---------- OF METAL LAP JOINTS		
- 6	579.6	SEALANT-EXTRUDED ZINC CHROMATE	WEATHER SEALING ---------- OF WINDOWS		
- 7	S1078-1	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .06 THICK .50 WIDE	WINDSHIELD SEALING ----------		
- 8	S1078-2	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .12 THICK .50 WIDE	WINDSHIELD SEALING ----------		
- 9	S1078-3	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED 2 MIL MYLAR TAPE BACKING. .06 THICK 1.50 WIDE	WINDSHIELD SEALING ----------		
-10	EC1239AB	SEALANT-CATALYTIC	GENERAL PURPOSE ---------- FOR FAYING SURFACES- FILLET & RIVET SEALS- FUEL SEALING AND AREAS WHERE SKYDROL IS PRESENT		
-11	700	SEALANT-FIREWALL	SEALING FIREWALL JOINTS ----- AND OPENINGS. WITHSTANDS 2000 DEGREE TEMP FOR 5 MINUTES.		
-12	EC776	ADHESIVE-GASKET FUEL RESISTANT SYNTHETIC RUBBER BASE.	CEMENTING GASKETS ----------		
-13	550	SOUND DEADENER- LIQUID VIBRATION DAMPENER	VIBRATION DAMPENING --------- CAN BE BRUSHED OR SPRAYED.		
-14	MIL-P-8585	PRIMER-ZINC CHROMATE- GREEN	CORROSION PROOFING ----------		
-14A	EC1675A-B	SEALANT-CATALYTIC	HOPPER ADAPTER TO ---------- HOPPER-CANTILEVER WING FUEL BAY		
-14B	PR0890	SEALANT-CATALYTIC ALTERNATE FOR EC1675A-B	HOPPER ADAPTER TO ---------- HOPPER-CANTILEVER WING FUEL BAY		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
1 -14C	LOCTITE 5381	EPOXY MIXER CUP — URETHANE TO URETHANE; URETHANE TO METAL; POLYCARBONATE TO METAL; ABS TO METAL		
-14D	EC2216B/A	ADHESIVE PARTS A&B — METAL TO METAL		
-14E	LOCTITE 8721	LOCKING & RETAINING COMPOUND — METAL TO METAL		
-15	S51-4	HOSE-FUEL & OIL-1/4 ID — AVAILABLE BY THE FOOT	AR	
	S51-6	HOSE-FUEL & OIL-3/8 ID — AVAILABLE BY THE FOOT	AR	
	S51-8	HOSE-FUEL & OIL-1/2 ID — AVAILABLE BY THE FOOT	AR	
	S51-10	HOSE-FUEL & OIL-5/8 ID — AVAILABLE BY THE FOOT	AR	
	S51-12	HOSE-FUEL & OIL-3/4 ID — AVAILABLE BY THE FOOT	AR	
	S51-16	HOSE-FUEL & OIL-1.00 ID — AVAILABLE BY THE FOOT	AR	
	S51-32	HOSE-FUEL & OIL-2.00 ID — AVAILABLE BY THE FOOT	AR	
-16	S202RB	CHANNEL-EXTRUDED BLACK — AVAILABLE BY THE FOOT	AR	
	S202VW	CHANNEL-EXTRUDED WHITE — AVAILABLE BY THE FOOT	AR	
-17	S292-1	INSULATION SLEEVING-ELEC-.118 ID — AVAILABLE BY THE FOOT	AR	
	S292-2	INSULATION SLEEVING-ELEC-.133 ID — AVAILABLE BY THE FOOT	AR	
	S292-3	INSULATION SLEEVING-ELEC-.148 ID — AVAILABLE BY THE FOOT	AR	
	S292-4	INSULATION SLEEVING-ELEC-.166 ID — AVAILABLE BY THE FOOT	AR	
	S292-5	INSULATION SLEEVING-ELEC-.186 ID — AVAILABLE BY THE FOOT	AR	
	S292-6	INSULATION SLEEVING-ELEC-.208 ID — AVAILABLE BY THE FOOT	AR	
	S292-8	INSULATION SLEEVING-ELEC-.263 ID — AVAILABLE BY THE FOOT	AR	
	S292-11	INSULATION SLEEVING-ELEC-5/16 ID — AVAILABLE BY THE FOOT	AR	
	S292-12	INSULATION SLEEVING-ELEC-3/8 ID — AVAILABLE BY THE FOOT	AR	
	S292-14	INSULATION SLEEVING-ELEC-1/2 ID — AVAILABLE BY THE FOOT	AR	
	S292-16	INSULATION SLEEVING-ELEC-3/4 ID — AVAILABLE BY THE FOOT	AR	
	S292-28	INSULATION SLEEVING-ELEC-2-1/2 ID — AVAILABLE BY THE FOOT	AR	
-18	S1026BG	CLAMP-WRAP TYPE — AVAILABLE IN 100 FOOT ROLL	AR	
-19	S1053E7T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 7/8 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E8T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 1.00 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E10T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 1-1/4 DIA	AR	
	S1053K10T	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 1-1/4 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E12T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 1-1 1/2 DIA	AR	
	S1053K12T	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 1-1/2 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E20T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 2-1/2 DIA	AR	
	S1053K20T	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 2-1/2 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E24T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 3.00 DIA	AR	
	S1053K24T	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 3.00 DIA	AR	
	S1053K24W	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 2 PLY 3.00 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E28T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 3-1/2 DIA	AR	
	S1053K28W	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 2 PLY 3-1/2 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E32T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED — 4.00 DIA	AR	
	S1053K32T	DUCT-FLEXIBLE-SILICONE IMPREGNATED — 4.00 DIA; AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
-20	S1047-1	SEAL-SPONGE RUBBER-1/4 THICK — AVAILABLE BY THE FOOT	AR	
	S1047-2	SEAL-SPONGE RUBBER-5/16 THICK — AVAILABLE BY THE FOOT	AR	
-21	S1055-1	CHANNEL-EXTRUDED RUBBER — AVAILABLE BY THE FOOT	AR	
-22	S1071-1	TUBE-POLYETHYLENE-1/4 DIA — AVAILABLE BY THE FOOT	AR	
	S1071-3	TUBE-POLYETHYLENE-3/8 DIA — AVAILABLE BY THE FOOT	AR	
	S1071-4	TUBE-POLYETHYLENE-1/2 DIA — AVAILABLE BY THE FOOT	AR	
	S1071-5	TUBE-POLYETHYLENE-5/8 DIA — AVAILABLE BY THE FOOT	AR	

CONTINUED ON NEXT PAGE

Bulk Items (Cont)

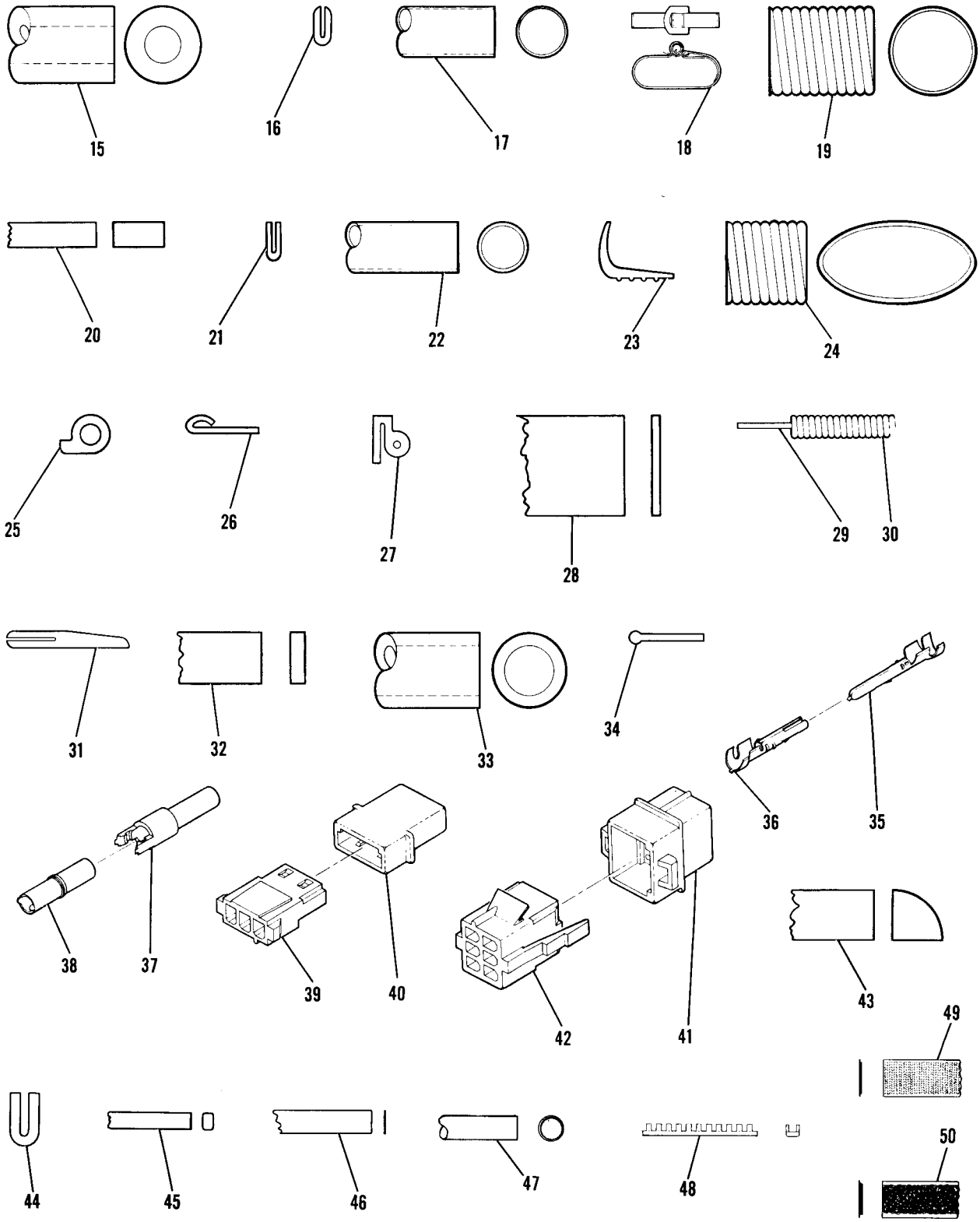


Figure 1. Miscellaneous Bulk Items

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
1 -23	S1084-1	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-24	S1110ET	DUCT-OVAL-FLEXIBLE-NEOPRENE IMPREGNATED AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
-25	S1346-1	SEAL-SPONGE RUBBER AVAILABLE IN 12 FT LENGTHS ONLY	AR	
-26	S1366-1	MOULDING-EXTRUDED PLASTIC-SAND AVAILABLE BY THE FOOT	AR	
	S1366-2	MOULDING-EXTRUDED PLASTIC-FAWN AVAILABLE BY THE FOOT	AR	
	S1366-3	MOULDING-EXTRUDED PLASTIC-BLACK AVAILABLE BY THE FOOT	AR	
-27	S1378-1	SEAL-SPONGE RUBBER-BEIGE AVAILABLE IN 7 FT LENGTHS ONLY	AR	
	S1378-2	SEAL-SPONGE RUBBER-CLOUD GRAY AVAILABLE IN 7 FT LENGTHS ONLY	AR	
-28	S1389-1	SEALER STRIP-FELT-1.00 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-2	SEALER STRIP-FELT-1-1/2 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-3	SEALER STRIP-FELT-2.00 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-4	SEALER STRIP-FELT 1-3/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-5	SEALER STRIP-FELT-1-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-6	SEALER STRIP-FELT-2-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-7	SEALER STRIP-FELT-1-3/8 WIDE AVAILABLE BY THE FOOT	AR	
-29	S1398-1	CONTROL-PUSH PULL-WIRE AVAILABLE BY THE FOOT	AR	
-30	S1398-2	CONTROL-PUSH PULL-CASING AVAILABLE BY THE FOOT	AR	
-31	S1415-1	MOULDING-EXTRUDED VINYL	AR	
-32	S1441-1	SEAL-SPONGE RUBBER-3/8 WIDE AVAILABLE BY THE FOOT	AR	
	S1441-2	SEAL-SPONGE RUBBER-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1441-3	SEAL-SPONGE RUBBER-1/2 WIDE AVAILABLE BY THE FOOT	AR	
-33	S1495-4	HOSE-RUBBER-1/4 ID AVAILABLE BY THE FOOT	AR	
	S1495-6	HOSE-RUBBER-3/8 ID AVAILABLE BY THE FOOT	AR	
	S1495-8	HOSE-RUBBER-1/2 ID AVAILABLE BY THE FOOT	AR	
	S1495-10	HOSE-RUBBER-5/8 ID AVAILABLE BY THE FOOT	AR	
-34	S1611-1	SEAL-EXTRUDED VINYL AVAILABLE BY THE FOOT	AR	
-35	S1635-1	ELECTRICAL PIN WIRE SIZE 22-18	AR	
	S1635-2	ELECTRICAL PIN WIRE SIZE 18-14	AR	
	S1635-3	ELECTRICAL PIN WIRE SIZE 18 GA-2 WIRE	AR	
-36	S1636-1	ELECTRICAL SOCKET WIRE SIZE 22-18	AR	
	S1636-2	ELECTRICAL SOCKET WIRE SIZE 18-14	AR	
	S1636-3	ELECTRICAL SOCKET WIRE SIZE 18 GA-2 WIRE	AR	
-37	S1637-1	HOUSING-ELECTRICAL PIN	AR	
-38	S1637-2	HOUSING-ELECTRICAL SOCKET	AR	
-39	S1638-1	HOUSING-ELECTRICAL SOCKET-3 CIRCUIT	AR	
-40	S1638-2	HOUSING-ELECTRICAL PIN-3 CIRCUIT	AR	
-41	S1640-6	HOUSING-ELECTRICAL PIN-6 CAVITY	AR	
	S1640-9	HOUSING-ELECTRICAL PIN-9 CAVITY	AR	
	S1640-12	HOUSING-ELECTRICAL PIN-12 CAVITY	AR	
	S1640-15	HOUSING-ELECTRICAL PIN-15 CAVITY	AR	
-42	S1641-6	HOUSING-ELECTRICAL SOCKET-6 CAVITY	AR	
	S1641-9	HOUSING-ELECTRICAL SOCKET-9 CAVITY	AR	
	S1641-12	HOUSING-ELECTRICAL SOCKET-12 CAVITY	AR	
	S1641-15	HOUSING-ELECTRICAL SOCKET-15 CAVITY	AR	
-43	S1116	SEAL-NEOPRENE AVAILABLE IN 12 FOOT LENGTHS ONLY	AR	
-44	S1356	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-45	S1614	LACING-KOROSEAL AVAILABLE BY THE FOOT	AR	
-46	3690-1/8	FILM-BLACK VINYL-1/8 IN WIDE AVAILABLE BY THE ROLL	AR	
	3690-1/4	FILM-BLACK VINYL-1/4 IN WIDE AVAILABLE BY THE ROLL	AR	
	3690-1/2	FILM-BLACK VINYL-1/2 IN WIDE AVAILABLE BY THE ROLL	AR	
-47	110691	WIRE-TEFLON AVAILABLE BY THE FOOT	AR	
-48	S1050-1	GROMMET-CATERPILLAR .056 WIDE	AR	
	S1050-2	GROMMET-CATERPILLAR .056 WIDE	AR	
	S1050-3	GROMMET-CATERPILLAR .131 WIDE	AR	
-49	S2092-3	FABRIC FASTENER-HOOK AVAILABLE BY FOOT	AR	
-50	S2092-4	FABRIC FASTENER-PILE AVAILABLE BY FOOT	AR	

Placards (Cont)

ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890

ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890

ABCDEFGHIJKLMN
OPQRSTUVWXYZ
-1234567890

Figure 2. (Sheet 1 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)

S1500 TYPE STENCILS *
FOR SLANT GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 10 INCH AND 12 INCH HEIGHTS IN EITHER LEFT HAND OR RIGHT HAND SLANT.

LETTERS AVAILABLE ARE A THRU Z.
NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL AND THE DESIGNATOR L OR R TO INDICATE LEFT OR RIGHT HAND SLANT.

EXAMPLE: S1500 - 10 - M L

- S1500 — BASIC PART NO.
- 10 — HEIGHT WANTED
- M — LETTER WANTED
- L — DIRECTION OF SLANT

S1600 TYPE STENCILS *
FOR VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 6 INCH, 12 INCH AND 20 INCH HEIGHTS. LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL WANTED.

EXAMPLE: S1600 - 20 - N

- S1600 — BASIC PART NO.
- 20 — HEIGHT WANTED
- N — LETTER WANTED

* EACH STENCIL PROVIDES FOR EITHER BACKGROUND OR CENTER MASK.

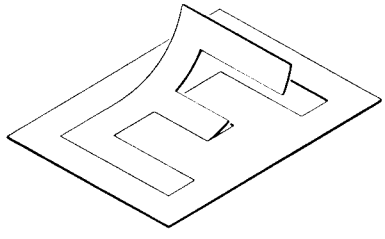
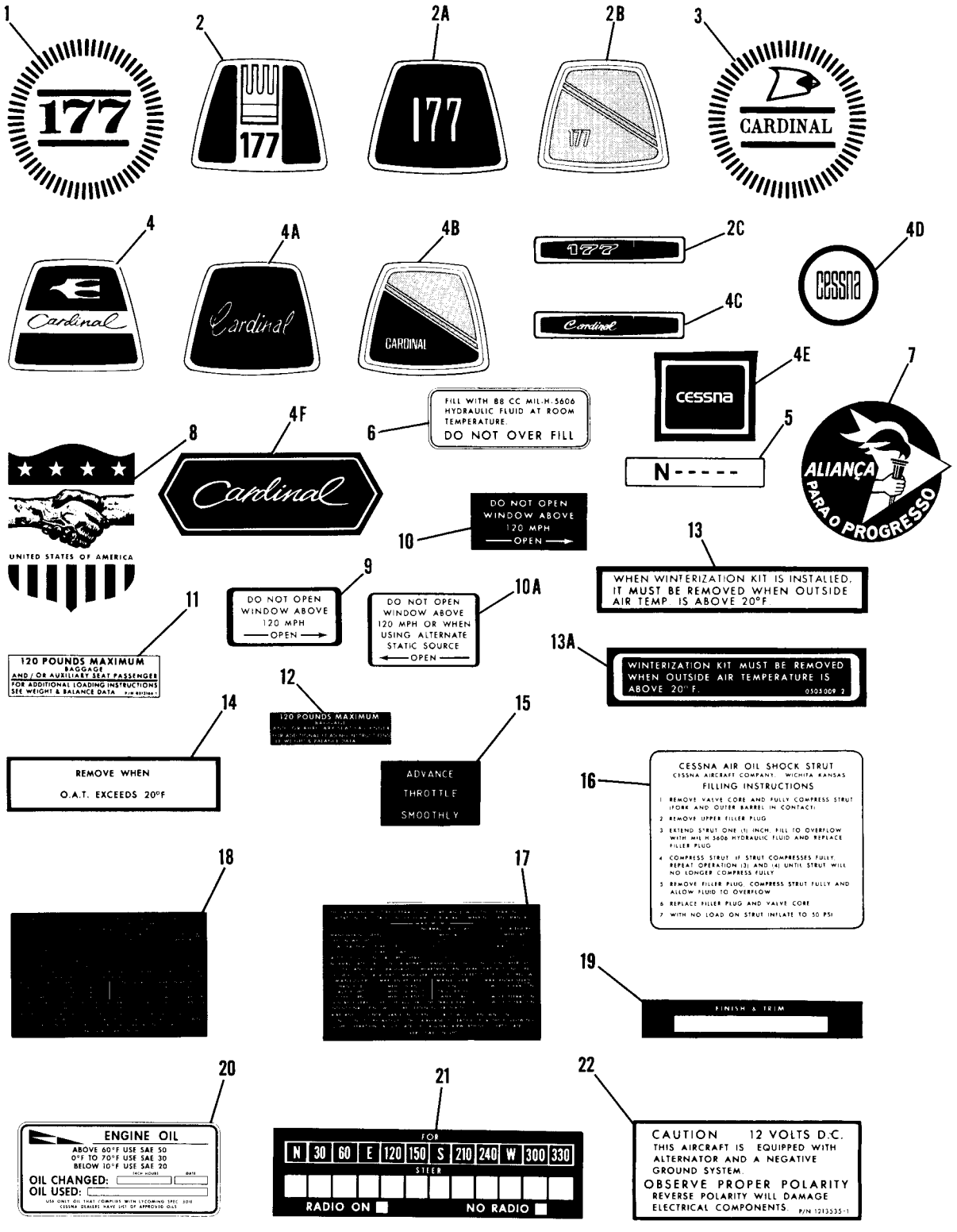


Figure 2. (Sheet 2 of 4) Placards, Nameplates & Exterior Markings

Placards



177 SERIAL 17700001 THRU 17702123

Figure 2. (Sheet 3 of 4) Placards, Nameplates & Exterior Markings

Placards (Cont)



177 SERIAL 17700001 THRU 17702123

Figure 2. (Sheet 4 of 4) Placards, Nameplates & Exterior Markings

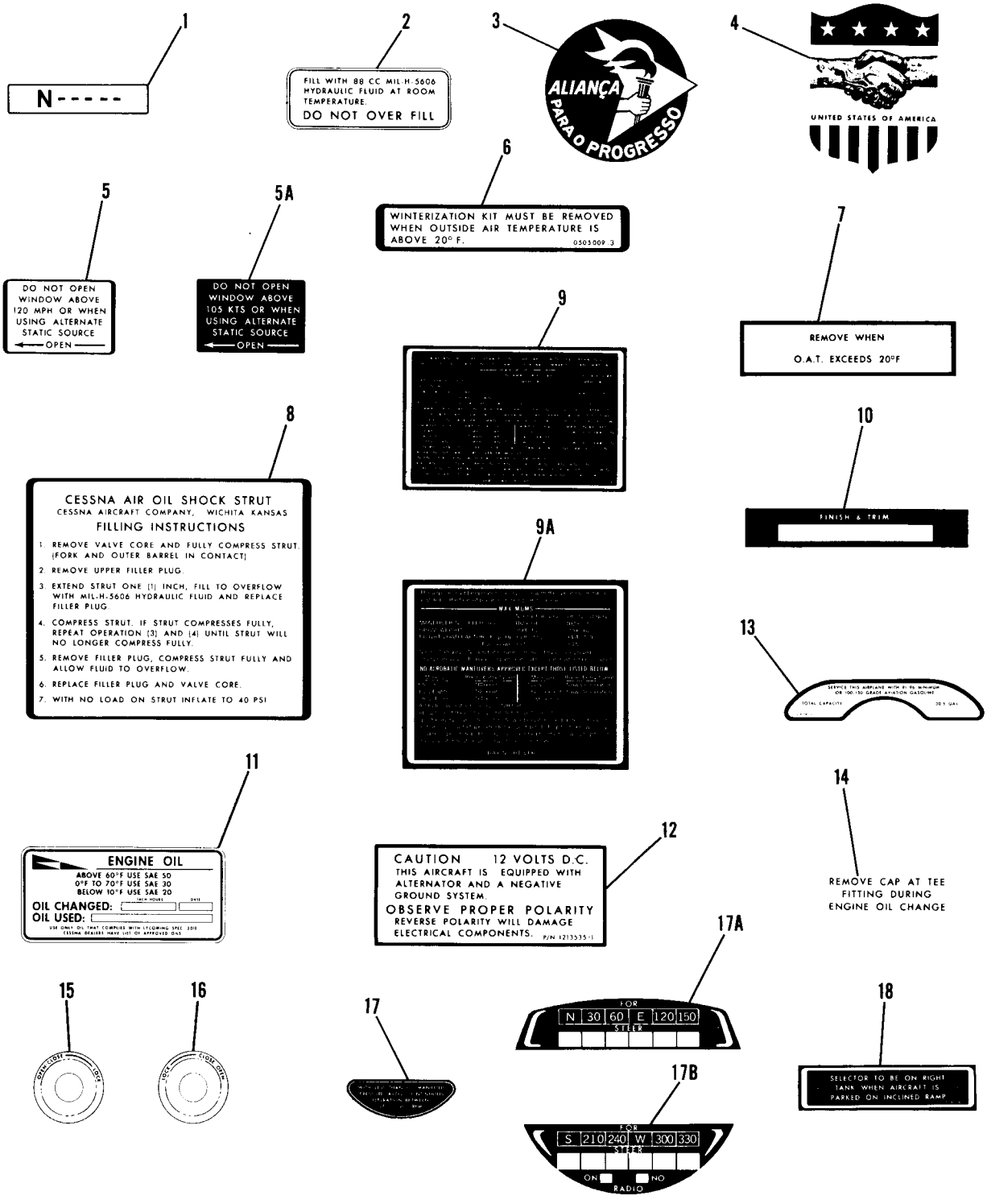
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
2 -		PLACARDS, NAMEPLATES, & EXTERIOR MARKINGS	NP	
- 1	1705008-1	NAMEPLATE-CONTROL WHEEL 177	1	E
- 2	0505008-1	NAMEPLATE-CONTROL WHEEL 177	1	H
- 2A	0505021-1	NAMEPLATE-CONTROL WHEEL 177	1	P
- 2B	0505025-8	NAMEPLATE-CONTROL WHEEL 177	1	T
- 2C	0505034-4	NAMEPLATE-CONTROL WHEEL 177	1	W
- 3	1705009-1	NAMEPLATE-CONTROL WHEEL CARDINAL	1	E
- 4	0505008-3	NAMEPLATE-CONTROL WHEEL CARDINAL	1	H
- 4A	0505021-2	NAMEPLATE-CONTROL WHEEL CARDINAL	1	P
- 4B	0505025-9	NAMEPLATE-CONTROL WHEEL CARDINAL	1	T
- 4C	0505034-5	NAMEPLATE-CONTROL WHEEL CARDINAL	1	W
	0505017-1	PLATE-CONTROL WHEEL	1	R
- 4D	0405018-1	NAMEPLATE-CONTROL WHEEL	1	AA
- 4E	0405027-1	NAMEPLATE-CONTROL WHEEL 177	1	AB
- 4F	0405027-2	NAMEPLATE-CONTROL WHEEL CARDINAL	1	AB
- 5	1205009-1	PLACARD-AIRCRAFT IDENTIFICATION NUMBER	NP	
- 6	1705002-2	PLACARD-SHIMMY DAMPENER	1	
- 7	S1714-1	PLACARD-ALLIANCE FOR PROGRESS	1	
- 8	S1713-1	PLACARD-HANDS OF FRIENDSHIP	1	
- 9	1705005-1	PLACARD-WINDOW VENT LH WHEN EXHAUSTED USE 1705013-1	1	E
	1705005-2	PLACARD-WINDOW VENT RH WHEN EXHAUSTED USE 1705013-2	1	E
-10	1705013-1	PLACARD-WINDOW VENT LH	1	H
	1705013-2	PLACARD-WINDOW VENT RH	1	H
-10A	1705018-1	PLACARD-WINDOW VENT RH	1	J
	1705018-2	PLACARD-WINDOW VENT LH	1	J
-11	0512166-3	PLACARD-BAGGAGE DOOR	1	E
-12	0505007-1	PLACARD-BAGGAGE DOOR	1	F
-13	0700319-13	PLACARD-WINTERIZATION KIT	1	E
-13A	0505009-2	PLACARD-WINTERIZATION KIT	1	R
	0505009-3	PLACARD-WINTERIZATION KIT	1	Q
-14	0552110-3	PLACARD-WINTERIZATION KIT	2	
-15	1705010-1	PLACARD-THROTTLE OPERATION	1	E
-16	1705001-1	PLACARD-NOSE GEAR SHOCK STRUT	1	A
	1705001-2	PLACARD-NOSE GEAR SHOCK STRUT	1	B
-17	S1784-1	PLACARD-AIRWORTHINESS	1	E
	S1784-2	PLACARD-AIRWORTHINESS	1	E
-18	1205001-3	PLACARD-AIRWORTHINESS	1	H
	1205001-2	PLACARD-AIRWORTHINESS	1	H
	1205001-47	PLACARD-AIRWORTHINESS	1	J
	1205001-48	PLACARD-AIRWORTHINESS	1	J
-19	0713047	PLATE-FINISH & TRIM	1	
-20	S1397-6	PLACARD-ENGINE OIL CHANGE	1	
-21	0400210-1	PLACARD-COMPASS CORRECTION	1	AD
-22	1213535-1	PLACARD-BATTERY BOX	1	E
	1205024-1	PLACARD-BATTERY BOX	1	F
-23	0505005-1	PLACARD-ALTERNATE STATIC SOURCE	1	M
-24	1200740-2	PLACARD-FUEL CELL	1	C
-25	1200740-3	PLACARD-FUEL CELL	1	D
-26	1200740-4	PLACARD-FUEL CELL	1	H
-26A	1200740-6	PLACARD-FUEL CELL	1	Y
-26B	1200740-9	PLACARD-FUEL CELL	1	X
-27	1705012-1	PLACARD-COURTESY LIGHT	1	E
-28	1205010-1	NAMEPLATE-EXTERIOR STYLING	1	E
-29	1205010-2	NAMEPLATE-EXTERIOR STYLING	1	E
-30	1205010-3	NAMEPLATE-EXTERIOR STYLING	1	H
-31	1205010-4	NAMEPLATE-EXTERIOR STYLING	1	H
-32	0505012-1	PLACARD-EXTERIOR STYLING	2	D
	0505012-2	PLACARD-EXTERIOR STYLING	2	AD
-33	1205013-8	PLACARD-EXTERIOR STYLING 177	2	K
-34	1205013-11	PLACARD-EXTERIOR STYLING CARDINAL	2	K
-35	0505011-1	PLACARD-OIL COOLER DRAIN	1	
-36	1705014-1	PLACARD-NOSE CAP	1	Z
-37	1505015-5	NAMEPLATE-EXTERIOR STYLING 177	2	S
-37A	1705024-1	NAMEPLATE-EXTERIOR STYLING 177	2	W
-37B	1705026-2	NAMEPLATE-EXTERIOR STYLING 177	2	AA
-38	1505015-6	NAMEPLATE-EXTERIOR STYLING CARDINAL	2	S
-38A	1705023-1	NAMEPLATE-EXTERIOR STYLING CARDINAL	2	W
-38B	1705027-2	NAMEPLATE-EXTERIOR STYLING CARDINAL	2	AA
-39	1505014-1	NAMEPLATE-EXTERIOR STYLING	2	P
-39A	1505022-1	PLACARD-EXTERIOR STYLING	2	T
-39B	1705022-1	PLACARD-EXTERIOR STYLING	2	W

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
2 -40	1705015-1	PLACARD-DOOR HANDLE LH	1	L
-41	1705015-2	PLACARD-DOOR HANDLE RH	1	L
-42	0505020-2	PLACARD-MASTER SWITCH	1	Y
-43	1705017-1	PLACARD-MANIFOLD PRESSURE	1	U
-43A	170181-1	PLACARD-MANIFOLD PRESSURE	1	V
-44	1705016-1	PLACARD-FUEL SELECTOR	1	G
-45	0505015-1	PLACARD-WHEEL FAIRING LH	1	D
	0505015-2	PLACARD-WHEEL FAIRING RH	1	D
-46	C622003-0103	PLACARD-STROBE LIGHT	1	T
	C622003-0105	PLACARD-STROBE LIGHT	1	Q
-47	1705021-1	PILOTS CHECK LIST	1	Q
-48	1705025-1	PLACARD-EXTERIOR DECORATIVE	1	AA
-49	1205004-1	PLACARD-MAPLIGHT	1	N
-50	0405020-1	PLACARD-EXTERIOR STYLING	2	AA
-51	0405028-3	PLACARD-EXTERIOR STYLING 177	2	AB
-52	1705031-1	PLACARD-EXTERIOR STYLING LH CARDINAL	1	AB
	1705031-2	PLACARD-EXTERIOR STYLING RH CARDINAL	1	AB
-53	1705029-1	PLACARD-EXTERIOR STYLING 177	2	AB
-54	1205085-1	PLACARD-EMERGENCY LOCATOR TRANSMITTER	1	AC

A---177 SERIAL 17700001 THRU 1700854
B---177 SERIAL 17700855 THRU 17702123
C---177 SERIAL 17700001 THRU 17700092
D---177 SERIAL 17700093 THRU 17701164
E---177 SERIAL 17700001 THRU 17701164
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J---177 SERIAL 17701371 THRU 17702123
K---177 SERIAL 17700001 THRU 17701370
L---177 SERIAL 17701362 THRU 17702123
M---177 SERIAL 17700001 THRU 17701530
N---177 SERIAL 17701531 THRU 17702123
O---177 SERIAL 17701165 THRU 17701530
P---177 SERIAL 17701371 THRU 17701530
Q---177 SERIAL 17701634 THRU 17702123
R---177 SERIAL 17701165 THRU 17701633
S---177 SERIAL 17701371 THRU 17701633
T---177 SERIAL 17701531 THRU 17701633
U---177 SERIAL 17701371 THRU 17701658 &
17701666 THRU 17702123
V---177 SERIAL 17701659 THRU 17701665
W---177 SERIAL 17701634 THRU 17701773
X---177 SERIAL 17701774 THRU 17702123
Y---177 SERIAL 17701371 THRU 17701773
Z---177 SERIAL 17701165 THRU 17701773
AA---177 SERIAL 17701774 THRU 17701973
AB---177 SERIAL 17701974 THRU 17702123
AC---177 SERIAL 17701688 THRU 17702123
AD---177 SERIAL 17701531 THRU 17701773

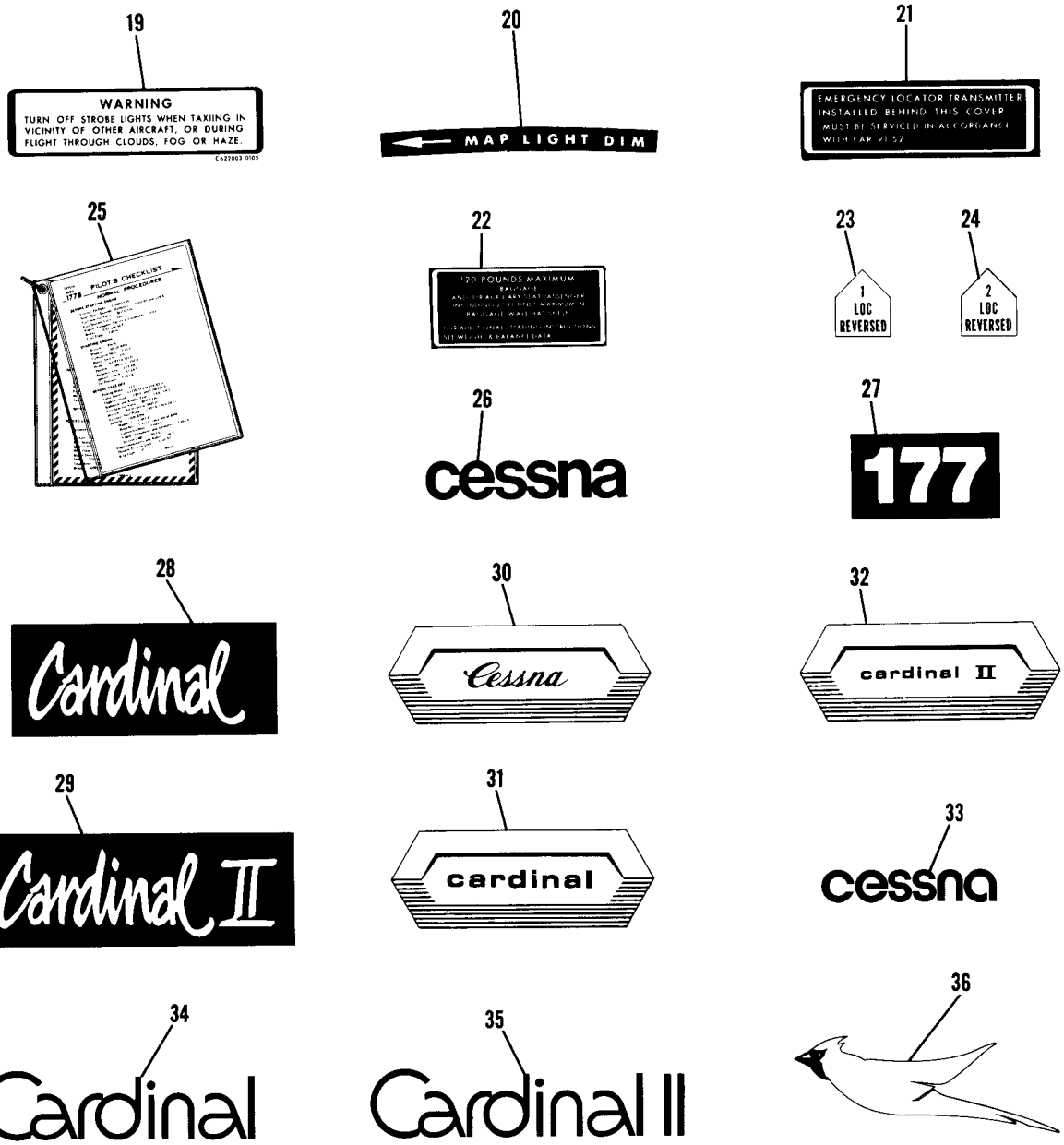
Placards (Cont)



177 SERIAL 17702124 & ON

Figure 2A. (Sheet 1 of 2) Placards, Nameplates & Exterior Markings

Placards (Cont)



177 SERIAL 17702124 & ON

Figure 2A. (Sheet 2 of 2) Placards, Nameplates & Exterior Markings

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
2A-		PLACARDS, NAMEPLATES, & EXTERIOR MARKINGS	NP	A
- 1	1205009-1	PLACARD-AIRCRAFT IDENTIFICATION NUMBER	NP	
- 2	1705002-2	PLACARD-SHIMMY DAMPENER	1	
- 3	S1714-1	PLACARD-ALLIANCE FOR PROGRESS	1	
- 4	S1713-1	PLACARD-HANDS OF FRIENDSHIP	1	
- 5	1705018-1	PLACARD-WINDOW VENT RH	1	B
	1705018-2	PLACARD-WINDOW VENT LH	1	B
- 5A	1705018-3	PLACARD-WINDOW VENT RH	1	C
	1705018-4	PLACARD-WINDOW VENT LH	1	C
- 6	0505009-3	PLACARD-WINTERIZATION KIT	1	
- 7	0552110-3	PLACARD-WINTERIZATION KIT	2	
- 8	1705001-2	PLACARD-NOSE GEAR SHOCK STRUT	1	
- 9	1205001-47	PLACARD-AIRWORTHINESS (VFR-DAY-NIGHT)	1	B
	1205001-48	PLACARD-AIRWORTHINESS (IFR-VFR-DAY-NIGHT)	1	B
- 9A	1705037-1	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR	1	C
	1705037-2	PLACARD-OPERATIONAL LIMITATIONS DAY-NIGHT-VFR-IFR	1	C
-10	0713047	PLATE-FINISH & TRIM	1	
-11	S1397-6	PLACARD-ENGINE OIL CHANGE	1	
-12	1205024-1	PLACARD-BATTERY BOX	1	
-13	1200740-9	PLACARD-FUEL CELL	1	
-14	0505011-1	PLACARD-OIL COOLER DRAIN	1	
-15	1705015-1	PLACARD-DOOR HANDLE LH	1	
-16	1705015-2	PLACARD-DOOR HANDLE RH	1	
-17	1705017-1	PLACARD-MANIFOLD PRESSURE	1	
-17A	0400213-5	PLACARD-COMPASS CORRECTION	1	
-17B	0400213-4	PLACARD-COMPASS CORRECTION	1	
-18	1705016-1	PLACARD-FUEL SELECTOR	1	
-19	C622003-0105	PLACARD-STROBE LIGHT	1	
-20	1205004-1	PLACARD-MAPLIGHT	1	
-21	1205085-2	PLACARD-EMERGENCY LOCATOR TRANSMITTER	1	
-22	1705033-1	PLACARD-BAGGAGE DOOR	1	
-23	2005012-3	PLACARD-BACK COURSE IND LIGHT	1	
-24	2005012-4	PLACARD-BACK COURSE IND LIGHT	1	
-25	1705035-1	PILOTS CHECK LIST ASSY	1	B
-26	0405037-1	NAMEPLATE-EXTERIOR STYLING	2	B
-27	1705034-1	PLACARD-EXTERIOR STYLING 177	2	B
	1705034-2	PLACARD-EXTERIOR STYLING 177 REVERSE-ALASKAN AIRCRAFT	2	B
-28	1705034-3	PLACARD-EXTERIOR STYLING CARDINAL	2	B
	1705034-4	PLACARD-EXTERIOR STYLING REVERSE-ALASKAN AIRCRAFT	2	B
-29	1705034-5	PLACARD-EXTERIOR STYLING CARDINAL II	2	B
	1705034-6	PLACARD-EXTERIOR STYLING REVERSE-ALASKAN AIRCRAFT	2	B
-30	0405031-1	EMBLEM-CONTROL WHEEL PAD 177	AR	B
-31	0405031-5	EMBLEM-CONTROL WHEEL PAD CARDINAL	AR	
-32	0405031-7	EMBLEM-CONTROL WHEEL PAD CARDINAL II	AR	
-33	0405038-1	NAMEPLATE-EXTERIOR STYLING	2	C
	0405038-2	NAMEPLATE-EXTERIOR STYLING REVERSE ARCTIC AIRCRAFT	2	C
-34	2005015-1	PLACARD-EXTERIOR STYLING	2	C
	2005015-5	PLACARD-EXTERIOR STYLING REVERSE ARCTIC AIRCRAFT	2	C
-35	2005015-2	PLACARD-EXTERIOR STYLING	2	C
	2005015-6	PLACARD-EXTERIOR STYLING REVERSE ARCTIC AIRCRAFT	2	C
-36	1705036-1	PLACARD-EXTERIOR STYLING LH	1	C
	1705036-2	PLACARD-EXTERIOR STYLING RH	1	C

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702313
C---177 SERIAL 17702314 & ON

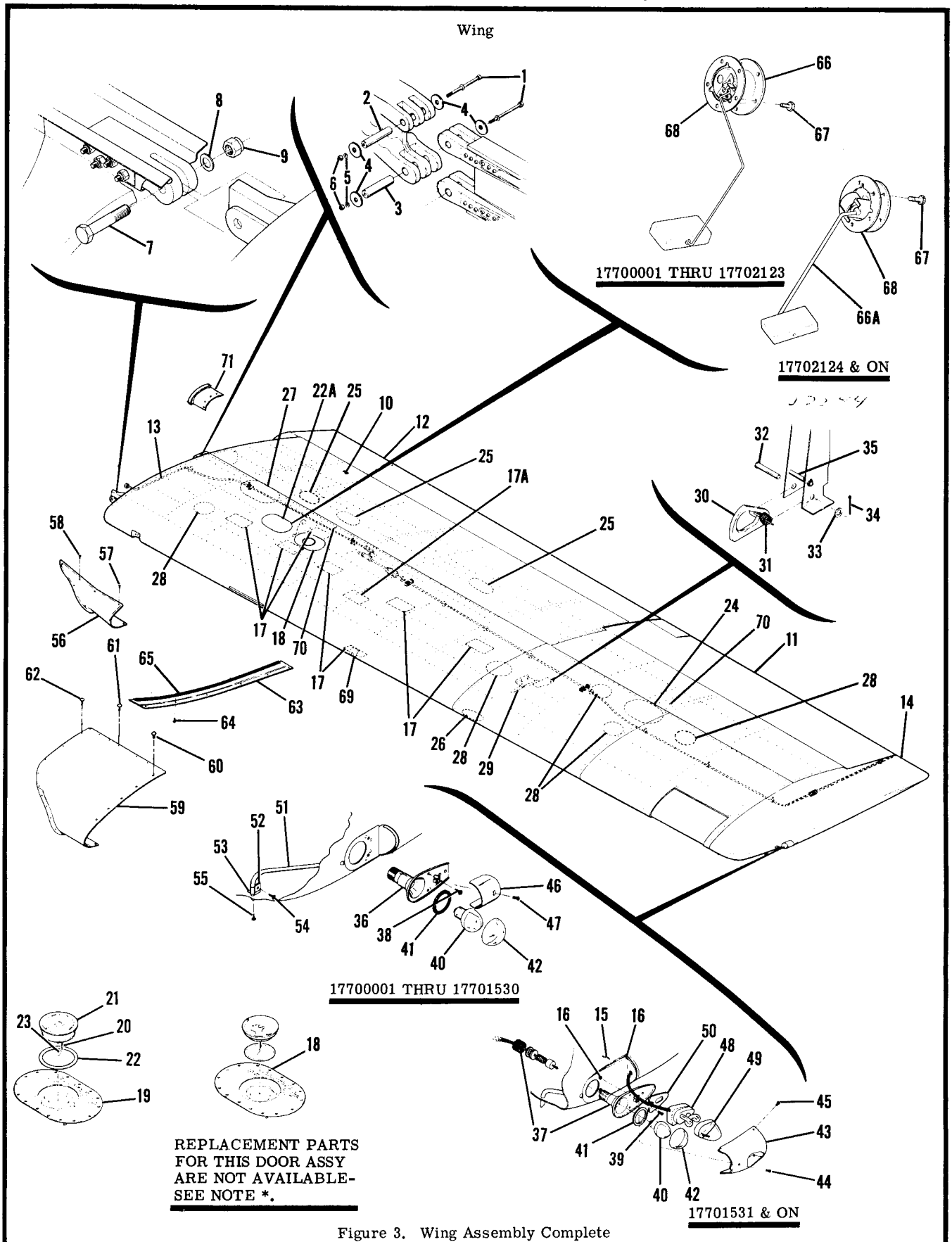


Figure 3. Wing Assembly Complete

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -			WING ASSEMBLIES COMPLETE LH	NP	
			WING ASSEMBLIES COMPLETE RH	NP	
			ATTACHING PARTS		
- 1	AN4-44A		BOLT	2	
- 2	1710704-1		DOWEL PIN-WING ATTACH UPPER	1	
- 3	1710704-2		DOWEL PIN-WING ATTACH LOWER	1	
- 4	1713259-1		RETAINER-DOWEL PIN	4	
- 5	AN960-416		WASHER	2	
- 6	MS21042L4		NUT	2	
- 7	AN8-21A		BOLT	1	
- 8	AN960-816		WASHER	1	
- 9	MS20365-820C		NUT	1	
			---*---		
-10	SEE FIG 4		WING STRUCTURE ASSEMBLY	1	
-11	SEE FIG 7		AILERON INSTALLATION	1	
-12	SEE FIG 8		FLAP INSTALLATION	1	
-13	SEE FIG 69A		VENT LINE INSTALLATION	1	
-14	1723000-201		TIP ASSEMBLY-WING LH	1	B
	1723000-200		TIP ASSEMBLY-WING RH	1	B
	1723005-201		TIP ASSEMBLY-WING LH	1	F
	1723005-202		TIP ASSEMBLY-WING RH	1	F
-15	1723005-11		TIP ASSEMBLY-WING LH	1	G
	1723005-12		TIP ASSEMBLY-WING RH	1	G
			ATTACHING PARTS		
	S1021Z8-8		SCREW	14	
			---*---		
	NAS697A08		NUTPLATE	1	B
	NAS395-16-3		NUTPLATE	1	C
	NAS395-18-3		NUTPLATE	2	C
	S1021Z8-8		SCREW	1	C
-16	NAS1329A06K120		NUTPLATE	5	G
	1723004-1		STIFFENER-WING TIP UPPER LH	1	B
	1723004-5		STIFFENER-WING TIP UPPER LH	1	C
	1723004-2		STIFFENER-WING TIP UPPER RH	1	B
	1723004-6		STIFFENER-WING TIP UPPER RH	1	C
	1723004-3		STIFFENER-WING TIP LOWER LH	1	B
	1723004-7		STIFFENER-WING TIP LOWER LH	1	C
	1723004-4		STIFFENER-WING TIP LOWER RH	1	B
	1723004-8		STIFFENER-WING TIP LOWER RH	1	C
-17	1221050-6		COVER PLATE	7	
			ATTACHING PARTS		
	AN507-1032R7		SCREW	6	
			---*---		
-17A	1221050-6		COVER PLATE STD WING	1	
	1722093-3		COVER PLATE LONG RANGE WING	1	R
			ATTACHING PARTS		
	AN507-1032R7		SCREW	AR	
			---*---		
-18		*	DOOR ASSEMBLY-FUEL FILLER & CAP	NP	A
-19	1726041-1		DOOR ASSEMBLY-FUEL FILLER & CAP WEU 1726041-8	1	J
	1726041-8		DOOR ASSEMBLY-FUEL FILLER & CAP	1	S
	1726041-9		DOOR ASSEMBLY-FUEL FILLER & CAP LH	1	R
	1726041-10		DOOR ASSEMBLY-FUEL FILLER & CAP RH	1	R
			ATTACHING PARTS		
	AN507-1032R7		SCREW	16	
			---*---		
-20	1726042-4		CHAIN ASSEMBLY WEU C156001-0104	1	J
	C156001-0104		CHAIN ASSEMBLY	1	K
-21	1726042-3		CAP-FUEL WEU C156001-0106	1	J
	C156001-0106		CAP-FUEL	1	K
-22	MS29513-338		O RING	1	
	4199		PIN-FUEL CAP HINGE WISCO	1	
-22A	1221048-2		DOOR-ACCESS	1	R
-23	1220024-1		TAG ATTACH TO CHAIN	1	
-24	1221091-4		DOOR-AILERON ACCESS	1	
			ATTACHING PARTS		
	AN507-1032R7		SCREW	6	
			---*---		
-25	1221093-3		DOOR-ACCESS LH	3	
	1221093-3		DOOR-ACCESS RH	4	
			ATTACHING PARTS		
	AN507-1032R7		SCREW	6	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -26	1221096-3	DOOR-ACCESS LH	1	
		ATTACHING PARTS		
	AN507-1032R7	SCREW	6	
		---*---		
-27	1221116-3	DOOR-ACCESS LH	1	
		ATTACHING PARTS		
	AN507-1032R7	SCREW	8	
		---*---		
-28	S225-4	PLATE-INSPECTION LH	3	
	S225-4	PLATE-INSPECTION RH	5	
-29	SEE FIG 67	PITOT INSTALLATION	1	
-30	0523615-1	RING ASSEMBLY-MOORING	1	
-31	0523616-1	SPRING-MOORING RING	1	
		ATTACHING PARTS		
-32	MS20392-2C39	PIN	1	
-33	AN960-10L	WASHER	1	
-34	MS24665-132	COTTER PIN	1	
		---*---		
-35	MS20392-1C39	PIN	1	
	AN960-4	WASHER	1	
	MS24665-132	COTTER PIN	1	
-36	C622001-0202	BASE ASSEMBLY-WING POSITION LIGHT	1	
-37	C622001-0201	BASE ASSY-WING POSITION LIGHT USED WITH STROBE LIGHT ONLY	1	G
		ATTACHING PARTS		
-38	S1022Z8	SCREW	2	H
	NAS446-4-3	NUT	2	H
-39	AN507-632R8	SCREW USED WITHOUT STROBE LIGHT	2	G
	AN507-632R8	SCREW USED WITH STROBE LIGHT	3	G
		---*---		
-40	A7512-12	BULB-WING POSITION LIGHT GMC	1	
-41	A1257A	GASKET-WING POSITION LIGHT GMC	1	
-42	A1280-2	LENS-WING POSITION LIGHT RED LH GMC	1	
	A1280-3	LENS-WING POSITION LIGHT GREEN RH GMC	1	
-43	0523566-7	SHIELD-POSITION LIGHT LH USED WITH STROBE LIGHT	1	G
	0523566-8	SHIELD-POSITION LIGHT RH USED WITH STROBE LIGHT	1	G
	0523566-3	SHIELD-POSITION LIGHT LH USED WITHOUT STROBE LIGHT	1	G
	0523566-4	SHIELD-POSITION LIGHT RH USED WITHOUT STROBE LIGHT	1	G
		ATTACHING PARTS		
-44	AN507-632R14	SCREW	1	G
-45	AN507-632R8	SCREW	2	G
		---*---		
-46	1723001-3	SHIELD-POSITION LIGHT LH	1	B
	1723001-4	SHIELD-POSITION LIGHT RH	1	B
	0423564-1	SHIELD-POSITION LIGHT LH	1	F
	0423564-2	SHIELD-POSITION LIGHT RH	1	F
		ATTACHING PARTS		
-47	AN507-632R12	SCREW	1	B
	AN507-632R14	SCREW	1	F
		---*---		
-48	C622003-0101	LIGHT ASSEMBLY-STROBE	1	Q
	C622006-0102	LIGHT ASSEMBLY-STROBE	1	R
-49	C622003-0104	LENS-STROBE LIGHT	1	Q
	C622006-0103	LENS-STROBE LIGHT	1	R
-50	1520006-1	SPACER-STROBE LIGHT	1	Q
	C622006-0105	GASKET	1	R
-51	1723003-1	DETECTOR-NAVIGATION LIGHT	1	
		ATTACHING PARTS		
-52	S1155-4	CLAMP	1	
-53	S1154-1	BRACKET	1	
-54	S1021Z8-8	SCREW	1	
	NAS446-4	NUTPLATE	1	
-55	S1021Z8-6	SCREW	1	
		---*---		
-56	1710001-5	FAIRING-WING FUSELAGE ATTACHMENT LH	1	B
	1710001-6	FAIRING-WING FUSELAGE ATTACHMENT RH	1	B
		ATTACHING PARTS		
-57	AN507-832R8	SCREW	2	B
	S290D832	WASHER	2	B
	S1021Z8-8	SCREW	1	B
	NAS395-14	NUT	1	B
-58	S1022Z10-8	SCREW	5	B
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -59	1710008-1	FAIRING ASSEMBLY-FUSELAGE ATTACHMENT LH	1	C
	1710008-2	FAIRING ASSEMBLY-FUSELAGE ATTACHMENT RH	1	C
		ATTACHING PARTS		
-60	AN507-1032R8	SCREW	6	C
	S290D1032	WASHER	6	C
-61	AN520-10R8	SCREW	6	C
-62	AN507-1032R8	SCREW	9	C
		---*---		
-63	1710003-4	FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM LH	1	O
	1710003-3	FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM RH	1	O
	1710003-10	FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM LH	1	P
	1710003-9	FAIRING ASSY-WING FUSELAGE ATTACHMENT BOTTOM RH	1	P
		ATTACHING PARTS		
-64	AN507-832R8	SCREW	8	
	S290D832	WASHER	8	
		---*---		
	1710003-6	STIFFENER-LH	1	
	1710003-5	STIFFENER-RH	1	
-65	1710003-7	CHANNEL	1	
-66	1792600-1	TRANSMITTER-FUEL LH	1	M
	1792600-2	TRANSMITTER-FUEL RH	1	M
	C668002-0101	TRANSMITTER-FUEL LH	1	N
	C668002-0102	TRANSMITTER-FUEL RH	1	N
-66A	C668007-0105	TRANSMITTER-FUEL LH STD	1	T
	C668007-0106	TRANSMITTER-FUEL RH STD	1	T
	C668007-0107	TRANSMITTER-FUEL LH LONG RANGE	1	T
	C668007-0108	TRANSMITTER-FUEL RH LONG RANGE	1	T
		ATTACHING PARTS		
-67	MS20074-03-05	BOLT	5	D
	MS20074-03-04	BOLT	5	E
	NAS1352-3-10	SCREW ALT	5	T
	S350	WASHER	5	D
	AN960-10L	WASHER	5	U
	AN936A10	WASHER	5	T
		---*---		
-68	S1588-1	GASKET	1	D
	S1588-2	GASKET	1	E
-69	SEE FIG 68	STALL WARNING HORN LH ONLY	1	
-70	CM2692-24-15	PLUG BUTTON	2	
-71	1221119-1	FILLET ASSEMBLY-LH	1	L
	1221119-4	FILLET ASSEMBLY-RH	1	L
		ATTACHING PARTS		
	S1022Z8-8C	SCREW	3	L
	AN509-8R7	SCREW	3	L
		---*---		

NOTE. *USE 1726041-1 FOR AIRCRAFT 17700001 THRU 17701164 & USE 1726041-1 & 1220024-1 TAG FOR AIRCRAFT 17701165 & ON

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17700001 THRU 17701370
C---177 SERIAL 17701371 & ON
D---177 SERIAL 17700001 THRU 17702072
E---177 SERIAL 17702073 & ON
F---177 SERIAL 17701371 THRU 17701530
G---177 SERIAL 17701531 & ON
H---177 SERIAL 17700001 THRU 17701530
J---177 SERIAL 17701164 THRU 17701597
K---177 SERIAL 17701598 & ON
L---177 SERIAL 17701633 & ON
M---177 SERIAL 17700001 THRU 17701160
17701165 THRU 17701168, 17701171,
17701174 THRU 17701178 & 17701180
N---177 SERIAL 17701161 THRU 17701164, 17701169
17701170, 17701172, 17701173, 17701179
17701181 THRU 17702123
O---177 SERIAL 17700001 THRU 17701633
P---177 SERIAL 17701634 & ON
Q---177 SERIAL 17701531 THRU 17701773
R---177 SERIAL 17701774 & ON
S---177 SERIAL 17701598 THRU 17701773
T---177 SERIAL 17702124 & ON
U---177 SERIAL 17700001 THRU 17702123

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -	1722001-13	WING STRUCTURE ASSEMBLY-LH	1	A
	1722002-13	WING STRUCTURE ASSEMBLY-RH	1	A
	1722001-15	WING STRUCTURE ASSEMBLY-LH	1	C
	1722001-17	WING STRUCTURE ASSY-LH STD	1	D
	1722001-19	WING STRUCTURE ASSY-LH STD	1	N
	1722001-18	WING STRUCTURE ASSY-LH LONG RANGE	1	M
	1722001-21	WING STRUCTURE ASSY-LH LONG RANGE	1	N
	1722002-14	WING STRUCTURE ASSY-RH STD	1	L
	1722002-16	WING STRUCTURE ASSY-RH STD	1	N
	1722002-15	WING STRUCTURE ASSY-RH LONG RANGE	1	M
	1722002-18	WING STRUCTURE ASSY-RH LONG RANGE	1	N
- 1	SEE FIG 5	LEADING EDGE ASSEMBLIES & COMPONENTS	1	A
	SEE FIG 5A	LEADING EDGE ASSEMBLIES & COMPONENTS STD	1	B
	SEE FIG 5B	LEADING EDGE ASSEMBLIES & COMPONENTS LONG RANGE	1	H
- 2	SEE FIG 6	SPAR ASSEMBLY-WING	1	
- 3	1221040-33	RIB ASSEMBLY-WING ROOT LH STA 26.00	1	A
	1221040-115	RIB ASSY-WING ROOT LH STA 26.00	1	F
	1221040-119	RIB ASSY-WING ROOT LH STA 26.00	1	G
	1713282-2	BRACKET	1	
	NAS557-3A	GROMMET	1	
	1221040-34	RIB ASSEMBLY-WING ROOT RH STA 26.00	1	A
	1221040-116	RIB ASSY-WING ROOT RH STA 26.00	1	F
	1221040-120	RIB ASSY-WING ROOT RH STA 26.00	1	G
	NAS557-3A	GROMMET	1	
- 3A	S1860-2A	NUTPLATE	1	A
	NAS686A08	NUTPLATE	1	B
- 4	1221040-37	STIFFENER ASSEMBLY UPPER LH	1	A
	1221040-38	STIFFENER ASSEMBLY UPPER RH	1	A
	A6191-8Z3	NUTPLATE TIN	2	
- 5	1221040-35	STIFFENER ASSEMBLY LOWER LH	1	
	1221040-36	STIFFENER ASSEMBLY LOWER RH	1	
	NAS686A08	NUTPLATE	2	
- 6	1221040-57	REINFORCEMENT-SPAR CUTOUT LOWER LH	1	
	1221040-58	REINFORCEMENT-SPAR CUTOUT LOWER RH	1	
- 7	1221040-55	REINFORCEMENT ASSEMBLY-SPAR CUTOUT UPPER LH	1	A
	1221040-56	REINFORCEMENT ASSEMBLY-SPAR CUTOUT UPPER RH	1	A
	A6194-8Z3	NUTPLATE TIN	1	
- 8	1221040-51	GUSSET-LH	1	
	1221040-52	GUSSET-RH	1	
- 9	1221047-6	GUSSET-LH	2	
-10	1221047-6	GUSSET-RH	4	
-11	1221047-8	GUSSET-LH	14	
	1221047-8	GUSSET-RH	16	
-12	1221047-10	GUSSET	1	
-13	1221055-135	STRINGER UPPER LH	1	
-14	1221055-136	STRINGER UPPER RH	1	
-15	1221055-137	STRINGER UPPER LH	1	
-16	1221055-138	STRINGER UPPER RH	1	
-17	1221055-139	STRINGER UPPER LH	1	
-18	1221055-140	STRINGER UPPER RH	1	
-19	1221055-141	STRINGER LH	10	
	1221055-142	STRINGER RH	10	
-20	1221055-143	STRINGER UPPER LH	3	
	1221055-144	STRINGER UPPER RH	3	
-21	1221055-145	STRINGER UPPER LH	1	
	1221055-146	STRINGER UPPER RH	1	
-22	1221055-147	STRINGER-LH	1	
	1221055-148	STRINGER-RH	1	
-23	1221055-149	STRINGER LOWER LH	2	
	1221055-150	STRINGER LOWER RH	2	
-24	1221055-151	STRINGER LOWER LH	1	
	1221055-152	STRINGER LOWER RH	1	
-25	1221055-154	STRINGER LOWER RH	1	
-26	1221055-156	STRINGER LOWER RH	1	
-27	1221061-13	RIB-LH STA 54.0	1	
	1221061-14	RIB-RH STA 54.0	1	
-28	1221061-15	RIB-LH STA 68.0	1	
	1221061-16	RIB-RH STA 68.0	1	
-29	1221061-17	RIB-LH STA 96.0	1	
	1221061-18	RIB-RH STA 96.0	1	
-30	1221061-19	RIB-LH STA 110.0	1	
	1221061-20	RIB-RH STA 110.0	1	

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Wing (Cont)

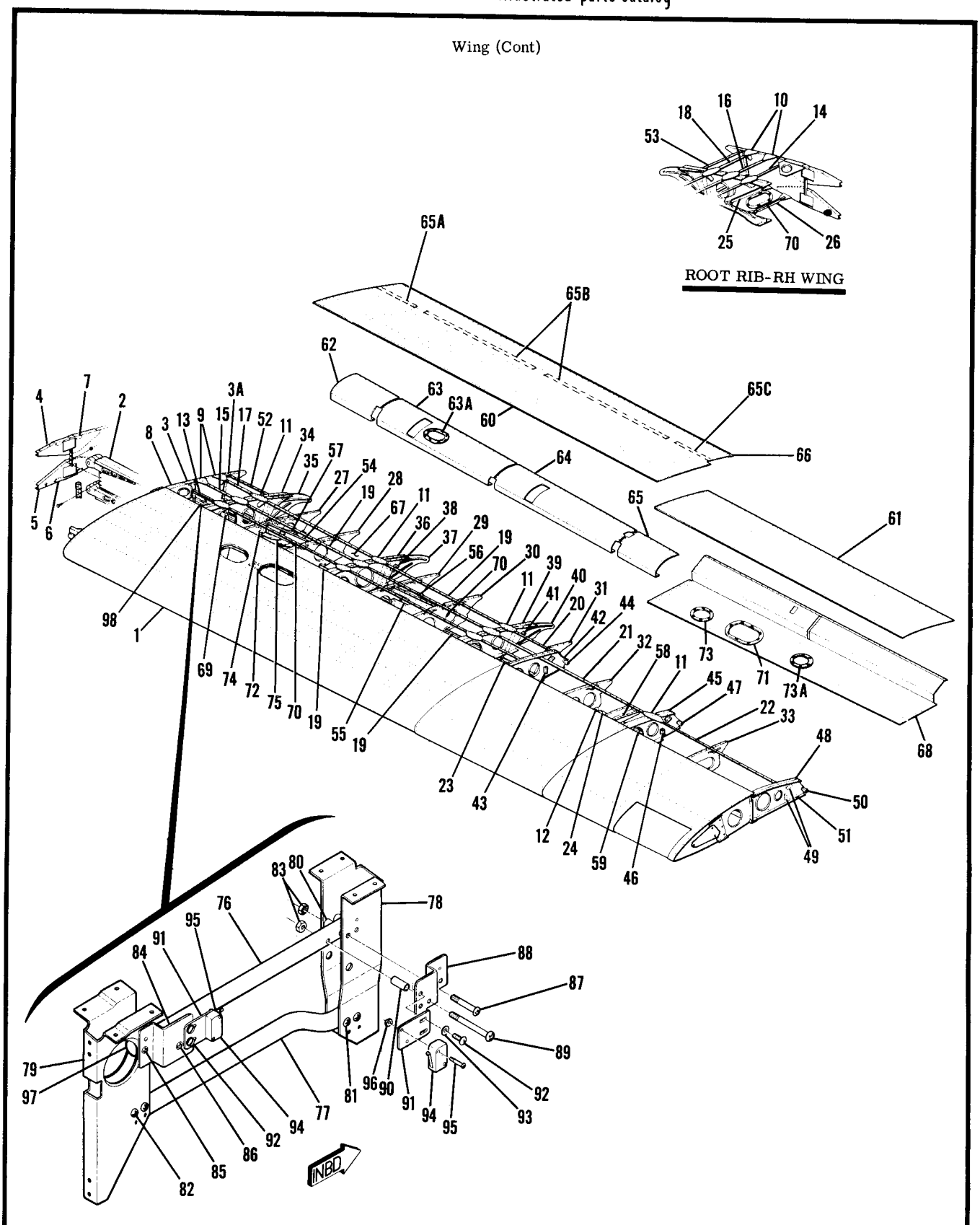


Figure 4. Wing Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -31	1221092-9	RIB ASSEMBLY-LH T.E. STA 136.50	1	
	1221092-10	RIB ASSEMBLY-RH T.E. STA 136.50	1	
-32	1221061-21	RIB-LH STA 155.0	1	
	1221061-22	RIB-RH STA 155.0	1	
-33	1221061-23	RIB-LH STA 189.0	1	
	1221061-24	RIB-RH STA 189.0	1	
-34	1722064-25	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 40.0	1	
	1722064-26	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 40.0	1	
-35	1221064-21	RIDER TRACK-FLAP	1	
-36	1722064-1	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 82.0	1	
	1722064-2	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 82.0	1	
-37	1221064-19	RIDER TRACK-FLAP	1	
-38	1221064-23	CLIP	2	
-39	1722064-7	RIB ASSEMBLY-FLAP TRACK LH T.E. STA 124.0	1	
	1722064-8	RIB ASSEMBLY-FLAP TRACK RH T.E. STA 124.0	1	
-40	1221064-20	RIDER TRACK-FLAP	1	
-41	1221064-23	CLIP	1	
-42	1221089-33	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 138.0	1	
	1221089-34	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 138.0	1	
-43	1221089-32	BRACKET-AILERON HINGE	2	
-44	1422654-1	SPACER-AILERON HINGE	2	
	MS24462-4	BEARING-AILERON HINGE	1	
-45	1221089-7	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 172.0	1	
	1221089-8	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 172.0	1	
-46	1221089-32	BRACKET-AILERON HINGE	4	
-47	1422654-1	SPACER-AILERON HINGE	2	
	MS24462-4	BEARING-AILERON HINGE	1	
-48	1221089-37	RIB ASSEMBLY-AILERON HINGE LH T.E. STA 206.0	1	
	1221089-38	RIB ASSEMBLY-AILERON HINGE RH T.E. STA 206.0	1	
-49	1221089-32	BRACKET-AILERON HINGE	2	
-50	1422654-1	SPACER-AILERON HINGE	2	
	MS24462-4	BEARING-AILERON HINGE	1	
-51	A6195-8Z3	NUTPLATE TIN	6	
-52	1221062-5	BULKHEAD-FLAP ACTUATOR SUPPORT LH	1	
-53	1221062-6	BULKHEAD-IDLER SUPPORT RH	1	
-54	1221062-7	BULKHEAD-INBOARD BELLCRANK LH	1	
	1221062-8	BULKHEAD-INBOARD BELLCRANK RH	1	
-55	1221062-9	BULKHEAD-OUTBOARD BELLCRANK LH	1	
	1221062-10	BULKHEAD-OUTBOARD BELLCRANK RH	1	
-56	1260126-1	BRACKET-BELLCRANK UPPER LH	1	
	1260126-3	BRACKET-BELLCRANK LOWER LH	1	
	1260126-2	BRACKET-BELLCRANK UPPER RH	1	
	1260126-4	BRACKET-BELLCRANK LOWER RH	1	
-57	1722705-1	BRACKET ASSEMBLY-FLAP BELLCRANK UPR LH & LWR RH	1	
	1722704-3	BRACKET-SUPPORT	1	
	1722704-1	BRACKET	1	
	1722705-2	BRACKET ASSEMBLY-FLAP BELLCRANK LWR LH & UPR RH	1	
	1722704-4	BRACKET-SUPPORT	1	
	1722704-2	BRACKET	1	
-58	1221090-7	SUPPORT-BELLCRANK LH	1	
	1221090-8	SUPPORT-BELLCRANK RH	1	
-59	1221090-11	SUPPORT ASSEMBLY-BELLCRANK LH	1	
	1221090-12	SUPPORT-ASSEMBLY-BELLCRANK RH	1	
	NAS680A4	NUTPLATE	1	
-60	1722001-3	SKIN UPPER INBOARD LH	1	
	1722002-3	SKIN UPPER INBOARD RH	1	
-61	1722001-4	SKIN UPPER OUTBOARD LH	1	
	1722002-4	SKIN UPPER OUTBOARD RH	1	
-62	1722001-5	SKIN TRAILING EDGE LH	1	
	1722002-5	SKIN TRAILING EDGE RH	1	
-63	1722001-6	SKIN TRAILING EDGE LH	1	
	1722002-6	SKIN TRAILING EDGE RH	1	
-63A	1221093-1	DOUBLER	1	
-64	1722001-7	SKIN TRAILING EDGE LH	1	
	1722002-7	SKIN TRAILING EDGE RH	1	
-65	1722001-8	SKIN TRAILING EDGE LH	1	
	1722002-8	SKIN TRAILING EDGE RH	1	
-65A	1221134-1	STIFFENER-TRAILING EDGE	1	
-65B	1221134-2	STIFFENER-TRAILING EDGE	2	
-65C	1221134-3	STIFFENER-TRAILING EDGE	1	
-66	1221221-10	TRAILING EDGE	1	

CONTINUED ON NEXT PAGE

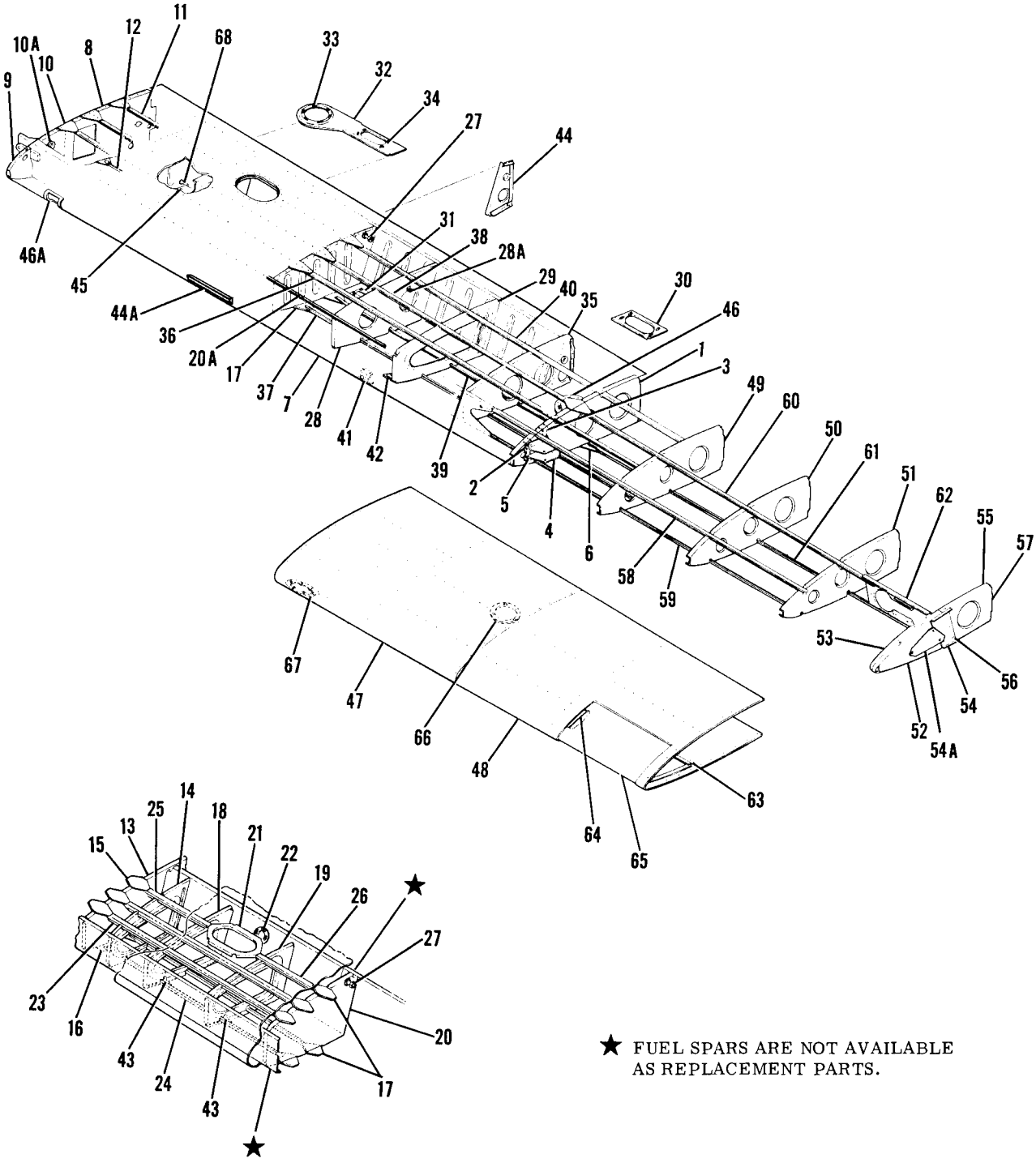
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -67	1722001-10	SKIN LOWER INBOARD LH	1	A
	1722001-14	SKIN LOWER INBOARD LH	1	B
	1722002-10	SKIN LOWER INBOARD RH	1	
-68	1722001-11	SKIN LOWER OUTBOARD LH	1	
	1722002-11	SKIN LOWER OUTBOARD RH	1	
-69	1221116-5	DOUBLER ASSEMBLY-FLAP MOTOR ACCESS DOOR LH	1	
	NAS681A3	NUTPLATE	8	
-70	1221093-1	DOUBLER ASSEMBLY-LH	2	
	1221093-1	DOUBLER ASSEMBLY-RH	3	
	NAS681A3	NUTPLATE	6	
-71	1221091-1	DOUBLER ASSEMBLY-ACCESS	1	
	NAS681A3K	NUTPLATE	8	
-72	1221050-4	DOUBLER ASSEMBLY-ACCESS	1	
	NAS680A3	NUTPLATE	4	
	NAS463W-DD10M	SHIM	4	
-73	S226-5F	DOUBLER ASSEMBLY	1	
	A6163Z3	NUTPLATE	6	
-73A	1222013-1	DOUBLER ASSEMBLY	1	
-74	1722065-1	BRACKET	1	
-75	1722066-1	SUPPORT	1	
	1722071-2	SUPPORT ASSEMBLY-FLAP ACTUATOR LH ONLY	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-76	1722072-2	SUPPORT-FLAP ACTUATOR	1	
-77	1722072-1	SUPPORT-FLAP ACTUATOR	1	
-78	1722074-2	BRACKET-FLAP ACTUATOR SUPPORT	1	
-79	1722073-2	BRACKET-FLAP ACTUATOR SUPPORT	1	
-80	1722076-1	SPACER	4	
-81	AN515-6R22	SCREW	2	
-82	AN515-6R14	SCREW	2	
-83	NAS679A06	NUT	9	
-84	1722084-3	SUPPORT ASSEMBLY-SWITCH	1	
	NAS698A06L	NUTPLATE	2	
-85	AN515-6R16	SCREW	1	
-86	AN515-6R26	SCREW	1	
	NAS43DD1-42	SPACER	1	
-87	AN515-6R26	SCREW	2	
-88	1722084-5	SUPPORT ASSEMBLY-SWITCH	1	
	NAS698A06L	NUTPLATE	2	
-89	AN515-6R26	SCREW	1	
-90	NAS43DD1-47	SPACER	1	
-91	1722084-1	PLATE-SWITCH	2	
		ATTACHING PARTS		
-92	AN515-6R6	SCREW	2	
-93	AN960-6L	WASHER	2	
		---*---		
-94	S1906-1	SWITCH	2	J
	S1906-2	SWITCH	2	K
		ATTACHING PARTS		
-95	AN515-4R10	SCREW	2	
	AN936B4	WASHER	2	
-96	NAS679A04	NUT	2	
		---*---		
-97	1722083-1	PLUG	4	
-98	1722079-7	SUPPORT ASSEMBLY-LEVER ARM LH ONLY	1	

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON
C---177 SERIAL 17701371 THRU 17701530
D---177 SERIAL 17701531 THRU 17702313
E---DELETED
F---177 SERIAL 17701371 THRU 17701632
G---177 SERIAL 17701633 & ON
H---177 SERIAL 17701774 & ON
J---177 SERIAL 17700001 THRU 17701973
K---177 SERIAL 17701974 & ON
L---177 SERIAL 17701371 THRU 17702313
M---177 SERIAL 17701774 THRU 17702313
N---177 SERIAL 17702314 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5 -	1722003-200		WING LEADING EDGE ASSEMBLY-LH	1	C
	1722003-7		WING LEADING EDGE ASSEMBLY-LH	1	D
	1722004-200		WING LEADING EDGE ASSEMBLY-RH	1	C
	1722004-7		WING LEADING EDGE ASSEMBLY-RH	1	D
- 1	1221042-57		RIB ASSEMBLY-LH STA 138.0	1	
	1221042-58		RIB ASSEMBLY-RH STA 138.0	1	
- 2	1221051-1		STIFFENER	1	
- 3	1221051-3		STIFFENER-LH	1	
	1221051-4		STIFFENER-RH	1	
	NAS682A3		NUTPLATE FWD STIFFENER	2	
	NAS686A3		NUTPLATE AFT STIFFENER	2	
- 4	1221086-1		BRACKET-AILERON PULLEY	1	
			ATTACHING PARTS		
- 5	AN3-3A		BOLT	4	
			---*---		
- 6	1221047-7		GUSSET	2	
			LEADING EDGE ASSEMBLY-INBOARD LH USE 1722003-8	NP	C
	1722003-8	***	LEADING EDGE ASSEMBLY-INBOARD LH	1	D
			LEADING EDGE ASSEMBLY-INBOARD RH USE 1722004-8	NP	C
	1722004-8	***	LEADING EDGE ASSEMBLY-INBOARD RH	1	D
- 7	1722003-4		SKIN-INBOARD LEADING EDGE LH	1	
	1722004-4		SKIN-INBOARD LEADING EDGE RH	1	
- 8	1221040-31		RIB ASSEMBLY-CENTER WING ROOT LH	1	
	1221040-32		RIB ASSEMBLY-CENTER WING ROOT RH	1	
	A6191-8Z3		NUTPLATE TIN	3	
	NAS686A08		NUTPLATE	2	
- 9	1722063-1		RIB ASSEMBLY-LEADING EDGE LH	1	C
	1722063-5		RIB ASSEMBLY-LEADING EDGE LH	1	D
	1722063-2		RIB ASSEMBLY-LEADING EDGE RH	1	C
	1722063-6		RIB ASSEMBLY-LEADING EDGE RH	1	D
			ATTACHING PARTS		
	S3LP-DT6-8		RIVET-HI-SHEAR HKM	2	
	6DC-C6		COLLAR HKM	2	
			---*---		
	S1860-2A		NUTPLATE	2	
-10	1221047-6		GUSSET	5	
-10A	MS35489-135		GROMMET	1	
-11	1221055-107		STRINGER-UPPER LH	3	
	1221055-108		STRINGER-UPPER RH	3	
-12	1221055-109		STRINGER-LOWER LH	2	
	1221055-110		STRINGER-LOWER RH	2	
-13	1221041-21	*	RIB ASSEMBLY-LH STA. 40.00	1	C
	1221041-35	*	RIB ASSEMBLY-LH STA. 40.00	1	D
	1221041-22	*	RIB ASSEMBLY-RH STA. 40.00	1	C
	1221041-36	*	RIB ASSEMBLY-RH STA. 40.00	1	D
	1790002-1	**	SHIM	1	
-14	1722043-3	*	RIB ASSEMBLY-LH STA. 45.00	1	
	1722043-4	*	RIB ASSEMBLY-RH STA. 45.00	1	
-15	1221047-2	*	GUSSET-UPPER	3	
-16	1221047-7	*	GUSSET-LOWER	2	
-17	1221047-7	*	GUSSET	5	
-18	1221042-1	*	RIB-FUEL LH STA. 54.00	1	
	1221042-2	*	RIB-FUEL RH STA. 54.00	1	
-19	1221042-3	*	RIB-FUEL LH STA. 68.00	1	
	1221042-4	*	RIB-FUEL RH STA. 68.00	1	
-20	1722053-1	*	RIB ASSEMBLY-FUEL LH STA. 84.00	1	
	1722053-2	*	RIB ASSEMBLY-FUEL RH STA. 84.00	1	
-20A	1722011-1		STIFFENER-LH	1	F
	1722011-2		STIFFENER-RH	1	F
-21	1221049-2		DOUBLER ASSEMBLY	1	
	4600-02		NUTPLATE SPS	16	
-22	1221094-1		ADAPTER ASSEMBLY-FUEL TRANSMITTER WHEN EXHAUSTED USE 1716008-1 & S1588-2	1	A
	1716008-1		NUT RING-FUEL TRANSMITTER	1	B
	S1588-2		GASKET	1	B
-23	1221055-175	*	STRINGER-LH	2	
	1221055-176	*	STRINGER-RH	2	
-24	1221055-177	*	STRINGER-LH	2	
	1221055-178	*	STRINGER-RH	2	
-25	1221055-115	*	STRINGER-LH	1	
	1221055-116	*	STRINGER-RH	1	
-26	1221055-179	*	STRINGER-LH	1	
	1221055-180	*	STRINGER-RH	1	

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Wing (Cont)



★ FUEL SPARS ARE NOT AVAILABLE AS REPLACEMENT PARTS.

177 SERIAL 17700001 THRU 17701370

Figure 5. Wing Leading Edge Assembly & Components

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5 -27	1221053-7		FITTING ASSEMBLY	1	
-28	1722054-1		RIB-LH	1	
	1722054-2		RIB-RH	1	
-28A	S1154-1		BRACKET LH WING ONLY	1	
-29	1221042-39		RIB-LH	1	
	1221042-40		RIB-RH	1	
-30	1221050-8		DOUBLER ASSEMBLY	4	
	NAS681A3		NUTPLATE	4	
-31	1221050-4		DOUBLER ASSEMBLY	1	
	NAS463WDD10M		SHIM	4	
	NAS680A3		NUTPLATE	4	
-32	1221114-5		DOUBLER ASSEMBLY-LH	1	
	1221114-6		DOUBLER ASSEMBLY-RH	1	
-33	S1860-2A		NUTPLATE	6	
-34	NAS680A3		NUTPLATE	4	
	NAS463WDD10M		SHIM	4	
-35	1221042-55		RIB ASSEMBLY-LH STA. 124.00	1	
	1221042-56		RIB ASSEMBLY-RH STA. 124.00	1	
-36	1221055-183		STRINGER-UPPER LH	1	E
	1221055-189		STRINGER-UPPER RH	1	F
-37	1221055-167		STRINGER-LOWER LH	1	E
	1221055-190		STRINGER-LOWER LH	1	F
	1221055-168		STRINGER-LOWER RH	1	E
	1221055-184		STRINGER-LOWER RH	1	F
-38	1221055-169		STRINGER-UPPER LH	1	E
	1221055-185		STRINGER-UPPER LH	1	F
	1221055-170		STRINGER-UPPER RH	1	E
	1221055-191		STRINGER-UPPER RH	1	F
-39	1221055-170		STRINGER-LOWER LH	1	E
	1221055-191		STRINGER-LOWER LH	1	F
	1221055-169		STRINGER-LOWER RH	1	E
	1221055-185		STRINGER-LOWER RH	1	F
-40	1221055-168		STRINGER-UPPER LH	1	E
	1221055-184		STRINGER-UPPER LH	1	F
	1221055-167		STRINGER-UPPER RH	1	E
	1221055-190		STRINGER-UPPER RH	1	F
-41	SEE FIG 68		SCOOP-STALL WARNING	1	
-42	1221050-4		DOUBLER ASSEMBLY	1	
	NAS681A03		NUTPLATE	4	
-43	1722040-1	*	SUPPORT	4	
	1722040-2	*	SUPPORT	2	
-44	1722052-3		RIB ASSEMBLY-LH	1	
	1722052-4		RIB ASSEMBLY-RH	1	
-44A	1722007-1		STRIP-STALL	1	
-45	1726048-1		BOSS-DRAIN PLUG	1	
	905-8		PLUG	1	
	MS29513-111		PACKING	1	
	1726049-1		CLIP-FUEL DRAIN SAFETY	1	
	SEE FIG 5A		VALVE-FUEL DRAIN USED WITH SAMPLER CUP	1	
-46	S226-2		DOUBLER ASSEMBLY	1	
	S1860-2A		NUTPLATE	3	
-46A	SEE FIG 56		SCOOP-CABIN AIR VENT	1	C
	SEE FIG 56A		SCOOP-CABIN AIR VENT	1	D
	1722003-3		LEADING EDGE ASSEMBLY-LH OUTBOARD	1	
	1722004-3		LEADING EDGE ASSEMBLY-RH OUTBOARD	1	
-47	1722003-5		SKIN-LEADING EDGE LH CENTER	1	
	1722004-5		SKIN-LEADING EDGE RH CENTER	1	
-48	1722003-6		SKIN-LEADING EDGE LH OUTBOARD	1	
	1722004-6		SKIN-LEADING EDGE RH OUTBOARD	1	
-49	1221042-41		RIB-LH STA. 155.00	1	
	1221042-42		RIB-RH STA. 155.00	1	
-50	1221042-43		RIB-LH STA. 172.00	1	
	1221042-44		RIB-RH STA. 172.00	1	
-51	1221042-45		RIB-LH STA 189.00	1	
	1221042-46		RIB-RH STA 189.00	1	
-52	1722049-1		RIB ASSEMBLY-FWD STA. 206.00 LH ONLY	1	
-53	1722046-1		RETAINER	1	
	1722048-1		SKIN	1	
-54	1221132-2		DOUBLER	1	
	A6191-8Z3		NUTPLATE TIN	4	
-54A	1722055-1		SEAL-LIGHTENING HOLE	1	
			ATTACHING PARTS		
	S1021Z6-6		SCREW	3	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
5 -55	1221128-3	RIB ASSEMBLY-AFT STA. 206.00 LH ONLY	1	
	A6195-8Z3	NUT TIN	3	
	A6196-8Z3	NUT TIN	1	
	NAS697A08K	NUTPLATE	3	
-56	AN525-8R8	SCREW	3	
-57	1221042-54	RIB ASSEMBLY STA. 206.00 RH ONLY	1	
	S1860-2A	NUTPLATE	7	
	A6163-8Z3	NUTPLATE TIN	1	
-58	1221055-182	STRINGER-UPPER LH	1	
	1221055-187	STRINGER-UPPER RH	1	
-59	1221055-155	STRINGER-LOWER LH	1	
	1221055-130	STRINGER-LOWER RH	1	
-60	1221055-186	STRINGER-UPPER LH	1	
	1221055-188	STRINGER-UPPER RH	1	
-61	1221055-133	STRINGER-LOWER LH	1	
	1221055-134	STRINGER-LOWER RH	1	
-62	1221131-3	SUPPORT ASSEMBLY-LANDING LIGHT	1	
	NAS696A08	NUTPLATE	6	
-63	1722051-1	RETAINER-LANDING LIGHT COVER	2	
-64	1722047-1	RETAINER-LANDING LIGHT COVER	1	
-65	1722045-1	COVER ASSEMBLY-LANDING LIGHT METAL	1	
	S1389-8	SEAL 18.00 IN LG BULK ITEM REF S1389-8-18.00-	2	
	S1389-8	SEAL 15.20 IN LG BULK ITEM REF S1389-8-15.20-	2	
-66	S226-5F	DOUBLER ASSEMBLY	1	
	S1860-2A	NUTPLATE	3	
-67	1221096-1	DOUBLER ASSEMBLY	1	
	NAS686A06	NUTPLATE	6	
-68	1726045-6	FINGER STRAINER	1	
	1726045-8	FITTING-FINGER STRAINER	1	

NOTE. *THESE ITEMS ARE LISTED ONLY FOR MAKING SPLICE REPAIRS TO EXISTING PARTS, WHICH ARE IMPRACTICAL TO REPLACE. SEE SERVICE MANUAL FOR REPAIR & SEALING PROCEDURES.

NOTE. **THIS SHIM INSTALLED AT WING STA. 40.00 WHEN 1722003-200, 1722004-200, 1722003-8 OR 1722004-8 IS USED FOR AIRCRAFT SERIAL 17700001 THRU 17701164.

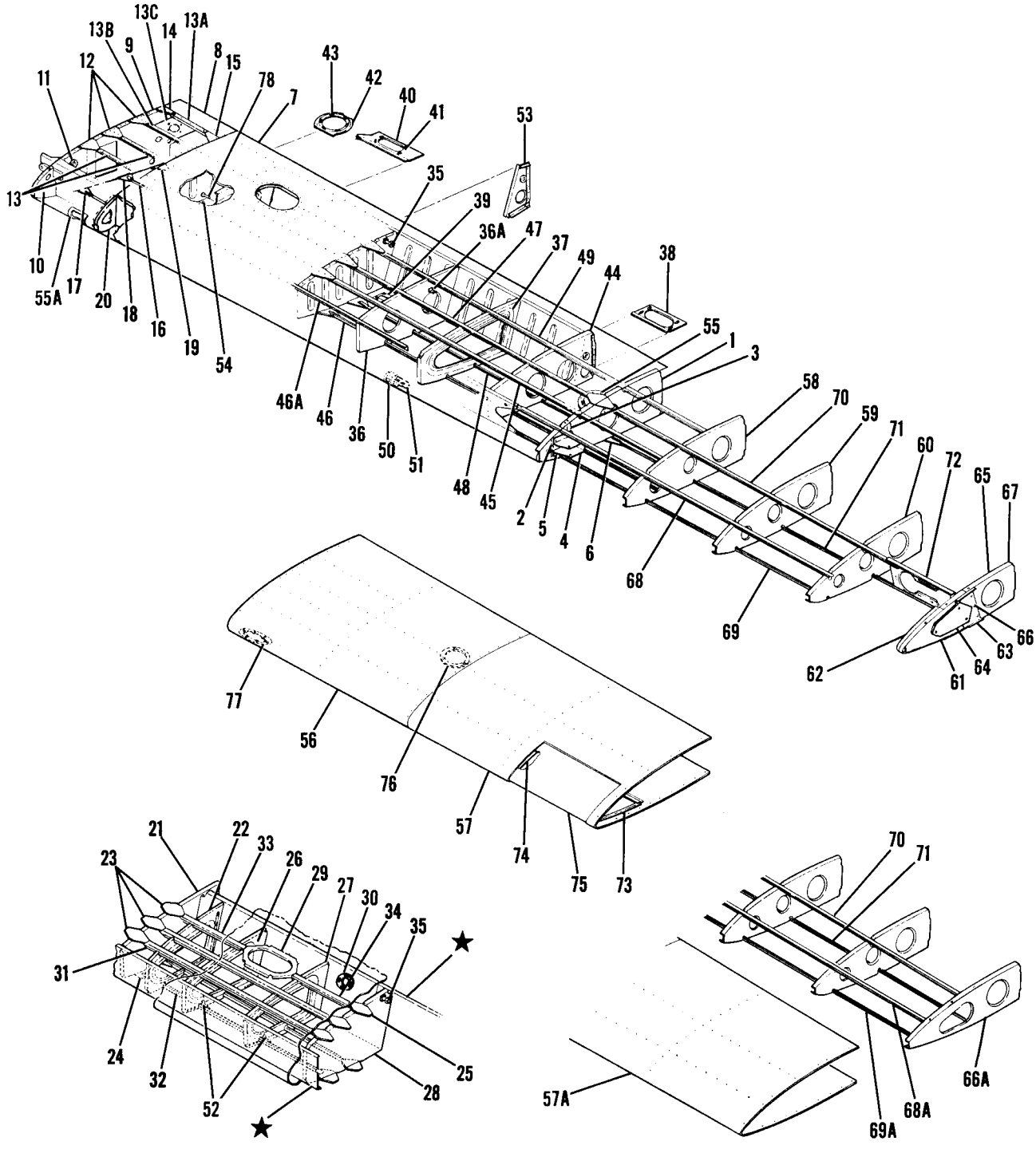
NOTE. ***WHEN ORDERING THIS ASSEMBLY FOR SERIALS 17700001 THRU 17701164 ALSO ORDER 1790002-1 SHIM

A---177 SERIAL 17700001 THRU 17701196
B---177 SERIAL 17701197 THRU 17701370
C---177 SERIAL 17700001 THRU 17701164
D---177 SERIAL 17701165 THRU 17701370
E---177 SERIAL 17700001 THRU 17701267
F---177 SERIAL 17701268 THRU 17701370

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5A-	1722017-1		WING LEADING EDGE ASSEMBLY-LH STD	1	D
	1722017-12		WING LEADING EDGE ASSEMBLY-LH STD	1	G
	1722017-15		WING LEADING EDGE ASSEMBLY-LH STD	1	H
	1722018-8		WING LEADING EDGE ASSEMBLY-RH STD	1	A
	1722018-10		WING LEADING EDGE ASSEMBLY-RH STD	1	H
- 1	2022009-1		RIB ASSEMBLY-LH STA 138.0	1	
	2022009-2		RIB ASSEMBLY-RH STA 138.0	1	
- 2	1221051-1		STIFFENER	1	
- 3	1722013-1		STIFFENER-LH	1	
	1722013-2		STIFFENER-RH	1	
	NAS682A3		NUTPLATE FWD STIFFENER	2	
	NAS686A3		NUTPLATE AFT STIFFENER	2	
- 4	1221086-1		BRACKET-AILERON PULLEY	1	
			ATTACHING PARTS		
- 5	AN3-3A		BOLT	4	
			---*---		
- 6	1221047-7		GUSSET	2	
			LEADING EDGE ASSEMBLY-INBOARD LH	NP	
			LEADING EDGE ASSEMBLY-INBOARD RH	NP	
- 7	1722017-2		SKIN-INBOARD LEADING EDGE INBD CENTER	1	
	1722018-2		SKIN-INBOARD LEADING EDGE INBD CENTER	1	
- 8	1722017-5		SKIN-LEADING EDGE LH INBOARD	1	A
	1722017-13		SKIN-LEADING EDGE LH INBOARD	1	H
	1722018-5		SKIN-LEADING EDGE RH INBOARD	1	A
	1722018-9		SKIN-LEADING EDGE RH INBOARD	1	H
- 9	1221040-129		RIB ASSEMBLY-CENTER WING ROOT LH	1	
	1221040-130		RIB ASSEMBLY-CENTER WING ROOT RH	1	
	S1860-2		NUTPLATE	4	
	NAS686A08		NUTPLATE	1	
-10	1722059-1		RIB ASSEMBLY-LEADING EDGE LH	1	
	1722059-2		RIB ASSEMBLY-LEADING EDGE RH	1	
			ATTACHING PARTS		
	S3LP-DT6-8		RIVET-HI-SHEAR HKM	2	
	6DC-C6		COLLAR HKM	2	
			---*---		
	NAS686A3K		NUTPLATE	1	
	NAS687A3K		NUTPLATE	1	
-11	S1050-1		GROMMET 3.93 IN LG BULK ITEM REF S1050-1-3.93	1	
-12	1221047-6		GUSSET	3	
-13	1221055-107		STRINGER-UPPER LH	4	D
	1221055-107		STRINGER-UPPER LH	2	E
	1221055-108		STRINGER-UPPER RH	2	
-13A	1221055-301		STRINGER-UPPER LH	1	E
	1221055-300		STRINGER-UPPER RH	1	
-13B	2022006-19		STRINGER-UPPER LH	1	E
	2022006-20		STRINGER-UPPER RH	1	
-13C	2022010-1		DOUBLER ASSY-VHF ANTENNA LH	1	E
	2022010-2		DOUBLER ASSY-VHF ANTENNA RH	1	
	NAS680A08		NUTPLATE	4	
-14	1221132-2		GUSSET	1	
-15	1722019-3		GUSSET	1	
-16	1221055-109		STRINGER-LOWER LH	3	
	1221055-110		STRINGER-LOWER RH	3	
-17	1221047-15		GUSSET-LH	1	
	1221047-14		GUSSET-RH	1	
-18	1221047-19		GUSSET-LH	1	
	1221047-18		GUSSET-RH	1	
-19	1221047-23		GUSSET-LH	1	
	1221047-22		GUSSET-RH	1	
-20	1722056-1		RIB-NOSE LH STA. 40.00	1	
	1722056-2		RIB-NOSE RH STA. 40.00	1	
-21	1221041-51	*	RIB ASSEMBLY-LH STA. 40.00	1	
	1221041-52	*	RIB ASSEMBLY-RH STA. 40.00	1	
-22	1722043-11	*	RIB ASSEMBLY-LH STA. 45.00	1	
	1722043-12	*	RIB ASSEMBLY-RH STA. 45.00	1	
-23	1722019-5	*	GUSSET	3	
-24	1722019-6	*	GUSSET	2	
-25	1221047-7	*	GUSSET	5	
-26	1221042-81	*	RIB-FUEL LH STA. 54.00	1	
	1221042-80	*	RIB-FUEL RH STA. 54.00	1	
-27	1221042-79	*	RIB-FUEL LH STA. 68.00	1	
	1221042-78	*	RIB-FUEL RH STA. 68.00	1	
-28	1722053-5	*	RIB ASSEMBLY-FUEL LH STA. 84.00	1	
	1722053-6	*	RIB ASSEMBLY-FUEL RH STA. 84.00	1	

CONTINUED ON NEXT PAGE

Wings (Cont)



★ FUEL SPARS ARE NOT AVAILABLE AS REPLACEMENT PARTS.

17701531 & ON

177 SERIAL 17701371 & ON

Figure 5A. Wing Leading Edge Assembly & Components - Standard

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5A-29	1221049-2		DOUBLER ASSEMBLY	1	
	4600-2		NUTPLATE SPS	16	
-30	1716008-1		NUT RING ASSEMBLY-FUEL TRANSMITTER	1	
	S1588-2		GASKET	1	
-31	1221055-175	*	STRINGER-LH	2	
	1221055-176	*	STRINGER-RH	2	
-32	1221055-177	*	STRINGER-LH	2	
	1221055-178	*	STRINGER-RH	2	
-33	1221055-115	*	STRINGER-LH	1	
	1221055-116	*	STRINGER-RH	1	
-34	1221055-179	*	STRINGER-LH	1	
	1221055-180	*	STRINGER-RH	1	
-35	1221053-7		FITTING ASSEMBLY	1	
-36	1722054-5		RIB-LH WEU 1722054-7	1	B
	1722054-7		RIB-LH	1	C
-36A	S1154-1		BRACKET LH WING ONLY	1	
	1722054-4		RIB-RH WEU 1722054-8	1	B
	1722054-8		RIB-RH	1	C
-37	1221042-77		RIB-LH	1	
	1221042-76		RIB-RH	1	
-38	1221050-8		DOUBLER ASSEMBLY	4	
	NAS681A3		NUTPLATE	4	
-39	1221050-4		DOUBLER ASSEMBLY	1	
	NAS463WDD10M		SHIM	4	
	NAS680A3		NUTPLATE	4	
-40	1722058-1		STIFFENER ASSEMBLY-LH	1	
	1722058-2		STIFFENER ASSEMBLY-RH	1	
-41	NAS681A3		NUTPLATE	4	
-42	1722057-1		STIFFENER ASSEMBLY-LH	1	
	1722057-2		STIFFENER ASSEMBLY-RH	1	
-43	NAS681A08		NUTPLATE	6	
-44	1221042-75		RIB-LH STA 124.00	1	
	1221042-74		RIB-RH STA 124.00	1	
	1221041-12		STIFFENER-RIB	1	
	S1291-6		GROMMET	1	
-45	1221055-183		STRINGER-UPPER LH	1	
	1221055-189		STRINGER-UPPER RH	1	
-46	1221055-167		STRINGER-LOWER LH	1	
	1221055-168		STRINGER-LOWER RH	1	
-46A	1722011-5		STIFFENER-LH	1	
	1722011-6		STIFFENER-RH	1	
-47	1221055-169		STRINGER-UPPER LH	1	
	1221055-170		STRINGER-UPPER RH	1	
-48	1221055-170		STRINGER-LOWER LH	1	
	1221055-169		STRINGER-LOWER RH	1	
-49	1221055-168		STRINGER-UPPER LH	1	
	1221055-167		STRINGER-UPPER RH	1	
-50	SEE FIG 68		SCOOP-STALL WARNING	1	
-51	1221096-1		DOUBLER ASSEMBLY	1	
	NAS682A06		NUTPLATE	6	
-52	1722040-1	*	SUPPORT	4	
	1722040-2	*	SUPPORT	4	
-53	1722052-11		RIB ASSEMBLY-LH	1	
	1722052-12		RIB ASSEMBLY-RH	1	
-54	1726048-1		BOSS-DRAIN PLUG	1	
	905-8		PLUG	1	F
	MS29513-111		PACKING	1	F
	1726049-1		CLIP-FUEL DRAIN SAFETY	1	
	SEE FIG 5C		VALVE-FUEL DRAIN USED WITH SAMPLER CUP	1	
-55	S226-2		DOUBLER ASSEMBLY	1	
	S1860-2A		NUTPLATE	3	
-55A	SEE FIG 56A		SCOOP-CABIN AIR VENT	1	
			LEADING EDGE ASSEMBLY-LH OUTBOARD	NP	
			LEADING EDGE ASSEMBLY-RH OUTBOARD	NP	
-56	2022015-13		SKIN-LEADING EDGE LH OUTBOARD CENTER	1	
	1722018-3		SKIN-LEADING EDGE RH OUTBOARD CENTER	1	
-57	1722017-4		SKIN-LEADING EDGE LH OUTBOARD	1	D
-57A	2022015-15		SKIN-LEADING EDGE LH OUTBOARD	1	E
	1722018-4		SKIN-LEADING EDGE RH OUTBOARD	1	
-58	1221042-67		RIB-LH STA 155.00 WEU 1221042-109	1	B
	1221042-109		RIB-LH STA 155.00	1	C
	1221042-66		RIB-RH STA 155.00 WEU 1221042-108	1	B
	1221042-108		RIB-RH STA 155.00	1	C

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5A-59	1221042-65	RIB-LH STA 172.00 WEU 1221042-107	1	B
	1221042-107	RIB-LH STA 172.00	1	C
	1221042-64	RIB-RH STA 172.00 WEU 1221042-106	1	B
	1221042-106	RIB-RH STA 172.00	1	C
-60	1221042-63	RIB-LH STA 189.00 WEU 1221042-105	1	B
	1221042-105	RIB-LH STA 189.00	1	C
	1221042-62	RIB-RH STA 189.00 WEU 1221042-104	1	B
	1221042-104	RIB-RH STA 189.00	1	C
-61	1722049-2	RIB ASSEMBLY-FWD STA 206.00 LH ONLY	1	D
-62	1722046-2	RETAINER	1	
	1722048-1	SKIN	1	
-63	1221132-3	DOUBLER	1	
	S1863-3	NUTPLATE TIN	4	
-64	1722055-1	SEAL-LIGHTENING HOLE	1	
		ATTACHING PARTS		
	S1021Z6-6	SCREW	3	
		---*---		
-65	1221128-8	RIB ASSEMBLY-AFT STA. 206.00 LH ONLY	1	D
	S1863-3A	NUTPLATE TIN	3	
	S1862-2A	NUTPLATE TIN	1	
	NAS697A08K	NUTPLATE	3	
-66	AN525-8R8	SCREW	3	D
-66A	1221042-93	RIB ASSEMBLY STA 206.00 LH ONLY	1	E
	S1860-2A	NUTPLATE	7	
	A6163-8Z3	NUTPLATE	1	
-67	1221042-60	RIB ASSEMBLY STA. 206.00 RH ONLY	1	
	S1860-2A	NUTPLATE	7	
	A6163-8Z3	NUTPLATE TIN	1	
-68	1221055-182	STRINGER-UPPER LH	1	D
-68A	1221055-198	STRINGER-UPPER LH	1	E
	1221055-187	STRINGER-UPPER RH	1	
-69	1221055-155	STRINGER-LOWER LH	1	D
-69A	1221055-129	STRINGER-LOWER LH	1	E
	1221055-130	STRINGER-LOWER RH	1	
-70	1221055-186	STRINGER-UPPER LH	1	D
	1221055-199	STRINGER-UPPER LH	1	E
	1221055-188	STRINGER-UPPER RH	1	
-71	1221055-133	STRINGER-LOWER LH	1	
	1221055-134	STRINGER-LOWER RH	1	
-72	1221131-6	SUPPORT ASSEMBLY-LANDING LIGHT	1	D
	NAS696A08	NUTPLATE	6	
-73	1722051-1	RETAINER-LANDING LIGHT COVER	2	D
-74	1722047-1	RETAINER-LANDING LIGHT COVER	1	D
-75	1722045-5	COVER ASSEMBLY-LANDING LIGHT	1	D
	S1389-8	SEAL 18.00 IN LG BULK ITEM REF S1389-8-18.00 -	2	
	S1389-8	SEAL 15.20 IN LG BULK ITEM REF S1389-8-15.20 -	2	
-76	S226-5F	DOUBLER ASSEMBLY	1	
	S1860-2A	NUTPLATE	3	
-77	1221096-1	DOUBLER ASSEMBLY	1	
	NAS686A06	NUTPLATE	6	
-78	1726045-6	FINGER STRAINER	1	
	1726045-8	FITTING-FINGER STRAINER	1	

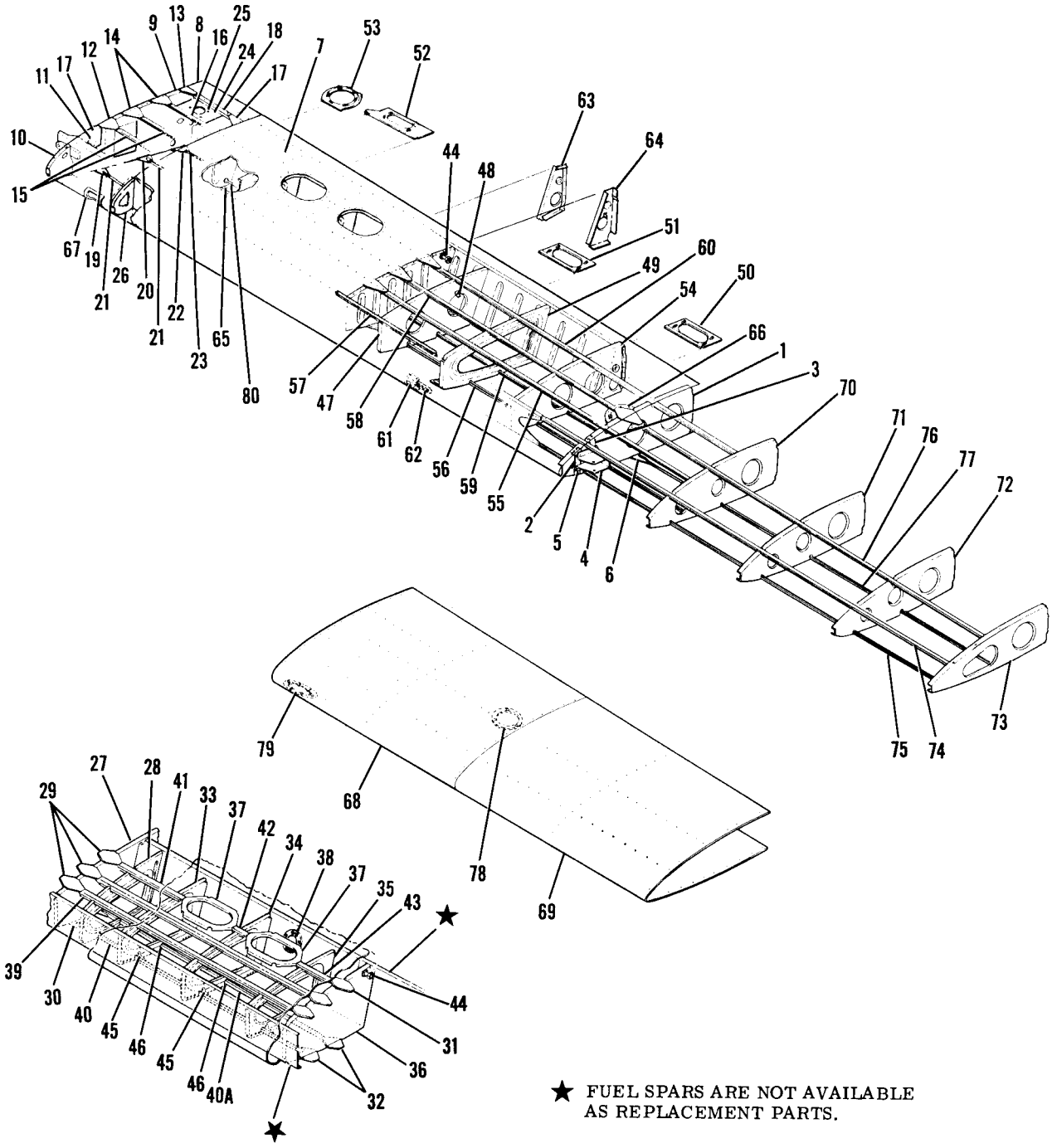
NOTE. *THESE ITEMS ARE LISTED ONLY FOR MAKING SPLICE REPAIRS TO EXISTING PARTS, WHICH ARE IMPRACTICAL TO REPLACE. SEE SERVICE MANUAL FOR REPAIR & SEALING PROCEDURES.

A---177 SERIAL 17701371 THRU 17702313
B---177 SERIAL 17701371 THRU 17701500
C---177 SERIAL 17701501 & ON
D---177 SERIAL 17701371 THRU 17701530
E---177 SERIAL 17701531 & ON
F---177 SERIAL 17701371 THRU 17702123
G---177 SERIAL 17701531 THRU 17702313
H---177 SERIAL 17702314 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58-	2022015-9	WING LEADING EDGE ASSEMBLY-LH LONG RANGE	1	A
	2022015-17	WING LEADING EDGE ASSEMBLY-LH LONG RANGE	1	C
	2022016-6	WING LEADING EDGE ASSEMBLY-RH LONG RANGE	1	A
	2022016-12	WING LEADING EDGE ASSEMBLY-RH LONG RANGE	1	C
- 1	2022009-1	RIB ASSEMBLY-LH STA 138.0	1	
	2022009-2	RIB ASSEMBLY-RH STA 138.0	1	
- 2	1221051-1	STIFFENER	1	
- 3	1722013-1	STIFFENER-LH	1	
	1722013-2	STIFFENER-RH	2	
	NAS682A3	NUTPLATE FWD STIFFENER	2	
	NAS686A3	NUTPLATE AFT STIFFENER	1	
- 4	1221086-1	BRACKET-AILERON PULLEY		
		ATTACHING PARTS	4	
- 5	AN3-3A	BOLT	2	
		---*---	NP	
- 6	1221047-2	GUSSET	NP	
		LEADING EDGE ASSEMBLY-INBOARD LH	1	
		LEADING EDGE ASSEMBLY-INBOARD RH	1	
- 7	2022015-11	SKIN-INBOARD LEADING EDGE INBD CENTER LH	1	A
	2022016-8	SKIN-INBOARD LEADING EDGE INBD CENTER RH	1	C
- 8	2022015-8	SKIN-LEADING EDGE LH INBOARD	1	A
	2022015-16	SKIN-LEADING EDGE LH INBOARD	1	C
	2022016-5	SKIN-LEADING EDGE RH INBOARD	1	
	2022016-11	SKIN-LEADING EDGE RH INBOARD	1	
- 9	1221040-129	RIB ASSEMBLY-CENTER WING ROOT LH	1	
	1221040-130	RIB ASSEMBLY-CENTER WING ROOT RH	4	
	S1860-2	NUTPLATE	1	
	NAS686A08	NUTPLATE	1	
-10	1722059-1	RIB ASSEMBLY-LEADING EDGE LH	1	
	1722059-2	RIB ASSEMBLY-LEADING EDGE RH		
		ATTACHING PARTS	2	
	S3LP-DT6-8	RIVET-HI-SHEAR HKM	2	
	6DC-C6	COLLAR HKM		
		---*---	1	
	NAS686A3K	NUTPLATE	1	
	NAS687A3K	NUTPLATE	1	
-11	S1050-1	GROMMET 3.93 IN LG BULK ITEM REF S1050-1-3.93		

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Wings (Cont)



177 SERIAL 17701774 & ON

Figure 5B. Wing Leading Edge Assembly & Components - Long Range

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58-12	1221047-15		GUSSET-LH FWD	1	
	1221047-14		GUSSET-RH FWD	1	
-13	1221132-2		GUSSET	1	
-14	1221047-1		GUSSET-UPR	2	
-15	2022006-15		STRINGER-UPR LH	2	
	2022006-18		STRINGER-UPR RH	2	
-16	2022006-19		STRINGER-UPR LH	1	
	2022006-20		STRINGER-UPR RH	1	
-17	1722019-3		GUSSET-AFT	1	
	1722019-2		GUSSET-FWD LH	1	
	1722019-2		GUSSET-FWD RH	1	
-18	1221055-301		STRINGER-UPR LH	1	
	1221055-300		STRINGER-UPR RH	1	
-19	1221047-6		GUSSET-LWR	1	
-20	1221047-19		GUSSET-LWR LH	1	
	1221047-18		GUSSET-LWR RH	1	
-21	1221055-109		STRINGER-LWR LH	2	
	1221055-110		STRINGER-LWR-RH	2	
-22	1221047-23		GUSSET-LWR LH	1	
	1221047-22		GUSSET-LWR RH	1	
-23	1221055-301		STRINGER-LWR LH	1	
	1221055-300		STRINGER-LWR RH	1	
-24	2022010-1		DOUBLER ASSEMBLY-VHF ANTENNA LH	1	
	2022010-2		DOUBLER ASSEMBLY-VHF ANTENNA RH	1	
-25	NAS680A08		NUTPLATE	4	
-26	1722056-1		RIB-NOSE LH STA. 40.00	1	
	1722056-2		RIB-NOSE RH STA. 40.00	1	
-27	1221041-51	*	RIB ASSEMBLY-LH STA. 40.00	1	
	1221041-52	*	RIB ASSEMBLY-RH STA. 40.00	1	
-28	1722043-11	*	RIB ASSEMBLY-LH STA. 45.00	1	
	1722043-12	*	RIB ASSEMBLY-RH STA. 45.00	1	
-29	1722019-5	*	GUSSET-UPR	3	
-30	1722019-6	*	GUSSET-LWR	2	
-31	1221047-2	*	GUSSET-UPR	3	
-32	1221047-7	*	GUSSET-LWR	2	
-33	1221042-81	*	RIB-FUEL LH STA. 54.00	1	
	1221042-80	*	RIB-FUEL RH STA. 54.00	1	
-34	1221042-115	*	RIB-FUEL LH STA. 68.00	1	
	1221042-114	*	RIB-FUEL RH STA. 68.00	1	
-35	1221042-113	*	RIB-FUEL LH STA. 82.00	1	
	1221042-112	*	RIB-FUEL RH STA. 82.00	1	
-36	1722090-1	*	RIB-FUEL LH STA. 90.00	1	
	1722090-2	*	RIB-FUEL RH STA. 90.00	1	
-37	1221049-2		DOUBLER ASSEMBLY	2	
	4600-2		NUTPLATE SPS	16	
-38	1716008-1		NUTRING ASSEMBLY-FUEL TRANSMITTER	1	
	S1588-2		GASKET	1	
-39	1722094-1	*	STRINGER-LH UPR	2	
	1722094-2	*	STRINGER-RH UPR	2	
-40	1722094-3	*	STRINGER-LH LWR	1	
	1722094-4	*	STRINGER-RH LWR	1	
-40A	1722094-21		STRINGER-LH LWR	1	
	1722094-22		STRINGER-RH LWR	1	
-41	2022006-7	*	STRINGER-LH UPR	1	
	2022006-8	*	STRINGER-RH UPR	1	
-42	1722094-19	*	STRINGER-LH UPR	1	
	1722094-20	*	STRINGER-RH UPR	1	
-43	1722094-7	*	STRINGER-LH UPR	1	
	1722094-8	*	STRINGER-RH UPR	1	
-44	1221053-7		FITTING ASSEMBLY	1	
-45	1722040-3	*	SUPPORT-LH FWD	3	
	1722040-4	*	SUPPORT-RH FWD	3	
-46	1722040-5	*	SUPPORT-LH AFT	2	
	1722040-6	*	SUPPORT-RH AFT	2	
-47	1722054-9		RIB-LH STA. 96.00	1	
	1722054-8		RIB-RH STA. 96.00	1	
-48	S1154-1		BRACKET-LH RIB ONLY	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58-49	1221042-77	RIB-LH STA. 110.00	1	
	1221042-76	RIB-RH STA. 110.00	1	
-50	1221050-8	DOUBLER ASSEMBLY	4	
	NAS681A3	NUTPLATE	4	
-51	1722093-1	DOUBLER ASSEMBLY	1	
	NAS698A3	NUTPLATE	4	
-52	1722058-1	STIFFENER ASSEMBLY-LH	1	
	1722058-2	STIFFENER ASSEMBLY-RH	1	
	NAS681A3	NUTPLATE	4	
-53	1722057-1	STIFFENER ASSEMBLY-LH	1	
	1722057-2	STIFFENER ASSEMBLY-RH	1	
	NAS681A08	NUTPLATE	6	
-54	1221042-73	RIB-LH STA. 124.00	1	
	1221042-72	RIB-RH STA. 124.00	1	
	1221041-12	STIFFENER-RIB	1	
	S1291-6	GROMMET	1	
-55	1722094-9	STRINGER-UPPER LH	1	
	1722094-10	STRINGER-UPPER RH	1	
-56	1722094-13	STRINGER-LOWER LH	1	
	1722094-14	STRINGER-LOWER RH	1	
-57	2022007-3	STIFFENER-LH	1	
	2022007-4	STIFFENER-RH	1	
-58	1722094-15	STRINGER-UPPER LH	1	
	1722094-16	STRINGER-UPPER RH	1	
-59	1722094-17	STRINGER-LOWER LH	1	
	1722094-18	STRINGER-LOWER RH	1	
-60	1722094-11	STRINGER-UPPER LH	1	
	1722094-12	STRINGER-UPPER RH	1	
-61	SEE FIG	SCOOP-STALL WARNING	1	
-62	1221096-1	DOUBLER ASSEMBLY	1	
	NAS682A06	NUTPLATE	6	
-63	1722052-11	RIB ASSEMBLY-LH	1	
	1722052-12	RIB ASSEMBLY-RH	1	
-64	1722091-2	RIB ASSEMBLY-LH	1	
	1722091-1	RIB ASSEMBLY-RH	1	
-65	1726048-1	BOSS-DRAIN PLUG	1	
	905-8	PLUG	1	B
	MS29513-111	PACKING	1	B
	1726049-1	CLIP-FUEL DRAIN SAFETY	1	
	SEE FIG 5C	VALVE-FUEL DRAIN USED WITH SAMPLER CUP	1	
-66	S226-2	DOUBLER ASSEMBLY	1	
	S1860-2A	NUTPLATE	3	
-67	SEE FIG 56A	SCOOP-CABIN AIR VENT	1	
		LEADING EDGE ASSEMBLY-LH OUTBOARD	NP	
		LEADING EDGE ASSEMBLY-RH OUTBOARD	NP	
-68	2022015-13	SKIN-LEADING EDGE LH OUTBOARD CENTER	1	
	2022016-9	SKIN-LEADING EDGE RH OUTBOARD CENTER	1	
-69	2022015-15	SKIN-LEADING EDGE LH OUTBOARD	1	
	2022016-10	SKIN-LEADING EDGE RH OUTBOARD	1	
-70	1221042-109	RIB-LH STA. 155.00	1	
	1221042-108	RIB-RH STA. 155.00	1	
-71	1221042-107	RIB-LH STA. 172.00	1	
	1221042-106	RIB-RH STA. 172.00	1	
-72	1221042-105	RIB-LH STA. 189.00	1	
	1221042-104	RIB-RH STA. 189.00	1	
-73	1221042-93	RIB ASSEMBLY STA. 206.00 LH	1	
	1221042-60	RIB ASSEMBLY STA. 206.00 RH	1	
	A6163-8Z3	NUTPLATE TIN	1	
	S1860-2A	NUTPLATE	7	
-74	2022006-21	STRINGER-UPPER LH	1	
	2022006-2	STRINGER-UPPER RH	1	
-75	2022006-22	STRINGER-LOWER LH	1	
	2022006-4	STRINGER-LOWER RH	1	
-76	1221055-199	STRINGER-UPPER LH	1	
	1221055-188	STRINGER-UPPER RH	1	
-77	1221055-133	STRINGER-LOWER LH	1	
	1221055-134	STRINGER-LOWER RH	1	
-78	S226-5F	DOUBLER ASSEMBLY	1	
	S1860-2A	NUTPLATE	3	
-79	1221096-1	DOUBLER ASSEMBLY	1	
	NAS686A06	NUTPLATE	6	
-80	1726045-6	FINGER STRAINER	1	
	1726045-8	FITTING-FINGER STRAINER	1	

A---177 SERIAL 17701774 THRU 17702313
B---177 SERIAL 17701774 THRU 17702123
C---177 SERIAL 17702314 & ON

Wing (Cont)

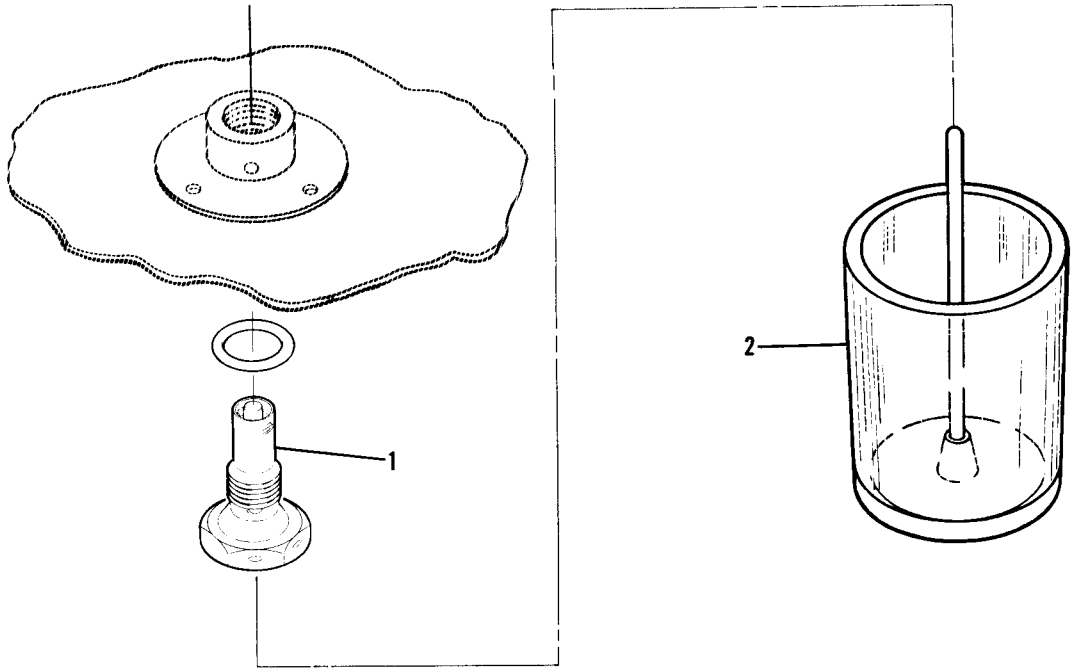


Figure 5C. Fuel Tank Drain Valve Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5C-			FUEL TANK DRAIN VALVE INSTALLATION ----------	NP	
- 1	S2020-1	*	DRAIN VALVE ----------	2	A
	S2020-1	*	DRAIN VALVE ----------	3	B
- 2	S2107-1	*	CUP-FUEL SAMPLER ----------	1	

NOTE. *THESE PARTS AND INSTALLATION INSTRUCTIONS ARE AVAILABLE AS A KIT AND MAY BE ORDERED UNDER PART NUMBER AK177-23 FOR AIRCRAFT PRIOR TO 17701359 & AK177-37 FOR AIRCRAFT 17701359 & ON.

A---177 SERIAL 17700001 THRU 17701358
B---177 SERIAL 17701359 & ON

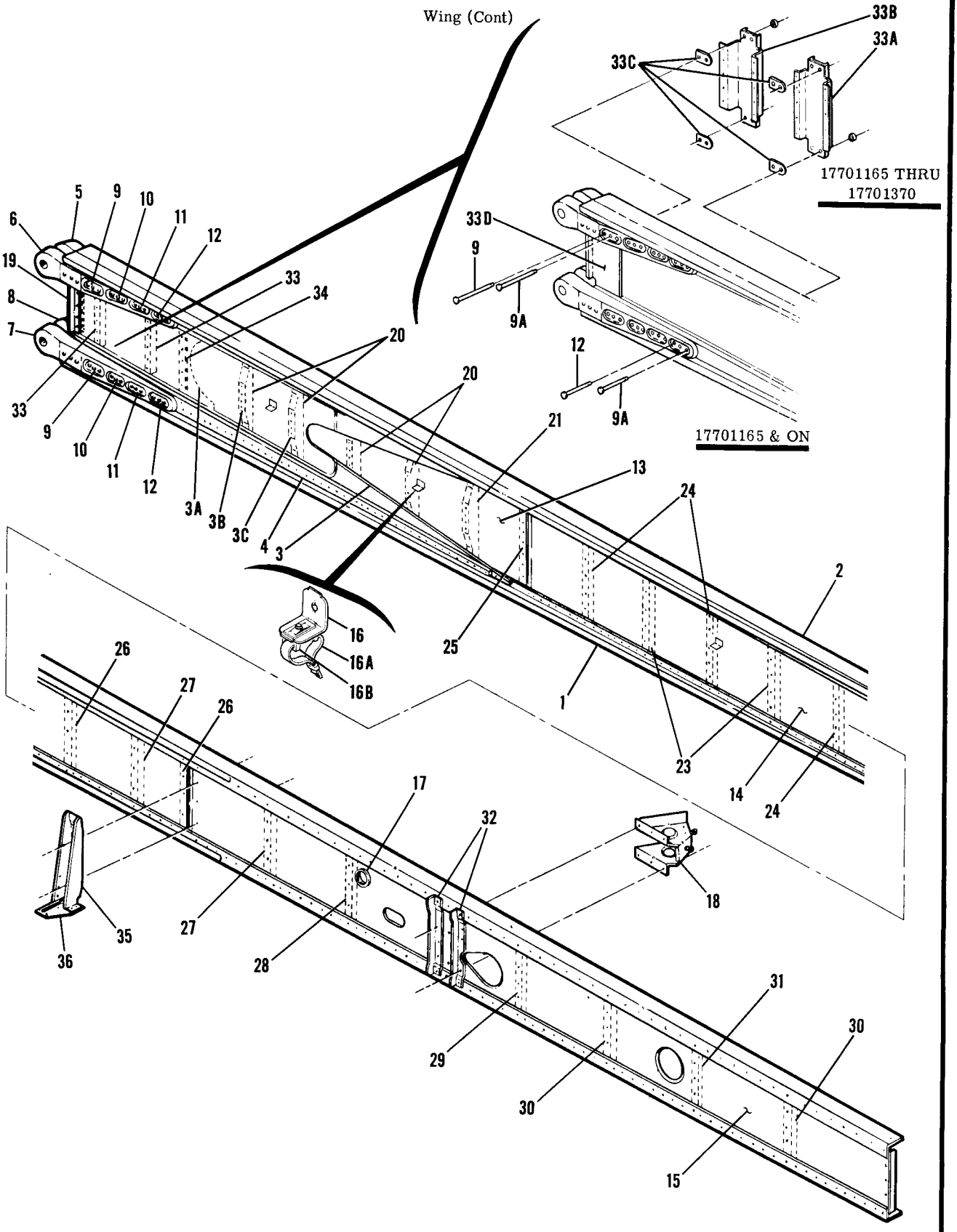


Figure 6. Wing Main Spar Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
6 -	1722005-201	WING SPAR ASSEMBLY-MAIN LH WHEN EXHAUSTED USE 1722005-205 -	1	A
	1722005-203	WING SPAR ASSEMBLY-MAIN LH WHEN EXHAUSTED USE 1722005-205 -	1	F
	1722005-205	WING SPAR ASSEMBLY-MAIN LH STD ----------	1	G
	1722005-207	WING SPAR ASSEMBLY-MAIN LH LONG RANGE ----------	1	K
	1722005-200	WING SPAR ASSEMBLY-MAIN RH WHEN EXHAUSTED USE 1722005-204 -	1	A
	1722005-202	WING SPAR ASSEMBLY-MAIN RH WHEN EXHAUSTED USE 1722005-204 -	1	F
	1722005-204	WING SPAR ASSEMBLY-MAIN RH STD ----------	1	G
	1722005-206	WING SPAR ASSEMBLY-MAIN RH LONG RANGE ----------	1	K
- 1	1722005-17	CAP-SPAR LOWER LH ----------	1	
	1722005-18	CAP-SPAR LOWER RH ----------	1	
- 2	1722005-19	CAP-SPAR UPPER LH ----------	1	
	1722005-20	CAP-SPAR UPPER RH ----------	1	
- 3	1722005-7	DOUBLER LH ----------	1	A
	1722005-43	DOUBLER-LH ----------	1	F
	1222031-1	DOUBLER-LH ----------	1	G
	1722005-8	DOUBLER RH ----------	1	A
	1722005-44	DOUBLER-RH ----------	1	F
	1222031-2	DOUBLER-RH ----------	1	G
- 3A	1221031-1	SPACER-LH ----------	1	G
	1221031-2	SPACER-RH ----------	1	G
- 3B	1221035-1	SPACER ----------	1	G
- 3C	1221034-2	SPACER ----------	1	G
- 4	1722005-13	PLATE ----------	4	A
	1722005-40	PLATE ----------	4	F
	1722005-50	PLATE ----------	4	G
- 5	1722703-7	FITTING ASSEMBLY-SPAR UPPER ----------	1	E
	1722703-13	FITTING ASSEMBLY-SPAR UPPER ----------	1	G
- 6	1722703-6	FITTING ASSEMBLY-SPAR UPPER ----------	1	E
	1722703-10	FITTING ASSEMBLY-SPAR UPPER ----------	1	G
- 7	1722703-8	FITTING ASSEMBLY-SPAR LOWER ----------	1	E
	1722703-14	FITTING ASSEMBLY-SPAR LOWER ----------	1	G
- 8	1722703-9	FITTING ASSEMBLY-SPAR LOWER ----------	1	E
	1722703-17	FITTING ASSEMBLY-SPAR LOWER ----------	1	G
		ATTACHING PARTS		
- 9	S3LP-DT10-39	BOLT HKM ----------	6	A
	NAS1054-10-39	RIVET ALTERNATE ----------	6	A
	AN960C516L	WASHER MAX. 2 PER BOLT ----------	AR	
	S3LP-DT10-39	BOLT HKM ----------	2	B
	NAS1054-10-39	RIVET ALTERNATE ----------	2	B
- 9A	S3LP-DT10-43	BOLT HKM ----------	4	B
	NAS1054-10-43	RIVET ALTERNATE ----------	4	B
-10	S3LP-DT10-35	BOLT HKM ----------	6	
	NAS1054-10-35	RIVET ALTERNATE ----------	6	
-11	S3LP-DT10-30	BOLT HKM ----------	6	
	NAS1054-10-30	RIVET ALTERNATE ----------	6	
-12	S3LP-DT10-25	BOLT HKM ----------	6	A
	NAS1054-10-25	RIVET ALTERNATE ----------	6	A
	S3LP-DT10-25	BOLT HKM ----------	2	B
	NAS1054-10-25	RIVET ALTERNATE ----------	2	B
-12A	S3LP-DT10-29	BOLT HKM ----------	4	B
	NAS1054-10-29	RIVET ALTERNATE ----------	4	B
	6DC-C10	COLLAR HKM ----------	24	
	NAS528-10	COLLAR ALTERNATE ----------	24	
	1722006-1	SPACER ----------	4	A
	1722006-1	SPACER INSTALLED BETWEEN UPPER FITTING & SPAR CAP -------	2	B
	1722005-39	SPACER INSTALLED BETWEEN LOWER FITTING & SPAR CAP -------	2	B
		---*---		
-13	1722005-9	WEB-INBOARD ----------	1	A
	1722005-45	WEB-INBOARD ----------	1	F
	1722005-51	WEB-LH INBOARD ----------	1	G
	1722005-52	WEB-RH INBOARD ----------	1	G
-14	1722005-10	WEB-LH CENTER WHEN EXHAUSTED USE 1722005-47 ----------	1	E
	1722005-47	WEB-LH CENTER STD WHEN EXHAUSTED USE 1722005-56 -----	1	G
	1722005-56	WEB-LH CENTER LONG RANGE ----------	1	K
	1722005-12	WEB-RH CENTER WHEN EXHAUSTED USE 1722005-46 ----------	1	E
	1722005-46	WEB-RH CENTER STD WHEN EXHAUSTED USE 1722005-55 -----	1	G
	1722005-55	WEB-RH CENTER LONG RANGE ----------	1	K
-15	1722005-11	WEB-LH OUTBOARD WHEN EXHAUSTED USE 1722005-49 ----------	1	E
	1722005-49	WEB-LH OUTBOARD ----------	1	G
	1722005-14	WEB-RH OUTBOARD WHEN EXHAUSTED USE 1722005-48 ----------	1	E
	1722005-48	WEB-RH OUTBOARD ----------	1	G

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
6 -16	S1154-1	BRACKET	3	
-16A	S1741-1	ANCHOR	3	
-16B	S1693-4	STA STRAP	3	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	1	
	S1021Z8-6	SCREW	1	
	NAS446-4	NUT	1	
		---*---		
-17	NAS557-16A	GROMMET LH ONLY	1	
-18	1221088-1	BRACKET ASSEMBLY-AILERON STOP LH WEU 1221088-7	1	H
	1221088-7	BRACKET ASSEMBLY-AILERON STOP LH	1	J
	1221088-4	BRACKET ASSEMBLY-AILERON STOP RH WEU 1221088-8	1	H
	1221088-8	BRACKET ASSEMBLY-AILERON STOP RH	1	J
	NAS680A3	NUTPLATE	2	
	NAS428-3-7	BOLT	1	
	NAS345-10	NUT	2	
	NAS428-3-10	BOLT	1	
-19	1221040-19	STIFFENER-WING SPAR	2	E
		ATTACHING PARTS		
	NAS1446-4	LOCKBOLT	4	
	NAS1080C6	COLLAR	4	
		---*---		
-20	1221057-1	STIFFENER-WING SPAR	4	
-21	1221057-3	STIFFENER-WING SPAR	1	E
	1221057-10	STIFFENER-WING SPAR	1	G
-22	1221057-9	STIFFENER	1	G
-23	1221085-1	STIFFENER-WING SPAR	2	
-24	1221085-16	STIFFENER-WING SPAR STD	3	
	1221085-16	STIFFENER-WING SPAR	2	K
-25	1221085-13	STIFFENER-WING SPAR	1	
-26	1221085-14	STIFFENER-WING SPAR	2	
-27	1221085-5	STIFFENER-WING SPAR	2	
-28	1221085-2	STIFFENER-WING SPAR	1	
-29	1221085-15	STIFFENER-WING SPAR	2	
-30	1221085-6	STIFFENER-WING SPAR	2	
-31	1221085-3	STIFFENER-WING SPAR	1	
-32	1221085-11	STIFFENER-WING SPAR LH	2	
	1221085-12	STIFFENER-WING SPAR RH	2	
-33	1221057-2	STIFFENER	2	A
-33A	1722008-1	STIFFENER ASSEMBLY	1	F
-33B	1722008-2	STIFFENER ASSEMBLY	1	C
	1722008-7	STIFFENER ASSEMBLY	1	D
-33C	1722009-1	SPACER	4	F
-33D	1222035-1	STIFFENER-WING SPAR FWD LH	1	G
	1222035-2	STIFFENER-WING SPAR FWD RH	1	G
	1222035-3	STIFFENER-WING SPAR AFT LH	1	G
	1222035-4	STIFFENER-WING SPAR AFT RH	1	G
-34	1722064-22	STIFFENER	1	
-35	1221104-1	CHANNEL-MOORING RING SUPPORT LH	1	E
	1221104-4	CHANNEL-MOORING RING SUPPORT LH	1	G
	1221104-2	CHANNEL-MOORING RING SUPPORT RH	1	E
	1221104-5	CHANNEL-MOORING RING SUPPORT RH	1	G
-36	1221104-3	DOUBLER-MOORING RING SUPPORT	1	

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701247
D---177 SERIAL 17701248 & ON
E---177 SERIAL 17700001 THRU 17701370
F---177 SERIAL 17701165 THRU 17701370
G---177 SERIAL 17701371 & ON
H---177 SERIAL 17700001 THRU 17701530
J---177 SERIAL 17701531 & ON
K---177 SERIAL 17701774 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
7 -		AILERON INSTALLATION	NP	
	1221006-13	AILERON ASSEMBLY-CANTILEVER WING LH	1	
	1221006-14	AILERON ASSEMBLY-CANTILEVER WING RH	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	3	
- 2	AN960-416	WASHER	3	
		---*---		
- 3	1221006-19	SKIN-AILERON LEADING EDGE-INBOARD LH	1	
	1221006-18	SKIN-AILERON LEADING EDGE-INBOARD RH	1	
- 4	1221006-21	SKIN-AILERON LEADING EDGE-OUTBOARD LH	1	
	1221006-20	SKIN-AILERON LEADING EDGE-OUTBOARD RH	1	
- 5	1221006-7	SKIN-AILERON-LOWER	1	
- 6	1221006-15	SKIN-AILERON TRAILING EDGE LH	1	
	1221006-16	SKIN-AILERON TRAILING EDGE RH	1	
- 7	1221006-8	TAB-AILERON TRIM LH	1	
	1221006-11	TAB-AILERON TRIM RH	1	
		ATTACHING PARTS		
- 8	AN515-8R8	SCREW	3	
		---*---		
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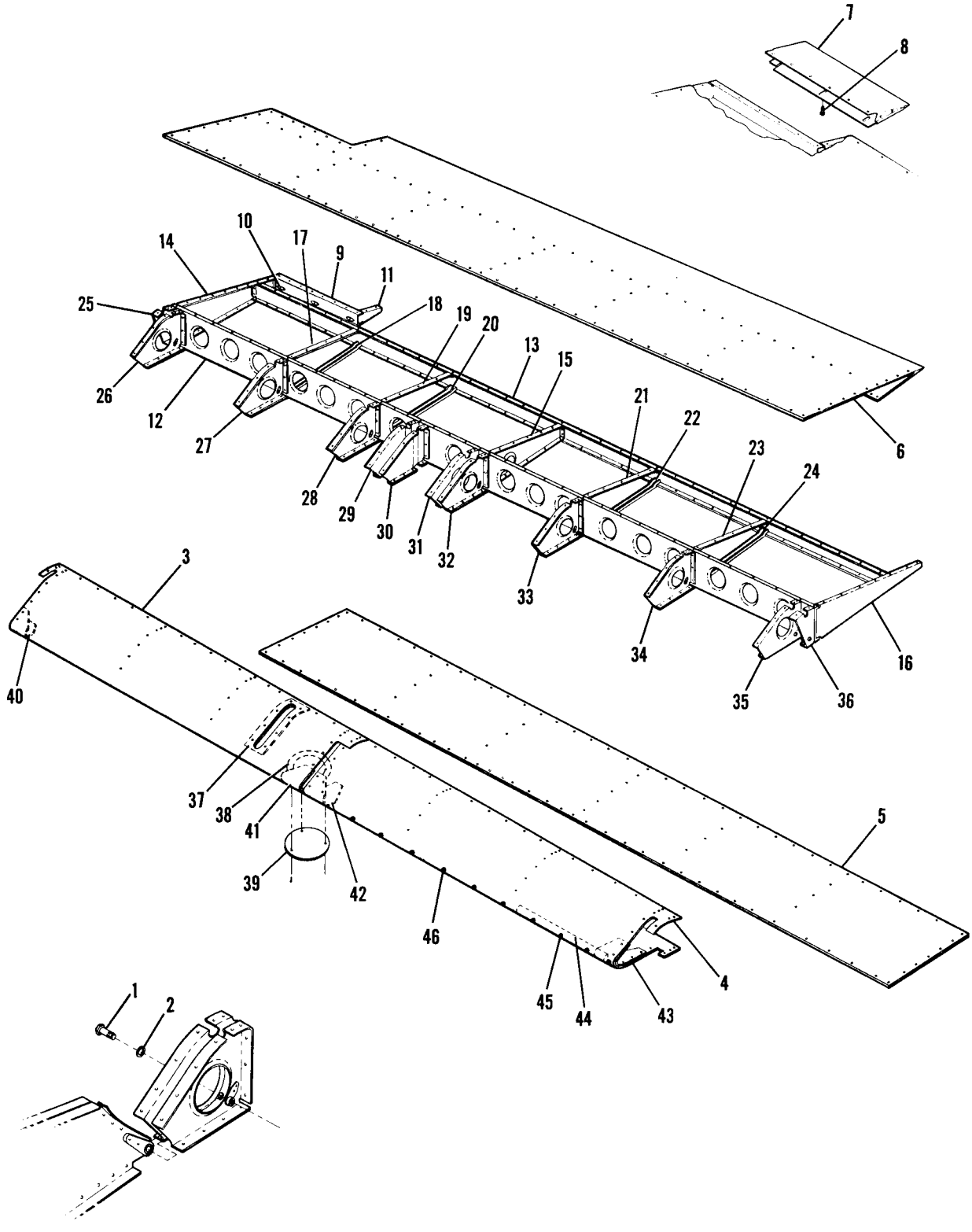


Figure 7. Aileron Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
7 - 9	1221075-7	SPAR ASSEMBLY-AILERON TAB LH	1	
	1221075-8	SPAR ASSEMBLY-AILERON TAB RH	1	
-10	NAS686A08K	NUTPLATE	3	
-11	1221074-3	RIB-AILERON TAB LH	1	
	1221074-4	RIB-AILERON TAB RH	1	
-12	1221065-5	SPAR-AILERON-FORWARD LH	1	
	1221065-6	SPAR-AILERON-FORWARD RH	1	
-13	1221065-1	SPAR-AILERON-REAR LH	1	
	1221065-2	SPAR-AILERON-REAR RH	1	
-14	1221069-1	RIB-AILERON-INBOARD LH	1	
	1221069-2	RIB-AILERON-INBOARD RH	1	
-15	1221070-1	RIB-AILERON-CENTER LH	1	
	1221070-2	RIB-AILERON-CENTER RH	1	
-16	1221071-1	RIB-AILERON-OUTBOARD LH	1	
	1221071-2	RIB-AILERON-OUTBOARD RH	1	
-17	1221068-1	STIFFENER-AILERON SKIN UPPER	1	
-18	1221068-2	STIFFENER-AILERON SKIN LOWER	1	
-19	1221068-3	STIFFENER-AILERON SKIN UPPER WEU 1221068-9	1	A
	1221068-9	STIFFENER-AILERON SKIN UPPER	1	B
-20	1221068-4	STIFFENER-AILERON SKIN LOWER	1	
-21	1221068-5	STIFFENER-AILERON SKIN UPPER	1	
-22	1221068-6	STIFFENER-AILERON SKIN LOWER	1	
-23	1221068-7	STIFFENER-AILERON SKIN UPPER	1	
-24	1221068-8	STIFFENER-AILERON SKIN UPPER	1	
-25	1221072-1	BRACKET-AILERON HINGE-INBOARD LH	1	
	1221072-2	BRACKET-AILERON HINGE-INBOARD RH	1	
-26	1724066-1	RIB ASSEMBLY-AILERON LEADING EDGE LH	1	
	1724066-2	RIB ASSEMBLY-AILERON LEADING EDGE RH	1	
	NAS682A4	NUTPLATE	1	
-27	1221066-5	RIB-AILERON LEADING EDGE	1	
-28	1221066-6	RIB-AILERON LEADING EDGE	1	
-29	1221067-1	RIB ASSEMBLY-AILERON LEADING EDGE LH	1	
	1221067-2	RIB ASSEMBLY-AILERON LEADING EDGE RH	1	
	NAS682A4	NUTPLATE	1	
-30	1221067-3	RIB-AILERON LEADING EDGE LH	1	
	1221067-4	RIB-AILERON LEADING EDGE RH	1	
-31	1221066-15	RIB-AILERON LEADING EDGE LH	1	
	1221066-16	RIB-AILERON LEADING EDGE RH	1	
-32	1221066-14	RIB ASSEMBLY-LEADING EDGE LH	1	
	1221066-13	RIB ASSEMBLY-LEADING EDGE RH	1	
	NAS682A4	NUTPLATE	1	
-33	1221066-7	RIB-AILERON LEADING EDGE	1	
-34	1221066-8	RIB-AILERON LEADING EDGE	1	
-35	1221066-7	RIB ASSEMBLY-LEADING EDGE LH	1	
	1221066-8	RIB ASSEMBLY-LEADING EDGE RH	1	
	NAS682A4	NUTPLATE	1	
-36	1221072-3	BRACKET-AILERON LEADING EDGE OUTBOARD LH	1	
	1221072-4	BRACKET-AILERON LEADING EDGE OUTBOARD RH	1	
-37	1221067-6	DOUBLER-AILERON LEADING EDGE	1	
-38	S237-6	DOUBLER ASSEMBLY	1	
	NAS395-14-3	NUT-SHEET SPRING	3	
-39	S225-8	PLATE-INSPECTION	1	
		ATTACHING PARTS		
	S1021Z8-6	SCREW	3	
		---*---		
-40	1221117-1	GUSSET-AILERON LH	1	
	1221117-2	GUSSET-AILERON RH	1	
-41	1221117-3	GUSSET-AILERON LH	1	
	1221117-4	GUSSET-AILERON RH	1	
-42	1221117-5	GUSSET-AILERON LH	1	
	1221117-6	GUSSET-AILERON RH	1	
-43	1221117-7	GUSSET-AILERON LH	1	
	1221117-8	GUSSET-AILERON RH	1	
-44	1724073-1	BALANCE WEIGHT ASSEMBLY-AILERON	1	
		ATTACHING PARTS		
-45	AN515-8R10	SCREW	4	
	MS21044N08	NUT	1	
	AN960-8L	WASHER	1	
		---*---		
-46	S1093-1	PLUG BUTTON	6	

A---177 SERIAL 17700001 THRU 17701399
B---177 SERIAL 17701400 & ON

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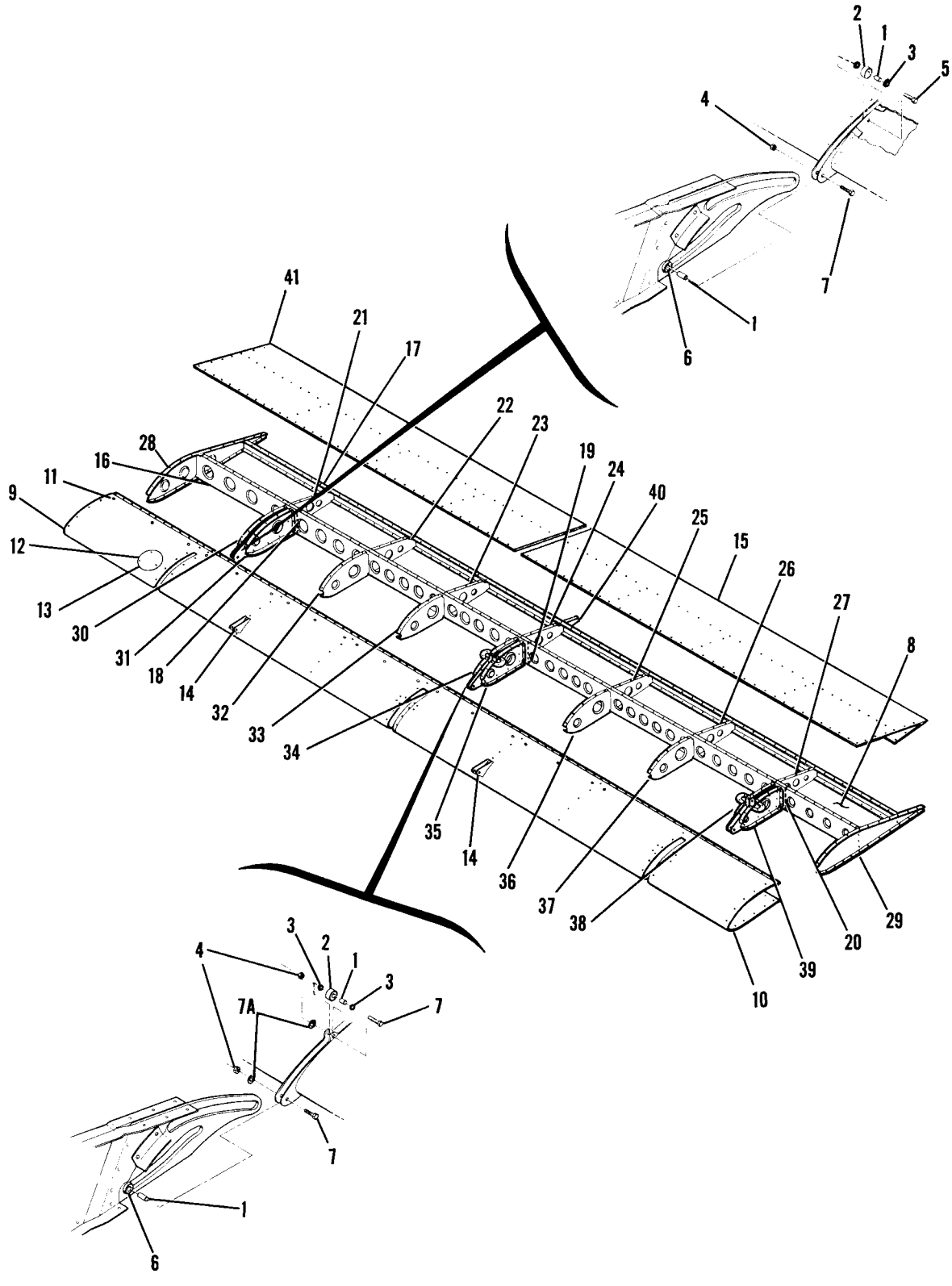


Figure 8. Flap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -		FLAP INSTALLATION	NP	
	1221007-11	FLAP ASSEMBLY-WING LH	1	
	1221007-12	FLAP ASSEMBLY-WING RH	1	
		ATTACHING PARTS		
- 1	0523919	BUSHING	6	
- 2	0523920	ROLLER INBOARD ONLY	1	
	0523921	ROLLER CENTER & OUTBD	2	
- 3	1220114-1	SPACER INBOARD ONLY	2	
- 4	MS21044N3	NUT	5	
- 5	AN3-11A	BOLT INBOARD ONLY	1	
- 6	0523921	ROLLER	3	
- 7	AN3-10A	BOLT	5	
- 7A	AN960-10L	WASHER	5	
		---*---		
- 8	1221007-10	SKIN-FLAP LOWER	1	
- 9	1221007-13	SKIN-FLAP LEADING EDGE INBOARD LH	1	
	1221007-14	SKIN-FLAP LEADING EDGE INBOARD RH	1	
-10	1221007-17	SKIN-FLAP LEADING EDGE OUTBOARD LH	1	
	1221007-18	SKIN-FLAP LEADING EDGE OUTBOARD RH	1	
-11	S1093-1	PLUG BUTTON	25	
-12	S237-4	DOUBLER ASSEMBLY	1	
	NAS395-14-3	NUT	3	
-13	S225-3	COVER-INSPECTION	1	
	S1021Z8-8	SCREW	3	
-14	0523918	BRACKET-FLAP CONTROL	2	
		ATTACHING PARTS		
	NAS221-8	SCREW	2	
		---*---		
-15	1221007-21	SKIN-TRAILING EDGE LH OUTBOARD	1	
	1221007-22	SKIN-TRAILING EDGE RH OUTBOARD	1	
-16	1221076-5	SPAR-FORWARD FLAP LH	1	
	1221076-6	SPAR-FORWARD FLAP RH	1	
-17	1221076-7	SPAR-REAR FLAP LH	1	
	1221076-8	SPAR-REAR FLAP RH	1	
-18	1221084-7	DOUBLER LH	1	
	1221084-8	DOUBLER RH	1	
-19	1221084-9	DOUBLER LH	1	
	1221084-10	DOUBLER RH	1	
-20	1221084-11	DOUBLER LH	1	
	1221084-12	DOUBLER RH	1	
-21	1221077-7	RIB-FLAP TRAILING EDGE STA. 40.00	1	
-22	1221080-5	RIB-FLAP TRAILING EDGE STA. 57.40	1	
-23	1221080-6	RIB-FLAP TRAILING EDGE STA. 63.35	1	
-24	1221078-8	RIB-FLAP TRAILING EDGE STA. 82.00	1	
-25	1221080-7	RIB-FLAP TRAILING EDGE STA. 96.80	1	
-26	1221080-8	RIB-FLAP TRAILING EDGE STA. 110.40	1	
-27	1221079-8	RIB-FLAP TRAILING EDGE STA. 124.00	1	
-28	1221083-3	RIB-FLAP CLOSING-INBOARD LH	1	
	1221083-4	RIB-FLAP CLOSING-INBOARD RH	1	
-29	1221082-3	RIB-FLAP CLOSING-OUTBOARD LH	1	
	1221082-4	RIB-FLAP CLOSING-OUTBOARD RH	1	
-30	1221077-9	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 40.00	1	
-31	1221077-10	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 40.00	1	
	1221077-8	RIB EXTENSION	1	
	NAS680A3	NUTPLATE	1	
-32	1221081-9	RIB ASSEMBLY-FLAP NOSE STA. 54.70	1	
	NAS680A3	NUTPLATE	2	
-33	1221081-6	RIB-FLAP NOSE STA. 68.35	1	
-34	1221078-11	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 82.00	1	
-35	1221078-12	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 82.00	1	
	1221078-9	RIB EXTENSION	1	
	1221078-10	GUSSET	1	
-36	1221081-10	RIB ASSEMBLY-FLAP NOSE STA. 96.80	1	
	NAS680A3	NUTPLATE	2	
-37	1221081-5	RIB-FLAP NOSE STA. 110.40	1	
-38	1221079-9	RIB ASSEMBLY-LH INBOARD RH OUTBOARD STA. 124.00	1	
-39	1221079-10	RIB ASSEMBLY-LH OUTBOARD RH INBOARD STA. 124.00	1	
	1221079-8	RIB EXTENSION	1	
	1221078-10	GUSSET	1	
-40	1221123-1	RIB-FLAP TRAILING EDGE	1	
	S1726-1	RIVET ATTACH RIB	4	
-41	1221007-19	SKIN-TRAILING EDGE LH INBOARD	1	
	1221007-20	SKIN-TRAILING EDGE RH INBOARD	1	

Empennage

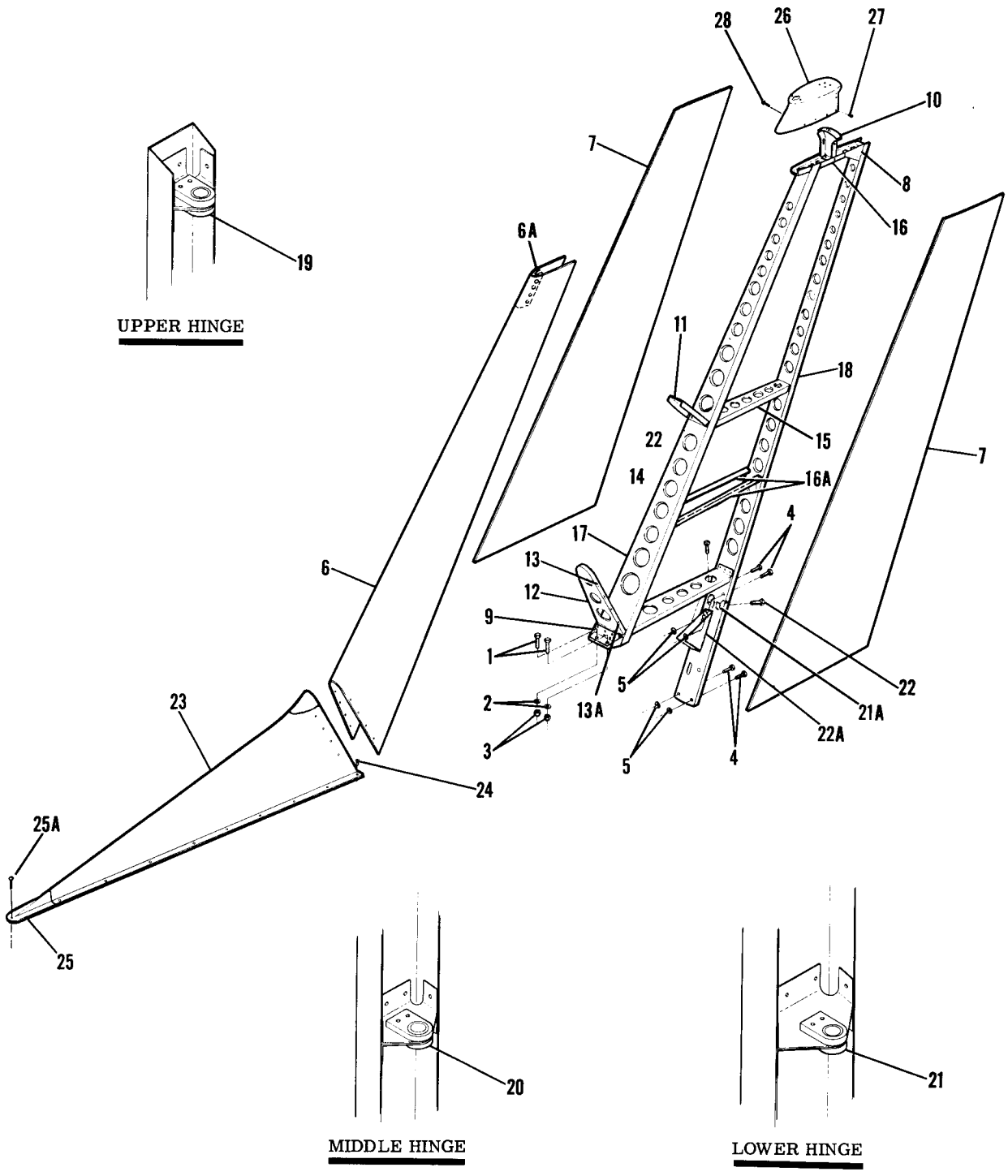


Figure 9. Vertical Fin & Dorsal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
9 -		VERTICAL FIN AND DORSAL INSTALLATION	NP	
	1731000-200	FIN ASSEMBLY	1	A
	1731000-201	FIN ASSEMBLY	1	B
		ATTACHING PARTS		
- 1	AN3-5A	BOLT	2	
- 2	AN960-10L	WASHER	2	
- 3	MS21044N3	NUT	2	
- 4	AN4-5A	BOLT	4	
- 5	AN960-416L	WASHER	4	
		---*---		
- 6	1731000-2	SKIN-FIN LEADING EDGE	1	
- 6A	1731000-4	DOUBLER	1	
- 7	1731000-6	SKIN-FIN	2	
- 8	1731014-1	BRACKET-FIN TIP ATTACH	1	
- 9	1731008-2	BRACKET-FIN ATTACH	1	
	1731008-1	ANGLE-BRACKET	1	
-10	1731026-1	RIB ASSEMBLY-TIP	1	
-11	1731015-1	RIB-FIN	1	
-12	1731011-1	RIB ASSEMBLY	1	
-13	A6194-8Z1	NUTPLATE TIN	2	
-13A	A6191-8Z1	NUTPLATE TIN	6	
-14	1731007-1	RIB-LOWER	1	
-15	1731005-1	RIB-MIDDLE	1	
-16	1731006-1	RIB-UPPER	1	
-16A	1731034-1	STIFFENER-LH	1	E
	1731034-2	STIFFENER-RH	1	E
-17	1731001-3	SPAR-FORWARD	1	
-18	1731024-1	SPAR ASSEMBLY-REAR	1	A
	1731024-200	SPAR ASSEMBLY-REAR	1	C
	1731024-2	SPAR ASSEMBLY-REAR	1	D
-19	1731004-1	HINGE HALF ASSEMBLY-UPPER	1	
-20	1731003-1	HINGE HALF ASSEMBLY-MIDDLE	1	A
	1731003-2	HINGE HALF ASSEMBLY-MIDDLE	1	B
-21	1731002-1	HINGE HALF ASSEMBLY-LOWER	1	A
	1731002-2	HINGE HALF ASSEMBLY-LOWER	1	B
-21A	1731019-3	BRACKET ASSEMBLY-STOP BOLT	2	
-22	NAS428-4-6	BOLT RUDDER STOP	2	
-22A	1712073-3	BRACKET ASSY-STABILATOR JACK SCREW	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	4	
	MS21044N3	NUT	4	
	AN960-10L	WASHER	2	
	1731028-1	SPACER	1	
		---*---		
-23	1731020-2	FIN ASSEMBLY-DORSAL	1	
		ATTACHING PARTS		
-24	S1021Z8-6	SCREW	26	
		---*---		
-25	0731605-4	TIP-DORSAL	1	
		ATTACHING PARTS		
-25A	S1021Z8-6	SCREW	3	
		---*---		
-26	1731009-4	TIP ASSEMBLY-VERTICAL FIN	1	
	1731009-3	TIP ASSEMBLY-VERTICAL FIN USE WITH OMNI ANTENNA ONLY	1	
		ATTACHING PARTS		
-27	AN515-8R8	SCREW	5	
-28	S1021Z8-6	SCREW	6	
		---*---		

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 & ON
E---177 SERIAL 17702073 & ON

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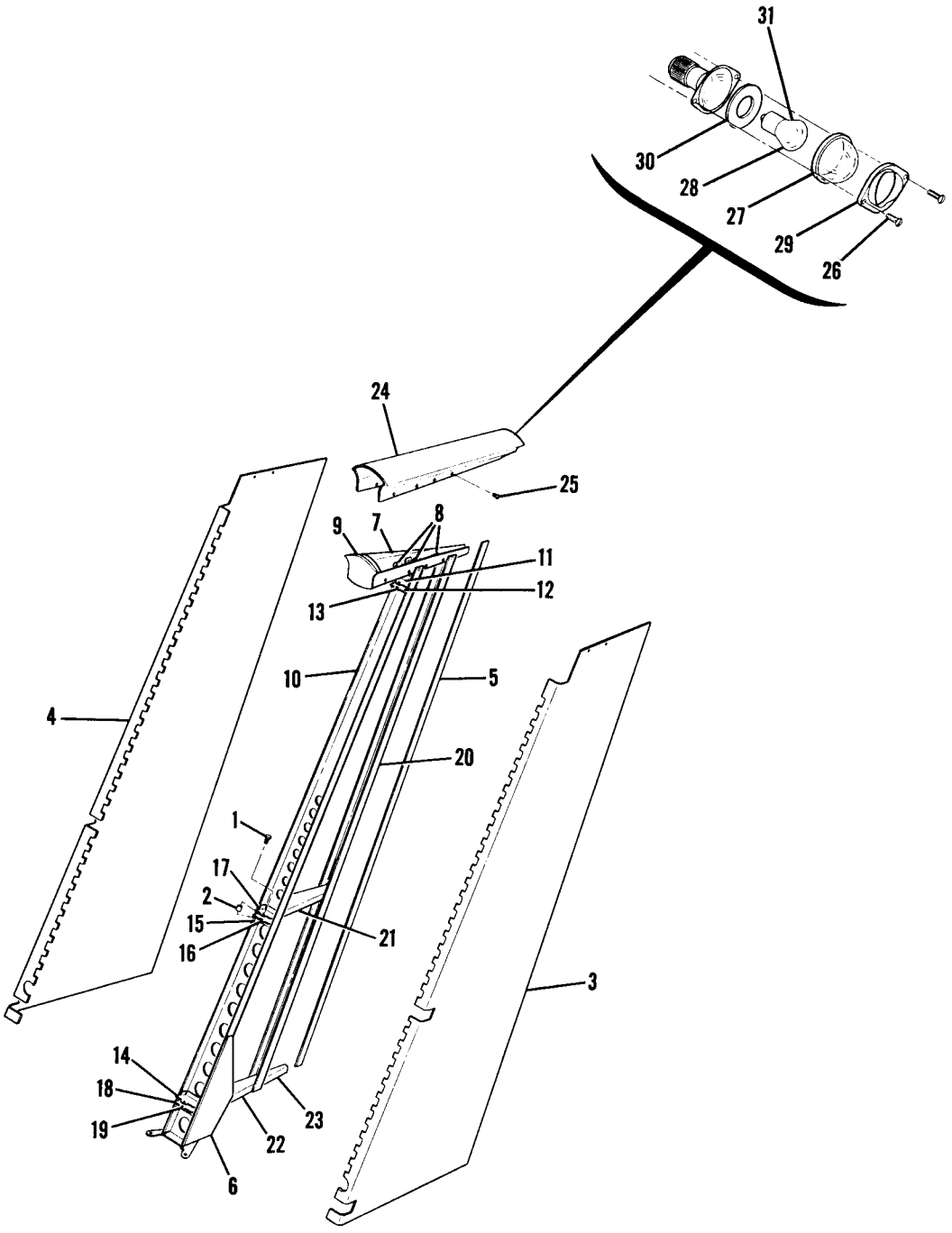


Figure 10. Rudder Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
10 -		RUDDER INSTALLATION	NP	
	1733000-1	RUDDER ASSEMBLY	1	
		ATTACHING PARTS		
- 1	AN4-10A	BOLT	3	
- 2	0523104	BUSHING-HINGE	3	
		---*---		
- 3	1733000-3	SKIN-RUDDER LH	1	
- 4	1733000-2	SKIN-RUDDER RH	1	
- 5	1733010-1	STIFFENER-TRAILING EDGE	1	
- 6	1733011-1	HORN ASSEMBLY	1	
- 7	1733005-1	RIB ASSEMBLY-RUDDER TIP	1	
- 8	A6194-6Z	NUTPLATE TIN	8	
	MS35489-4	GROMMET	1	
	NAS680A08	NUTPLATE	1	
- 9	1731013-1	WEIGHT-BALANCE	1	
-10	1733002-3	SPAR ASSEMBLY-RUDDER FRONT	1	
-11	1733008-2	BRACKET-RUDDER HINGE	1	
-12	1733008-1	BRACKET ASSEMBLY-RUDDER HINGE	1	
-13	NAS698A4	NUTPLATE	1	
-14	1733007-1	BRACKET	1	
-15	1733006-2	BRACKET ASSEMBLY-RUDDER HINGE	1	
-16	NAS684A4	NUTPLATE	1	
-17	1733007-2	BRACKET	1	
-18	1733006-1	BRACKET ASSEMBLY-RUDDER HINGE	1	
-19	NAS684A4	NUTPLATE	1	
-20	1733002-1	SPAR-RUDDER REAR	1	
-21	1733003-1	RIB-RUDDER	1	
-22	1733001-1	RIB-RUDDER	1	
-23	1733004-1	RIB-RUDDER	1	
-24	1733009-2	TIP ASSEMBLY-RUDDER	1	
		ATTACHING PARTS		
-25	S1021Z6-6	SCREW	8	
		---*---		
	0433006-7	LIGHT ASSEMBLY-RUDDER WHEN EXHAUSTED USE C622001-0401 -	1	A
	C622001-0401	LIGHT ASSEMBLY-RUDDER	1	B
		ATTACHING PARTS		
-26	AN515-4R6	SCREW	2	
		---*---		
-27	A4513-1	LENS-TAIL LIGHT CLEAR	1	
-28	1777	LAMP-TAIL LIGHT	1	A
-29	A2108A	RETAINER-LENS GMC	1	
-30	A2109-3	GASKET	1	
-31	1777	LAMP-TAIL LIGHT	1	B
		A---177 SERIAL 17700001 THRU 17701010, 17701012, 17701013, 17701014, & 17701016		
		B---177 SERIAL 17701011, 17701015, 17701017 & ON		

Empennage (Cont)

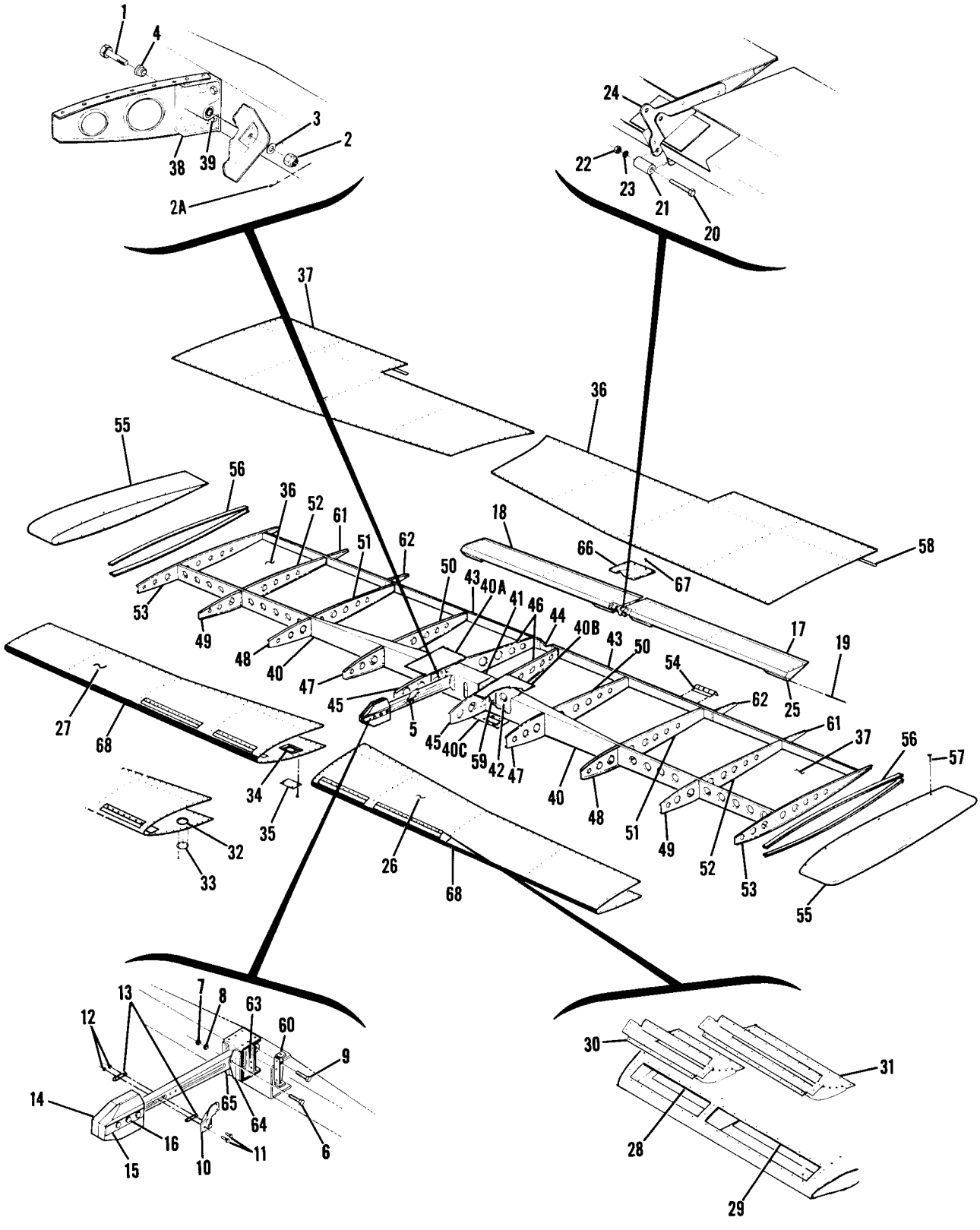


Figure 11. Stabilator Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
11 -		STABILATOR INSTALLATION	NP	
		STABILATOR ASSEMBLY USE 1732003-7	NP	A
	1732003-7	STABILATOR ASSEMBLY	1	B
		ATTACHING PARTS		
- 1	NAS1306-17D *	BOLT	2	
- 2	AN310-6 *	NUT	2	
- 2A	MS24665-283 *	COTTER PIN	1	
- 3	AN960-616 *	WASHER	AR	
	S1450-6-12-.080	WASHER	2	K
- 4	1732039-1	RETAINER-STABILATOR PIVOT	2	
		---*---		
- 5	1732034-1	BALANCE ARM ASSEMBLY WHEN EXHAUSTED USE 1732034-2	1	C
	1732034-2	BALANCE ARM ASSEMBLY	1	D
	1732034-3	BALANCE ARM ASSEMBLY	1	B
		ATTACHING PARTS		
- 6	NAS464P5A18	BOLT	1	
- 7	NAS679A5	NUT	1	
- 8	AN960-516L	WASHER	2	
- 9	NAS464P4A18	BOLT	1	
	MS21042L4	NUT	1	
		---*---		
-10	1732043-1	ARM ASSEMBLY-CONTROL	1	A
	1732043-4	ARM ASSEMBLY-CONTROL	1	B
		ATTACHING PARTS		
-11	AN3-11A	BOLT	2	C
	AN3-14A	BOLT	2	D
	AN4-14A	BOLT	2	B
-12	MS21044N3	NUT	2	A
	MS21042L4	NUT	2	B
-13	1732057-1	SPACER	2	B
		---*---		
-14	1732033-2	BALANCE WEIGHT	2	
		ATTACHING PARTS		
-15	1732032-1	STRIP-BEARING	2	
-16	AN4-23A	BOLT	3	
	MS21042L4	NUT	3	
		---*---		
-17	1732025-1	TRIM TAB ASSEMBLY-LH	1	
-18	1732025-2	TRIM TAB ASSEMBLY-RH	1	
		ATTACHING PARTS		
-19	MS20253-2-537	PIN-HINGE	4	
-20	AN3-10A	BOLT	1	
-21	NAS43DD3-28	SPACER	1	
-22	MS21044N3	NUT	1	
-23	AN960-10L	WASHER	1	
		---*---		
-24	1732028-1	ARM TAB ACTUATOR	1	
-25	1732016-3	HINGE HALF-LH TAB OUTBOARD	1	
	1732016-5	HINGE HALF-LH TAB INBOARD	1	
	1732016-4	HINGE HALF-RH TAB OUTBOARD	1	
	1732016-6	HINGE HALF-RH TAB INBOARD	1	
-26	1732003-9	SKIN-LH LEADING EDGE WHEN EXHAUSTED USE 1732003-19	1	E
	1732003-19	SKIN-LH LEADING EDGE	1	F
-27	1732003-10	SKIN-RH LEADING EDGE WHEN EXHAUSTED USE 1732003-18	1	E
	1732003-18	SKIN-RH LEADING EDGE	1	F
-28	1732051-1	STRAP-STABILATOR SLOT INBOARD	1	A
	1732051-3	STRAP-STABILATOR SLOT INBOARD	1	B
-29	1732051-2	STRAP-STABILATOR SLOT OUTBOARD	1	A
	1732051-4	STRAP-STABILATOR SLOT OUTBOARD	1	B
-30	1732047-1	BOX ASSEMBLY-LH INBOARD	1	A
	1732047-2	BOX ASSEMBLY-RH INBOARD	1	A
	1732047-3	BOX ASSEMBLY-LH INBOARD	1	B
	1732047-4	BOX ASSEMBLY-RH INBOARD	1	B
-31	1732049-1	BOX ASSEMBLY-LH OUTBOARD	1	A
	1732049-2	BOX ASSEMBLY-RH OUTBOARD	1	A
	1732049-3	BOX ASSEMBLY-LH OUTBOARD	1	B
	1732049-4	BOX ASSEMBLY-RH OUTBOARD	1	B
-32	S237-6	DOUBLER	2	A
	NAS395-14-3	NUT	3	A
-33	S225-8	PLATE-INSPECTION	2	A
		ATTACHING PARTS		
	S1021Z8-6	SCREW	3	A
		---*---		
-34	1732056-1	STIFFENER ASSEMBLY	2	H
	NAS682C06K	NUTPLATE	4	H

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
11 -35	1732055-1	COVER	2	B
		ATTACHING PARTS		
	AN515-6R10	SCREW	4	B
		---*---		
-36	1732003-5	SKIN-UPPERLH & LOWER RH	2	
-37	1732003-6	SKIN-UPPER RH & LOWER LH	2	
-38	1732001-1	FITTING-STABILATOR PIVOT MOUNT	2	
		ATTACHING PARTS		
-39	AN4-6A	BOLT	4	
		---*---		
	MS20201KP6A	BEARING	1	
-40	1732004-1	SPAR-FORWARD	2	
-40A	1732003-21	STIFFENER-UPPER LH	1	G
-40B	1732003-20	STIFFENER-UPPER RH	1	G
-40C	1732003-25	STIFFENER ASSEMBLY-LOWER LH	1	G
	1732003-24	STIFFENER ASSEMBLY-LOWER RH	1	G
	NAS682A06K	NUTPLATE	4	G
-41	1732005-1	SPLICE-MAIN SPAR	1	
-42	1732004-4	SPAR-CANTED	1	
-43	1732004-3	SPAR-TRAILING EDGE	2	
-44	1732015-1	SPLICE-REAR SPAR	1	
-45	1732006-1	RIB LEADING EDGE ROOT STA 5.455	2	A
	1732052-1	RIB-LH LEADING EDGE ROOT STA 5.455	1	B
	1732052-2	RIB-RH LEADING EDGE ROOT STA 5.455	1	B
-46	1732007-1	RIB-REAR SPAR ROOT STA 5.455	2	
-47	1732008-1	RIB-LEADING EDGE STA 17.50	2	A
	1732053-1	RIB-LH LEADING EDGE STA 17.50	1	B
	1732053-2	RIB-RH LEADING EDGE STA 17.50	1	B
-48	1732008-2	RIB-LEADING EDGE STA 33.25	2	A
	1732054-1	RIB-LH LEADING EDGE STA 33.25	1	B
	1732054-2	RIB-RH LEADING EDGE STA 33.25	1	B
-49	1732008-3	RIB-LEADING EDGE STA 49.00	2	
-50	1732011-1	RIB-STABILATOR STA 17.50	2	
-51	1732012-1	RIB-STABILATOR STA 33.25	2	
-52	1732013-1	RIB-STABILATOR STA 49.00	2	
-53	1732014-1	RIB-STABILATOR STA 64.75	2	
	A6195-8Z3	NUTPLATE TIN	12	
-54	1732016-3	HINGE HALF-LH	2	
	1732016-4	HINGE HALF-RH	2	
-55	1732024-1-791	TIP-STABILATOR	2	
		ATTACHING PARTS		
-56	1732037-3	STIFFENER-STABILATOR TIP RH UPR & LW LWR	2	
	1732037-4	STIFFENER-STABILATOR TIP LH UPR & RH LWR	2	
-57	S1021Z8-8	SCREW	12	
		---*---		
-58	1732029-2	STIFFENER-STABILATOR TRAILING EDGE	2	
-59	1732009-1	BULKHEAD ASSEMBLY	2	
	NAS680A4	NUTPLATE	2	
-60	1732031-3	BRACKET-WEIGHT ARM REAR MOUNTING LH	1	
	1732031-4	BRACKET-WEIGHT ARM REAR MOUNTING RH	1	
-61	1732038-3	RIB-TRAILING EDGE STA 49.00	2	
-62	1732038-2	RIB-TRAILING EDGE STA 35.31	2	
-63	1732030-1	BULKHEAD-STABILATOR FWD SPAR	2	
-64	1732010-3	BRACKET-STABILATOR WEIGHT ARM FWD LH MOUNTING	1	
-65	1732010-4	BRACKET-STABILATOR WEIGHT ARM FWD RH MOUNTING	1	
-66	1732036-2	FAIRING	1	
		ATTACHING PARTS		
-67	S1021Z8-6	SCREW	2	
	NAS395-17-3	NUTPLATE	2	
		---*---		
-68	S1938-1	BOOT-STABILATOR FSO S1938-1-57.25	2	J
	S1938-3	BOOT-STABILATOR FSO S1938-3-68.00	2	G

NOTE. *ORDER ALL PARTS MARKED *

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17700001 THRU 17701155
D---177 SERIAL 17701156 THRU 17701164
E---177 SERIAL 17700001 THRU 17701222, 17701224 THRU 17701228
F---177 SERIAL 17701223, 17701229 & ON
G---177 SERIAL 17701371 & ON
H---177 SERIAL 17701165 THRU 17701370
J---177 SERIAL 17700001 THRU 17701370
K---177 SERIAL 17701371 THRU 17701491

Fuselage

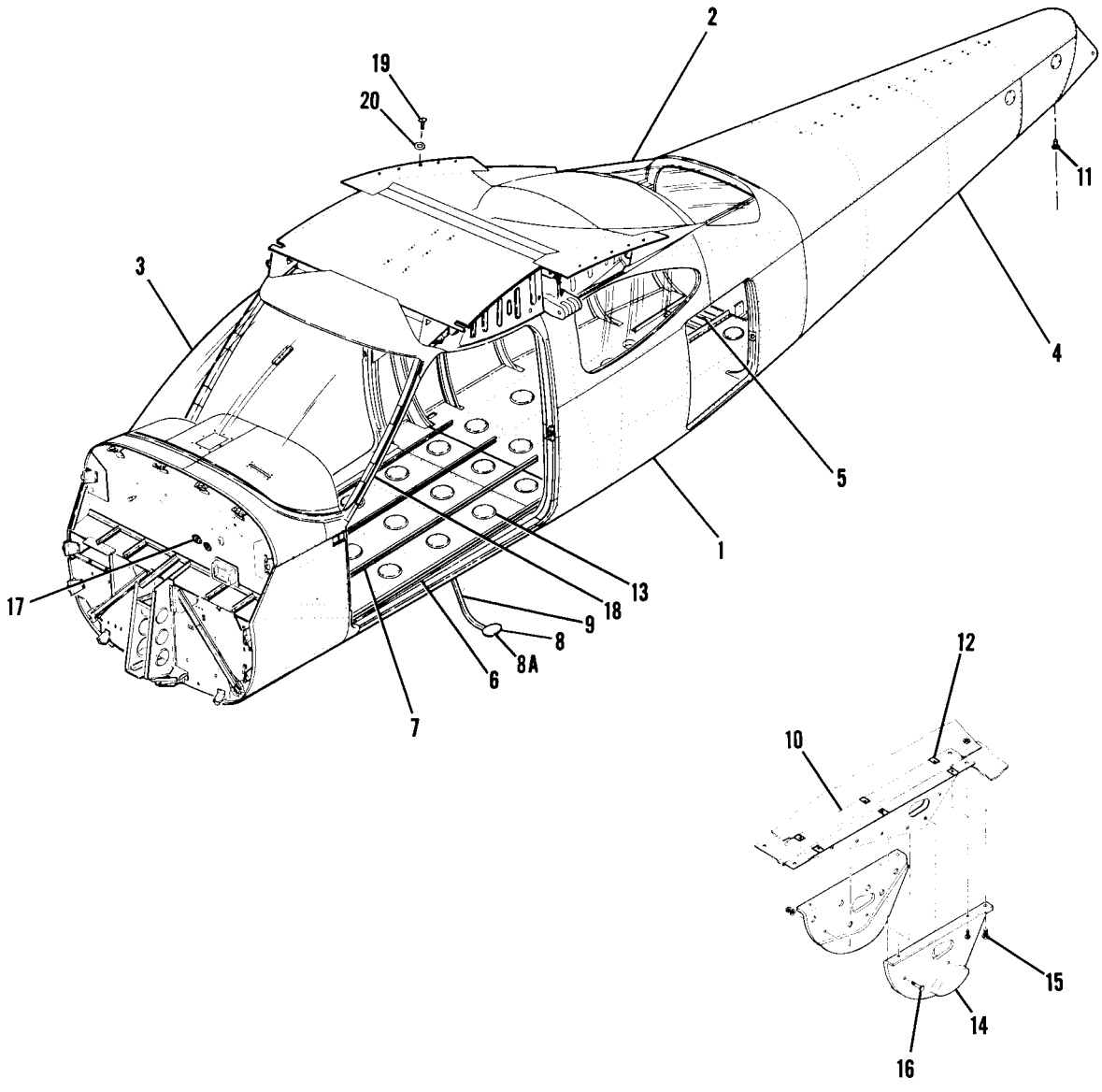


Figure 12. Fuselage Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
12 -		FUSELAGE ASSEMBLY	NP	
- 1	SEE FIG 13	FRONT & CENTER CABIN SECTION ASSEMBLY	1	
- 2	SEE FIG 20	AFT CABIN WINDOWS INSTALLATION	1	
- 3	SEE FIG 21	WINDSHIELD INSTALLATION	1	
- 4	SEE FIG 22	FUSELAGE ASSEMBLY-TAILCONE	1	
	SEE FIG 23	STINGER INSTALLATION	1	
- 5	SEE FIG 24	BATTERY BOX INSTALLATION	1	
- 6	1711015-1	SEAT RAIL-LH OUTBOARD	1	C
	1711015-7	SEAT RAIL-LH OUTBOARD	1	D
	1711015-2	SEAT RAIL-RH OUTBOARD	1	C
	1711015-8	SEAT RAIL-RH OUTBOARD	1	D
- 7	1711015-3	SEAT RAIL-LH INBOARD	1	C
	1711015-9	SEAT RAIL-LH INBOARD	1	D
	1711015-4	SEAT RAIL-RH INBOARD	1	C
	1711015-10	SEAT RAIL-RH INBOARD	1	D
- 8	1510041-2	STEP-CABIN LH	1	
	1510041-1	STEP-CABIN RH	1	
		ATTACHING PARTS		
	AN509-10R16	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
- 8A	1510040-5	SAFETY STEP	2	
- 9	1711017-1	BRACKET ASSEMBLY-STEP LH	1	
	1711017-2	BRACKET ASSEMBLY-STEP RH	1	
		ATTACHING PARTS		
	AN525-10R10	SCREW	2	
		---*---		
-10	1712114-1	SKID ASSEMBLY-TAIL	1	A
	SEE FIG 22	TAILSKID	1	B
		ATTACHING PARTS		
-11	AN3-4A	BOLT	2	A
	MS21044N3	NUT	2	A
		---*---		
-12	NAS395-17-3	NUT	6	
-13	S225-1	PLATE-INSPECTION	AR	
		ATTACHING PARTS		
	XX49330K3220	STUD UC	AR	
		---*---		
-14	1712135-1	TAILSKID-LH	1	A
	1712135-2	TAILSKID-RH	1	A
		ATTACHING PARTS		
-15	AN3-6A	BOLT	2	A
	MS21044N3	NUT	2	A
-16	AN3-10A	BOLT	2	A
	MS21044N3	NUT	2	A
		---*---		
-17	SEE FIG 16B	FIREWALL GROMMETS INSTALLATION	1	
-18		NAMEPLATE-AIRCRAFT IDENTIFICATION	NP	
-19	AN509-10R8	SCREW	10	E
-20	S290-1032	WASHER	10	E

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17700001 THRU 17701636
D---177 SERIAL 17701637 & ON
E---177 SERIAL 17701633 & ON

Fuselage (Cont)

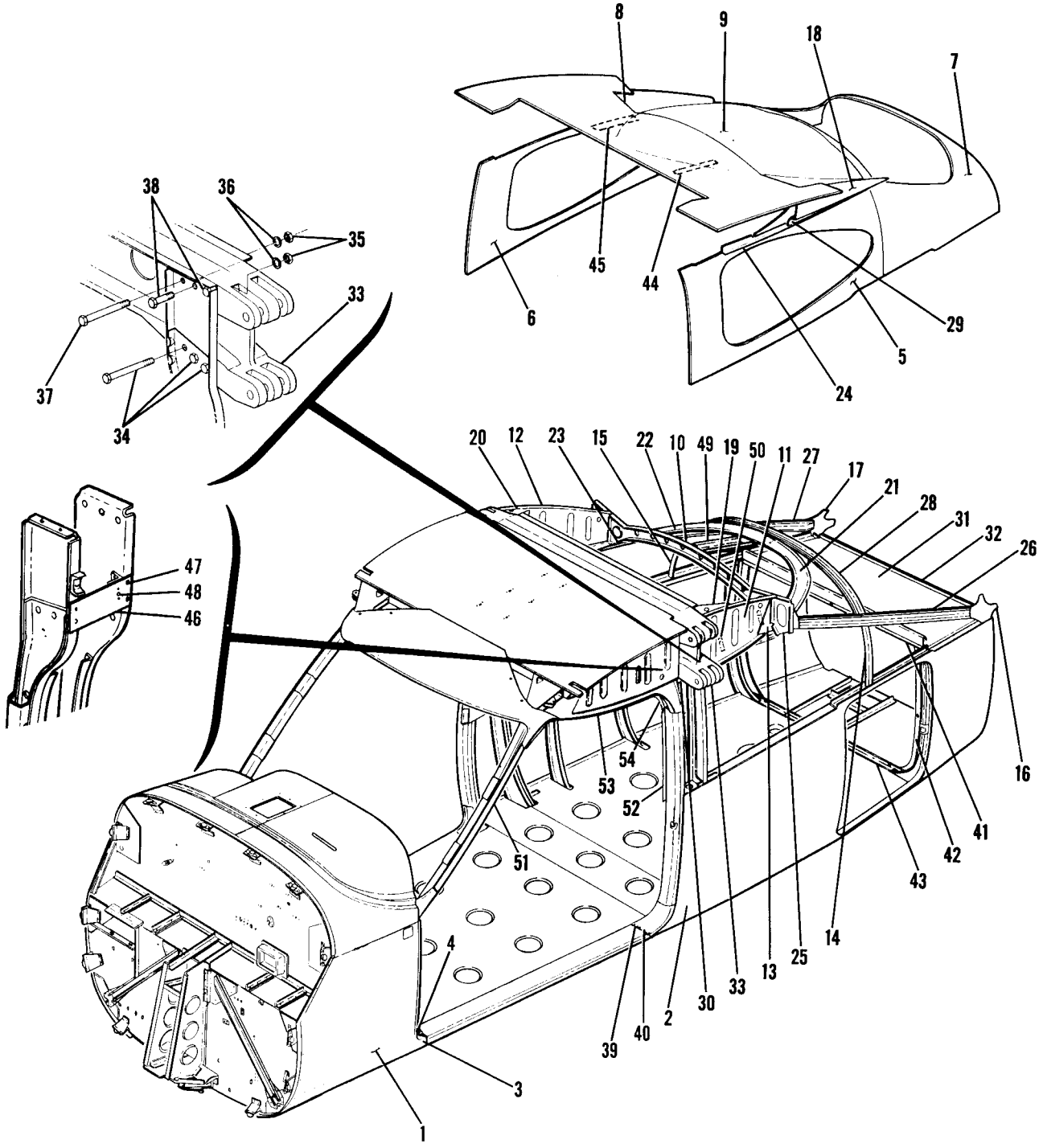


Figure 13. Front & Center Cabin Section Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
13 -	1712000-201	FRONT & CENTER CABIN SECTION ASSEMBLY	1	A
	1712000-202	FRONT & CENTER CABIN SECTION ASSEMBLY	1	C
	1712000-203	FRONT & CENTER CABIN SECTION ASSEMBLY	1	F
	1712000-204	FRONT & CENTER CABIN SECTION ASSEMBLY	1	J
		FRONT & CENTER CABIN SECTION ASSEMBLY	NP	L
- 1	SEE FIG 14	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	
- 2	SEE FIG 17	LOWER CENTER CABIN SECTION ASSEMBLY	1	
- 3	1711016-3	FILLET HALF-LH OUTER	1	
	1711016-4	FILLET HALF-RH OUTER	1	
- 4	1711016-5	FILLET HALF-LH INNER	1	
	1711016-6	FILLET HALF-RH INNER	1	
- 5	1712000-2	SKIN-LH SIDE	1	
- 6	1712000-3	SKIN-RH SIDE	1	
- 7	1712000-4	SKIN-REAR	1	
- 8	1711032-1	SKIN-TOP	1	K
	1711032-3	SKIN-TOP	1	L
- 9	1712013-1	SKIN-TOP	1	
-10	1712016-1	SUPPORT	1	
-11	1712018-1	RIB-LH	1	
-12	1712018-2	RIB-RH	1	
-13	1712019-1	DOUBLER-LH	1	
	1712019-2	DOUBLER-RH	1	
-14	1712039-1	STIFFENER-LH	1	
-15	1712039-1	STIFFENER-RH	1	
-16	1712047-1	DOUBLER-LH	1	
-17	1712047-2	DOUBLER-RH	1	
-18	1712050-1	RIB-WING FILLET LH	1	
	1712050-2	RIB-WING FILLET RH	1	
-19	1712051-1	DOUBLER-LH	1	A
	1712099-1	DOUBLER ASSEMBLY-LH	1	B
	NAS680A08K	NUTPLATE	4	B
-20	1712051-2	DOUBLER-RH	1	A
	1712099-2	DOUBLER ASSEMBLY-RH	1	B
	NAS680A08K	NUTPLATE	4	B
-21	1712052-3	STIFFENER ASSEMBLY-LH	1	H
	1712052-5	STIFFENER ASSEMBLY-LH	1	G
-22	1712052-4	STIFFENER ASSEMBLY-RH	1	H
	1712052-6	STIFFENER ASSEMBLY-RH	1	G
	NAS680A3	NUTPLATE	1	
-23	1712054-2	DOUBLER-RH	1	
	1712054-1	DOUBLER-LH	1	
-24	1712059-1	SUPPORT-LH FAIRING	1	
	1712059-2	SUPPORT-RH FAIRING	1	
-25	1712060-1	STIFFENER ASSEMBLY-LH	1	
	1712060-2	STIFFENER ASSEMBLY-RH	1	
-26	1712061-1	STRINGER-LH WEU 1712061-3	1	H
	1712061-3	STRINGER ASSEMBLY-LH	1	G
-27	1712061-2	STRINGER-RH WEU 1712061-4	1	H
	1712061-4	STRINGER ASSEMBLY-RH	1	G
	NAS680A4	NUTPLATE	1	G
-28	1712062-2	STIFFENER ASSEMBLY	1	
	NAS680A3K	NUTPLATE	1	
-29	1712077-1	FAIRING-LH	1	
	1712077-2	FAIRING-RH	1	
-30	1712078-1	STIFFENER-LH REAR DOORPOST UPPER	1	
	1712078-2	STIFFENER-RH REAR DOORPOST UPPER	1	
-31	1712082-1	SHELF-BAGGAGE	1	
-32	1712086-1	STIFFENER-BAGGAGE SHELF	1	
-33	1710703-3	SPAR ASSEMBLY-WING CARRY THRU	1	E
	1710703-6	SPAR ASSEMBLY-WING CARRY THRU	1	D
		ATTACHING PARTS		
-34	AN6-44A	BOLT	6	
-35	MS21042L6	NUT	16	
-36	AN960-616	WASHER	16	
-37	AN6-42A	BOLT	2	
-38	AN6-10A	BOLT	8	
		---*---		

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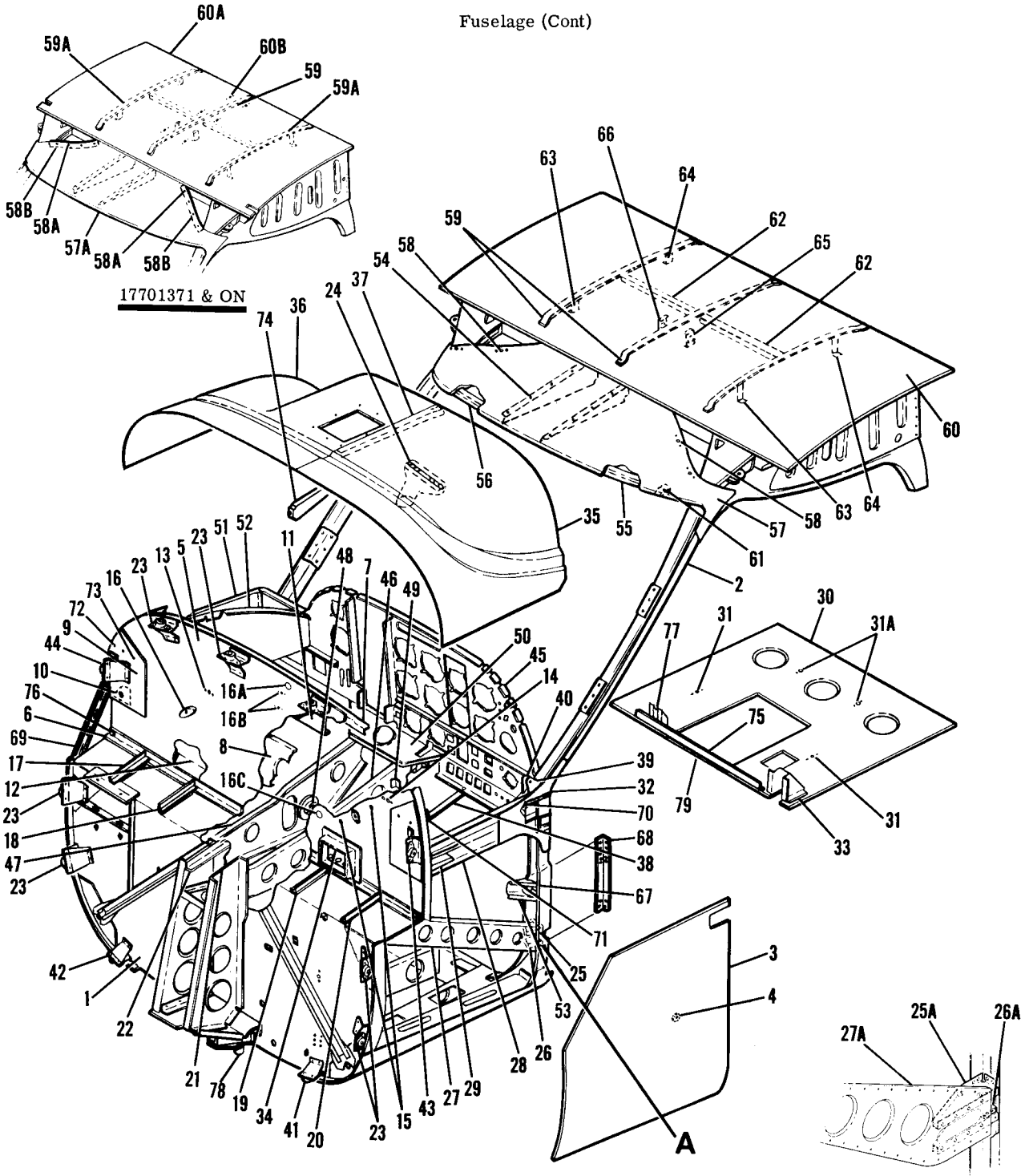
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
13 -39	1711021-5	FILLET ASSEMBLY-LH	1	
	1711021-2	FILLET ASSEMBLY-RH	1	
		ATTACHING PARTS		
-40	AN515-8R8	SCREW	12	
		---*---		
-41	1712092-3	SUPPORT ASSEMBLY-AFT TRIM PANEL	1	N
	1712092-4	SUPPORT-AFT TRIM PANEL	1	P
-42	1712094-1	ATTACH PLATE ASSEMBLY-LH	1	N
	1712094-2	ATTACH PLATE-LH	1	P
	1712094-3	ATTACH PLATE ASSEMBLY-RH	1	N
	1712094-2	ATTACH PLATE-RH	1	P
-43	1712085-1	SUPPORT ASSEMBLY-AFT TRIM PANEL	1	N
	1712085-2	SUPPORT-AFT TRIM PANEL	1	P
-44	1711042-3	SUPPORT-LH	1	
-45	1711042-4	SUPPORT-RH	1	
-46	1712157-1	BRACKET ASSY-LH	1	G
	1712157-2	BRACKET ASSY-RH	1	G
		ATTACHING PARTS		
-47	AN3-4A	BOLT	3	G
	AN3-5A	BOLT	1	G
	1731028-1	SPACER	1	G
	AN960-10L	WASHER	4	G
	MS21044N3	NUT	4	G
		---*---		
-48	NAS680A4	NUTPLATE	1	G
-49	1715051-1	SUPPORT ASSY-COAT HANGER	1	M
	NAS680A3K	NUTPLATE	1	
-50	1714048-1	BRACKET	4	R
-51	1715057-7	SUPPORT ASSY-LH FWD	1	Q
	1715057-8	SUPPORT ASSY-RH FWD	1	Q
-52	1715057-1	SUPPORT ASSY-LH AFT	1	Q
	1715057-10	SUPPORT ASSY-RH AFT	1	Q
-53	1715057-5	SUPPORT ASSY-LH UPR	1	Q
	1715057-6	SUPPORT ASSY-RH UPR	1	Q
-54	1715065-1	SUPPORT-AFT UPR LH	1	Q
	1715065-2	SUPPORT-AFT UPR RH	1	Q

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 & ON
E---177 SERIAL 17700001 THRU 17701370
F---177 SERIAL 17701371 THRU 17701530
G---177 SERIAL 17701531 & ON
H---177 SERIAL 17700001 THRU 17701530
J---177 SERIAL 17701531 THRU 17701633
K---177 SERIAL 17700001 THRU 17701633
L---177 SERIAL 17701634 & ON
M---177 SERIAL 17701974 & ON
N---177 SERIAL 17700001 THRU 17702123
P---177 SERIAL 17702124 & ON
Q---177 SERIAL 17702314 & ON
R---177 SERIAL 17701974 THRU 17702313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -	1710000-202	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	A
	1710000-203	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	C
	1710000-205	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	F
	1710000-207	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	H
		FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	J
- 1	SEE FIG 16	LOWER FORWARD FUSELAGE STRUCTURE	1	
	SEE FIG 16A	PEDESTAL STRUCTURE ASSEMBLY	1	D
- 2	SEE FIG 15	FORWARD DOORPOST BULKHEAD ASSEMBLY	1	
- 3	1713000-3	SKIN-LH	1	
	1713000-4	SKIN-RH	1	
- 4	S347-1	FLANGE-STATIC SOURCE	1	A
	S347-1	FLANGE-STATIC SOURCE	2	B
- 5	1713150-201	FIREWALL ASSEMBLY-UPPER	1	A
	1713150-202	FIREWALL ASSEMBLY-UPPER	1	B
	1713151-2	FIREWALL SHEET-UPPER	1	
- 6	1713152-200	STIFFENER	1	B
- 7	1713102-22	STIFFENER	1	
- 8	1713103-1	CHANNEL	1	
- 9	1713104-7	GUSSET	2	
-10	1713105-2	SPACER	2	
-11	1713055-1	DOUBLER	1	
-12	1713030-1	DUCT-HEATER	1	A
	1713030-16	DUCT-HEATER	1	N
	1713030-18	DUCT-HEATER	1	P
	1713300-1	STIFFENER	1	B
	1760012-2	BRACKET-PULLEY LH	1	B
	1760012-1	BRACKET-PULLEY RH	1	B
	NAS557-3C	GROMMET	2	B
-13	NAS697A3K	NUTPLATE	5	
-14	NAS697A4	NUTPLATE	1	
-15	NAS697A08K	NUTPLATE	5	
-16	0760633-1	BEARING BLOCK ASSEMBLY	2	
		ATTACHING PARTS		
	NAS220-10	SCREW	2	
	MS21045L08	NUT	2	
	AN960-8L	WASHER	2	
		---*---		
-16A	CM2692-14-1S	PLUG BUTTON OIL PRESSURE LINE HOLE	1	B
-16B	NAS680A3K	NUTPLATE	2	B
-16C	CM2692-26-1S	PLUG BUTTON OIL TEMP LINE HOLE	1	B
-17	1713154-4	STIFFENER	1	
	1713155-3	SHIM	1	
-18	1713154-2	STIFFENER	1	
	1713155-1	SHIM	2	
-19	1713154-3	STIFFENER	1	
	1713155-1	SHIM	2	
-20	1713154-1	STIFFENER	1	
	1713155-1	SHIM	2	
-21	1713284-1	STIFFENER	1	
	1713155-2	SHIM	2	
-22	1713284-2	STIFFENER	1	
	1715155-2	SHIM	2	
-23	0453003-1	BRACKET ASSEMBLY-SHOCK MOUNT	8	
-24	1713368-1	NOZZLE ASSEMBLY-DEFROST	1	
-25	1711026-11	UPPER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE LH	1	M
	1711026-12	UPPER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE RH	1	M
-25A	1711058-1	UPPER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE LH	1	L
	1711058-2	UPPER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE RH	1	L
-26	1711027-11	LOWER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE LH	1	M
	1711027-12	LOWER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE RH	1	M
-26A	1711059-1	LOWER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE LH	1	L
	1711059-2	LOWER BRACKET ASSEMBLY-LWR CABIN DOOR HINGE RH	1	L
-27	1713005-1	STRINGER-LH	1	M
	1713005-2	STRINGER-RH	1	M
-27A	1713364-1	STRINGER-LH	1	L
	1713364-2	STRINGER-RH	1	L
-28	1713006-3	STRINGER ASSEMBLY-ENGINE MOUNT LH WEU 1713006-9	1	M
	1713006-9	STRINGER ASSEMBLY-ENGINE MOUNT LH	1	L
	1713006-4	STRINGER ASSEMBLY-ENGINE MOUNT RH WEU 1713006-10	1	M
	1713006-10	STRINGER ASSEMBLY-ENGINE MOUNT LH	1	L
	NAS684A08	NUTPLATE	1	
	S1863-3	NUTPLATE	2	L
-29	1713007-1	FITTING-UPPER ENGINE MOUNT LH	1	
	1713007-2	FITTING-UPPER ENGINE MOUNT RH	1	

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Fuselage (Cont)



177 SERIAL 17700001 THRU 17702313

Figure 14. Forward Fuselage Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -30	1713008-2	FLOORBOARD ASSEMBLY-CENTER WEU 1713008-6	1	E
	1713008-6	FLOORBOARD ASSEMBLY-CENTER	1	D
-31	A6195-6Z1	NUTPLATE TIN	2	
-31A	A6195-6Z1	NUTPLATE TIN	2	D
-32	1713018-3	GUSSET ASSY-LH	1	
	1713018-4	GUSSET ASSY-RH	1	
-33	1713023-1	BRACKET ASSEMBLY-PARKING BRAKE	1	
-34	1713029-2	ADAPTER-HEATER DUCT INLET	1	
	1713122-2	SPACER-HEATER DUCT ADAPTER	2	
-35	1713034-3	SKIN-DECK LH	1	E
	1713034-5	SKIN-DECK LH	1	D
-36	1713034-4	SKIN-DECK RH	1	E
	1713034-6	SKIN-DECK RH	1	D
-37	1713034-2	ANGLE-SPLICE	1	E
	1713320-1	STIFFENER-DECK SKIN	1	D
-38	1713035-1	SUPPORT ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
	AN520-10R12	SCREW ATTACH TO INSTRUMENT PANEL	1	
	NAS43DD3-16	SPACER USED WITH AN520-10R12	1	
	AN520-10R8	SCREW ATTACH TO HEATER DUCT	1	
		---*---		
	1713135-1	RACK-POSITIONING	1	
	0713070-5	ANGLE	1	
-39	1713036-1	BRACKET ASSEMBLY-AILERON PULLEY-LH	1	
	1713036-2	BRACKET ASSEMBLY-AILERON PULLEY-RH	1	
	NAS696A4	NUTPLATE	1	
-40	1713038-1	BRACKET-AILERON PULLEY-LH	1	
	1713038-2	BRACKET-AILERON PULLEY-RH	1	
		ATTACHING PARTS		
	AN3-4	BOLT	2	
		---*---		
-41	1713054-1	BRACKET ASSEMBLY-LH	1	E
	1713328-1	BRACKET ASSEMBLY-LH	1	D
-42	1713054-2	BRACKET ASSEMBLY-RH	1	E
	1713328-2	BRACKET ASSEMBLY-RH	1	D
-43	1713054-7	BRACKET ASSEMBLY-LH	1	
-44	1713054-8	BRACKET ASSEMBLY-RH	1	
-45	SEE FIG 45	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	A
	SEE FIG 45A	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	C
	SEE FIG 45B	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	F
	SEE FIG 45C	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	G
	SEE FIG 45C	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	K
	SEE FIG 45D	INSTRUMENT PANEL ASSEMBLY-STATIONARY	1	L
-46	1713201-17	STRINGER ASSEMBLY-LH WHEN EXHAUSTED USE 1713201-21	1	E
	1713201-21	STRINGER ASSEMBLY-LH	1	D
-47	1713201-18	STRINGER ASSEMBLY-RH WHEN EXHAUSTED USE 1713201-22	1	E
	1713201-22	STRINGER ASSEMBLY-RH	1	D
	1767071-1	BRACKET-PULLEY RUDDER TRIM OUTBOARD	1	D
	1767071-2	BRACKET-PULLEY RUDDER TRIM INBOARD	1	D
-48	1713203-1	HOUSING	1	
	NAS697A08	NUTPLATE-LH ONLY	2	
-49	1713238-2	BRACKET-LH ONLY	1	
-50	1713207-1	SUPPORT PLATE	1	
	1713211-1	GLOVE BOX ASSEMBLY	1	
-51	1713211-2	PANEL-RH	1	
-52	1713211-4	PANEL-LH	1	
	1713211-3	PANEL-CENTER PLATE	1	
-53	1713093-3	STIFFENER-LH	1	
	1713093-4	STIFFENER-RH	1	
-54	1713247-1	STIFFENER ASSEMBLY	1	
-55	1713051-1	WINDSHIELD RETAINER-LH	1	
-56	1713051-2	WINDSHIELD RETAINER-RH	1	
-57	1711031-2	SKIN ASSEMBLY	1	E
-57A	1711031-3	SKIN ASSEMBLY	1	D
-58	A6162-10Z3	NUTPLATE TIN	4	E
-58A	NAS686A3K	NUTPLATE	8	D
-58B	1711047-1	STIFFENER-LH	1	D
	1711047-2	STIFFENER-RH	1	D
-59	1711023-1	STRINGER-CABIN TOP	3	E
	1711023-1	STRINGER-CABIN TOP	1	D

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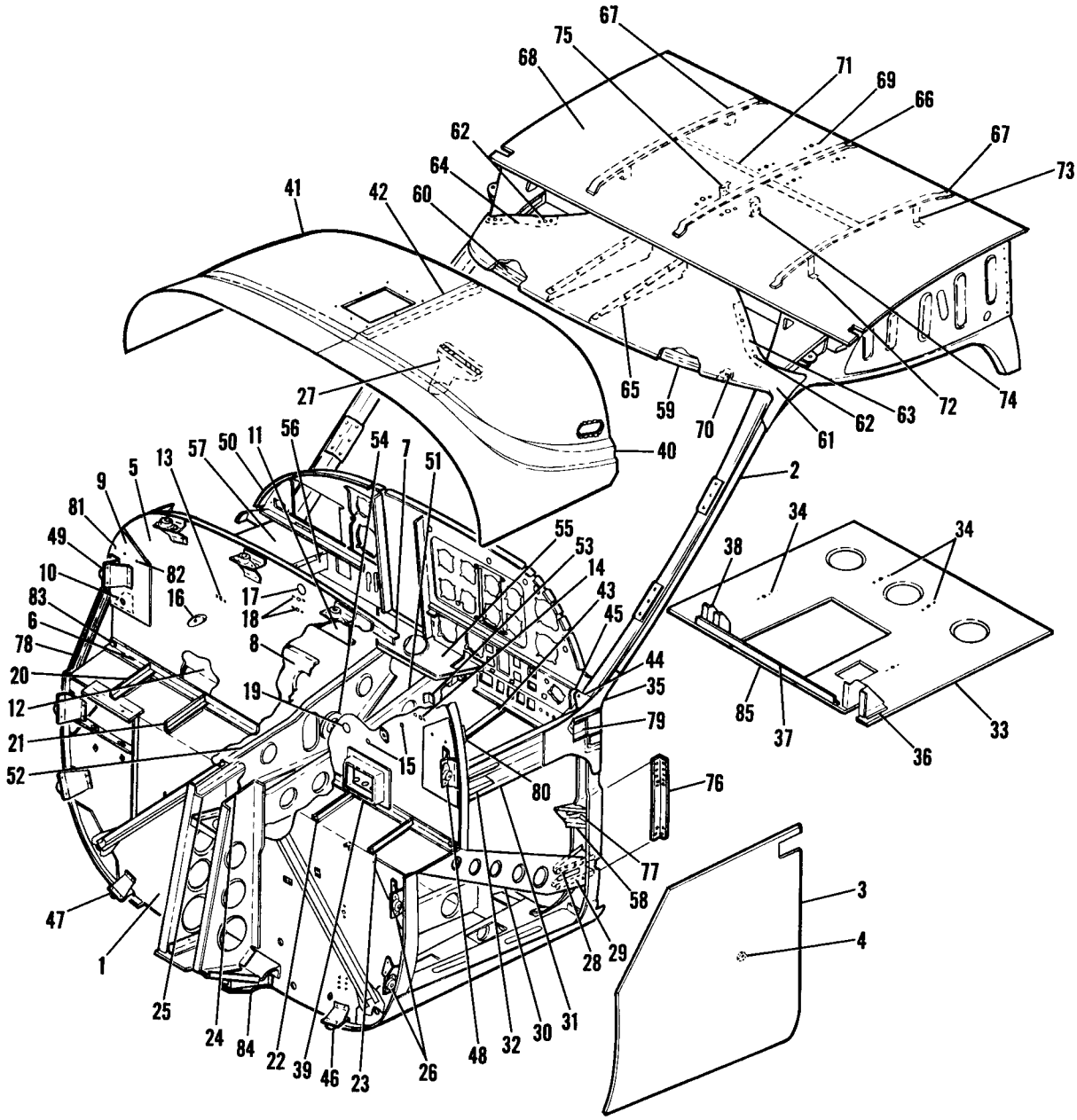
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -59A	1711022-1	STRINGER-CABIN TOP	1	D
-60	1713052-1	SKIN-TOP	1	E
-60A	1713052-2	SKIN ASSEMBLY-TOP	1	D
-60B	NAS686A3K	NUTPLATE	6	D
-61	1715030-1	BRACKET-HEADLINER SUPPORT OUTBD	2	
	1715030-2	BRACKET-HEADLINER SUPPORT INBD	2	A
-62	1710000-11	STIFFENER-CABIN TOP	2	
-63	1711043-1	SUPPORT-HEADLINER	2	
-64	1711043-2	SUPPORT-HEADLINER	2	
-65	1713292-1	BRACKET-LH	1	B
-66	1713292-2	BRACKET-RH	1	B
-67	1713145-1	STIFFENER-LH	1	
	1713145-2	STIFFENER-RH	1	
-68	1713145-3	STIFFENER-LH	1	
	1713145-4	STIFFENER-RH	1	
-69	1713138-1	STIFFENER	2	
-70	1713128-1	SHIELD-DOOR HINGE	2	
-71	1713049-3	BRACKET-PULLEY LH	1	
	1713049-4	BRACKET-PULLEY RH	1	
		ATTACHING PARTS		
-72	NAS221-9	SCREW	1	
	AN960-10L	WASHER	1	
	MS21042L3	NUT	1	
-73	NAS222-10	SCREW	2	
	AN960-416L	WASHER	4	
	MS21042L4	NUT	2	
		---*---		
-74	1713256-1	SUPPORT-DECK SKIN	1	E
-75	1713157-1	STIFFENER	1	
-76	AN3-4A	BOLT	2	
	MS21044N3	NUT	2	
-77	1767069-1	SUPPORT ASSEMBLY-RUDDER TRIM	1	D
	1767069-3	BLOCK ASSEMBLY-BEARING	1	D
-78	S1115-29	SHOCKMOUNT	2	D
-79	1713332-1	SHIM-NOSE GEAR STIFFENER	1	B

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 THRU 17702313
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 THRU 17702313
E---177 SERIAL 17700001 THRU 17701370
F---177 SERIAL 17701371 THRU 17701530
G---177 SERIAL 17701531 THRU 17701973
H---177 SERIAL 17701531 THRU 17701633
J---177 SERIAL 17701634 THRU 17702313
K---177 SERIAL 17701974 THRU 17702123
L---177 SERIAL 17702124 THRU 17702313
M---177 SERIAL 17700001 THRU 17702123
N---177 SERIAL 17701165 THRU 17701973
P---177 SERIAL 17701974 THRU 17702313

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14A-		FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	A
- 1	SEE FIG 16	LWR FWD FUSELAGE STRUCTURE	1	
	SEE FIG 16A	PEDESTAL STRUCTURE ASSY	1	
- 2	SEE FIG 15	FWD DOORPOST BULKHEAD ASSY	1	
- 3	1713000-17	SKIN-LH	1	
	1713000-16	SKIN-RH	1	
- 4	S347-1	FLANGE-STATIC SOURCE	2	
- 5	1713150-202	FIREWALL ASSY-UPR	1	
	1713151-2	FIREWALL SHEET-UPR	1	
- 6	1713152-200	STIFFENER	1	
- 7	1713102-22	STIFFENER	1	
- 8	1713103-1	CHANNEL	1	
- 9	1713104-7	GUSSET	2	
-10	1713105-2	SPACER	2	
-11	1713055-1	DOUBLER	1	
-12	1713030-18	DUCT-HEATER	1	
	1713300-1	STIFFENER	1	
	1760012-2	BRACKET-PULLEY LH	1	
	1760012-1	BRACKET-PULLEY RH	1	
	NAS557-3C	GROMMET	2	
-13	NAS697A3K	NUTPLATE	5	
-14	NAS697A4	NUTPLATE	1	
-15	NAS697A08K	NUTPLATE	5	
-16	0760633-1	BEARING BLOCK ASSY	2	
		ATTACHING PARTS		
	NAS220-10	SCREW	2	
	MS21045L08	NUT	2	
	AN960-8L	WASHER	2	
		---*---		
-17	CM2692-14-1S	PLUG BUTTON OIL PRESSURE LINE HOLE	1	
-18	NAS680A3K	NUTPLATE	2	
-19	CM2692-26-1S	PLUG BUTTON OIL TEMP LINE HOLE	1	
-20	1713154-4	STIFFENER	1	
	1713155-3	SHIM	1	
-21	1713154-2	STIFFENER	1	
	1713155-1	SHIM	2	
-22	1713154-3	STIFFENER	1	
	1713155-1	SHIM	2	
-23	1713154-1	STIFFENER	1	
	1713155-1	SHIM	2	
-24	1713284-1	STIFFENER	1	
	1713155-2	SHIM	2	
-25	1713284-2	STIFFENER	1	
	1713155-2	SHIM	2	
-26	0453003-1	BRACKET ASSY-SHOCK MOUNT	8	
-27	1713368-1	NOZZLE ASSY-DEFROST	1	
-28	1711058-1	UPR BRACKET ASSY-LWR CABIN DOOR HINGE LH	1	
	1711058-2	UPR BRACKET ASSY-LWR CABIN DOOR HINGE RH	1	
-29	1711059-1	LWR BRACKET ASSY-LWR CABIN DOOR HINGE LH	1	
	1711059-2	LWR BRACKET ASSY-LWR CABIN DOOR HINGE RH	1	
-30	1713364-1	STRINGER-LH	1	
	1713364-2	STRINGER-RH	1	
-31	1713006-9	STRINGER ASSY-ENGINE MOUNT LH	1	
	1713006-10	STRINGER ASSY-ENGINE MOUNT RH	1	
	NAS684A08	NUTPLATE	1	
	S1863-3	NUTPLATE	2	
-32	1713007-1	FITTING-UPR ENGINE MOUNT LH	1	
	1713007-2	FITTING-UPR ENGINE MOUNT RH	1	
-33	1713008-6	FLOORBOARD ASSY-CTR	1	
-34	A6195-6Z1	NUTPLATE TIN	4	
-35	1713018-3	GUSSET ASSY-LH	1	
	1713018-4	GUSSET ASSY-RH	1	
-36	1713023-1	BRACKET ASSY-PARKING BRAKE	1	
-37	1713157-1	STIFFENER	1	
-38	1767069-1	SUPPORT ASSY-RUDDER TRIM	1	
	1767069-3	BLOCK ASSY-BEARING	1	
-39	1713029-2	ADAPTER-HEATER DUCT INLET	1	
	1713122-2	SPACER-HEATER DUCT ADAPTER	2	
-40	1713371-2	SKIN-DECK LH	1	
-41	1713371-3	SKIN-DECK RH	1	
-42	1713320-1	STIFFENER-DECK SKIN	1	

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Fuselage (Cont)



177 SERIAL 17702314 & ON

Figure 14A. Forward Fuselage Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14A-43	1713035-1	SUPPORT ASSY-PARKING BRAKE	1	
		ATTACHING PARTS		
	AN520-10R12	SCREW ATTACH TO INSTRUMENT PANEL	1	
	NAS43DD3-16	SPACER USED WITH AN520-10R12	1	
	AN520-10R8	SCREW ATTACH TO HEATER DUCT	1	
		---*---		
	1713135-1	RACK-POSITIONING	1	
	0713070-5	ANGLE	1	
-44	1713036-1	BRACKET ASSY-AILERON PULLEY LH	1	
	1713036-2	BRACKET ASSY-AILERON PULLEY RH	1	
	NAS696A4	NUTPLATE	1	
-45	1713038-1	BRACKET-AILERON PULLEY LH	1	
	1713038-2	BRACKET-AILERON PULLEY RH	1	
		ATTACHING PARTS		
	AN3-4	BOLT	2	
		---*---		
-46	1713328-1	BRACKET ASSY-LH	1	
-47	1713328-2	BRACKET ASSY-RH	1	
-48	1713054-7	BRACKET ASSY-LH	1	
-49	1713054-8	BRACKET ASSY-RH	1	
-50	SEE FIG 45E	INSTRUMENT PANEL ASSY-STATIONARY	1	
-51	1713201-21	STRINGER ASSY-LH	1	
-52	1713201-22	STRINGER ASSY-RH	1	
	1767071-1	BRACKET-RUDDER TRIM PULLEY OUTBD	1	
	1767071-2	BRACKET-RUDDER TRIM PULLEY INBD	1	
	NAS697A08	NUTPLATE-LH ONLY	2	
-53	1713238-2	BRACKET-LH ONLY	1	
-54	1713203-1	HOUSING	1	
-55	1713207-1	SUPPORT PLATE	1	
	1713374-1	GLOVE BOX ASSY	1	
-56	1713374-2	PANEL-SIDE	1	
-57	1713374-3	PANEL-TOP	1	
-58	1713384-1	STIFFENER-LH	1	
	1713384-2	STIFFENER-RH	1	
	1713385-1	PLATE	2	
-59	1713051-1	WINDSHIELD RETAINER-LH	1	
-60	1713051-2	WINDSHIELD RETAINER-RH	1	
-61	1713031-3	SKIN ASSY	1	
-62	NAS686A3K	NUTPLATE	8	
-63	1711047-1	STIFFENER-LH	1	
-64	1711047-2	STIFFENER-RH	1	
-65	1713247-1	STIFFENER ASSY	1	
-66	1711023-1	STRINGER-CABIN TOP	1	
-67	1711022-1	STRINGER-CABIN TOP	2	
-68	1713052-2	SKIN ASSY-TOP	1	
-69	NAS686A3K	NUTPLATE	6	
-70	1715030-1	BRACKET-HEADLINER SUPPORT OUTBD	2	
	1715030-2	BRACKET-HEADLINER SUPPORT INBD	2	
-71	1710000-11	STIFFENER-CABIN TOP	1	
-72	1711043-1	SUPPORT-HEADLINER	2	
-73	1711043-2	SUPPORT-HEADLINER	2	
-74	1713292-1	BRACKET-LH	1	
-75	1713292-2	BRACKET-RH	1	
-76	1713145-3	STIFFENER-LH	1	
	1713145-4	STIFFENER-RH	1	
-77	1713145-5	STIFFENER-LH	1	
	1713145-6	STIFFENER-RH	1	
-78	1713138-1	STIFFENER	2	
-79	1713128-1	SHIELD-DOOR HINGE	2	
-80	1713049-3	BRACKET-PULLEY LH	1	
	1713049-4	BRACKET-PULLEY RH	1	
		ATTACHING PARTS		
-81	NAS221-9	SCREW	1	
	AN960-10L	WASHER	1	
	MS21042L3	NUT	1	
-82	NAS222-10	SCREW	2	
	AN960-416L	WASHER	4	
	MS21042L4	NUT	2	
		---*---		
-83	AN3-4A	BOLT	2	
	MS21044N3	NUT	2	
-84	S1115-29	SHOCKMOUNT	2	
-85	1713332-1	SHIM-NOSE GEAR STIFFENER	1	
		A---177 SERIAL 17702314 & ON		

Fuselage (Cont)

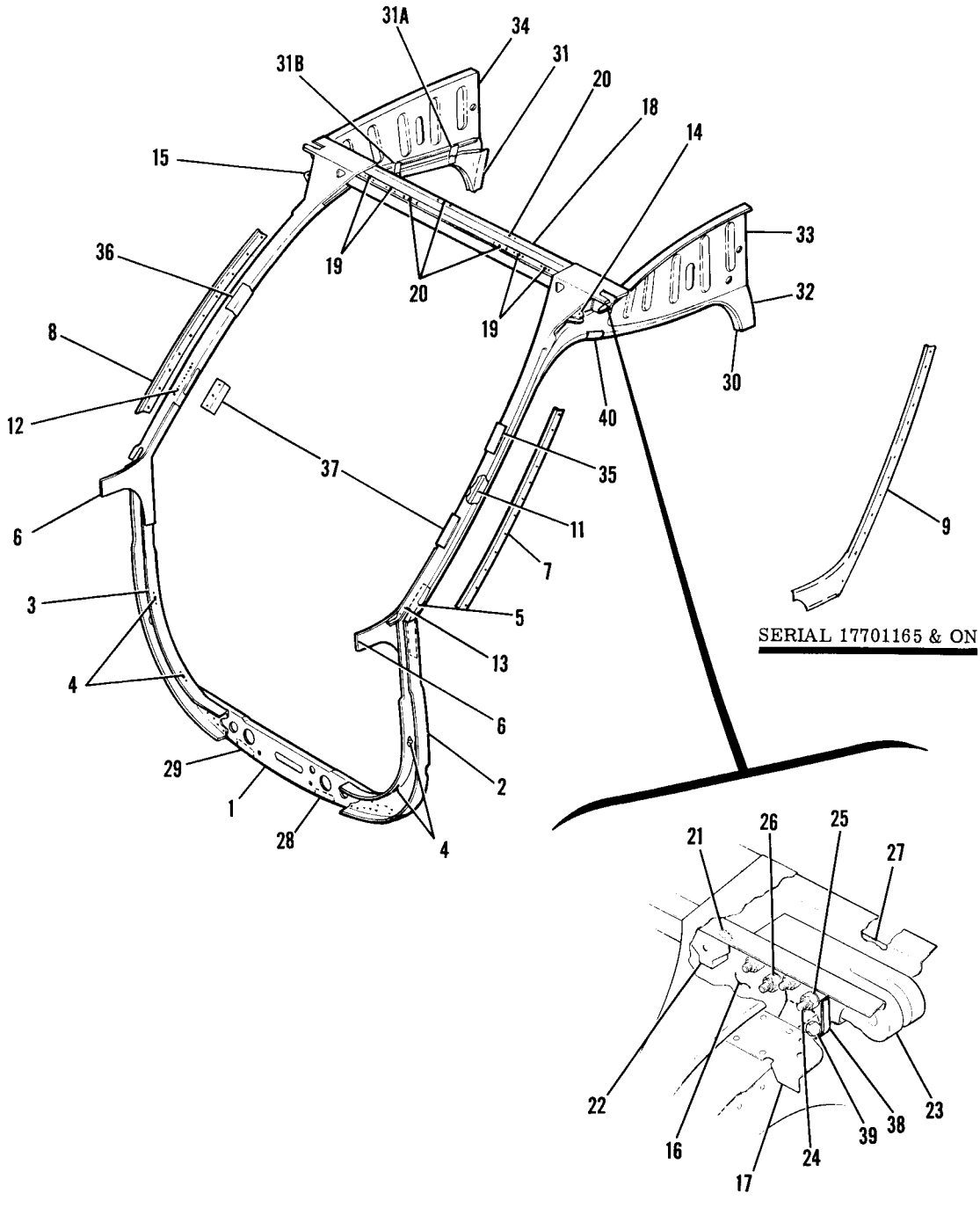


Figure 15. Front Doorpost Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
15 -	1710000-200		FRONT DOORPOST BULKHEAD ASSEMBLY	1	A
	1710000-204		FRONT DOORPOST BULKHEAD ASSEMBLY	1	C
	1710000-206		FRONT DOORPOST BULKHEAD	1	H
			FRONT DOORPOST BULKHEAD	1	J
- 1	1713014-1		BULKHEAD-LOWER STA 75.50	1	
- 2	1713015-3		BULKHEAD ASSEMBLY-LH STA 75.50	1	P
	1713015-7		BULKHEAD ASSEMBLY-LH STA 75.50	1	Q
- 3	1713015-4		BULKHEAD ASSEMBLY-RH STA 75.50	1	P
	1713015-8		BULKHEAD ASSEMBLY-RH STA 75.50	1	Q
- 4	S1863-3		NUTPLATE	2	
	1713000-203		DOORPOST ASSEMBLY-FORWARD LH	1	A
	1713000-202		DOORPOST ASSEMBLY-FORWARD RH	1	A
	1713000-209	*	DOORPOST ASSY-FWD LH	1	K
	1713000-210	*	DOORPOST ASSY-FWD RH	1	K
- 5	1713016-3	*	DOUBLER-DOORPOST LH WEU 1713016-1	1	M
	1713016-4	*	DOUBLER-DOORPOST RH WEU 1713016-2	1	M
	1713016-1	*	DOUBLER ASSY-LH STA 75.50	1	L
	1713016-2	*	DOUBLER ASSY-RH STA 75.50	1	L
- 6	1713017-1		GUSSET-DOORPOST	2	
- 7	1713044-1		RETAINER-WINDSHIELD LH	1	A
- 8	1713044-2		RETAINER-WINDSHIELD RH	1	A
- 9	1713147-1		RETAINER-WINDSHIELD LH	1	B
	1713147-2		RETAINER-WINDSHIELD RH	1	B
-10			DELETED-NOT USED		
-11	1713020-6		TUBING	1	
			ATTACHING PARTS		
	MS21919DG12		CLAMP	2	
	AN520-10R6		SCREW	2	
	MS21044N3		NUT	2	
			---*---		
-12	NAS680A3		NUTPLATE	12	
-13	NAS687A3		NUTPLATE	2	
-14	1713046-1		BRACKET ASSEMBLY-PULLEY LH	1	
-15	1713046-2		BRACKET ASSEMBLY-PULLEY RH	1	
-16	1713037-3		INNER CHANNEL-LH	1	
	1713037-4		INNER CHANNEL-RH	1	
-17	1713045-1		PULLEY BRACKET-LH	1	
	1713045-2		PULLEY BRACKET-RH	1	
-18	1713040-1		SPAR ASSEMBLY-FRONT CARRY THRU	1	E
	1713040-3		SPAR ASSEMBLY-FRONT CARRY THRU	1	D
-19	A6191-10Z3		NUTPLATE TIN	6	E
-20	NAS686A3		NUTPLATE	4	D
-21	NAS697A3		NUTPLATE	2	A
-22	1713042-1		BRACKET-PULLEY	2	A
-23	1713027-1		FITTING-CARRY THRU SPAR	2	
			ATTACHING PARTS		
-24	AN4-22A		BOLT	4	
-25	AN960-416		WASHER	4	
-26	MS21042L4		NUT	4	
			---*---		
-27	1711028-5		STIFFENER-LH	1	
	1711028-6		STIFFENER RH	1	
-28	1713026-1		GUSSET-LH	1	
-29	1713026-2		GUSSET-RH	1	
-30	1711029-1		INNER DOOR JAMB-LH	1	
-31	1711029-2		INNER DOOR JAMB-RH	1	
-31A	1701048-1		BRACKET-DOOR JAMB AFT	2	
-31B	1701048-2		BRACKET-DOOR JAMB FWD	2	N
-32	1711030-1		OUTER DOOR JAMB-LH	1	G
	1711030-3		OUTER DOOR JAMB-LH	1	J
	1711030-2		OUTER DOOR JAMB-RH	1	G
	1711030-4		OUTER DOOR JAMB-RH	1	J
-33	1713053-3		ROOT RIB-LH	1	
-34	1713053-4		ROOT RIB-RH	1	
-35	1710002-2		COVER PLATE-DOORPOST LH	1	
-36	1710002-3		COVER PLATE-DOORPOST RH	1	
-37	1710002-1		COVER PLATE-DOORPOST	2	
			ATTACHING PARTS		
	AN3-4A		BOLT	5	
	S1741-2		ANCHOR-STA STRAP	1	
	NAS221-9		SCREW	1	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
15 -38	1713354-1	BRACKET-LH	1	F
	1713354-2	BRACKET-RH	1	F
		ATTACHING PARTS		
-39	AN3-5A	BOLT	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
-40	1711049-1	STOP-LH	1	J
	1711049-2	STOP-RH	1	J

NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES 17701165 THRU 17701784 ORDER CORRESPONDING PARTS MARKED * ON FIG 39.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 & ON
E---177 SERIAL 17700001 THRU 17701370
F---177 SERIAL 17701752 & ON
G---177 SERIAL 17700001 THRU 17701773
H---177 SERIAL 17701371 THRU 17701773
J---177 SERIAL 17701774 & ON
K---177 SERIAL 17701165 & ON
L---177 SERIAL 17701785 & ON
M---177 SERIAL 17700001 THRU 17701784
N---177 SERIAL 17701974 & 3N
P---177 SERIAL 17700001 THRU 17702313
Q---177 SERIAL 17702314 & ON

Fuselage (Cont)

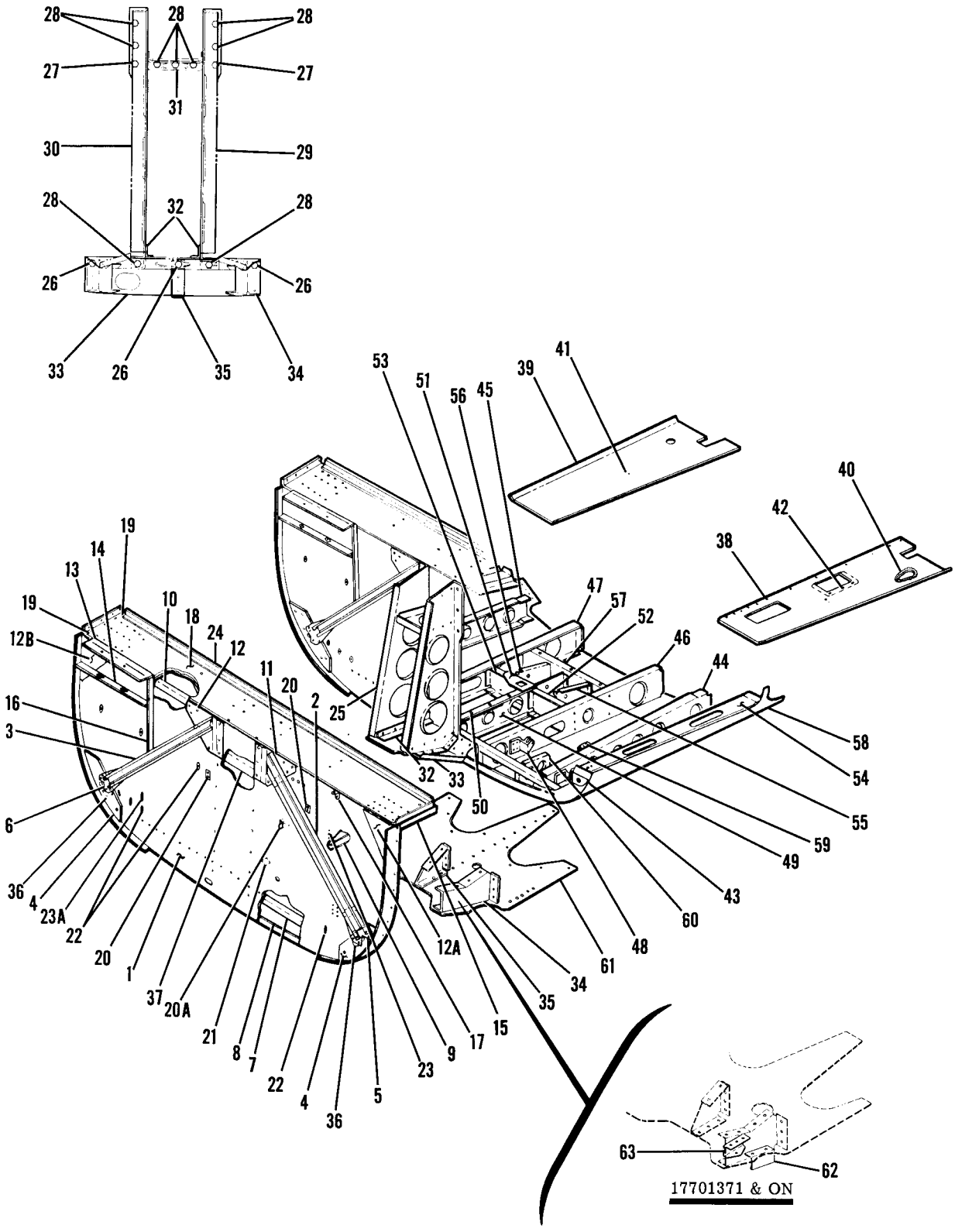


Figure 16. Lower Forward Fuselage Section

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16 -	1713000-205		LOWER FORWARD SECTION-FUSELAGE	1	G
	1713000-208		LOWER FORWARD SECTION-FUSELAGE	1	F
	1713150-200	*	FIREWALL ASSEMBLY-LOWER WHEN EXHAUSTED USE 1713150-203 --	1	C
	1713150-203	*	FIREWALL ASSEMBLY-LOWER	1	D
- 1	1713151-1		SHEET-FIREWALL LOWER	1	
- 2	1713153-4		STIFFENER ASSEMBLY	1	
	NAS696A06L		NUTPLATE	1	
- 3	1713153-10		STIFFENER	1	
- 4	1713104-2		GUSSET WHEN EXHAUSTED USE 1713104-6	2	C
	1713104-6		GUSSET	2	D
- 5	1713149-1		GUSSET-LH	1	
- 6	1713149-2		GUSSET-RH	1	
- 7	1713102-19		STIFFENER	1	
- 8	1713102-14		STIFFENER	1	
- 9	1713129-2		STIFFENER ASSEMBLY	1	
	NAS680A4K		NUTPLATE	1	
	NAS682A3		NUTPLATE	1	
-10	1713102-17		STIFFENER	1	
-11	1713149-3		GUSSET-LH	1	
-12	1713149-4		GUSSET-RH	1	
-12A	1713312-1		GUSSET-LH	1	D
-12B	1713312-2		GUSSET-RH	1	D
-13	1713109-3		BRACKET ASSEMBLY-OIL COOLER	1	
	NAS697A3		NUTPLATE	2	
-14	1713110-3		BRACKET ASSEMBLY-OIL COOLER	1	C
	1713313-1		BRACKET ASSEMBLY-OIL COOLER	1	D
	NAS697A3		NUTPLATE	2	
-15	1713102-21		STIFFENER-LH	1	
	1713102-20		STIFFENER-RH	1	
-16	1713102-13		STIFFENER	1	
-17	AN743-12		BRACKET	1	
			ATTACHING PARTS		
	AN515-10R5		SCREW	1	
	MS21044N3		NUT	1	
			---*---		
-18	1713152-2		DOUBLER-FIREWALL STEP	1	
-19	AN3-5A		BOLT	4	
	MS21044N3		NUT	4	
-20	0753000-13		DOUBLER-CONTROL	2	
-20A	S1154-1		BRACKET	1	
-21	1753011-1		BRACKET	1	
-22	S1863-2A		NUTPLATE	8	
-23	NAS680A4K		NUTPLATE	1	
-23A	NAS680A3		NUTPLATE	1	
-24	1713152-200		STIFFENER-FIREWALL	1	
-25	1713000-206	**	SUPPORT ASSEMBLY-NOSE GEAR	1	
			ATTACHING PARTS		
-26	AN3-5A		BOLT	3	
	MS21044N3		NUT	3	
	AN960-10L		WASHER	3	
-27	AN3-5		BOLT	2	
	MS21044N3		NUT	2	
	AN960-10L		WASHER	2	
-28	AN3-4A		BOLT	9	
	MS21044N3		NUT	9	
	AN960-10L		WASHER	9	
			---*---		
-29	1713286-1		SUPPORT-LH	1	
-30	1713286-2		SUPPORT-RH	1	
-31	1713106-2		SUPPORT	1	
-32	1713111-1		STIFFENER	2	
-33	1713159-1		SUPPORT	1	
-34	1713285-1		SUPPORT-NOSE GEAR OUTBOARD LH	1	
	1713285-2		SUPPORT-NOSE GEAR OUTBOARD RH	1	
-35	1713158-1		SUPPORT-NOSE GEAR CENTER	1	
-36	1713105-1		SPACER	2	
-37	1713102-4		STIFFENER	1	
-38	1713009-7		FLOORBOARD ASSEMBLY-LH	1	
-39	1713009-8		FLOORBOARD ASSEMBLY-RH	1	
-40	S1050-1		GROMMET 7.92 IN LG BULK ITEM REF S1050-1-7.92 -	1	
-41	A6195-6Z1		NUTPLATE TIN	1	
-42	NAS680A06K		NUTPLATE LH ONLY	1	
	NAS684A06		NUTPLATE LH ONLY	2	
-43	1713004-1		FITTING-ENGINE MOUNT LH	1	
	1713004-2		FITTING-ENGINE MOUNT RH	1	

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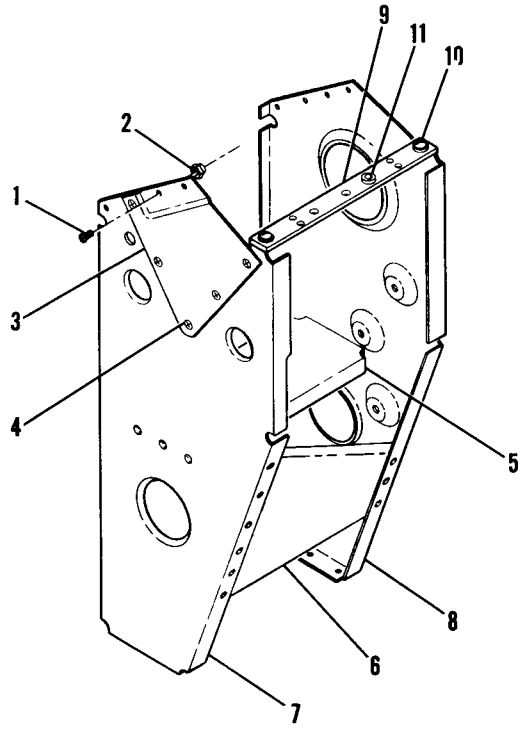
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16 -44	1713002-1	STRINGER-LH	1	
-45	1713002-4	STRINGER-RH	1	
-46	1713001-1	STRINGER ASSEMBLY-LH WHEN EXHAUSTED USE 1713307-1	1	A
	1713307-1	STRINGER ASSEMBLY-LH	1	B
-47	1713001-2	STRINGER ASSEMBLY-RH WHEN EXHAUSTED USE 1713307-2	1	B
	1713307-2	STRINGER ASSEMBLY-RH	1	E
	1713307-8	STRINGER ASSEMBLY-RH	1	F
-48	0713624-2	ANCHOR-BRAKE CYLINDER	1	
-49	1760021-7	SUPPORT BRACKET ASSEMBLY WHEN EXHAUSTED USE 1713310-1	1	A
	1713310-1	SUPPORT-BRACKET ASSEMBLY	1	E
	1713310-3	SUPPORT-BRACKET ASSEMBLY	1	F
-50	NAS680A3	NUTPLATE	3	
-51	1713077-1	SUPPORT PLATE	1	
-52	1713025-3	BULKHEAD-LH	1	
-53	1713025-2	BULKHEAD-RH	1	
-54	1713003-3	STRINGER ASSEMBLY-ENGINE MOUNT LH	1	
	1713003-4	STRINGER ASSEMBLY-ENGINE MOUNT RH	1	
-55	1760021-5	BRACKET-PULLEY	1	
-56	1760021-6	BRACKET-PULLEY	1	
-57	1713019-2	BULKHEAD ASSEMBLY-PULLEY SUPPORT	1	G
	1713019-4	BULKHEAD-PULLEY SUPPORT	1	F
	A6195-2Z1	NUTPLATE	3	G
-58	1713000-2	SKIN-LOWER FORWARD SECTION	1	
-59	0713626-1	BRACKET-SPRING ATTACH	1	
-60	1713024-1	SUPPORT ASSEMBLY-PARKING BRAKE BRACKET	1	
-61	1713156-1	GUSSET-NOSE GEAR SUPPORT	1	
-62	1752096-1	BRACKET-SHOCKMOUNT LH	1	F
	1752096-2	BRACKET-SHOCKMOUNT RH	1	F
	1752096-3	BRACKET-SHOCKMOUNT	2	F

NOTE. *WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO 17701165 ALSO ORDER 1713000-206 SUPPORT ASSEMBLY, 1713156-1 GUSSET. ALSO ORDER PARTS SHOWN IN FIG 14, 1713157-1 ANGLE, 1713122-2 SPACER, 1713154-4 STIFFENER, TWO 1713154-2 STIFFENER, ONE 1713154-3 STIFFENER, ONE 1713154-1 STIFFENER, TWO 1713155-3 SHIM, SIX 1713155-1 SHIM, FOUR 1713155-2 SHIM, ONE 1713284-1 STIFFENER, ONE 1713284-2 STIFFENER, 1713102-4 STIFFENER, ONE 1713152-200 STIFFENER.

NOTE. **WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO 17701165 ALSO ORDER 1713102-5 & -6 STIFFENER 1713156-1 GUSSET.

A---177 SERIAL 17700001 THRU 17701356
B---177 SERIAL 17701357 & ON
C---177 SERIAL 17700001 THRU 17701355
D---177 SERIAL 17701356 & ON
E---177 SERIAL 17701357 THRU 17701370
F---177 SERIAL 17701371 & ON
G---177 SERIAL 17700001 THRU 17701370

Fuselage (Cont)



177 SERIAL 17701371 & ON

Figure 16A. Pedestal Support Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16A-	1713324-7	PEDESTAL SUPPORT ASSEMBLY	1	A
		ATTACHING PARTS		
- 1	AN507-632R4	SCREW	3	
- 2	NAS679A06	NUT	3	
		---*---		
- 3	1713324-5	COVER-SUPPORT ASSEMBLY	1	
		ATTACHING PARTS		
- 4	AN507-632R4	SCREW	4	
	NAS679A06	NUT	4	
		---*---		
- 5	1713324-4	SUPPORT-UPPER	1	
- 6	1713324-9	SUPPORT ASSY-LOWER	1	
- 7	1713324-1	SUPPORT-LH	1	
- 8	1713324-2	SUPPORT-RH	1	
- 9	1713331-1	SUPPORT ASSEMBLY-RUDDER TRIM WHEEL	1	
		ATTACHING PARTS		
-10	AN525-10R7	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-11	S1004-53A	BEARING	1	
		A---177 SERIAL 17701371 & ON		

Fuselage (Cont)

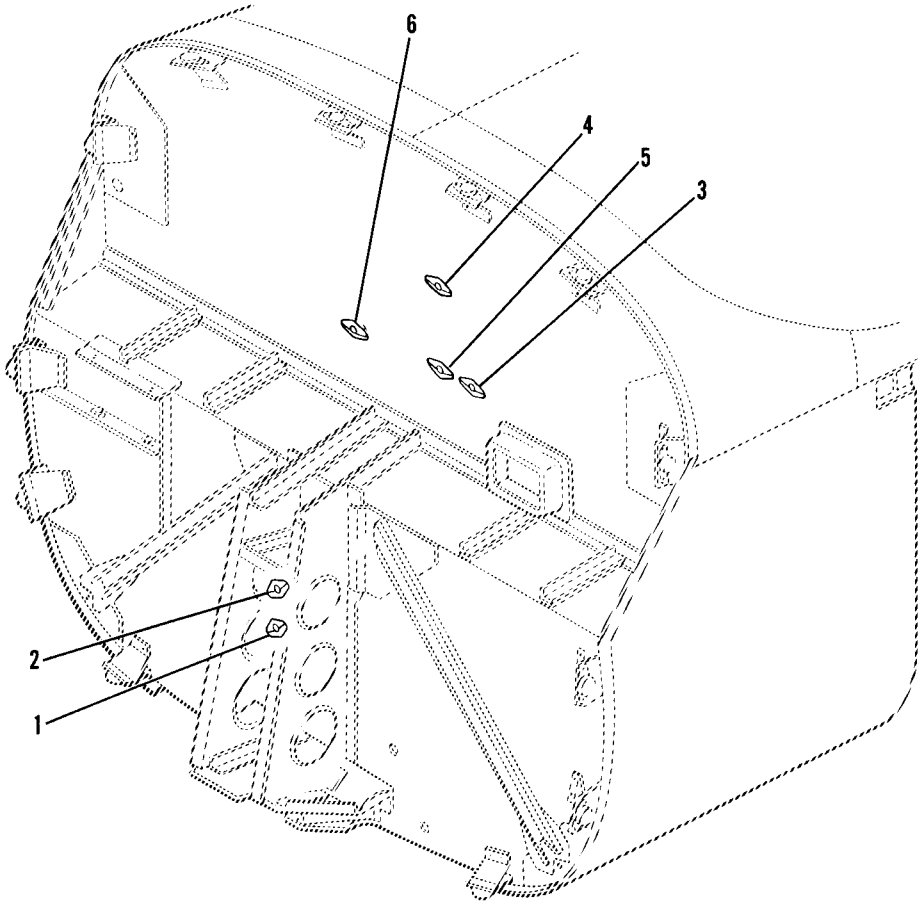


Figure 16B. Firewall Grommets Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
168-		GROMMETS INSTALLATION-FIREWALL	NP	
- 1	S1095-2	SHIELD-CARB HEAT CONTROL	2	A
		ATTACHING PARTS		
	S1021Z8-6	SCREW	2	A
	NAS446-4-3	NUT	2	A
		---*---		
	NAS557-4A	GROMMET-CARB HEAT CONTROL	1	A
- 2	S1095-2	SHIELD-THROTTLE CONTROL	2	A
		ATTACHING PARTS		
	S1021Z8-6	SCREW	2	A
	NAS446-4-3	NUT	2	A
		---*---		
	NAS557-4A	GROMMET-THROTTLE CONTROL	1	A
- 3	S1095-2	SHIELD-TACH SHAFT	1	A
		ATTACHING PARTS		
	S1021Z8-6	SCREW	2	A
	NAS446-4-3	NUT	2	A
		---*---		
	NAS557-4A	GROMMET-TACH SHAFT	1	A
- 4	S1095-2	SHIELD-TACH SHAFT	2	B
		ATTACHING PARTS		
	S1021Z8-6	SCREW	2	B
	NAS446-4-3	NUT	2	B
		---*---		
	NAS557-4A	GROMMET-TACH SHAFT	1	B
- 5	S1095-1	SHIELD-OIL TEMP LINE	2	C
		ATTACHING PARTS		
	S1021Z8-6	SCREW	2	C
	NAS446-4-3	NUT	2	C
		---*---		
	NAS557-3A	GROMMET-OIL TEMP LINE	1	C
- 6	S1095-3	SHIELD-THROTTLE CONTROL	2	B
		ATTACHING PARTS		
	AN515-8R6	SCREW	2	B
		---*---		
	NAS557-6A	GROMMET	1	B

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON
C---177 SERIAL 17700001 THRU 17702123

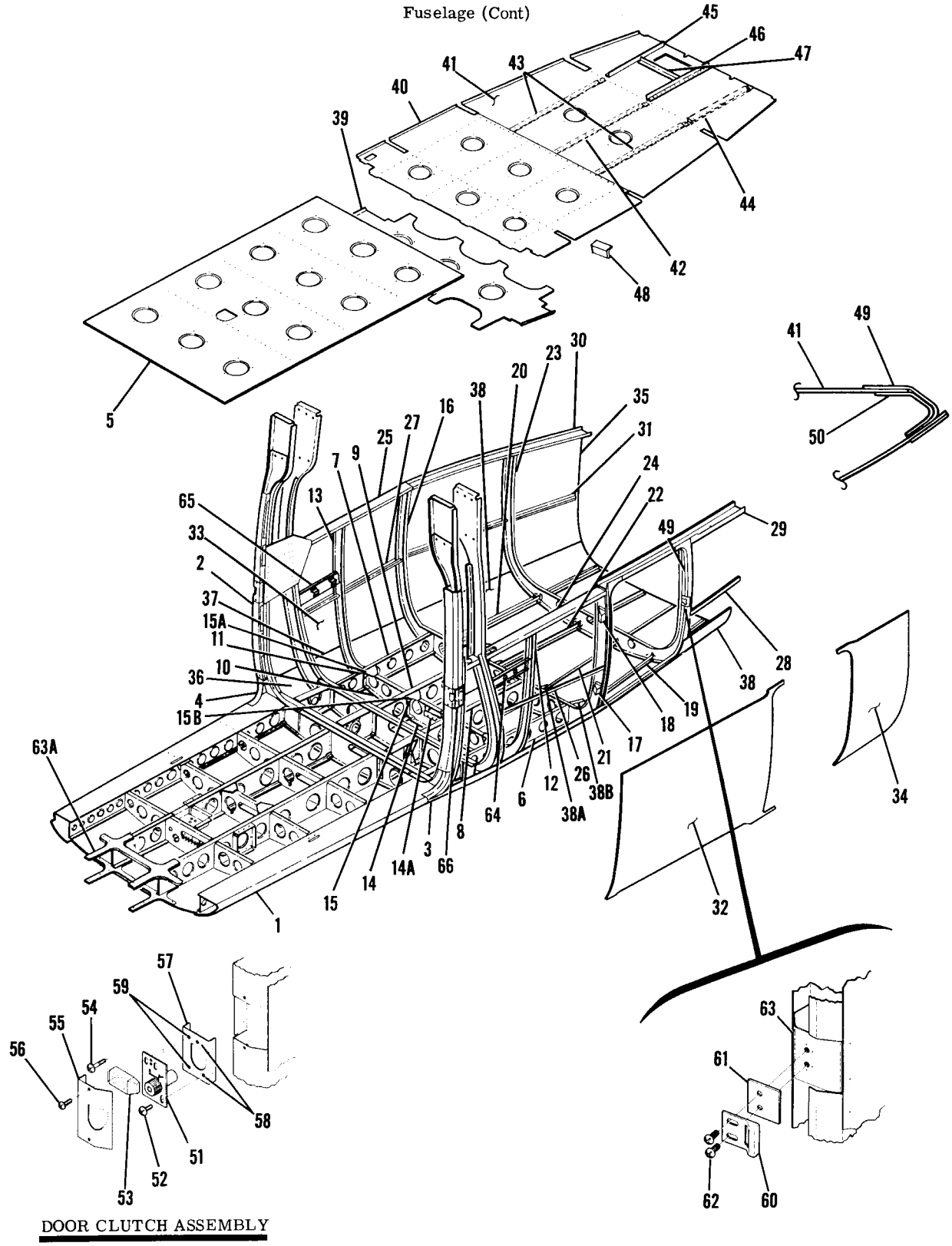


Figure 17. Center Cabin Section - Lower

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -	1712020-201	CENTER CABIN SECTION-LOWER	1	A
	1712020-203	CENTER CABIN SECTION-LOWER WEU 1712020-205	1	E
	1712020-205	CENTER CABIN SECTION-LOWER	1	F
	1712020-207	CENTER CABIN SECTION-LOWER	1	M
		CENTER CABIN SECTION-LOWER	1	N
- 1	SEE FIG 18	BELLY SECTION ASSEMBLY-CENTER FUSELAGE	1	
- 2	SEE FIG 19	LANDING GEAR BULKHEAD ASSEMBLY	1	
- 3	1711034-1	FILLET HALF-LH	1	
- 4	1711034-2	FILLET HALF-RH	1	
- 5	1711013-1	FLOORBOARD-CENTER BELLY	1	
- 6	1712028-3	STRINGER-LH OUTBOARD	1	H
	1712028-7	STRINGER-LH OUTBOARD	1	M
	1712028-11	STRINGER-LH OUTBOARD	1	N
- 7	1712028-4	STRINGER-RH OUTBOARD	1	H
	1712028-8	STRINGER-RH OUTBOARD	1	M
	1712028-12	STRINGER-RH OUTBOARD	1	N
	1712029-1	BRACKET	1	
	NAS698A4	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
- 8	1712025-1	STRINGER ASSEMBLY-LH INBOARD	1	H
	1712025-5	STRINGER ASSEMBLY-LH INBOARD	1	M
	1712025-9	STRINGER ASSEMBLY-LH INBOARD	1	N
- 9	1712025-2	STRINGER ASSEMBLY-RH INBOARD	1	H
	1712025-6	STRINGER ASSEMBLY-RH INBOARD	1	M
	1712025-10	STRINGER ASSEMBLY-RH INBOARD	1	N
	1712026-1	BRACKET	1	
	1712027-3	BULKHEAD ASSEMBLY-LH STA 140.50	1	H
	1712027-5	BULKHEAD ASSEMBLY-LH STA 140.50	1	M
	1712027-9	BULKHEAD ASSEMBLY-LH STA 140.50	1	N
-10	1712027-4	BULKHEAD ASSEMBLY-RH STA 140.50	1	H
	1712027-6	BULKHEAD ASSEMBLY-RH STA 140.50	1	M
	1712027-10	BULKHEAD ASSEMBLY-RH STA 140.50	1	N
	1712084-3	STIFFENER ASSEMBLY-LH	1	H
-11	1712084-4	STIFFENER ASSEMBLY-RH	1	H
	NAS696A4	NUTPLATE	1	
	NAS696A4	NUTPLATE	1	M
	NAS696A5	NUTPLATE	1	N
-12	1712030-1	BULKHEAD-LH STA 140.50	1	
-13	1712030-2	BULKHEAD-RH STA 140.50	1	
-14	1712024-2	BULKHEAD ASSEMBLY STA 140.50 WHEN EXHAUSTED USE 1712024-3	1	C
	1712024-3	BULKHEAD ASSEMBLY STA 140.50	1	J
	1712024-5	BULKHEAD ASSEMBLY STA 140.50	1	M
	1712024-7	BULKHEAD ASSEMBLY STA 140.50	1	N
-14A	1711045-1	WEAR STRAP	1	D
-15	1712083-1	STIFFENER ASSEMBLY	1	H
	1712083-2	STIFFENER ASSEMBLY	1	H
	NAS696A4	NUTPLATE	1	
	NAS696A4	NUTPLATE	2	M
	NAS696A5	NUTPLATE	1	N
-15A	1712159-6	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	M
	1712159-12	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	N
	1712159-5	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	M
	1712159-11	STIFFENER ASSEMBLY-SEAT ATTACHMENT	1	N
	NAS696A4	NUTPLATE	1	M
	NAS696A4	NUTPLATE	1	N
-15B	1712159-2	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	M
	1712159-10	STIFFENER ASSEMBLY-SEAT ATTACHMENT RH	1	N
	1712159-1	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	M
	1712159-9	STIFFENER ASSEMBLY-SEAT ATTACHMENT LH	1	N
	NAS696A4	NUTPLATE	1	M
	NAS696A5	NUTPLATE	1	N
-16	1712031-1	BULKHEAD STA 155.50	1	
-17	1712053-2	BRACKET-BAGGAGE DOOR HINGE	1	
-18	1712053-1	BRACKET-BAGGAGE DOOR HINGE	1	
-19	1712036-1	STRINGER-LH OUTBOARD	1	
-20	1712036-2	STRINGER-RH OUTBOARD	1	
-21	1712037-1	STRINGER-LH INBOARD	1	
-22	1712037-2	STRINGER-RH INBOARD	1	
-23	1712032-1	BULKHEAD STA 175.50	1	
-24	1712049-1	STRINGER-LH	1	
-25	1712049-2	STRINGER-RH	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -26	1712048-1	STRINGER-LH	1	
-27	1712048-2	STRINGER-RH	1	
-28	1712046-1	STRINGER-LH	1	
-29	1712045-3	STRINGER-LH	1	
-30	1712045-4	STRINGER-RH	1	
-31	1712046-2	STRINGER-RH	1	
-32	1712020-5	SKIN-LH	1	P
	1712020-16	SKIN-LH	1	Q
-33	1712020-7	SKIN-RH	1	P
	1712020-17	SKIN-RH	1	Q
-34	1712020-6	SKIN-LH	1	
-35	1712020-8	SKIN-RH	1	
-36	1712020-2	SKIN-BOTTOM	1	
-37	1712020-3	SKIN-BOTTOM	1	
-38	1712020-4	SKIN-BOTTOM	1	
-38A	1712132-1	STIFFENER-BELLY SKIN, INBOARD LH	1	B
	1712132-2	STIFFENER-BELLY SKIN, INBOARD RH	1	B
-38B	1712131-1	STIFFENER-BELLY SKIN, OUTBOARD LH	1	B
	1712131-2	STIFFENER-BELLY SKIN, OUTBOARD RH	1	B
-39	1712021-1	FLOORBOARD-LANDING GEAR BULKHEAD	1	
-40	1712022-3	FLOORBOARD	1	H
	1712022-5	FLOORBOARD	1	G
-41	1712022-2	FLOORBOARD	1	
-42	1712033-1	STRINGER	3	
-43	1712033-2	STRINGER ASSEMBLY	2	
-44	1712040-1	STRINGER	1	
-45	1712035-1	STRINGER	1	
-46	1712035-2	STRINGER	1	
-47	1712079-1	STRINGER	1	
-48	1712034-1	BRACKET-LH	1	
-49	1712044-1	JAMB-BAGGAGE DOOR	1	
-50	1712043-1	SUPPORT-BAGGAGE DOOR JAMB	1	
-51	1712080-1	CLUTCH ASSEMBLY-LH	1	
	1712080-2	CLUTCH ASSEMBLY-RH	1	
		ATTACHING PARTS		
-52	AN525-10R8	SCREW	2	
		---*---		
-53	1712063-1	GUIDE	2	
		ATTACHING PARTS		
-54	AN525-10R14	SCREW	2	
		---*---		
-55	1712010-1	COVER-CLUTCH LH	1	
	1712010-2	COVER-CLUTCH RH	1	
		ATTACHING PARTS		
-56	AN525-832R7	SCREW	2	
		---*---		
-57	1712091-1	SUPPORT ASSEMBLY-CLUTCH LH	1	
	1712091-2	SUPPORT ASSEMBLY-CLUTCH RH	1	
-58	NAS696A3	NUTPLATE	2	
-59	NAS698A3	NUTPLATE	2	
-60	0311319-1	PLATE-BAGGAGE DOOR STRIKER	1	
-61	0311319-2	SHIM-BAGGAGE DOOR STRIKER	1	
		ATTACHING PARTS		
-62	AN515-8R6	SCREW	2	
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -63	1717006-1	DOUBLER ASSEMBLY	1	
	NAS684A08	NUTPLATE	2	
-63A	1711018-1	GUSSET-FLOORBOARD	1	
-64	1712095-1	SUPPORT ASSEMBLY-ARMREST LH CARDINAL ONLY	1	K
	1712095-5	SUPPORT ASSEMBLY-ARMREST LH CARDINAL ONLY	1	L
-65	1712095-2	SUPPORT ASSEMBLY-ARMREST RH CARDINAL ONLY	1	K
	1712095-6	SUPPORT ASSEMBLY-ARMREST RH CARDINAL ONLY	1	L
	1717034-1	BRACKET ASSEMBLY-ARMREST	1	
	NAS680A3	NUTPLATE	1	
-66	2012127-1	BUMPER-DOOR LATCH	1	N
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701361		
		D---177 SERIAL 17701362 & ON		
		E---177 SERIAL 17700001 THRU 17701370		
		F---177 SERIAL 17701371 THRU 17701530		
		G---177 SERIAL 17701531 & ON		
		H---177 SERIAL 17700001 THRU 17701530		
		J---177 SERIAL 17701362 THRU 17701530		
		K---177 SERIAL 17700001 THRU 17701633		
		L---177 SERIAL 17701634 & ON		
		M---177 SERIAL 1771531 THRU 17701773		
		N---177 SERIAL 17701774 & ON		
		P---177 SERIAL 17700001 THRU 17702123		
		Q---177 SERIAL 17702124 & ON		

Fuselage (Cont)

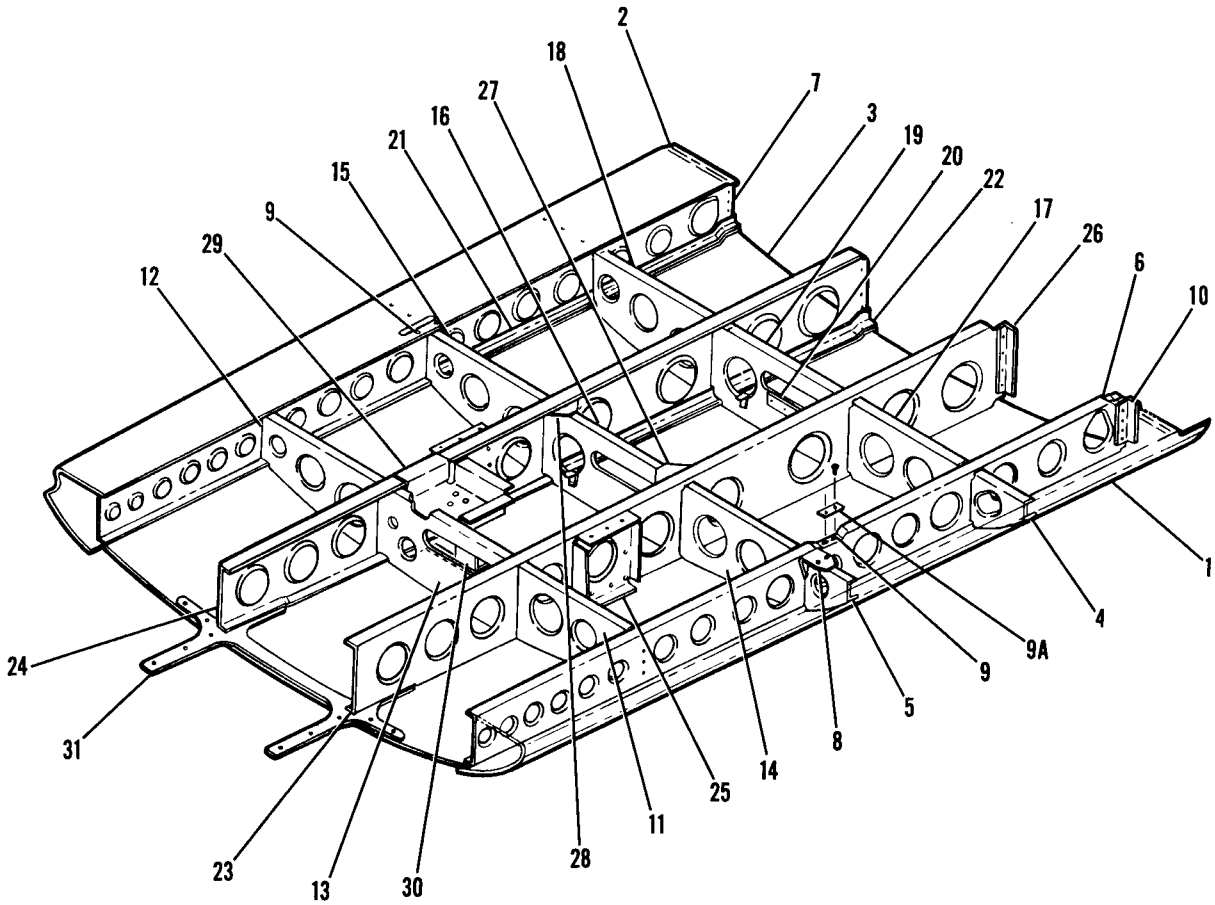


Figure 18. Fuselage Center Belly Section

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
18 -	1711000-200	FUSELAGE CENTER BELLY SECTION	1	C
	1711000-201	FUSELAGE CENTER BELLY SECTION USED WITH CABIN STEP	1	D
	1711000-202	FUSELAGE CENTER BELLY SECTION USED WITHOUT CABIN STEP	1	E
- 1	1711014-1	JAMB ASSEMBLY-LH USED WITH CABIN STEP	1	
	1711014-9	JAMB ASSEMBLY-LH USED WITHOUT CABIN STEP	1	E
- 2	1711014-2	JAMB ASSEMBLY-RH USED WITH CABIN STEP	1	
	1711014-10	JAMB ASSEMBLY-RH USED WITHOUT CABIN STEP	1	E
- 3	1711000-2	SKIN-CENTER BELLY	1	
- 4	1711012-1	BULKHEAD-DOOR JAMB LH	1	
	1711012-2	BULKHEAD-DOOR JAMB RH	1	
- 5	1711011-1	BULKHEAD ASSEMBLY-DOOR JAMB LH	1	
	1711011-2	BULKHEAD ASSEMBLY-DOOR JAMB RH	1	
	NAS696A3K	NUTPLATE	1	
- 6	1711009-3	STRINGER LH	1	
- 7	1711009-4	STRINGER RH	1	
- 8	1711039-1	STIFFENER ASSEMBLY-LH	1	
	1711039-2	STIFFENER ASSEMBLY-RH	1	
- 9	NAS696A3K	NUTPLATE	3	
		ATTACHING PARTS		
	AN525-10R10	SCREW	2	
		---*---		
-10	1711010-1	BRACKET-LH	1	
	1711010-2	BRACKET-RH	1	
-11	1711006-3	BULKHEAD-STA 87.75 LH	1	
-12	1711006-4	BULKHEAD-STA 87.75 RH	1	
-13	1711001-3	BULKHEAD ASSEMBLY-STA 87.75 CENTER	1	
	NAS696A06K	NUTPLATE	3	
-14	1711007-3	BULKHEAD-STA 100.00 LH	1	
-15	1711007-4	BULKHEAD-STA 100.00 RH	1	
-16	1711002-3	BULKHEAD ASSEMBLY-STA 100.00 CENTER	1	C
	1711002-5	BULKHEAD ASSEMBLY-STA 100.00 CENTER	1	D
	NAS696A3	NUTPLATE	2	
	AN743-13	BRACKET-CLAMP	1	
-17	1711008-3	BULKHEAD-STA 111.75 LH	1	
-18	1711008-4	BULKHEAD-STA 111.75 RH	1	
-19	1711003-3	BULKHEAD ASSEMBLY-STA 111.75 CENTER WEU 1711003-5	1	A
	1711003-5	BULKHEAD ASSEMBLY-STA 111.75	1	B
	AN743-13	BRACKET-CLAMP	1	
-20	1711045-1	WEAR STRIP	1	B
-21	1711037-2	STIFFENER-RH	1	
	1711037-1	STIFFENER-LH	1	
-22	1711036-2	STIFFENER-RH	1	
	1711036-1	STIFFENER-LH	1	
-23	1711004-1	STRINGER ASSEMBLY-LH	1	C
	1711004-9	STRINGER ASSEMBLY-LH	1	D
-24	1711004-2	STRINGER ASSEMBLY-RH	1	C
	1711004-10	STRINGER ASSEMBLY-RH	1	D
-25	1711038-1	STRINGER-LH	1	
	1711038-2	STRINGER-RH	1	
-26	1711005-1	BRACKET	1	
	NAS682A3K	NUTPLATE	1	C
-27	2011027-1	STIFFENER ASSEMBLY-SEAT BELT MOUNT LH	1	D
-28	2011027-2	STIFFENER ASSEMBLY-SEAT BELT MOUNT RH	1	D
	NAS697A3	NUTPLATE	1	
-29	1711035-1	BRACKET ASSEMBLY	1	
	A6191-8Z3	NUTPLATE	2	
-30	1716010-1	BRACKET ASSEMBLY	1	
	NAS697A08	NUTPLATE	2	
	1713059-1	DOUBLER ASSEMBLY	1	
	NAS680A06	NUTPLATE	1	
	NAS684A06	NUTPLATE	2	
-31	1711019-1	GUSSET	1	

A---177 SERIAL 17700001 THRU 17701361
B---177 SERIAL 17701362 & ON
C---177 SERIAL 17700001 THRU 17701530
D---177 SERIAL 17701531 & ON
E---177 SERIAL 17702314 & ON

Fuselage (Cont)

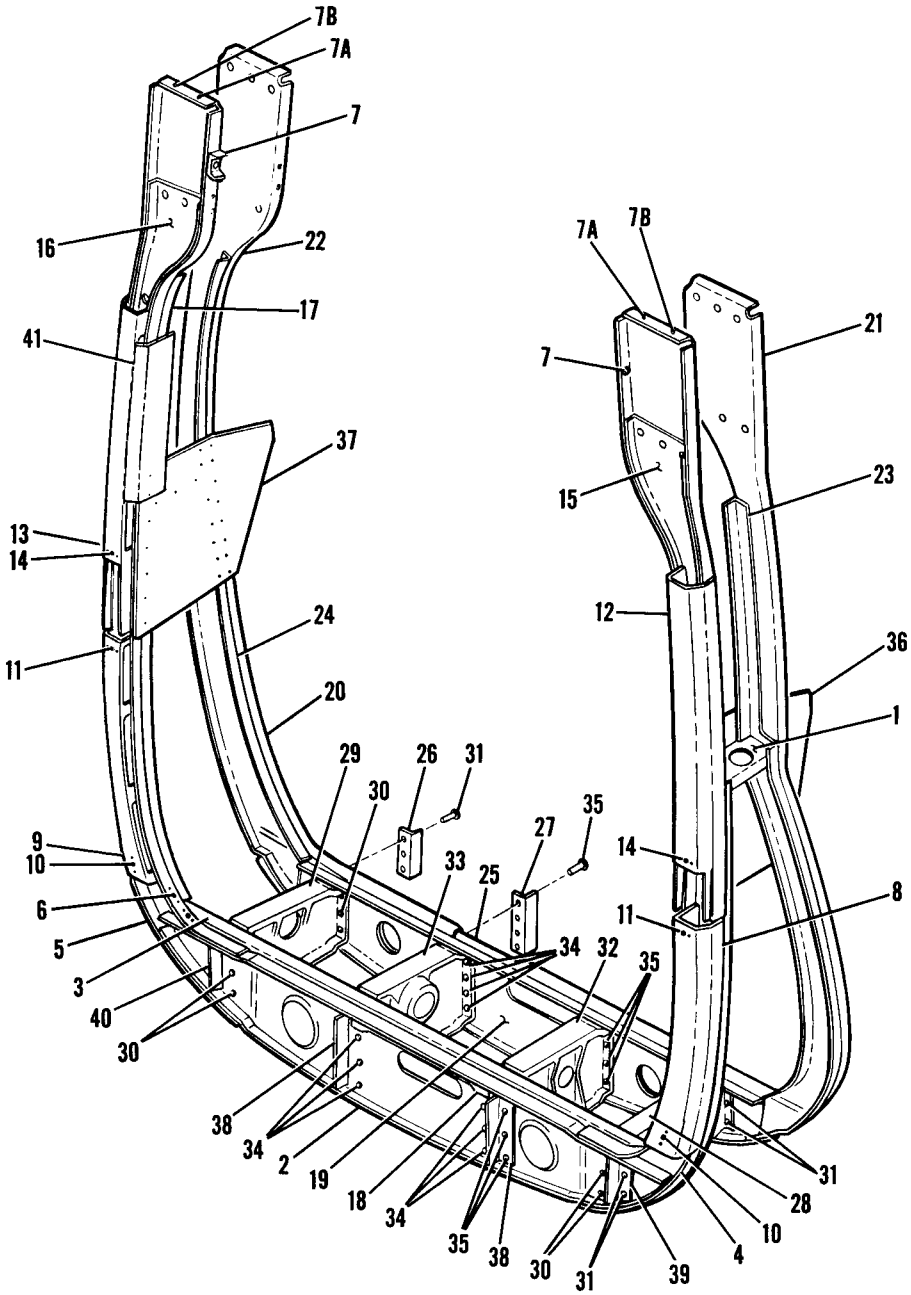


Figure 19. Landing Gear Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19 -	1712020-200		LANDING GEAR BULKHEAD ASSEMBLY	1	A
	1712020-202		LANDING GEAR BULKHEAD ASSEMBLY WEU 1712020-204	1	C
	1712020-204		LANDING GEAR BULKHEAD ASSEMBLY	1	E
	1712020-206		LANDING GEAR BULKHEAD ASSEMBLY	1	J
			LANDING GEAR BULKHEAD ASSEMBLY	1	L
- 1	1712068-1		STIFFENER-LH	1	
	1712068-2		STIFFENER-RH	1	
	1712005-1		BULKHEAD ASSEMBLY-REAR DOORPOST	1	H
	1712005-2		BULKHEAD ASSEMBLY-REAR DOORPOST WEU 1712005-3	1	D
	1712005-3		BULKHEAD ASSEMBLY-REAR DOORPOST	1	L
- 2	1712004-5		BULKHEAD ASSEMBLY-LOWER FWD	1	K
	1712004-7		BULKHEAD ASSEMBLY-LOWER FWD	1	J
	NAS697A08		NUTPLATE	2	
	NAS697A3		NUTPLATE	2	
- 3	1712011-3		BULKHEAD-LWR AFT	1	K
	1712011-4		BULKHEAD-LWR AFT	1	L
- 4	1712007-1		BULKHEAD ASSEMBLY-LH	1	H
	1712007-5		BULKHEAD ASSEMBLY-LH WEU 1712007-15	1	E
	1712007-15		BULKHEAD ASSEMBLY-LH	1	J
	1712007-19		BULKHEAD ASSEMBLY-LH	1	L
- 5	1712007-2		BULKHEAD ASSEMBLY-RH	1	H
	1712007-6		BULKHEAD ASSEMBLY-RH WEU 1712007-16	1	E
	1712007-16		BULKHEAD ASSEMBLY-RH	1	J
	1712007-20		BULKHEAD ASSEMBLY-RH	1	L
- 6	NAS680A08		NUTPLATE	2	
- 7	S1741-1		NUT-ANCHOR	1	
- 7A	NAS686A3		NUTPLATE	1	D
- 7B	NAS687A3		NUTPLATE	1	D
- 8	1712008-1		JAMB ASSEMBLY-LOWER LH	1	
- 9	1712008-2		JAMB ASSEMBLY-LOWER RH	1	
-10	NAS680A08K		NUTPLATE	2	
	NAS682A08K		NUTPLATE	1	
-11	NAS697A08K		NUTPLATE	1	
-12	1712008-7		JAMB ASSEMBLY-UPPER LH	1	
-13	1712008-8		JAMB ASSEMBLY-UPPER RH	1	
-14	NAS697A08K		NUTPLATE	1	
-15	1712003-5		DOUBLER-UPPER DOORPOST LH	1	
-16	1712003-6		DOUBLER-UPPER DOORPOST RH	1	
-17	1712065-4		BULKHEAD ASSEMBLY-RH	1	
	1712065-3		BULKHEAD ASSEMBLY-LH	1	
-18	1712069-1		STIFFENER	1	
	1712038-1		BULKHEAD ASSY-STA 132.0	1	G
	1712038-2		BULKHEAD ASSY-STA 132.0	1	G
-19	1712023-3		BULKHEAD-LOWER	1	
-20	1712012-3		BULKHEAD	1	
-21	1712006-1		BULKHEAD-LH	1	G
	1712006-3		BULKHEAD-LH	1	F
-22	1712006-2		BULKHEAD-RH	1	G
	1712006-4		BULKHEAD-RH	1	F
-23	1712066-1		BULKHEAD-LH	1	
-24	1712066-2		BULKHEAD-RH	1	
-25	1712070-1		STIFFENER	1	
-26	1712029-1		BRACKET-OUTBOARD AFT	2	
-27	1712026-1		BRACKET-INBOARD AFT	2	
-28	1712162-5	*	FITTING-MAIN LANDING GEAR OUTBOARD LH	1	A
	1712162-1	*	FITTING-MAIN LANDING GEAR OUTBOARD LH	1	B
-29	1712162-6	*	FITTING-MAIN LANDING GEAR OUTBOARD RH	1	A
	1712162-2	*	FITTING-MAIN LANDING GEAR OUTBOARD RH	1	B
			ATTACHING PARTS		
-30	S3LP-DT8-8		HUCKBOLT HKM	6	
	NAS178-8-8		PIN ALTERNATE	6	
	6DC-C8		COLLAR HKM	6	
	NAS179-8		COLLAR ALTERNATE	6	
-31	S3LP-DT8-9		HUCKBOLT HKM	6	
	NAS178-8-9		PIN ALTERNATE	6	
	6DC-C8		COLLAR HKM	6	
	NAS179-8		COLLAR ALTERNATE	6	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19 -32	1712001-1	FITTING-MAIN LANDING GEAR INBOARD LH	1	A
	1712001-7	FITTING-MAIN LANDING GEAR INBOARD LH	1	B
-33	1712001-2	FITTING-MAIN LANDING GEAR INBOARD RH	1	A
	1712001-8	FITTING-MAIN LANDING GEAR INBOARD RH	1	B
		ATTACHING PARTS		
-34	S3LP-DT8-9	HUCKBOLT HKM	8	
	NAS178-8-9	PIN ALTERNATE	8	
	6DC-C8	COLLAR HKM	8	
	NAS179-8	COLLAR ALTERNATE	8	
-35	S3LP-DT8-8	HUCKBOLT HKM	8	
	NAS178-8-8	PIN ALTERNATE	8	
	6DC-C8	COLLAR HKM	8	
	NAS179-8	COLLAR ALTERNATE	8	
		---*---		
-36	1712067-1	DOUBLER-LH	1	
-37	1712067-2	DOUBLER-RH	1	
-38	1711005-1	ANGLE-INBOARD FWD	2	
-39	1711010-1	ANGLE-OUTBOARD LH	1	
-40	1711010-2	ANGLE-OUTBOARD RH	1	
-41	1712161-2	STIFFENER-WINDOW MOULDING LH	1	M
	1712165-2	STIFFENER-WINDOW MOULDING LH	1	N
	1712161-1	STIFFENER-WINDOW MOULDING RH	1	M
	1712165-1	STIFFENER-WINDOW MOULDING RH	1	N

NOTE. *WHEN INITIALLY ORDERING THESE PARTS
ALSO ORDER 0541202-4 BUSHING, 1741023-1 SPACER
& MS16624-1262 RETAINER (2)

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 THRU 17701830
E---177 SERIAL 17701371 THRU 17701530
F---177 SERIAL 17701531 & ON
G---177 SERIAL 17700001 THRU 17701530
H---177 SERIAL 17700001 THRU 17701370
J---177 SERIAL 17701531 THRU 17701830
K---177 SERIAL 17700001 THRU 17701830
L---177 SERIAL 17701831 & ON
M---177 SERIAL 17701531 THRU 17701773
N---177 SERIAL 17701774 & ON

Fuselage (Cont)

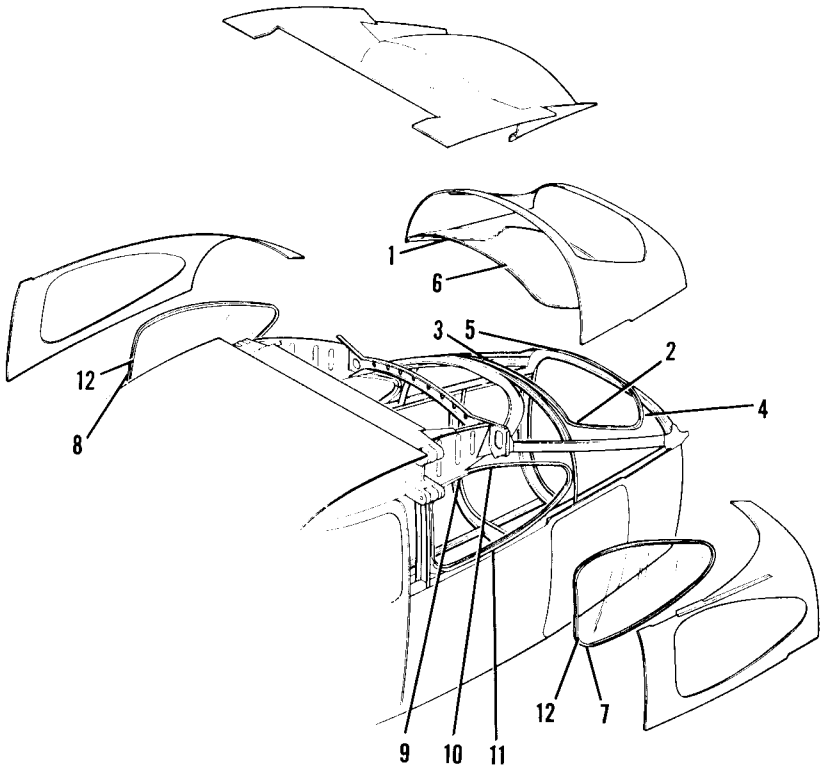


Figure 20. Aft Cabin Windows Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
20 -		AFT CABIN WINDOWS INSTALLATION ----------	NP	
- 1	1712000-7	WINDOW-REAR ----------	1	
	1712000-10	WINDOW-REAR TINTED ----------	1	
		ATTACHING PARTS		
- 2	1712055-1	RETAINER-LH FWD ----------	1	C
	1712055-5	RETAINER LH FWD ----------	1	D
- 3	1712055-2	RETAINER-RH FWD ----------	1	C
	1712055-6	RETAINER-RH FWD ----------	1	D
- 4	1712056-1	RETAINER-LH AFT ----------	1	C
	1712056-5	RETAINER-LH AFT ----------	1	D
- 5	1712056-2	RETAINER-RH AFT ----------	1	C
	1712056-6	RETAINER-RH AFT ----------	1	D
		---*---		
- 6	S1166-1	SEAL-CHANNEL 97.00 IN LG BULK ITEM REF S1166-1-97.00-	1	
- 7	1712000-5	WINDOW-SIDE LH ----------	1	
	1712000-8	WINDOW-SIDE LH TINTED ----------	1	
- 8	1712000-6	WINDOW-SIDE RH ----------	1	
	1712000-9	WINDOW-SIDE RH TINTED ----------	1	
		ATTACHING PARTS		
- 9	1712076-3	RETAINER ASSEMBLY-LH ----------	1	A
	1712076-5	RETAINER ASSEMBLY-LH ----------	1	B
	1712076-4	RETAINER ASSEMBLY-RH ----------	1	A
	1712076-6	RETAINER ASSEMBLY-RH ----------	1	B
-10	1712057-3	RETAINER ASSEMBLY-LH ----------	1	A
	1712057-5	RETAINER ASSEMBLY-LH ----------	1	B
	1712057-4	RETAINER ASSEMBLY-RH ----------	1	A
	1712057-6	RETAINER ASSEMBLY-RH ----------	1	B
-11	1712058-3	RETAINER ASSEMBLY-LH ----------	1	A
	1712058-5	RETAINER ASSEMBLY-LH ----------	1	B
	1712058-4	RETAINER ASSEMBLY-RH ----------	1	A
	1712058-6	RETAINER ASSEMBLY-RH ----------	1	B
		---*---		
-12	S1166-1	SEAL-CHANNEL 76.50 IN LG BULK ITEM REF S1166-1-76.50-	2	

A---177 SERIAL 17700001 THRU 17701530
B---177 SERIAL 17701531 & ON
C---177 SERIAL 17700001 THRU 17701604
D---177 SERIAL 17701605 & ON

Fuselage (Cont)

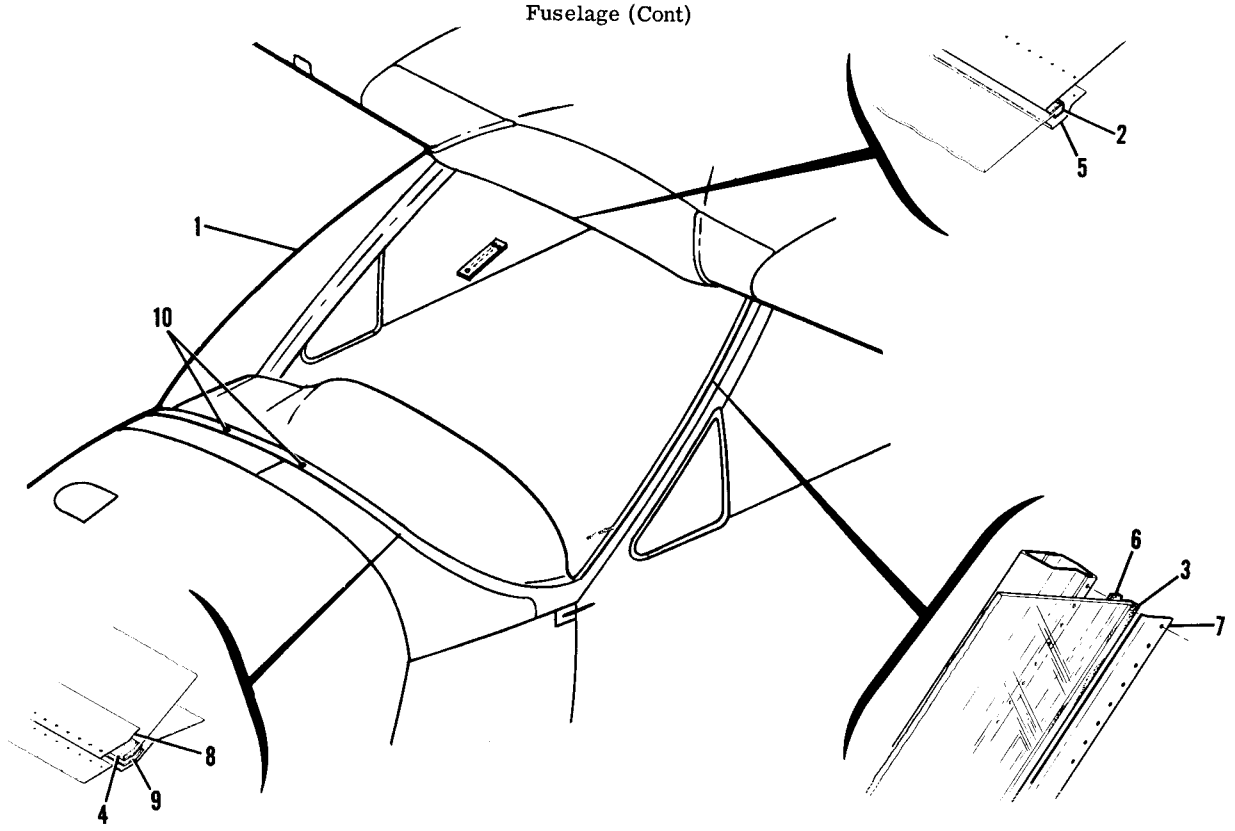


Figure 21. Windshield Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -		WINDSHIELD INSTALLATION	NP	
- 1	1710000-9	WINDSHIELD ASSEMBLY	1	
	1710000-10	WINDSHIELD ASSEMBLY TINTED	1	
- 2	S1389-3	SEAL-FELT * IN LG BKI REF S1398-3-*	1	
- 3	S1389-1	SEAL-FELT * IN LG BKI REF S1398-3-*	1	
- 4	S1389-1	SEAL-FELT * IN LG BKI REF S1398-1-*	1	
- 5	1713051-1	RETAINER-WINDSHIELD TOP LH	1	
	1713051-2	RETAINER-WINDSHIELD TOP RH	1	
- 6	S1389-8	SEAL-FELT * IN LG BULK ITEM REF S1389-8	1	
- 7	1713044-1	RETAINER-WINDSHIELD SIDE LH	1	A
	1713044-2	RETAINER-WINDSHIELD SIDE RH	1	A
	1713147-1	RETAINER-WINDSHIELD SIDE LH	1	B
	1713147-2	RETAINER-WINDSHIELD SIDE RH	1	B
- 8	1713043-1	RETAINER-WINDSHIELD LOWER LH	1	A
	1713043-2	RETAINER-WINDSHIELD LOWER RH	1	A
	1713043-4	RETAINER-WINDSHIELD LOWER	1	C
	1713043-5	RETAINER-WINDSHIELD LOWER	1	D
- 9	S1389-1	SEAL-FELT * IN LG BULK ITEM REF S1389-1-*	1	
-10	AN507-832R12	SCREW	2	
	AN960BL	WASHER	2	
	NAS1022N08	NUT	2	

NOTE. *LENGTHS TO BE DETERMINED LATER

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
22 -	1712100-200	TAILCONE ASSEMBLY WEU 1712100-201	1	A
	1712100-201	TAILCONE ASSEMBLY WEU 1712100-202	1	C
	1712100-202	TAILCONE ASSEMBLY	1	D
- 1	1712100-3	SKIN-LOWER LH	1	
- 2	1712100-4	SKIN-LOWER RH	1	
		ATTACHING PARTS		
- 3	NAS221-7	SCREW	2	
		---*---		
- 4	1712100-2	SKIN-UPPER	1	E
	1712100-9	SKIN-UPPER	1	D
- 5	1712100-5	SKIN-LOWER AFT	1	A
	1712100-7	SKIN-LOWER AFT	1	B
- 6	S225-1	PLATE-INSPECTION	4	
	S237-2	DOUBLER	4	
	S1021Z8-8	SCREW	12	
- 7	S1863-3A	NUTPLATE	19	
- 8	MS35489-11	GROMMET	1	
- 9	1712106-9	STRINGER-LH	1	A
	1712106-21	STRINGER-LH	1	B
-10	1712106-10	STRINGER-RH	1	A
	1712106-22	STRINGER-RH	1	B
-11	1712106-1	STRINGER-LH	1	E
	1712106-26	STRINGER-LH	1	D
-12	1712106-2	STRINGER-RH	1	E
	1712106-27	STRINGER-RH	1	D
-13	1712106-23	STRINGER-LH FWD	1	
-14	1712106-24	STRINGER-RH FWD	1	
-15	1712106-5	STRINGER-LOWER CENTER	1	
-16	1712106-3	STRINGER-LH AFT	1	
-17	1712106-4	STRINGER-RH AFT	1	
-18	1712101-2	BULKHEAD-LWR STA 188.50	1	
-19	1712101-3	BULKHEAD-UPR STA 188.50	1	
-20	1712101-4	BRACKET	2	
-21	AN256F8	ANGLE NUT	3	
-22	MS35489-15	GROMMET	1	M
	MS35489-22	GROMMET	1	N
-23	1712102-6	BULKHEAD-LWR STA 213.00	1	
-24	1712102-5	BULKHEAD-UPR STA 213.00	1	
-25	MS35489-40	GROMMET	1	
-26	AN256F10	NUT	2	
-27	1712103-2	BULKHEAD-LWR 238.00	1	
-28	1712103-3	BULKHEAD-UPR STA 238.00	1	A
	1712103-5	BULKHEAD-UPR STA 238.00	1	B
-28A	S1863-3A	NUTPLATE	2	
-29	MS35489-40	GROMMET	1	
-30	AN256F10	NUT	2	

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Fuselage (Cont)

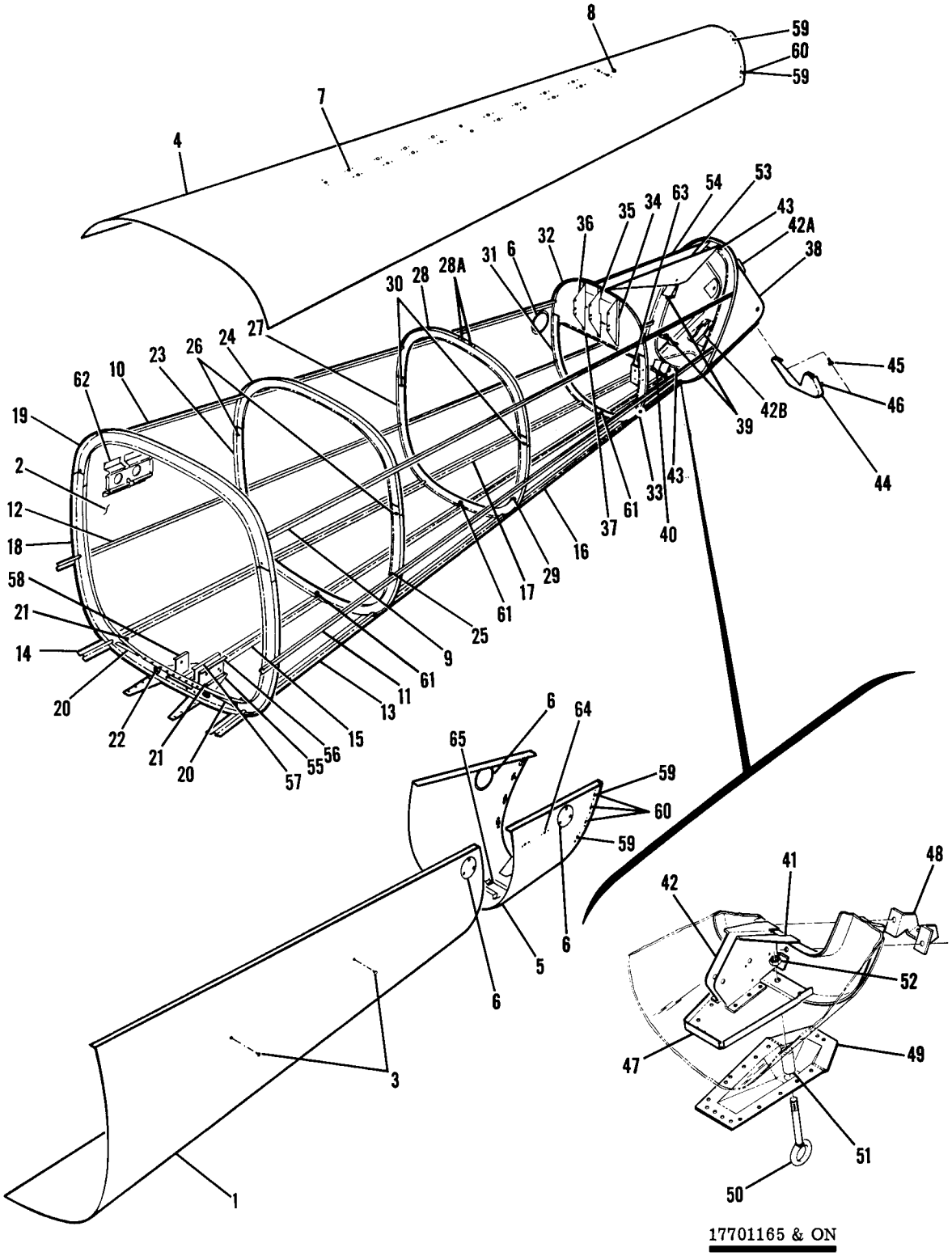
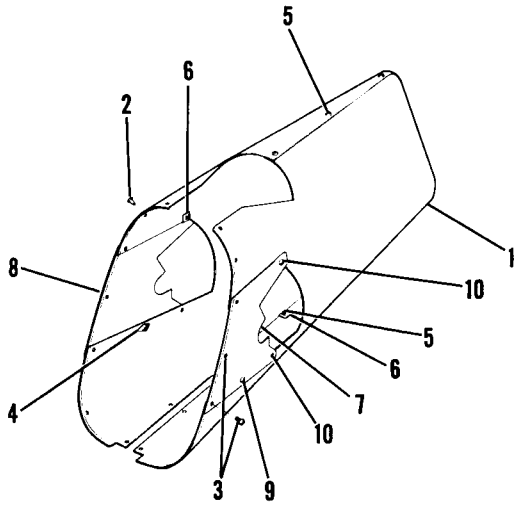


Figure 22. Tailcone Assembly

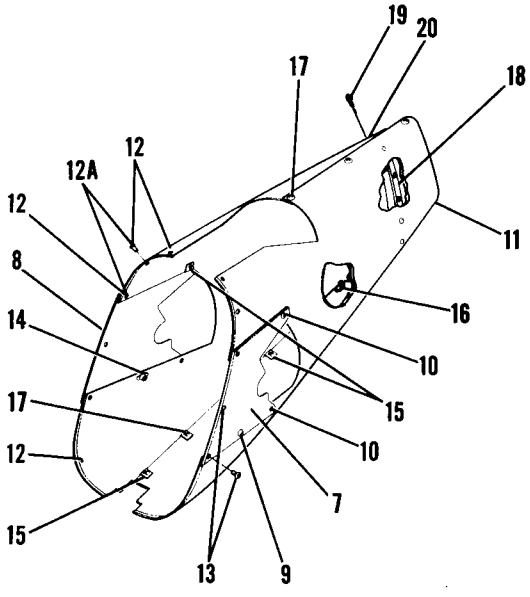
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
22 -31	1712104-2	BULKHEAD-LWR STA 263.00	1	
-32	1712104-3	BULKHEAD-UPR STA 263.00 WEU 1712104-11	1	K
	1712104-11	BULKHEAD ASSY-UPR STA 263.0	1	L
	1712166-1	STIFFENER	1	L
-33	MS35489-40	GROMMET	1	
-34	1760003-1	BRACKET-PULLEY	1	
-35	1760003-3	BRACKET-PULLEY	1	
-36	1760003-2	BRACKET-PULLEY	1	
-37	1712015-1	STIFFENER	1	
	S1050-1	GROMMET 3.00 IN LG BULK ITEM REF S1051-1-3.00	1	
-38	1712109-3	BRACKET ASSEMBLY-STABILATOR MOUNTING	1	A
	1712109-4	BRACKET ASSEMBLY-STABILATOR MOUNTING	1	C
	1712100-203	BRACKET ASSEMBLY-STABILATOR MOUNTING	1	D
-39	NAS428-4-6	BOLT-STABILATOR TRAVEL STOP	2	
	AN316-4A	NUT-STABILATOR TRAVEL STOP	2	
-40	1763002-1	BRACKET-PULLEY LH	1	A
	1763002-2	BRACKET-PULLEY RH	1	A
-41	1763007-1	BRACKET-PULLEY LH	1	B
-42	1763007-2	BRACKET-PULLEY RH	1	B
-42A	1709019-3	STIFFENER ASSY-LH	1	E
	1709019-4	STIFFENER ASSY-RH	1	E
		ATTACHING PARTS		
	AN4-4A	BOLT	2	E
	MS21042L4	NUT	2	E
	AN3-4A	BOLT	2	E
	MS21044N3	NUT	2	E
		---*---		
-42B	1712111-1	BRACKET-TRIM TAB BELLCRANK LH	1	A
	1712111-2	BRACKET-TRIM TAB BELLCRANK RH	1	A
	1712143-1	BRACKET-TRIM TAB BELLCRANK	1	B
-43	NAS686A4	NUTPLATE	4	
-44	1712117-1	BRACKET-TAILSKID	1	A
		ATTACHING PARTS		
-45	AN3-4A	BOLT	4	A
	MS21044N3	NUT	4	A
		---*---		
-46	NAS395-17-3	NUT	2	
-47	1712139-1	DOUBLER-TAILSKID	1	B
-48	1712138-1	BRACKET-TAILSKID SUPPORT	1	C
	1712138-2	BRACKET-TAILSKID SUPPORT	1	D
-49	2012118-1	RETAINER-TAILSKID	1	C
	1712140-2	RETAINER-TAIL SKID	1	D
-50	0541115-5	EYE BOLT	1	B
-51	1912119-1	SPACER	1	B
-52	NAS679A5	NUT	1	B
-53	1763008-1	BRACKET-PULLEY LH	1	
-54	1763008-2	BRACKET-PULLEY RH	1	
-55	1712107-1	GUSSET	1	
-56	1760002-2	BRACKET-PULLEY	1	
-57	1760002-1	BRACKET-PULLEY	1	
-58	1760001-1	BRACKET-PULLEY	1	
-59	NAS395-14-3	NUTPLATE	8	F
	NAS395-14-3	NUTPLATE	4	G
-60	NAS681A08	NUTPLATE	4	F
	NAS681A08	NUTPLATE	8	G
-61	NAS557-8A	GROMMET	3	
-62	1260474-1	MOUNTING BRACKET-EMERGENCY TRANSMITTER	1	D
-63	1712163-1	BRACKET ASSY-FLASHER	1	H
	NAS696A08	NUTPLATE	2	H
-64	NAS680A08	NUTPLATE	2	H
-65	1712164-1	BRACKET ASSY-FLASHER	2	J
	NAS696A08K	NUTPLATE	2	J

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 & ON
E---177 SERIAL 17700001 THRU 17701370
F---177 SERIAL 17700001 THRU 17701327
G---177 SERIAL 17701328 & ON
H---177 SERIAL 17701774 THRU 17701810
J---177 SERIAL 17701811 & ON
K---177 SERIAL 17700001 THRU 17701908
L---177 SERIAL 17701909 & ON
M---177 SERIAL 17700001 THRU 17702056
N---177 SERIAL 17702057 & ON

Fuselage (Cont)



17700001 THRU 17701164



17701165 & ON

Figure 23. Stinger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
23 -		STINGER INSTALLATION	NP	
- 1	1712071-1	STINGER ASSEMBLY-TAILCONE	1	A
		ATTACHING PARTS		
- 2	S1021Z8-6	SCREW	14	A
- 3	AN515-8R6	SCREW	4	A
		---*---		
- 4	NAS681A08	NUTPLATE	2	
- 5	S1021Z8-6	SCREW	8	
- 6	NAS395-14-3	NUT	10	
- 7	1712072-1	PLATE-STINGER COVER LH	1	
- 8	1712072-2	PLATE-STINGER COVER RH	1	
		ATTACHING PARTS		
- 9	AN515-8R6	SCREW	1	C
	AN507-832R6	SCREW	1	D
-10	S1021Z8-6	SCREW	2	
		---*---		
-11	1712136-1	STINGER ASSEMBLY-TAILCONE	1	B
		ATTACHING PARTS		
-12	S1021Z8-6	SCREW	8	E
	S1021Z8-6	SCREW	4	F
-12A	AN509-8R8	SCREW	4	F
-13	AN515-8R6	SCREW	4	C
	AN507-832R6	SCREW	4	G
	AN509-8R12	SCREW	4	F
		---*---		
-14	NAS681A08	NUTPLATE	2	
-15	NAS395-14-3	NUT	9	
-16	NAS683A08	NUTPLATE	1	
	AN515-8R5	SCREW	1	
-17	S1021Z8-6	SCREW	7	
-18	1712137-1	BULKHEAD	1	
		ATTACHING PARTS		
-19	S1021Z8-6	SCREW	6	
-20	NAS395-14-3	NUT	6	
		---*---		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17701165 THRU 17701327		
		D---177 SERIAL 17701328 & ON		
		E---177 SERIAL 17701165 THRU 17701370		
		F---177 SERIAL 17701371 & ON		
		G---177 SERIAL 17701328 THRU 17701370		

Fuselage (Cont)

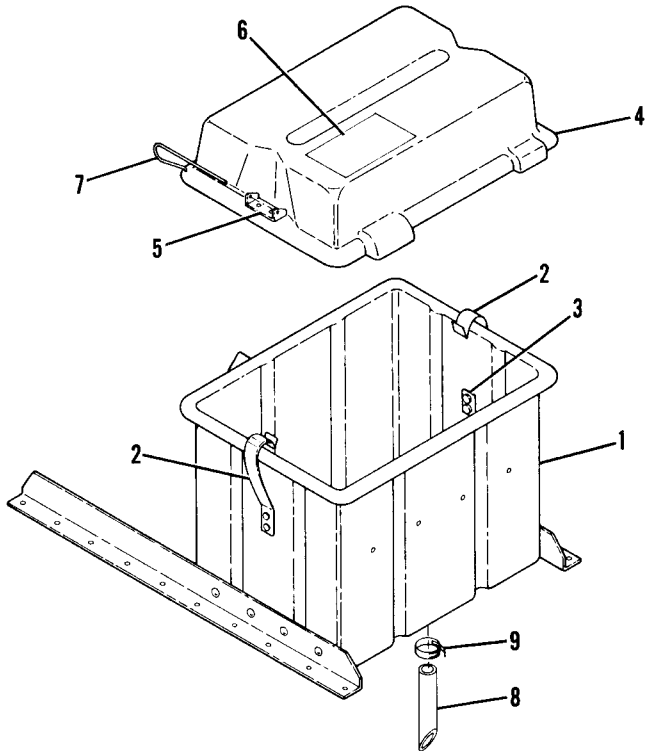


Figure 24. Battery Box Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
24 -		BATTERY BOX INSTALLATION	NP	
	0512167-33	BOX ASSEMBLY	1	
- 1	0512167-32	BASE ASSEMBLY-BATTERY BOX	1	
- 2	0512167-10	LATCH-SPRING	2	
- 3	0512167-17	PLATE-BACKING	2	
- 4	0512167-27	COVER ASSEMBLY-BATTERY BOX	1	
- 5	0413307-13	CATCH	2	
- 6	1213535-1	PLACARD	1	A
	1205024-1	PLACARD	1	B
- 7	AN415-2	PIN	2	
- 8	S1071-4	HOSE 2.75 IN LG BULK ITEM REF S1071-4-2.75	1	
		ATTACHING PARTS		
- 9	NAS397-8	CLAMP	1	
		---*---		

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
25 -		NOSE GEAR INSTALLATION	NP	
- 1	SEE FIG 28	SHOCK STRUT ASSEMBLY-NOSE GEAR	1	
		ATTACHING PARTS		
- 2	AN4-10A	BOLT	2	
	AN4-5A	BOLT-RH AFT	1	
	AN509-416-12	SCREW-RH FWD	1	
- 3	AN960-416L	WASHER	11	
- 4	MS21042L4	NUT	6	
- 5	AN4-3A	BOLT	2	
		---*---		
- 6	SEE FIG 32	DAMPENER ASSEMBLY-SHIMMY	1	
		ATTACHING PARTS		
- 7	AN23-15	BOLT	1	
- 8	AN960-10L	WASHER	2	
- 9	AN320-3	NUT	1	
- 9A	MS24665-132	COTTER PIN	1	
-10	AN3-10A	BOLT	2	
	NAS75-3-011	BUSHING	2	
	5L5F	BEARING TP	2	
		---*---		

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Alighting Gear

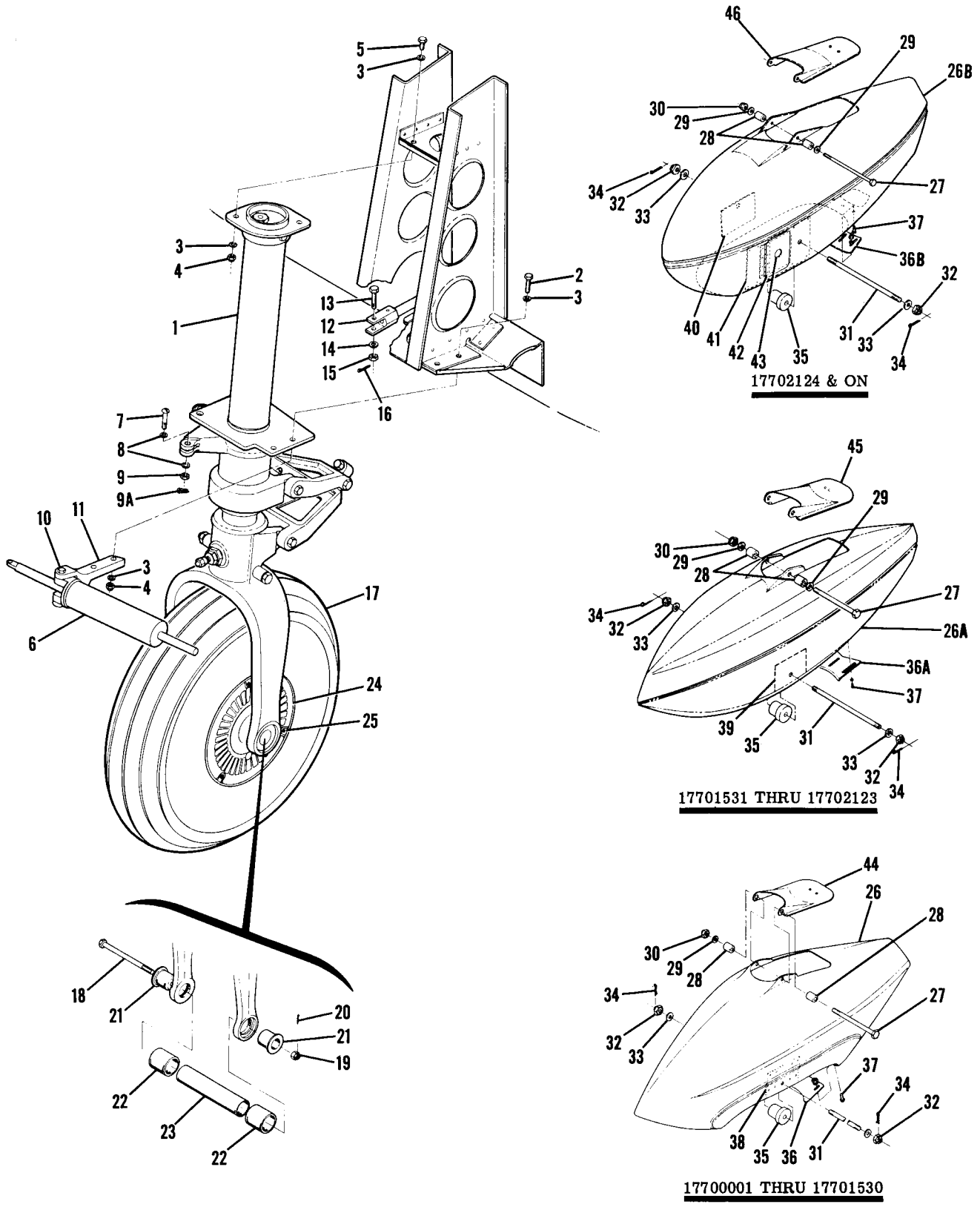


Figure 25. Nose Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
25 -11	1743024-1	FORK ASSEMBLY-SHIMMY DAMPENER SUPPORT	1	
-12	SEE FIG 27	NOSE GEAR STEERING ROD INSTALLATION	1	
		ATTACHING PARTS		
-13	AN3-11	BOLT	1	
-14	AN960-10L	WASHER	1	
-15	AN320-3	NUT	1	
-16	MS24665-132	COTTER PIN	1	
		---*---		
-17	SEE FIG 30	WHEEL ASSEMBLY-NOSE GEAR	1	
		ATTACHING PARTS		
-18	AN5-47	BOLT	1	
-19	AN310-5	NUT	1	
-20	MS24665-134	COTTER PIN	1	
-21	0543001	FERRULE-AXLE BOLT	2	
-22	0543037-1	SPACER-AXLE	2	
-23	0543003	TUBE-AXLE	1	
		---*---		
-24	0743627-3	HUB CAP-NOSE WHEEL VALVE STEM SIDE	1	
	0743627-4	HUB CAP-NOSE WHEEL	1	
		ATTACHING PARTS		
-25	AN515-8R4	SCREW	3	
	S2191-8-4	SCREW USE WITH MCCAULEY WHEEL	3	
	AN936A8	WASHER	3	
		---*---		
	6241M	EXTENSION-VALVE DL	1	
	3680C	EXTENSION-VALVE ALTERNATE SU	1	
-26	0743625-14	SPEED FAIRING ASSEMBLY-NOSE GEAR	1	A
-26A	0543065-9	SPEED FAIRING ASSEMBLY-NOSE GEAR	1	C
		ATTACHING PARTS		
-26B	0543079-8	SPEED FAIRING ASSEMBLY-NOSE GEAR	1	D
-27	AN5-51A	BOLT	1	
-28	0743009-1	SPACER	2	
-29	AN960-516L	WASHER	AR	
-30	MS21042L5	NUT	1	
-31	0742410-27	STUD	1	
-32	AN310-5	NUT	2	
-33	S1450-5-12-035	WASHER	2	
-34	MS24665-136	COTTER PIN	2	
-35	0742410-8	FERRULE	2	
		---*---		
-36	0743625-11	SCRAPER	1	A
-36A	0541205-2	SCRAPER	1	C
		ATTACHING PARTS		
-36B	0541221-2	SCRAPER	1	D
-37	AN520-10R10	SCREW	3	A
	AN520-10R16	SCREW	3	C
	AN520-10R12	SCREW	3	D
	AN960-10	WASHER	3	A
	AN960-10	WASHER	6	B
	MS21045L3	NUT	3	
		---*---		
-38	0743625-9	DOUBLER	2	A
-39	0541207-2	DOUBLER	1	C
-40	0541207-3	DOUBLER	1	D
-41	0541222-5	DOUBLER	1	D
-42	0541223-13	DOOR ASSEMBLY-ACCESS	1	D
-43	KM610-64	LATCH-ACCESS DOOR CLC	1	
-44	0743625-7	COVER PLATE ASSEMBLY	1	A
-45	0743625-15	COVER PLATE ASSEMBLY	1	C
-46	0743625-19	COVER PLATE ASSEMBLY	1	D

A---177 SERIAL 17700001 THRU 17701530
B---177 SERIAL 17701531 & ON
C---177 SERIAL 17701531 THRU 17702123
D---177 SERIAL 17702124 & ON

Alighting Gear (Cont)

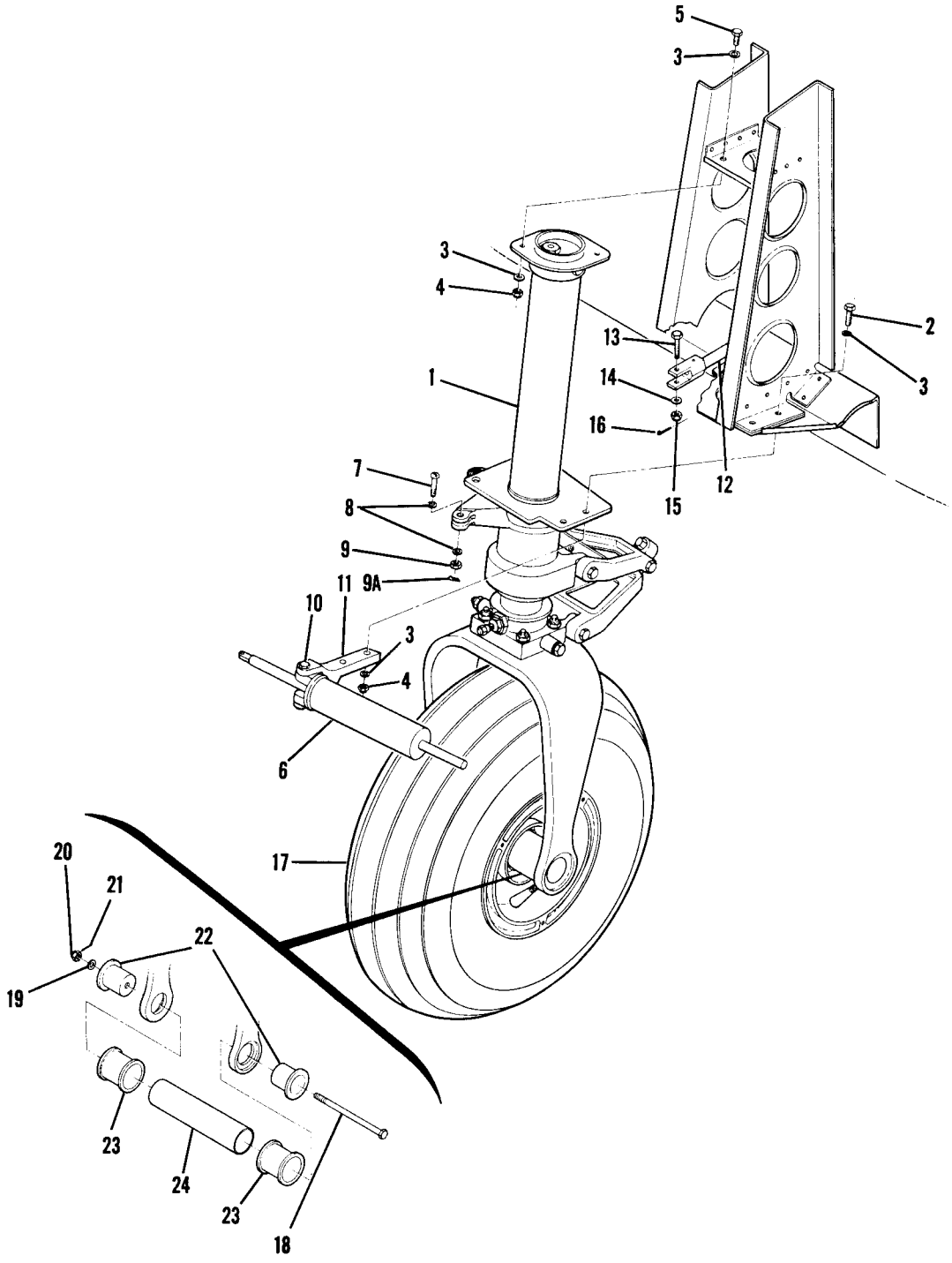


Figure 26. Nose Gear Installation - Heavy Duty

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
26 -		NOSE GEAR INSTALLATION-HEAVY DUTY	NP	
- 1	SEE FIG 29	SHOCK STRUT ASSEMBLY-HEAVY DUTY NOSE GEAR	1	
		ATTACHING PARTS		
- 2	AN4-10A	BOLT LH	2	
	AN4-5A	BOLT RH AFT	1	
	AN509-416-12	SCREW RH FWD	1	
- 3	AN960-416L	WASHER	11	
- 4	MS21042L4	NUT	6	
- 5	AN4-3A	BOLT	2	
		---*---		
- 6	SEE FIG 32	DAMPENER ASSEMBLY-SHIMMY	1	
		ATTACHING PARTS		
- 7	AN23-15	BOLT	1	
- 8	AN960-10L	WASHER	2	
- 9	AN320-3	NUT	1	
- 9A	MS24665-132	COTTER PIN	1	
-10	AN3-10A	BOLT	2	
	NAS75-3-011	BUSHING	2	
	5L5F	BEARING TP	2	
		---*---		
-11	1743024-3	FORK ASSEMBLY-SHIMMY DAMPENER SUPPORT	1	
-12	SEE FIG 27	NOSE GEAR STEERING ROD INSTALLATION	1	
		ATTACHING PARTS		
-13	AN3-11	BOLT	1	
-14	AN960-10L	WASHER	1	
-15	AN320-3	NUT	1	
-16	MS24665-132	COTTER PIN	1	
		---*---		
-17	SEE FIG 31	WHEEL ASSEMBLY 6.00X6 HEAVY DUTY	1	
		ATTACHING PARTS		
-18	AN5-55	BOLT	1	
-19	AN960-516L	WASHER	1	
-20	AN310-5	NUT	1	
-21	MS24665-136	COTTER PIN	1	
-22	1442001-2	BUCKET-AXLE BOLT	2	
-23	1442002-1	SPACER-AXLE	2	
-24	1442001-1	TUBE-AXLE	1	
		---*---		

Alighting Gear (Cont)

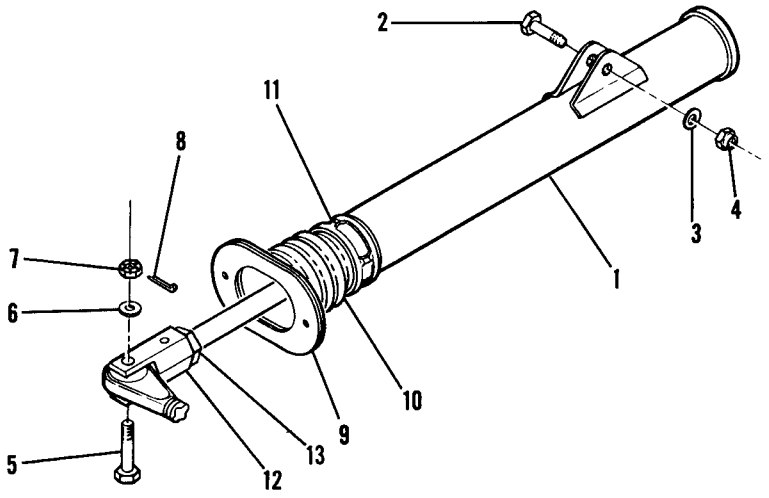


Figure 27. Nose Gear Steering Rod Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY.	USABLE ON CODE
27 -		NOSE GEAR STEERING ROD INSTALLATION	NP	
- 1	1767039-1	STEERING ROD ASSEMBLY	1	A
	1767039-2	STEERING ROD ASSEMBLY	1	B
		ATTACHING PARTS		
- 2	AN3-6A	BOLT	1	A
	AN3-7A	BOLT	1	B
- 3	AN960-10	WASHER	1	
	S1450-3B5-032	WASHER	2	B
- 4	NAS679-3	NUT	1	
- 5	AN3-11	BOLT	1	
- 6	AN960-10L	WASHER	1	
- 7	AN320-3	NUT	1	
- 8	MS24665-132	COTTER PIN	1	
		---*---		
- 9	1713257-1	RETAINER-STEERING ROD BOOT	1	
-10	1713258-1	BOOT-STEERING ROD	1	
-11	NAS397-22	CLAMP	1	
-12	0543023	CLEVIS	1	
-13	AN3-16R	NUT	1	

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -	1743000-200		SHOCK STRUT ASSEMBLY-NOSE GEAR ----------	1	
- 1	1743000-201		SHOCK STRUT ASSEMBLY-LOWER ----------	1	
			FORK-NOSE GEAR		
- 3	AN5-47A		BOLT ----------	1	
- 4	AN960-516		WASHER ----------	2	
- 5	MS21042L5		NUT ----------	1	
- 6	0743009-1		SPACER ----------	2	
- 7	NAS75-5-231		BUSHING ----------	1	
			---*---		
- 8	1743005-1		PLUG-LOWER CLOSURE ----------	1	
- 9	AN6227B25		O RING ----------	2	
-10	1743007-1		PISTON-FLOATING ----------	1	
-11	S1827-1		VALVE ASSEMBLY ----------	1	
-12			DELETED-NOT AVAILABLE ----------		
-13	5-330		O RING ----------	1	
-14	1743030-2	*	PISTON HEAD ----------	1	
-15	MS28775-128		O RING PKSC ----------	1	
-16	MS16624-1150		RING RETAINER ----------	1	
-17			DELETED-NOT AVAILABLE ----------		
-18	1743032-1		LOCK RING ----------	1	
-19	1743016-1		RING-BEARING BACK UP ----------	1	

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Alighting Gear (Cont)

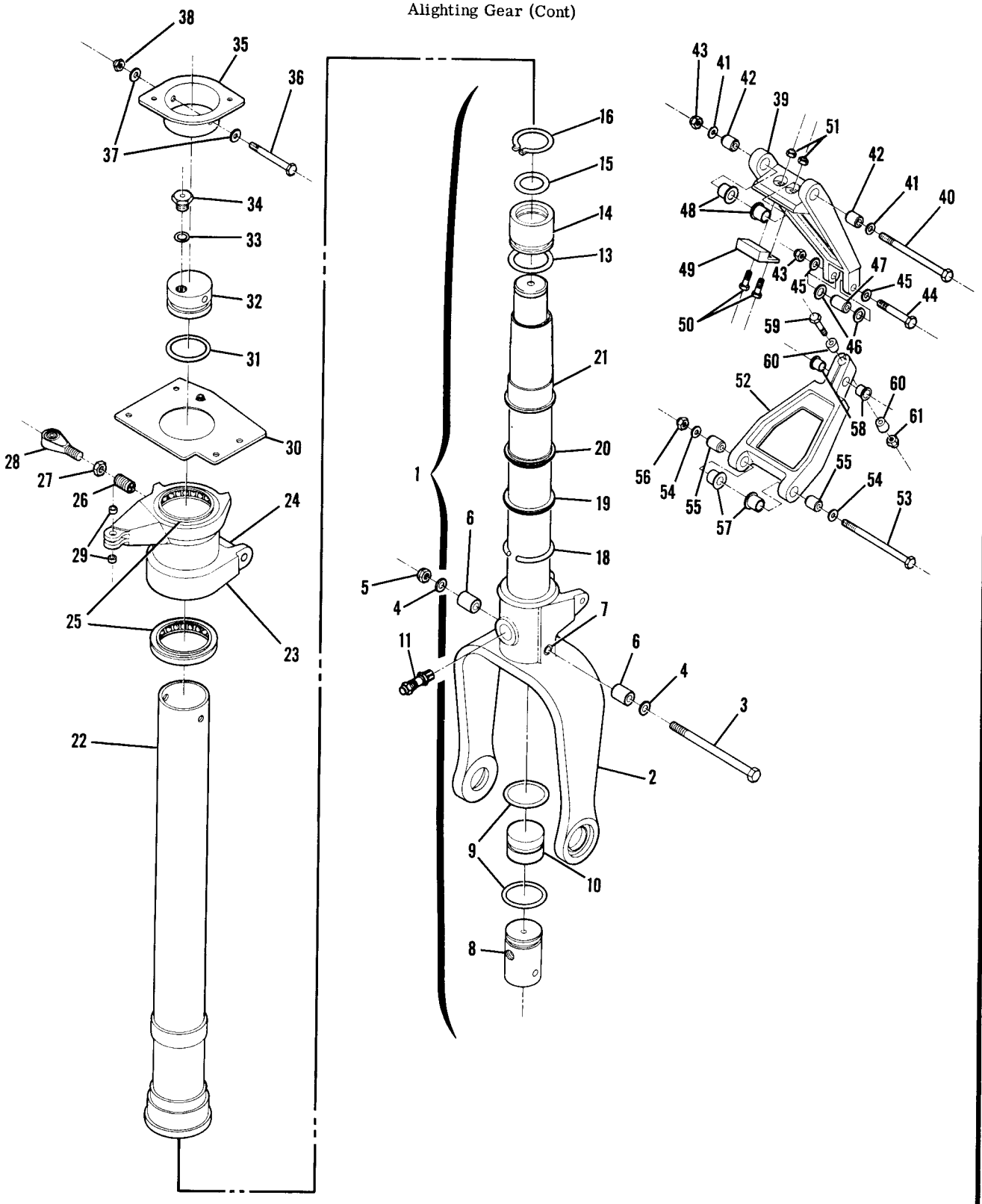


Figure 28. Nose Gear Shock Strut Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -20	S11065-20T	RING-SCRAPER	1	
-21	1743015-1	BEARING	1	
-22	1743001-1	BARREL ASSEMBLY-OUTER	1	
-23	1743003-1	COLLAR ASSEMBLY	1	
-24	NAS75-4-220	BUSHING	2	
-25	AN202KP37B	BEARING-BALL	1	
-26	MS21208F6-20	HELI-COIL HELI	1	
-27	AN316-6R	NUT	1	
-28	S1823-3	ROD END	2	
-29	1743003-2	BUSHING	1	
-30	1743009-1	FITTING ASSEMBLY	1	
-31	AN6227B29	O RING	1	
-32	1743006-1	PLUG-UPPER CLOSURE	1	
-33	AN900-8	GASKET	1	
-34	905-8	PLUG-UPPER	1	
-35	1743008-1	COLLAR ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
-36	AN5-27A	BOLT	1	
-37	AN960-516L	WASHER	2	
-38	MS21042L5	NUT	1	
		---*---		
-39	1743011-1	TORQUE LINK ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
-40	NAS464P4A59	BOLT	1	
-41	AN960-416L	WASHER	2	
-42	S1712-1	BUSHING	2	
-43	MS21042L4	NUT	2	
-44	AN4-17A	BOLT	1	
-45	AN960-416	WASHER	2	
-46	AN960C616L	WASHER	2	
-47	NAS75-4-029	BUSHING	1	
		---*---		
-48	8L8F	BEARING TAAE	2	
-49	1743011-2	STOP-STRUT	1	
		ATTACHING PARTS		
-50	AN3-5A	BOLT	2	
-51	MS21045L3	NUT	2	
		---*---		
-52	1743013-1	TORQUE LINK ASSEMBLY-LOWER	1	
		ATTACHING PARTS		
-53	AN4-41A	BOLT	1	
-54	AN960-416L	WASHER	2	
-55	S1712-1	BUSHING	2	
-56	MS21042L4	NUT	1	
		---*---		
-57	8L8F	BEARING TAAE	2	
-58	6L6F	BEARING TAAE	2	
-59	AN3-12A	BOLT	1	
-60	1743013-2	WEDGE-TORQUE LINK	2	
-61	MS21045L3	NUT	1	
		NOTE. *WHEN ORDERING THIS PART ALSO ORDER MS28775-128 O RING		

Alighting Gear (Cont)

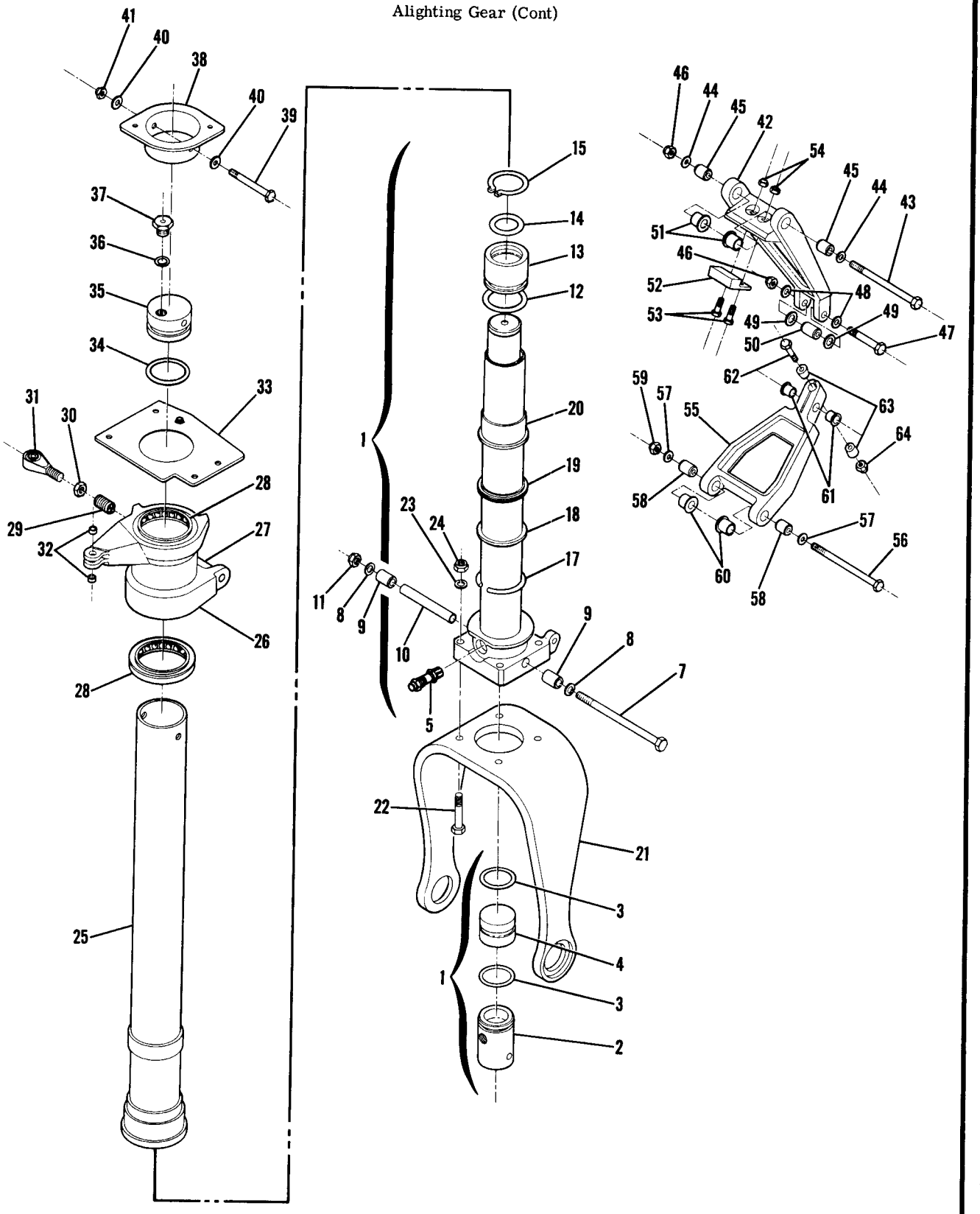


Figure 29. Nose Gear Shock Strut Assembly-Heavy Duty

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
29 -	1743000-202		SHOCK STRUT ASSEMBLY-HEAVY DUTY NOSE GEAR	1	
- 1	1743000-203		HUB & BARREL ASSEMBLY-HEAVY DUTY	1	
- 2	1743005-2		PLUG-LOWER CLOSURE	1	
- 3	AN6227-25		O RING	2	
- 4	1743007-1		PISTON-FLOATING	1	
- 5	S1827-1		VALVE ASSEMBLY	1	
- 6			DELETED-NOT AVAILABLE		
- 7	AN5-51A		BOLT	1	
- 8	AN960-516		WASHER	2	
- 9	0743009-1		SPACER	2	
-10	NAS75-5-305		BUSHING	1	
-11	MS21042L5		NUT	1	
-12	5-330		O RING	1	
-13	1743030-2	*	PISTON HEAD	1	
-14	MS28775-128		O RING PKSC	1	
-15	MS16624-1150		RETAINER	1	
-16			DELETED-NOT AVAILABLE		
-17	1743032-1		LOCK RING	1	
-18	1743016-1		RING-BEARING BACK UP	1	
-19	S11065-20T		RING-SCRAPER SHWS	1	
-20	1743015-1		BEARING	1	
-21	1243623-2		YOKE-NOSE GEAR	1	
			ATTACHING PARTS		
-22	AN5-16A		BOLT	4	
-23	AN960-516L		WASHER	4	
-24	MS21042L5		NUT	4	
			---*---		
-25	1743001-1		BARREL ASSEMBLY-OUTER	1	
-26	1743003-1		COLLAR ASSEMBLY	1	
-27	NAS75-4-220		BUSHING	1	
-28	AN202KP37B		BEARING-BALL	2	
-29	MS21208F6-20		HELI-COIL HELI	1	
-30	AN316-6R		NUT	1	
-31	S1823-3		ROD END	1	
-32	1743003-2		BUSHING	2	
-33	1743009-1		FITTING ASSEMBLY	1	
-34	AN6227-29		O RING	1	
-35	1743006-1		PLUG-UPPER CLOSURE	1	
-36	AN900-8		GASKET	1	
-37	905-8		PLUG-UPPER	1	
-38	1743008-1		COLLAR ASSEMBLY-UPPER	1	
			ATTACHING PARTS		
-39	AN5-27A		BOLT	1	
-40	AN960-516L		WASHER	2	
-41	MS21042L5		NUT	1	
			---*---		
-42	1743011-1		TORQUE LINK ASSEMBLY-UPPER	1	
			ATTACHING PARTS		
-43	NAS464P4A59		BOLT	1	
-44	AN960-416L		WASHER	2	
-45	S1712-1		BUSHING	2	
-46	MS21042L4		NUT	2	
-47	AN4-17A		BOLT	1	
-48	AN960-416		WASHER	2	
-49	AN960C616L		WASHER	2	
-50	NAS75-4-029		BUSHING	1	
			---*---		
-51	8L8F		BEARING TAAE	2	
-52	1743011-2		STOP-STRUT	1	
			ATTACHING PARTS		
-53	AN3-5A		BOLT	2	
-54	MS21045L3		NUT	2	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
29 -55	1743013-1	TORQUE LINK ASSEMBLY-LOWER	1	
		ATTACHING PARTS		
-56	AN4-41A	BOLT	1	
-57	AN960-416L	WASHER	2	
-58	S1712-1	BUSHING	2	
-59	MS21042L4	NUT	1	
		---*---		
-60	8L8F	BEARING TAAE	2	
-61	6L6F	BEARING TAAE	2	
-62	AN3-12A	BOLT	1	
-63	1743013-2	WEDGE-TORQUE LINK	2	
-64	MS21045L3	NUT	1	
		NOTE. *WHEN ORDERING THIS PART ALSO ORDER MS28775-128 O RING		

Alighting Gear (Cont)

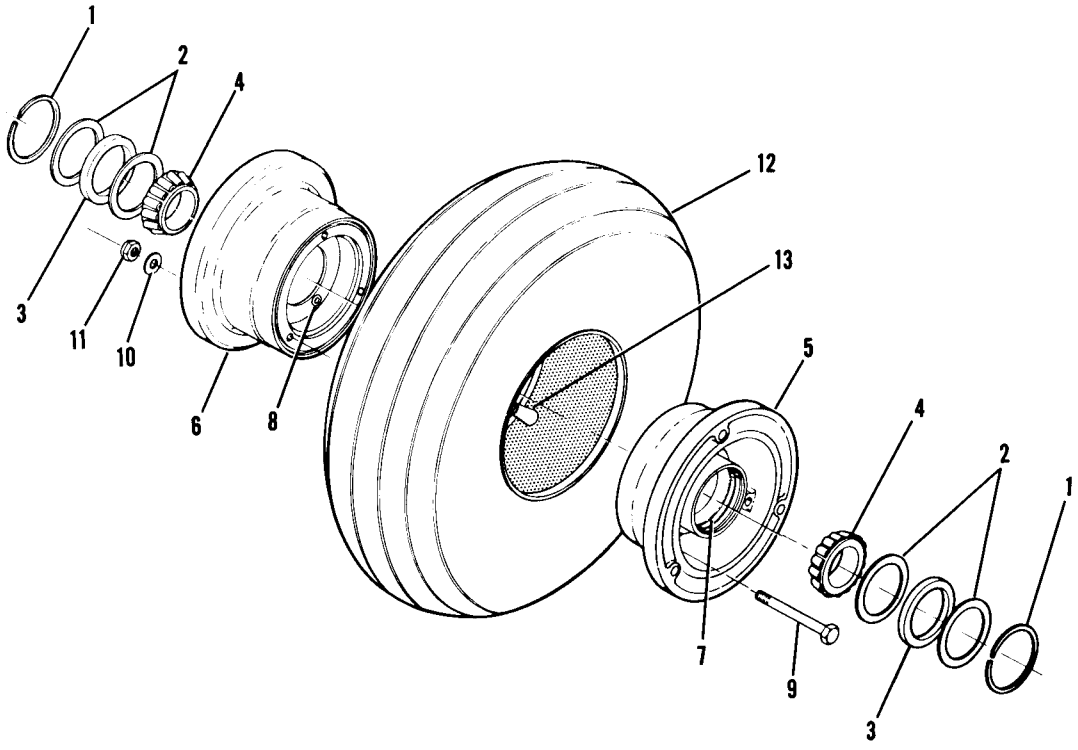


Figure 30. Nose Gear Wheel Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
30 -		WHEEL ASSEMBLY-NOSE GEAR CLEVELAND	NP	
	1241156-12	WHEEL ASSEMBLY CFP 40-77	1	
- 1	155-2	RING CFP	2	
- 2	153-8	RING-GREASE SEAL CFP	4	
- 3	154-6	GREASE SEAL-FELT CFP	2	
- 4	08125	BEARING CFP	2	
- 5	161-31	WHEEL HALF-MALE CFP	1	
- 6	162-28	WHEEL HALF-FEMALE CFP	1	
- 7	08231	CUP-BEARING CFP	1	
- 8	217-1	GROMMET CFP	1	
- 9	AN4-22A	BOLT	3	
-10	AN960-416	WASHER	3	
-11	MS21042L4	NUT	3	
-12	C262003-0102	TIRE 5.00 X 5-4 PLY RATED	1	
	C262001-0102	TIRE 5.00X5 4 PLY RATED WHITEWALL	1	
-13	C262023-0101	TUBE 5.00 X 5	1	

Alighting Gear (Cont)

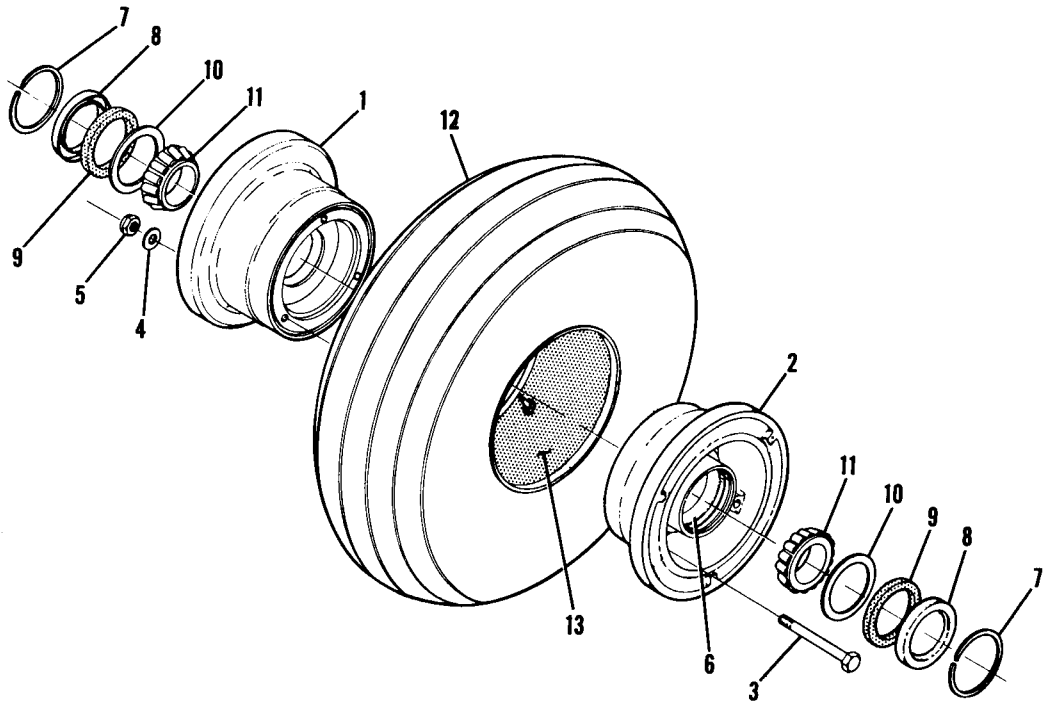
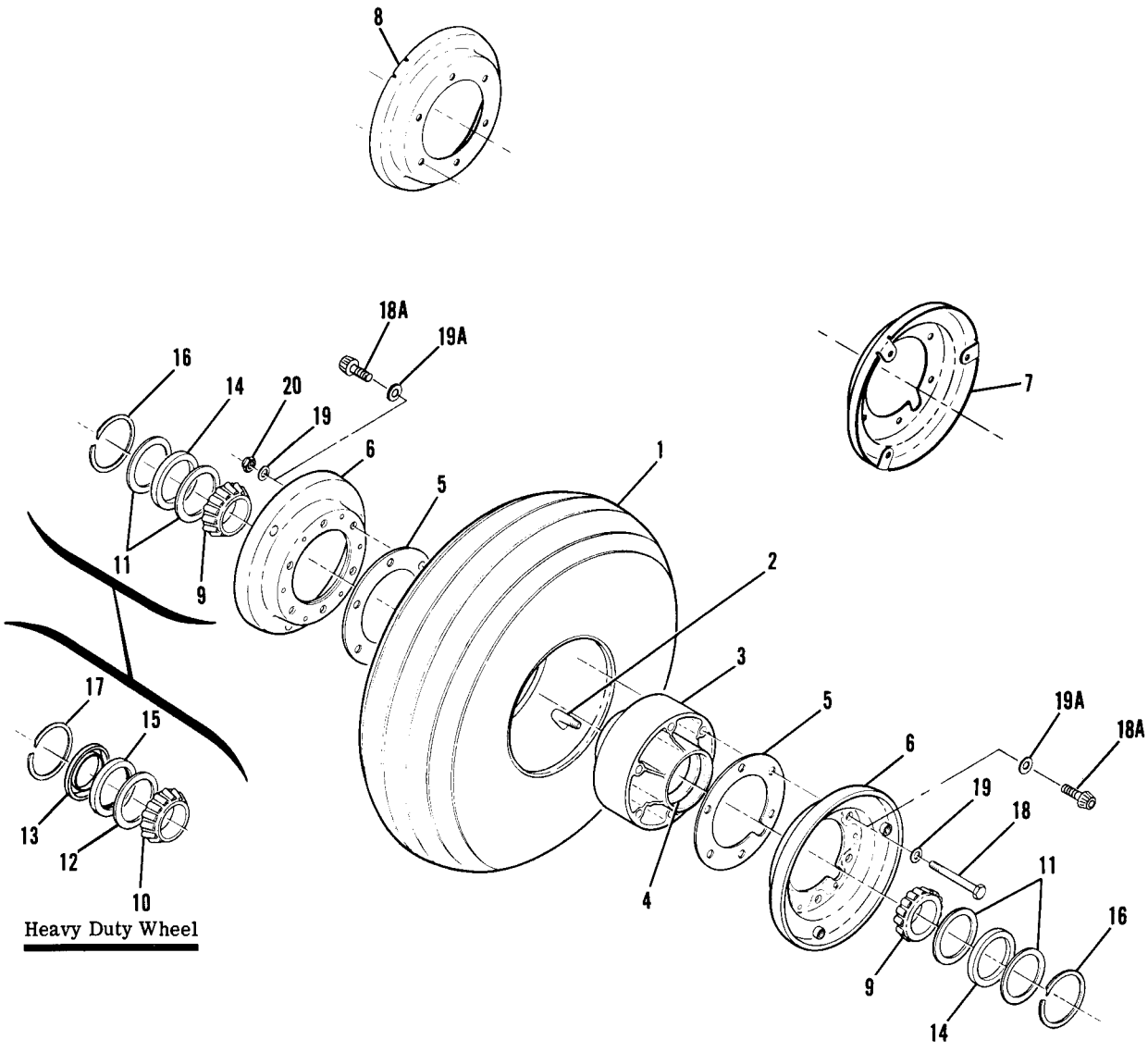


Figure 31. Nose Gear Wheel Assembly -Heavy Duty

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
31 -		WHEEL ASSEMBLY-HEAVY DUTY NOSE GEAR CLEVELAND	NP	
	1241156-11	WHEEL ASSEMBLY CFP 40-76A	1	
- 1	162-27	WHEEL HALF ASSEMBLY-FEMALE CFP	1	
- 2	161-30	WHEEL HALF ASSEMBLY-MALE CFP	1	
		ATTACHING PARTS		
- 3	AN5-35A	BOLT	3	
- 4	AN960-516	WASHER	6	
- 5	MS21042L5	NUT	3	
		---*---		
- 6	13836	CUP-BEARING CFP	1	
- 7	3023	RING-SNAP CFP	2	
- 8	153-15	RING-GREASE SEAL CFP	2	
- 9	154-13	GREASE SEAL-FELT CFP	2	
-10	A39070	RING-GREASE SEAL CFP	2	
-11	13889	CONE-BEARING CFP	2	
-12	C262003-0101	TIRE-6.00X6 4 PLY RATED	1	
-13	C262023-0102	TUBE-6.00X6	1	

Alighting Gear (Cont)



177 SERIAL 17701774 & ON

Figure 31A. Nose Gear Wheel & Tire Assembly - McCauley (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
31A-		NOSE GEAR WHEEL & TIRE ASSY ALT MCCAULEY	NP	A
- 1	C262003-0102	TIRE 5.00X5 4 PLY RATED STANDARD	1	
	C262003-0101	TIRE 6.00X6 4 PLY RATED HEAVY DUTY	1	
	C262001-0202	TIRE 5.00X5 6 PLY RATED STANDARD WHITEWALL	1	
	C262001-0201	TIRE 6.00X6 6 PLY RATED HEAVY DUTY WHITEWALL	1	
- 2	C262023-0101	TUBE 5.00X5 STANDARD	1	
	C262023-0102	TUBE 6.00X6 HEAVY DUTY	1	
	C163002-0201	WHEEL ASSY MCL STANDARD WEU C163003-0201	1	B
	C163003-0201	WHEEL ASSY MCL STANDARD	1	D
	C163003-0401	WHEEL ASSY MCL STANDARD	1	E
	C163002-0301	WHEEL ASSY MCL HEAVY DUTY WEU C163003-0301	1	B
	C163003-0301	WHEEL ASSY MCL HEAVY DUTY WEU C163003-0302	1	G
	C163003-0302	WHEEL ASSY MCL HEAVY DUTY	1	H
- 3	C30057	HUB ASSY MCL STANDARD	1	F
	C30482	HUB ASSY MCL STANDARD	1	E
	D30065	HUB ASSY MCL HEAVY DUTY USE WITH C163002-0301	1	B
	D30256	HUB ASSY MCL HEAVY DUTY USE WITH C163003-0301	1	G
	D30254	HUB ASSY MCL HEAVY DUTY USE WITH C163003-0302	1	H
- 4	A30078-1	CUP-BEARING MCL STANDARD	2	
	A30079-1	CUP-BEARING MCL HEAVY DUTY	2	
- 5	B30077	SPACER MCL STANDARD	2	
	B30076	SPACER MCL HEAVY DUTY	2	
- 6	D30058	FLANGE-WHEEL MCL STANDARD USE WITH C163002-0201	2	B
	D30062	FLANGE-WHEEL MCL HEAVY DUTY USE WITH C163002-0301	2	B
- 7	C30172-1	FLANGE-WHEEL MCL STANDARD USE WITH C163003-0201	1	D
	C30484-1	FLANGE-WHEEL MCL STANDARD USE WITH C163003-0401	1	E
	C30163	FLANGE-WHEEL MCL HEAVY DUTY USE WITH C163003-0301	1	G
	C30163-5	FLANGE-WHEEL MCL HEAVY DUTY USE WITH C163003-0302	1	H
- 8	C30172	FLANGE-WHEEL MCL STANDARD USE WITH C163003-0201	1	D
	C30484	FLANGE-WHEEL MCL STANDARD USE WITH C163003-0401	1	E
	C30163-2	FLANGE-WHEEL MCL HEAVY DUTY USE WITH C163003-0301	1	G
	C30163-4	FLANGE-WHEEL MCL HEAVY DUTY USE WITH C163003-0302	1	H
- 9	A30078-2	CONE-BEARING MCL STANDARD	2	
-10	A30079-2	CONE-BEARING MCL HEAVY DUTY	2	
-11	A30048	RETAINER-GREASE SEAL MCL STANDARD	4	
-12	A30015	RETAINER-GREASE SEAL MCL HEAVY DUTY	2	
-13	A30014	RETAINER-GREASE SEAL MCL HEAVY DUTY	2	
-14	A30047	GREASE SEAL-FELT MCL STANDARD	2	
-15	A30010	GREASE SEAL-FELT MCL HEAVY DUTY	2	
-16	A1636-23	RING-RETAINER MCL STANDARD	2	
-17	A1636-24	RING-RETAINER MCL HEAVY DUTY	2	
-18	A2513-34	BOLT MCL STANDARD USE WITH C163002-0201	6	B
	A2513-66	BOLT MCL STANDARD USE WITH C163003-0201	6	D
	A2513-50	BOLT MCL HEAVY DUTY USE WITH C163002-0301	6	B
-18A	A1635-73	SCREW MCL HEAVY DUTY USE WITH C163003-0301	12	C
	A1635-73	SCREW MCL STD & H/D	12	E
-19	A1638-15	WASHER MCL STD & H/D USE WITH C163002-0201 & C163002-0301	12	B
	A1638-29	WASHER MCL STANDARD USE WITH C163003-0201	12	D
-19A	A1638-30	WASHER MCL HEAVY DUTY USE WITH C163003-0301	12	C
	A1638-30	WASHER MCL STD & H/D	12	E
-20	A1639-26	NUT MCL STD & H/D USE WITH C163002-0201 & C163002-0301	6	B
	A1639-14	NUT MCL STANDARD USE WITH C163003-0201	6	D

A---177 SERIAL 17701774 & ON
B---177 SERIAL 17701774 THRU 17701879
C---177 SERIAL 17701880 & ON
D---177 SERIAL 17701880 THRU 17702251
E---177 SERIAL 17702252 & ON
F---177 SERIAL 17701774 THRU 17702251
G---177 SERIAL 17702252 THRU 17702313
H---177 SERIAL 17702314 & ON

Alighting Gear (Cont)

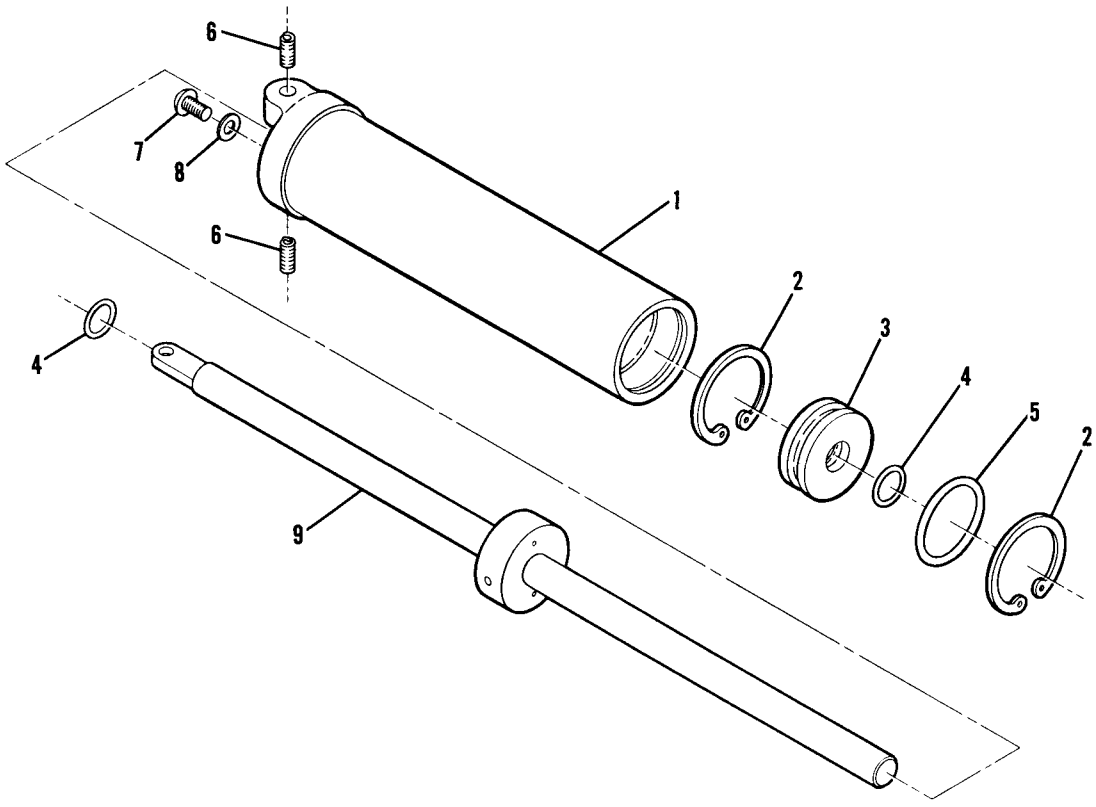


Figure 32. Shimmy Dampener Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
32 -	1743020-1	SHIMMY DAMPENER ASSEMBLY	1	
- 1	1743021-1	CYLINDER-SHIMMY DAMPENER	1	
- 2	MS16625-1125	RETAINER-PLUG	2	
- 3	1743020-2	PLUG-SHIMMY DAMPENER	1	
- 4	AN6227-9	O RING	2	
- 5	AN6227-19	O RING	1	
- 6	35913CN-0380	HELI COIL AF	2	
- 7	AN525-10R6	SCREW	1	
- 8	600-015-100.S.	WASHER PKSC	1	
- 9	1743022-1	SHAFT ASSEMBLY-SHIMMY DAMPENER	1	

Alighting Gear (Cont)

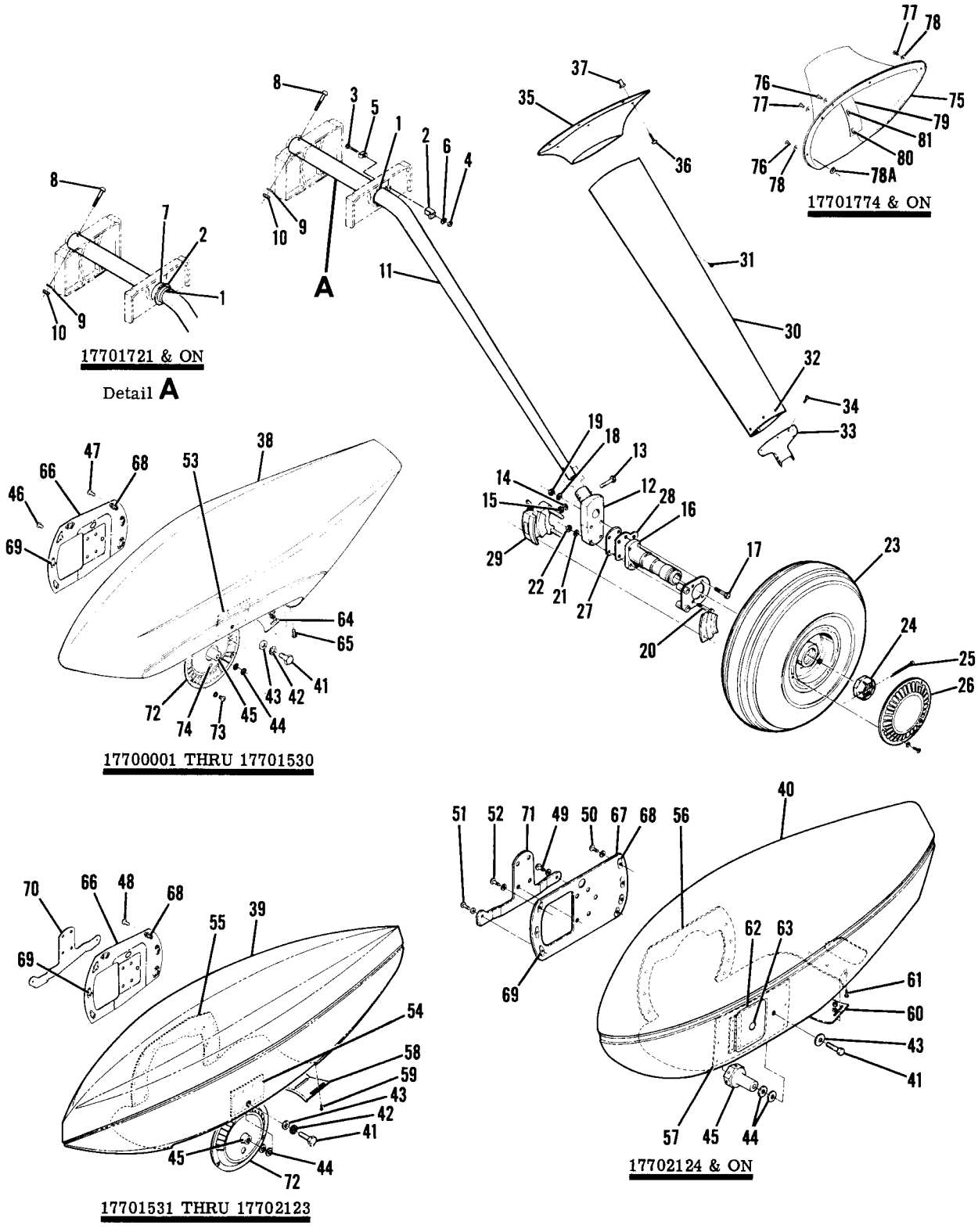


Figure 33. Main Landing Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -		MAIN LANDING GEAR INSTALLATION	NP	
- 1	1741002-1	BUSHING-WING LEVELER ECCENTRIC	1	L
	0541202-4	BUSHING-MAIN LANDING GEAR	1	M
- 2	1741006-3	RETAINER-WING LEVELER BUSHING	1	L
	MS16624-1262	RETAINER-MAIN LANDING GEAR BUSHING	1	M
		ATTACHING PARTS		
- 3	AN4-16A	BOLT	1	L
- 4	MS21042L4	NUT	1	L
- 5	1741006-2	SPACER	1	L
- 6	AN960-416	WASHER	1	L
		---*---		
- 7	1741023-1	SPACER	1	M
		MAIN LANDING GEAR ASSY-LH	1	
		MAIN LANDING GEAR ASSY-RH	1	
		ATTACHING PARTS		
- 8	NAS149-61	BOLT	1	A
	NAS150-62	BOLT	1	B
- 9	AN960-916	WASHER	1	A
	AN960-1016	WASHER	1	B
-10	MS20365-918C	NUT	1	A
	MS20365-1018C	NUT	1	B
		---*---		
-11	1741001-1	SPRING-LANDING GEAR LH WEU 1741001-201	1	A
	1741001-2	SPRING-LANDING GEAR RH WEU 1741001-202	1	A
	1741001-201	SPRING-LANDING GEAR LH	1	A
	1741001-202	SPRING-LANDING GEAR RH	1	A
	1741001-3	SPRING-LANDING GEAR LH WEU 1741001-5	1	J
	1741001-4	SPRING-LANDING GEAR RH WEU 1741001-6	1	E
	1741001-5	SPRING-LANDING GEAR LH	1	K
	1741001-6	SPRING-LANDING GEAR RH	1	F
-12	1741003-3	FITTING-MAIN WHEEL ATTACHMENT LH	1	
	1741003-4	FITTING-MAIN WHEEL ATTACHMENT RH	1	
		ATTACHING PARTS		
-13	AN5-21A	BOLT	2	
-14	AN960-516L	WASHER	2	
-15	NAS679A5	NUT	2	
		---*---		
-16	0541124	AXLE-MAIN LANDING GEAR	1	
	0541124-1	AXLE-MAIN LANDING GEAR HEAVY DUTY	1	
		ATTACHING PARTS		
-17	AN5-21A	BOLT	2	
	NAS145-41	BOLT USE WITH HEAVY DUTY AXLE ONLY	2	
	NAS145-39	BOLT ALT USE WITH HEAVY DUTY AXLE ONLY	2	
-18	AN960-516L	WASHER	AR	
	MS20002-5C	WASHER USE WITH HEAVY DUTY AXLE ONLY	2	
-19	NAS679A5	NUT	2	
-20	AN6-21A	BOLT	2	
	NAS146-40	BOLT USE WITH HEAVY DUTY AXLE ONLY	2	
	NAS146-42	BOLT ALT USE WITH HEAVY DUTY AXLE ONLY	2	
-21	AN960-616L	WASHER	AR	
	MS20002-6C	WASHER USE WITH HEAVY DUTY AXLE ONLY	2	
-22	MS21042L6	NUT	2	
		---*---		
-23	SEE FIG 34	WHEEL ASSY-MAIN LANDING GEAR	1	
-24	S1117-24	NUT	1	
-25	MS24665-351	COTTER PIN	1	
-26	0741048-8	HUB CAP-WHEEL 177	1	
	0741048-7	HUB CAP-WHEEL CARDINAL	1	
		ATTACHING PARTS		
	AN515-8R4	SCREW	3	
	AN936A8	WASHER	3	
	S2191-8-4	SCREW USE WITH MCCAULEY WHEELS	3	
		---*---		
-27		SHIM REFER TO SERVICE MANUAL FOR USAGE	AR	
-28	1741015-1	BRACKET-BRAKE LINE	1	
-29	SEE FIG 34	BRAKE ASSY	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -30	1741004-17	FAIRING ASSY-LANDING GEAR LH	1	Q
	1741004-18	FAIRING ASSY-LANDING GEAR RH	1	Q
	1741026-1	FAIRING ASSY-LANDING GEAR LH	1	N
	1741026-2	FAIRING ASSY-LANDING GEAR RH	1	N
		ATTACHING PARTS		
-31	AN515-8R6	SCREW	9	
		---*---		
	NAS680A08	NUTPLATE	7	
	NAS696A08	NUTPLATE	2	
-32	NAS696A06L	NUTPLATE	3	Q
-33	1741004-11	COVER PLATE-LH	1	Q
	1741004-12	COVER PLATE-RH	1	Q
	0741640-1	COVER PLATE ASSY-LH	1	N
	0741640-2	COVER PLATE ASSY-RH	1	N
		ATTACHING PARTS		
-34	AN515-6R6	SCREW	3	Q
	AN525-832R6	SCREW	3	N
		---*---		
	NAS696A08	NUTPLATE	3	N
-35	1741005-243	FAIRING ASSY-LH VESTAL WHITE	1	
	1741005-255	FAIRING ASSY-LH PAINT TO MATCH AIRCRAFT COLOR	1	
	1741005-244	FAIRING ASSY-RH VESTAL WHITE	1	
	1741005-256	FAIRING ASSY-RH PAINT TO MATCH AIRCRAFT COLOR	1	
		ATTACHING PARTS		
-36	AN520-10R12	SCREW	5	
-37	S1613-3-75	NUT	5	
		---*---		
	AN515-6R6	SCREW	3	
	NAS680A06	NUTPLATE	3	
-38	0741046-202	FAIRING ASSY-RH	1	G
	0741046-203	FAIRING ASSY-LH	1	G
-39	0541203-1	FAIRING ASSY-LH	1	P
	0541203-2	FAIRING ASSY-RH	1	P
	0541203-15	FAIRING ASSY-LH	1	C
	0541203-16	FAIRING ASSY-RH	1	C
-40	0541223-31	FAIRING ASSY-LH	1	N
	0541223-32	FAIRING ASSY-RH	1	N
		ATTACHING PARTS		
-41	AN6-6A	SCREW	1	
-42	AN936B616	WASHER	1	H
-43	AN960-616L	WASHER	1	
-44	AN960-616	WASHER	AR	
-45	0741047-2	NUT-WHEEL FAIRING SUPPORT	1	
	MS24665-362	COTTER PIN	1	
-46	AN520-10R5	SCREW	3	G
-47	AN520-10R8	SCREW	4	G
-48	AN520-10R12	SCREW AFT	4	D
	AN520-10R10	SCREW FWD	3	D
	S1450-3D9-032	WASHER	7	D
-49	AN525-10R10	SCREW	1	N
	S1450-3D9-032	WASHER	1	N
-50	AN525-10R9	SCREW	3	N
	S1450-3D9-032	WASHER	3	N
-51	AN525-10R7	SCREW	1	N
	S1450-3D9-032	WASHER	1	N
-52	AN525-10R6	SCREW	2	N
	S1450-3D9-032	WASHER	2	N
		---*---		
-53	0741046-11	DOUBLER-FAIRING	1	G
	0741046-15	DOUBLER-FAIRING	1	G
-54	0541207-1	DOUBLER	1	D
-55	0541206-1	DOUBLER-FAIRING	1	D
-56	0741050-1	DOUBLER-LH FAIRING	1	N
	0741050-2	DOUBLER-RH FAIRING	1	N
-57	0541222-1	DOUBLER	1	N
-58	0541205-1	SCRAPER-FAIRING	1	D
		ATTACHING PARTS		
-59	AN520-10R16	SCREW	3	
	AN960-10	WASHER	6	
	MS21044N3	NUT	3	
		---*---		
	NAS680A3	NUTPLATE	3	C

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -60	0541221-1	SCRAPER-FAIRING	1	N
		ATTACHING PARTS		
-61	AN520-10R12	SCREW	3	
	AN960-10	WASHER	6	
	MS21044N3	NUT	3	
		---*---		
	NAS680A08	NUTPLATE	6	
-62	0541223-13	DOOR ASSY-ACCESS	1	N
-63	KM610-64	LATCH-ACCESS DOOR	1	
-64	0741046-14	SCRAPER-FAIRING	1	G
		ATTACHING PARTS		
-65	AN520-10R10	SCREW	3	
	AN960-10	WASHER	3	
	MS21044N3	NUT	3	
		---*---		
-66	1741007-1	MOUNTING PLATE ASSY-LH	1	Q
	1741007-2	MOUNTING PLATE ASSY-RH	1	Q
-67	0741049-9	MOUNTING PLATE ASSY-LH	1	N
	0741049-10	MOUNTING PLATE ASSY-RH	1	N
-68	NAS686A3	NUTPLATE	4	
-69	NAS680A3K	NUTPLATE	3	
-70	1741022-1	STIFFENER-WHEEL FAIRING LH	1	D
	1741022-2	STIFFENER-WHEEL FAIRING RH	1	D
-71	0741051-7	STIFFENER-WHEEL FAIRING LH	1	N
	0741051-8	STIFFENER-WHEEL FAIRING RH	1	N
-72	0741048-7	HUB CAP USE WITH WHEEL FAIRING	2	
		ATTACHING PARTS		
-73	AN515-8R4	SCREW	3	
	AN936A8	WASHER	3	
		---*---		
-74	6241M	VALVE-EXTENSION DL	2	
	3680C	VALVE-EXTENSION SV ALT	2	
-75	0741634-1	FAIRING ASSY-LH BRAKE WEU 0741634-13	1	R
	0741634-2	FAIRING ASSY-RH BRAKE WEU 0741634-14	1	R
	0741634-13	FAIRING ASSY-LH BRAKE	1	S
	0741634-14	FAIRING ASSY-RH BRAKE	1	S
	1741027-1	FAIRING ASSY-LH BRAKE	1	N
	1741027-2	FAIRING ASSY-RH BRAKE	1	N
		ATTACHING PARTS		
-76	AN525-10R16	SCREW	3	C
-77	AN525-10R14	SCREW	3	C
	AN525-832R12	SCREW	6	N
-78	AN960PD10	WASHER	6	C
-78A	0741641-7	SPACER	6	
		---*---		
-79	0741634-5	STIFFENER ASSY	1	C
	0741641-5	STIFFENER ASSY	1	N
-80	S1862-1	NUTPLATE	2	
-81	S1863-2	NUTPLATE	2	

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701774 THRU 17702123
D---177 SERIAL 17701531 THRU 17702123
E---177 SERIAL 17701165 THRU 17701486
F---177 SERIAL 17701487 & ON
G---177 SERIAL 17700001 THRU 17701530
H---177 SERIAL 17700001 THRU 17702123
J---177 SERIAL 17701165 THRU 17701505
K---177 SERIAL 17701506 & ON
L---177 SERIAL 17700001 THRU 17701720
M---177 SERIAL 17701721 & ON
N---177 SERIAL 17702124 & ON
P---177 SERIAL 17701531 THRU 17701773
Q---177 SERIAL 17700001 THRU 17702123
R---177 SERIAL 17701774 THRU 17701932
S---177 SERIAL 17701933 THRU 17702123

Alighting Gear (Cont)

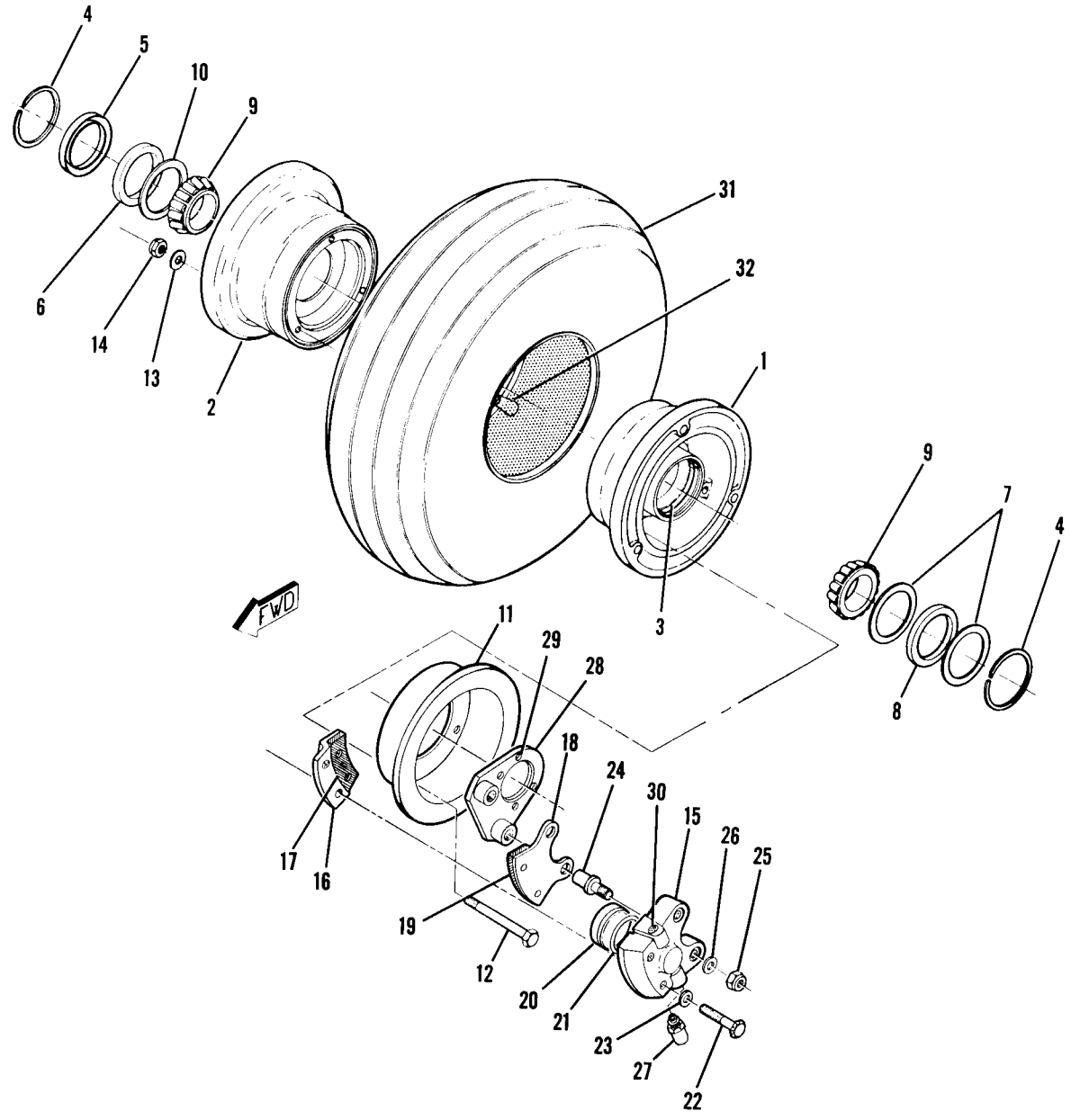


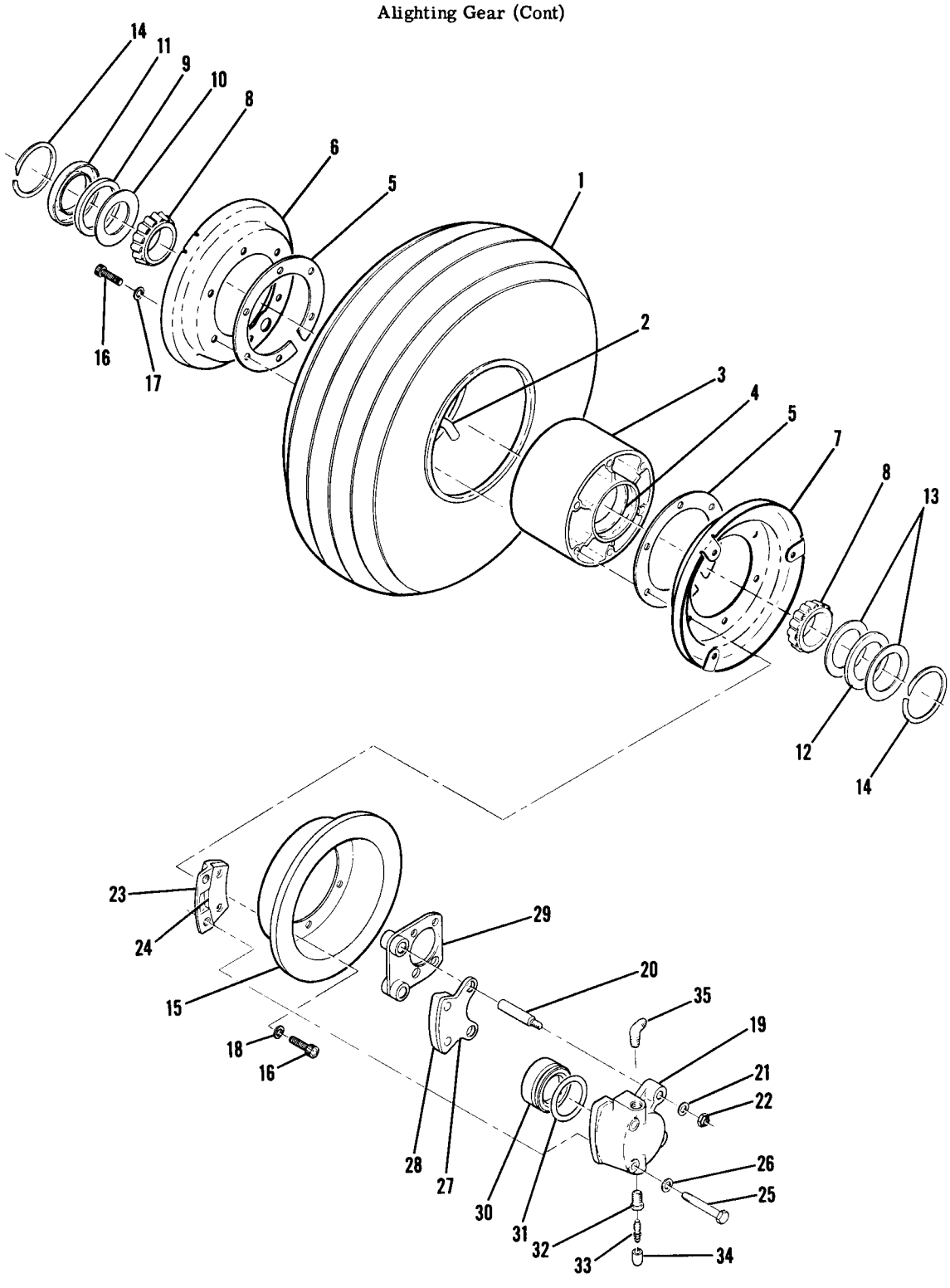
Figure 34. Main Landing Gear Wheel & Brake Assembly

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
34 -		WHEEL & BRAKE ASSEMBLY-MAIN LANDING GEAR	NP	
	C163001-0103	WHEEL ASSEMBLY-MAIN GEAR CFP 40-97A	1	E
	C163001-0104	WHEEL ASSEMBLY-MAIN GEAR CFP 40-113	1	F
- 1	161-30	WHEEL HALF ASSEMBLY-MALE CFP	1	E
	161-49	WHEEL HALF ASSEMBLY-MALE CFP	1	F
- 2	162-27	WHEEL HALF ASSEMBLY-FEMALE CFP	1	E
	162-47	WHEEL HALF ASSEMBLY-FEMALE CFP	1	F
- 3	13836	CUP-BEARING	1	
- 4	3023	SNAP RING CFP	1	
- 5	153-15	RING-GREASE SEAL CFP	1	
- 6	154-13	FELT-GREASE SEAL CFP	1	
- 7	3022	RING-GREASE SEAL CFP	2	
- 8	3021	FELT-GREASE SEAL CFP	1	
- 9	13889	CONE-BEARING CFP	2	
-10	A39070	RING-GREASE SEAL CFP	1	
-11	164-26A	DISC ASSEMBLY-BRAKE CFP	1	E
	164-40	DISC ASSEMBLY-BRAKE CFP	1	F
-12	AN5-35A	BOLT	3	E
	AN4-36A	BOLT	3	F
-13	AN960-516	WASHER	3	E
	AN960-416	WASHER	3	F
-14	NAS679A5	NUT	3	E
	AN365-428	NUT	3	F
	C163030-0107 **	BRAKE ASSEMBLY CFP 30-63	1	E
	C163030-0113 **	BRAKE ASSEMBLY CFP 030-07500	1	F
	91-22	CYLINDER ASSEMBLY CFP	1	E
	91-44	CYLINDER ASSEMBLY CFP	1	F
-15	61-19	CYLINDER CFP	1	E
	61-37	CYLINDER CFP	1	F
-16	74-10	BACK PLATE ASSEMBLY CFP	1	
-17	66-30	LINING-BRAKE CFP	1	
-18	73-11	PRESSURE PLATE ASSEMBLY CFP	1	
-19	66-30	LINING-BRAKE CFP	1	
-20	92-17	PISTON ASSEMBLY CFP	1	
-21	AN6230B2	O RING	1	
-22	LP4-17AM	BOLT CFP	2	
-23	AN960-416L	WASHER	2	
-24	69-4	BOLT-ANCHOR CFP	2	
-25	MS21042L4	NUT	2	
-26	AN960-416L	WASHER	2	
-27	FC6446	SCREW-BLEEDER CFP	1	
	183-1	CAP-BLEEDER SCREW CFP	1	
	37-206	SEAT-BLEEDER SCREW CFP	1	
-28	75-37	TORQUE PLATE ASSEMBLY CFP	1	
-29	145-10	BUSHING-TORQUE PLATE CFP	2	
-30	MS20823-4D	ELBOW	1	A
-31	C262003-0101	TIRE-6.00X6 4 PLY RATED	1	C
	C262003-0204	TIRE-6.00X6 6 PLY RATED	1	D
	C262001-0201	TIRE-6.00X6 6 PLY RATED WHITEWALL	1	D
-32	C262023-0102	TUBE-6.00X6	1	

NOTE. **BRAKE ASSEMBLIES DESCRIBED ARE NORMALLY LH-REVERSE FITTINGS & TORQUE PLATE BUSHINGS FOR RH INSTALLATION.

A---177 SERIAL 17700001 THRU 17700395
B---DELETED
C---177 SERIAL 17700001 THRU 17701164
D---177 SERIAL 17701165 & ON
E---177 SERIAL 17700001 THRU 17701530
F---177 SERIAL 17701531 & ON

Alighting Gear (Cont)



177 SERIAL 17702314 & ON

Figure 34A. Main Landing Gear Wheel & Brake Assembly (Alternate)

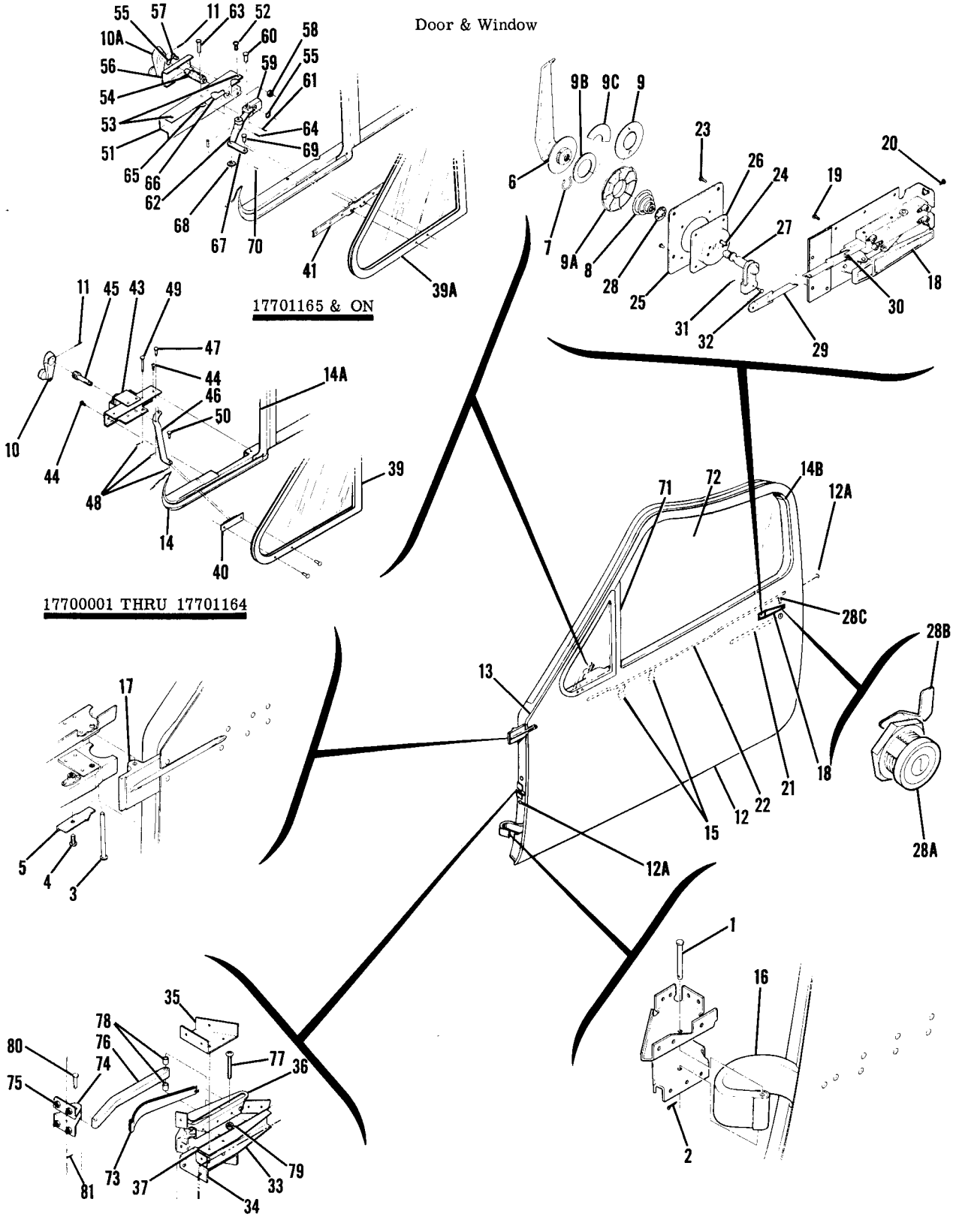
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
34A-		WHEEL & BRAKE ASSEMBLY-MAIN LANDING GEAR ALTERNATE	NP	A
- 1	C262003-0204	TIRE 6.00 X 6	1	
- 2	C262023-0102	TUBE 6.00 X 6	1	
	C163003-0102 **	WHEEL ASSY-MAIN GEAR	1	
- 3	D30259	HUB ASSY MCL	1	
- 4	A30079-1	CUP-BEARING MCL	2	
- 5	B30076	SPACER MCL	2	
- 6	C30163-6	FLANGE-WHEEL MCL	1	
- 7	C30163-4	FLANGE-WHEEL MCL	1	
- 8	A30079-2	CONE-BEARING MCL	2	
- 9	A30010	GREASE SEAL-FELT MCL	1	
-10	A30015	RETAINER-GREASE SEAL MCL	1	
-11	A30014	RETAINER-GREASE SEAL MCL	1	
-12	A30011	GREASE SEAL-FELT MCL	1	
-13	A30013	RETAINER-GREASE SEAL MCL	2	
-14	A1636-24	RING-RETAINER MCL	2	
-15	B30195	DISC ASSY MCL	1	
-16	A1635-73	BOLT MCL	12	
-17	A1638-30	WASHER MCL	6	
-18	A1638-1	WASHER MCL	6	
	C163032-0109 %*	BRAKE ASSY	1	
	C30019	CYLINDER ASSY MCL	1	
-19	C30041	CYLINDER MCL	1	
-20	A30023	PIN-GUIDE MCL	2	
-21	AN960-416L	WASHER	2	
-22	MS20364-428A	NUT	2	
-23	B30027	BACK PLATE ASSY MCL	1	
-24	B30026	LINING-BRAKE MCL	1	
	A30087	RIVET MCL	2	
-25	AN4H21A	BOLT	2	
-26	AN960-416L	WASHER	2	
-27	B30024	PRESSURE PLATE ASSY MCL	1	
-28	B30026	LINING-BRAKE MCL	1	
	A30087	RIVET MCL	2	
-29	B30594	TORQUE PLATE ASSY MCL	1	
-30	A30021	PISTON ASSY MCL	1	
-31	AN623D82	O-RING	1	
-32	A30030	FITTING-BLEEDER MCL	1	
-33	A30085	FITTING-BLEEDER MCL	1	
-34	A30040	CAP-DUST MCL	1	
-35	MS20822-3D	ELBOW	1	
	R561	RIVET SET KIT	1	

NOTE. *BRAKE ASSEMBLIES DESCRIBED ARE NORMALLY LH-REVERSE FITTINGS & TORQUE PLATE ASSY FOR RH INSTALLATION.

NOTE. %THIS BRAKE ASSY MUST BE USED WITH C163003-0102 WHEEL ASSY ONLY.

NOTE. **THESE WHEELS MUST BE USED ONLY ON AIRCRAFT ORIGINALLY EQUIPPED WITH C163003-0102 MAIN GEAR WHEELS.

A---177 SERIAL 17702314 & ON



177 SERIAL 17700001 THRU 17701773

Figure 35. Cabin Door Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35 -		CABIN DOOR ASSEMBLY-LH	NP	P
		CABIN DOOR ASSEMBLY-RH	NP	P
		ATTACHING PARTS		
- 1	MS20392-1C49	PIN	1	A
	MS20392-2C49	PIN	1	B
- 2	MS24665-132	PIN-COTTER	1	
- 3	MS20392-2C65	PIN	1	
- 4	AN515-8R8	SCREW	1	
- 5	1713123-1	STOP-PIN LH	1	
	1713123-2	STOP-PIN RH	1	
		---*---		
- 6	1211249-2	HANDLE ASSEMBLY-INTERIOR DOOR	1	
		ATTACHING PARTS		
- 7	0511189-1	CLIP-DOOR HANDLE	1	
- 8	0413317-1	SPRING-DOOR HANDLE	1	
- 9	0511189-2	ESCUTCHEON-DOOR HANDLE	1	G
		---*---		
	1211251-1	INSERT-DOOR HANDLE	1	
- 9A	1705015-1	PLACARD-DOOR HANDLE LH	1	H
	1705015-2	PLACARD-DOOR HANDLE RH	1	H
- 9B	1211836-1	WASHER	1	H
- 9C	0700166-1	PLACARD-DOOR HANDLE LH	1	G
	0700166-2	PLACARD-DOOR HANDLE RH	1	G
-10	1717043-1	CRANK ASSEMBLY-VENT WINDOW WHEN EXHAUSTED USE 1717043-2	1	E
-10A	1717043-2	CRANK ASSEMBLY-VENT WINDOW	1	F
		ATTACHING PARTS		
-11	NAS561-3-13	PIN	1	E
	NAS561-3-10	PIN	1	F
	1717065-1	WASHER WHEN EXHAUSTED USE S1438-7	1	E
	S1438-1	WASHER WHEN EXHAUSTED USE S1438-7	1	K
	S1438-7	WASHER	1	J
		---*---		
-12	1717000-7	STRUCTURE ASSEMBLY-CABIN DOOR LH	1	E
	1717000-8	STRUCTURE ASSEMBLY-CABIN DOOR RH	1	E
	1717000-203	STRUCTURE ASSEMBLY-CABIN DOOR LH TINTED GLASS	1	E
	1717000-202	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS	1	E
	1717000-9	STRUCTURE ASSEMBLY-CABIN DOOR LH	1	L
	1717000-10	STRUCTURE ASSEMBLY-CABIN DOOR RH	1	L
	1717000-205	STRUCTURE ASSEMBLY-CABIN DOOR LH TINTED GLASS	1	L
	1717000-204	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS	1	L
	1717000-15	STRUCTURE ASSEMBLY-CABIN DOOR LH	1	M
	1717000-16	STRUCTURE ASSEMBLY-CABIN DOOR RH	1	M
	1717000-209	STRUCTURE ASSEMBLY-CABIN DOOR LH TINTED GLASS	1	M
	1717000-208	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS	1	M
-12A	CM2692-24-1S	PLUG BUTTON	1	
	CM2692-32-1S	PLUG BUTTON	1	
-13	S1817-1	SEAL 156.50 IN LG BULK ITEM REF S1718-1-156.50	1	
-14	S1815-1	SEAL 24.50 IN LG BULK ITEM REF S1815-1-24.50	1	
-14A	S1453-1	SEAL 9.97 IN LG BULK ITEM REF S1453-1-9.97	1	
-14B	S1389-1	SEAL-FELT 84.0 IN LG BULK ITEM REF S1389-1-84.0	1	
-15	1717034-1	BRACKET ASSEMBLY-ARMREST	2	
	NAS680A3	NUTPLATE	1	
-16	1711025-5	HINGE ASSEMBLY-DOOR LWR LH	1	
	1711025-6	HINGE ASSEMBLY-DOOR LWR RH	1	
-17	1717002-1	HINGE-DOOR UPPER LH	1	
	1717002-2	HINGE-DOOR UPPER RH	1	
-18	SEE FIG 36	LATCH ASSEMBLY-CABIN DOOR	1	
		ATTACHING PARTS		
-19	S1021Z6-6	SCREW	9	
	NAS395-7-3	NUT	3	
-20	AN525-832R6	SCREW	2	
		---*---		
-21	1717047-5	STIFFENER ASSEMBLY-LH	1	
	1717047-6	STIFFENER ASSEMBLY-RH	1	
	A6195-6Z1	NUTPLATE	6	
-22	1717038-7	STIFFENER ASSEMBLY-LH	1	
	1717038-8	STIFFENER ASSEMBLY-RH	1	
	A6195-6Z1	NUTPLATE TIN	5	
	1717035-1	MOUNTING ASSEMBLY-DOOR LATCH LH	1	
	1717035-2	MOUNTING ASSEMBLY-DOOR LATCH RH	1	
		ATTACHING PARTS		
-23	S1021Z6-6	SCREW	4	
		---*---		

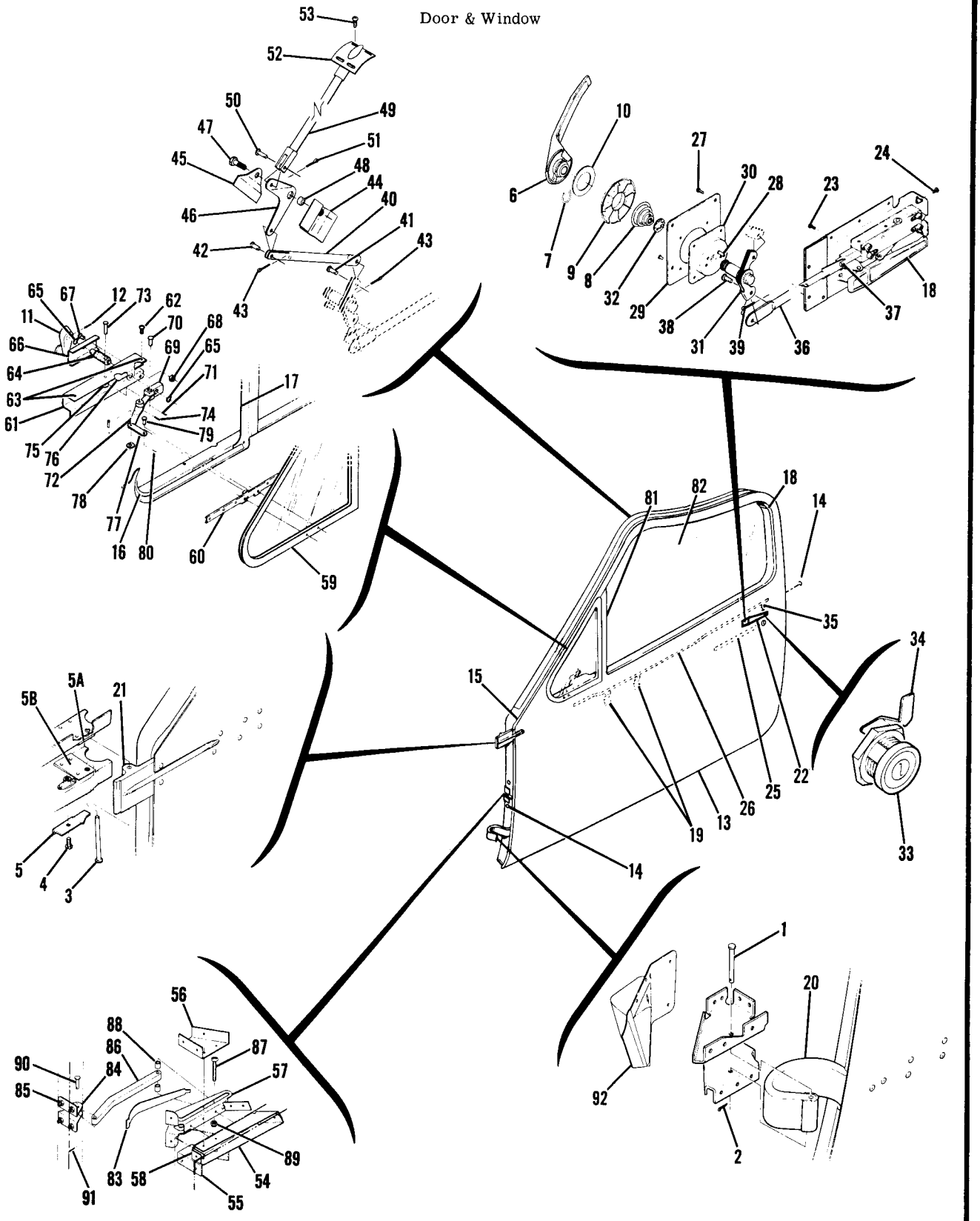
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35 -24	NAS1329506K120	RIVNUT	1	
-25	1717035-3	PLATE	1	
-26	0413195-5	BEARING PLATE	1	
-27	1511212-6	SHAFT ASSEMBLY-DOOR HANDLE LH	1	
	1511212-5	SHAFT ASSEMBLY-DOOR HANDLE RH	1	
		ATTACHING PARTS		
-28	S1631-8	RING-RETAINER	1	
		---*---		
-28A	C253001-0101	LOCK ASSEMBLY-DOOR LH	1	
-28B	0711033-1	CAM-DOOR LOCK	1	
-28C	0711034-1	STOP-CABIN DOOR HANDLE	1	
-29	1717036-1	PUSH ROD ASSEMBLY-DOOR LATCH	1	C
	1717071-1	PUSH ROD ASSEMBLY-DOOR LATCH	1	D
		ATTACHING PARTS		
-30	MS20392-1C15	PIN	1	
	AN960PD4	WASHER	1	
-31	MS24665-132	COTTER PIN	2	
-32	MS20392-1C9	PIN	1	
		---*---		
-33	1717054-1	STIFFENER-DOOR STOP LH	1	
	1717054-2	STIFFENER-DOOR STOP RH	1	
-34	1717055-1	STIFFENER-DOOR STOP LOWER LH	1	
	1717055-1	STIFFENER-DOOR STOP UPPER RH	1	
-35	1717055-2	STIFFENER-DOOR STOP UPPER LH	1	
	1717055-2	STIFFENER-DOOR STOP LOWER RH	1	
-36	1717056-3	BRACKET ASSEMBLY-LH	1	
	1717056-4	BRACKET ASSEMBLY-RH	1	
-37	1717057-1	SHIM-SPRING	1	
-38		DELETED-NOT AVAILABLE		
-39	1717060-1	WINDOW ASSEMBLY-LH VENT	1	E
	1717060-2	WINDOW ASSEMBLY-RH VENT	1	E
	1717060-201	WINDOW ASSEMBLY-LH VENT TINTED GLASS	1	E
	1717060-200	WINDOW ASSEMBLY-RH VENT TINTED GLASS	1	E
-39A	1717060-5	WINDOW ASSEMBLY-LH VENT	1	F
	1717060-6	WINDOW ASSEMBLY-RH VENT	1	F
	1717060-205	WINDOW ASSEMBLY-LH VENT TINTED GLASS	1	F
	1717060-204	WINDOW ASSEMBLY-RH VENT TINTED GLASS	1	F
-40	1717027-1	BRACKET ASSEMBLY	1	E
-41	2017004-1	STIFFENER-LH	1	F
	2017004-2	STIFFENER-RH	1	F
-42		DELETED-NOT AVAILABLE		
-43	1717018-3	ADJUSTMENT ASSEMBLY-VENT WINDOW LH	1	E
	1717018-4	ADJUSTMENT ASSEMBLY-VENT WINDOW RH	1	E
		ATTACHING PARTS		
-44	AN515-8R5	SCREW	3	
		---*---		
-45	1717016-1	BOLT-VENT WINDOW ADJUST LH	1	
	1717016-2	BOLT-VENT WINDOW ADJUST RH	1	
-46	1717030-1	ARM-VENT WINDOW	1	
		ATTACHING PARTS		
-47	MS20392-1C9	PIN	1	
-48	MS24665-132	COTTER PIN	3	
-49	MS20392-1C33	PIN	1	
	NAS43DD0-22	SPACER	1	
	NAS42DD12	SPACER	1	
-50	MS20392-1C7	PIN	1	
		---*---		
-51	1717075-3	ACTUATOR ASSEMBLY-VENT WINDOW LH	1	F
	1717075-4	ACTUATOR ASSEMBLY-VENT WINDOW RH	1	F
		ATTACHING PARTS		
-52	AN515-8R5	SCREW	2	
		---*---		
-53	NAS682A08	NUTPLATE	2	
-54	1717076-1	SCREW-ACTUATING LH	1	
	1717076-2	SCREW-ACTUATING RH	1	
-55	MS16624-1031	RING-RETAINING	2	
-56	1717079-1	RETAINER-ACTUATOR ASSEMBLY LH	1	
	1717079-2	RETAINER-ACTUATOR ASSEMBLY RH	1	
		ATTACHING PARTS		
-57	AN515-8R4	SCREW	2	
-58	MS21044N08	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35 -59	1717076-3	NUT-ADJUSTING LH	1	
	1717076-4	NUT-ADJUSTING RH	1	
		ATTACHING PARTS		
-60	MS20392-2C17	PIN	1	
-61	MS24665-208	COTTER PIN	1	
		---*---		
-62	1717077-2	BELLCRANK ASSEMBLY-ACTUATOR LH	1	
	1717077-1	BELLCRANK ASSEMBLY-ACTUATOR RH	1	
		ATTACHING PARTS		
-63	MS20392-2C17	PIN	1	
-64	MS24665-208	COTTER PIN	1	
		---*---		
-65	1717079-3	BRACKET-BELLCRANK	1	
-66	1717080-1	RUB STRIP	1	
-67	1717077-6	LINK-CONTROL	1	
		ATTACHING PARTS		
-68	AN520-5	WASHER	1	
-69	MS20392-1C7	PIN	1	
-70	MS24665-132	COTTER PIN	1	
		---*---		
-71	1717017-1	RETAINER-WINDOW LH	1	
	1717017-2	RETAINER-WINDOW RH	1	
-72	1717031-1	GLASS-DOOR LH	1	N
	1717031-5	GLASS-DOOR LH	1	M
	1717031-2	GLASS-DOOR RH	1	N
	1717031-6	GLASS-DOOR RH	1	M
	1717031-3	GLASS-DOOR LH TINTED	1	N
	1717031-7	GLASS-DOOR LH TINTED	1	M
	1717031-4	GLASS-DOOR RH TINTED	1	N
	1717031-8	GLASS-DOOR RH TINTED	1	M
-73	1717053-3	SPRING-STOP	1	
-74	1713092-1	BRACKET-DOOR STOP	2	
		ATTACHING PARTS		
-75	NAS603-10	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-76	1717052-1	ARM-DOOR STOP	1	
		ATTACHING PARTS		
-77	NAS220-17	SCREW	1	
-78	1411206-1	SPACER	2	
-79	MS21044N08	NUT	1	
-80	MS20392-1C13	PIN	1	
-81	MS24665-69	COTTER PIN	1	
		---*---		

A---177 SERIAL 17700001 THRU 17700260, 17700262 THRU 17700305
B---177 SERIAL 17700261, 17700306 & ON
C---177 SERIAL 17700001 THRU 17701015
D---177 SERIAL 17701016 THRU 17701773
E---177 SERIAL 17700001 THRU 17701164
F---177 SERIAL 17701165 THRU 17701773
G---177 SERIAL 17700001 THRU 17701361
H---177 SERIAL 17701362 THRU 17701773
J---177 SERIAL 17701320 THRU 17701773
K---177 SERIAL 17701165 THRU 17701319
L---177 SERIAL 17701165 THRU 17701370
M---177 SERIAL 17701371 THRU 17701773
N---177 SERIAL 17700001 THRU 17701370
P---177 SERIAL 17700001 THRU 17701773



177 SERIAL 17701774 & ON

Figure 35A. Cabin Door Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35A-		CABIN DOOR ASSEMBLY-LH	NP	A
		CABIN DOOR ASSEMBLY-RH	NP	A
		ATTACHING PARTS		
- 1	MS20392-2C49	PIN	1	
- 2	MS24665-132	PIN-COTTER	1	
- 3	MS20392-2C65	PIN	1	
- 4	AN515-8R8	SCREW	1	
- 5	1713123-1	STOP-PIN LH	1	
	1713123-2	STOP-PIN RH	1	
- 5A	1713363-3	WEDGE-LWR LH	1	
	1713363-4	WEDGE-LWR RH	1	
- 5B	1713363-1	WEDGE-UPR LH	1	
	1713363-2	WEDGE-UPR RH	1	
		---*---		
- 6	0517006-2	HANDLE ASSEMBLY-INTERIOR DOOR	1	
		ATTACHING PARTS		
- 7	0511189-1	CLIP-DOOR HANDLE	1	
- 8	0413317-1	SPRING-DOOR HANDLE	1	
		---*---		
	1211251-1	INSERT-DOOR HANDLE	1	
- 9	1705015-1	PLACARD-DOOR HANDLE LH	1	
	1705015-2	PLACARD-DOOR HANDLE RH	1	
-10	1211836-1	WASHER	1	
-11	1717043-2	CRANK ASSEMBLY-VENT WINDOW	1	
		ATTACHING PARTS		
-12	NAS561-3-10	PIN	1	
	S1438-7	WASHER	1	
		---*---		
-13	1717092-3	STRUCTURE ASSEMBLY-CABIN DOOR LH	1	
	1717092-4	STRUCTURE ASSEMBLY-CABIN DOOR RH	1	
	1717092-203	STRUCTURE ASSEMBLY-CAIN DOOR LH TINTED GLASS	1	
	1717092-204	STRUCTURE ASSEMBLY-CABIN DOOR RH TINTED GLASS	1	
-14	CM2692-24-1S	PLUG BUTTON	1	
	CM2692-32-1S	PLUG BUTTON	1	
-15	S1817-1	SEAL 156.50 IN LG BULK ITEM REF S1817-1-156.50 -	1	
-16	S1815-1	SEAL 24.50 IN LG BULK ITEM REF S1815-1-24.50 ---	1	
-17	S1453-1	SEAL 9.97 IN LG BULK ITEM REF S1453-1-9.97 -----	1	
-18	S1082-1	SEAL-FELT 84.0 IN LG BULK ITEM REF S1082-1-84.0 -	1	
-19	1717034-1	BRACKET ASSEMBLY-ARMREST	2	
	NAS680A3	NUTPLATE	1	
-20	1711025-5	HINGE ASSEMBLY-DOOR LWR LH	1	
	1711025-6	HINGE ASSEMBLY-DOOR LWR RH	1	
-21	1717002-1	HINGE-DOOR UPPER LH	1	
	1717002-2	HINGE-DOOR UPPER RH	1	
-22	SEE FIG 36	LATCH ASSEMBLY-CABIN DOOR	1	
		ATTACHING PARTS		
-23	S1021Z6-6	SCREW	9	
	NAS395-7-3	NUT	3	
		---*---		
-24	AN525-832R6	SCREW	2	
-25	1717047-5	STIFFENER ASSEMBLY-LH	1	
	1717047-6	STIFFENER ASSEMBLY-RH	1	
	A6195-6Z1	NUTPLATE TIN	6	
-26	1717038-7	STIFFENER ASSEMBLY-LH	1	
	1717038-8	STIFFENER ASSEMBLY-RH	1	
	A6195-6Z1	NUTPLATE TIN	5	
	1717035-1	MOUNTING ASSEMBLY-DOOR LATCH LH	1	
	1717035-2	MOUNTING ASSEMBLY-DOOR LATCH RH	1	
		ATTACHING PARTS		
-27	S1021Z6-6	SCREW	4	
		---*---		
-28	NAS1329506K120	RIVNUT	1	
-29	1717035-3	PLATE	1	
-30	0413195-5	BEARING PLATE	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35A-31	1717086-1	SHAFT ASSEMBLY-DOOR HANDLE LH	1	
	1717086-2	SHAFT ASSEMBLY-DOOR HANDLE RH	1	
		ATTACHING PARTS		
-32	S1631-8	RING-RETAINER	1	
		---*---		
-33	C253001-0101	LOCK ASSEMBLY-DOOR LH	1	
-34	0711033-1	CAM-DOOR LOCK	1	
-35	0711034-1	STOP-CABIN DOOR HANDLE	1	
-36	1717071-1	PUSH ROD ASSEMBLY-DOOR LATCH	1	
		ATTACHING PARTS		
-37	MS20392-1C15	PIN	1	
	AN960PD4	WASHER	1	
-38	MS24665-132	COTTER PIN	2	
-39	MS20392-1C9	PIN	1	
		---*---		
-40	1717090-1	PUSH ROD ASSEMBLY-DOOR LATCH	1	
		ATTACHING PARTS		
-41	MS20392-1C9	PIN	1	
-42	MS20392-1C7	PIN	1	
-43	MS24665-132	PIN-COTTER	2	
		---*---		
-44	1717087-1	BRACKET ASSEMBLY-UPPER DOOR LATCH	1	
	NAS682A3K	NUTPLATE	1	
-45	1717089-1	TAB-UPPER DOOR LATCH	1	
	1717089-2	TAB-UPPER DOOR LATCH	1	
-46	1717085-1	BELLCRANK	1	
	1717085-2	BELLCRANK	1	
		ATTACHING PARTS		
-47	AN3-3A	BOLT	1	
-48	1717088-1	SPACER	1	
		---*---		
-49	1717091-1	ROD ASSEMBLY-UPPER DOOR LATCH	1	
		ATTACHING PARTS		
-50	MS20392-1C7	PIN	1	
-51	MS24665-132	PIN-COTTER	1	
		---*---		
-52	1717084-5	SLEEVE ASSY-ROD LH	1	
	1717084-6	SLEEVE ASSY-ROD RH	1	
		ATTACHING PARTS		
-53	AN515-8R6	SCREW OUTBOARD	2	
	AN507-832R6	SCREW INBOARD	2	
		---*---		
-54	1717054-1	STIFFENER-DOOR STOP LH	1	
	1717054-2	STIFFENER-DOOR STOP RH	1	
-55	1717055-1	STIFFENER-DOOR STOP LOWER LH	1	
	1717055-1	STIFFENER-DOOR STOP UPPER RH	1	
-56	1717055-2	STIFFENER-DOOR STOP UPPER LH	1	
	1717055-2	STIFFENER-DOOR STOP LOWER RH	1	
-57	1717056-3	BRACKET ASSEMBLY-LH	1	
	1717056-4	BRACKET ASSEMBLY-RH	1	
-58	1717057-1	SHIM-SPRING	1	
-59	1717060-5	WINDOW ASSEMBLY-LH VENT	1	
	1717060-6	WINDOW ASSEMBLY-RH VENT	1	
	1717060-205	WINDOW ASSEMBLY-LH VENT TINTED	1	
	1717060-204	WINDOW ASSEMBLY-RH VENT TINTED	1	
-60	2017004-1	STIFFENER-LH	1	
	2017004-2	STIFFENER-RH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35A-61	1717075-5	ACTUATOR ASSEMBLY-VENT WINDOW LH	1	
	1717075-6	ACTUATOR ASSEMBLY-VENT WINDOW RH	1	
		ATTACHING PARTS		
-62	AN515-8R5	SCREW	2	
		---*---		
-63	NAS682A08	NUTPLATE	2	
-64	1717076-1	SCREW-ACTUATING LH	1	
	1717076-2	SCREW-ACTUATING RH	1	
-65	MS16624-1031	RING-RETAINING	2	
-66	1717079-5	RETAINER-ACTUATOR ASSEMBLY-LH	1	
	1717079-6	RETAINER-ACTUATOR ASSEMBLY-RH	1	
		ATTACHING PARTS		
-67	AN515-8R4	SCREW	2	
-68	MS21044N08	NUT	2	
		---*---		
-69	1717076-3	NUT-ADJUSTING LH	1	
	1717076-4	NUT-ADJUSTING RH	1	
		ATTACHING PARTS		
-70	MS20392-2C17	PIN	1	
-71	MS24665-208	COTTER PIN	1	
		---*---		
-72	1717077-7	BELLCRANK ASSEMBLY-ACTUATOR LH	1	
	1717077-8	BELLCRANK ASSEMBLY-ACTUATOR RH	1	
		ATTACHING PARTS		
-73	MS20392-2C17	PIN	1	
-74	MS24665-208	COTTER PIN	1	
		---*---		
-75	1717079-4	BRACKET-BELLCRANK	1	
-76	1717080-1	RUB STRIP	1	
-77	1717077-9	LINK-CONTROL	1	
		ATTACHING PARTS		
-78	AN520-5	WASHER	1	
-79	MS20392-1C17	PIN	1	
-80	MS24665-132	COTTER PIN	1	
		---*---		
-81	1717017-1	RETAINER-WINDOW LH	1	
	1717017-2	RETAINER-WINDOW RH	1	
-82	1717031-9	GLASS-DOOR LH	1	
	1717031-10	GLASS-DOOR RH	1	
	1717031-11	GLASS-DOOR LH TINTED	1	
	1717031-12	GLASS-DOOR RH TINTED	1	
-83	1717053-3	SPRING-STOP	1	
-84	1713092-1	BRACKET-DOOR STOP	2	
		ATTACHING PARTS		
-85	NAS603-10	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-86	1717052-1	ARM-DOOR STOP	1	
		ATTACHING PARTS		
-87	NAS220-17	SCREW	1	
-88	1411206-1	SPACER	2	
-89	MS21044N08	NUT	1	
-90	MS20392-1C13	PIN	1	
-91	MS24665-69	COTTER PIN	1	
		---*---		
-92	1717070-1	CUP-LOWER HINGE SEAL LH	1	B
	1717070-2	CUP-LOWER HINGE SEAL RH	1	B
		ATTACHING PARTS		
	S1021Z4-5	SCREW	5	B
		---*---		

A---177 SERIAL 17701774 & ON
B---177 SERIAL 17701774 THRU 17702123

Door & Window (Cont)

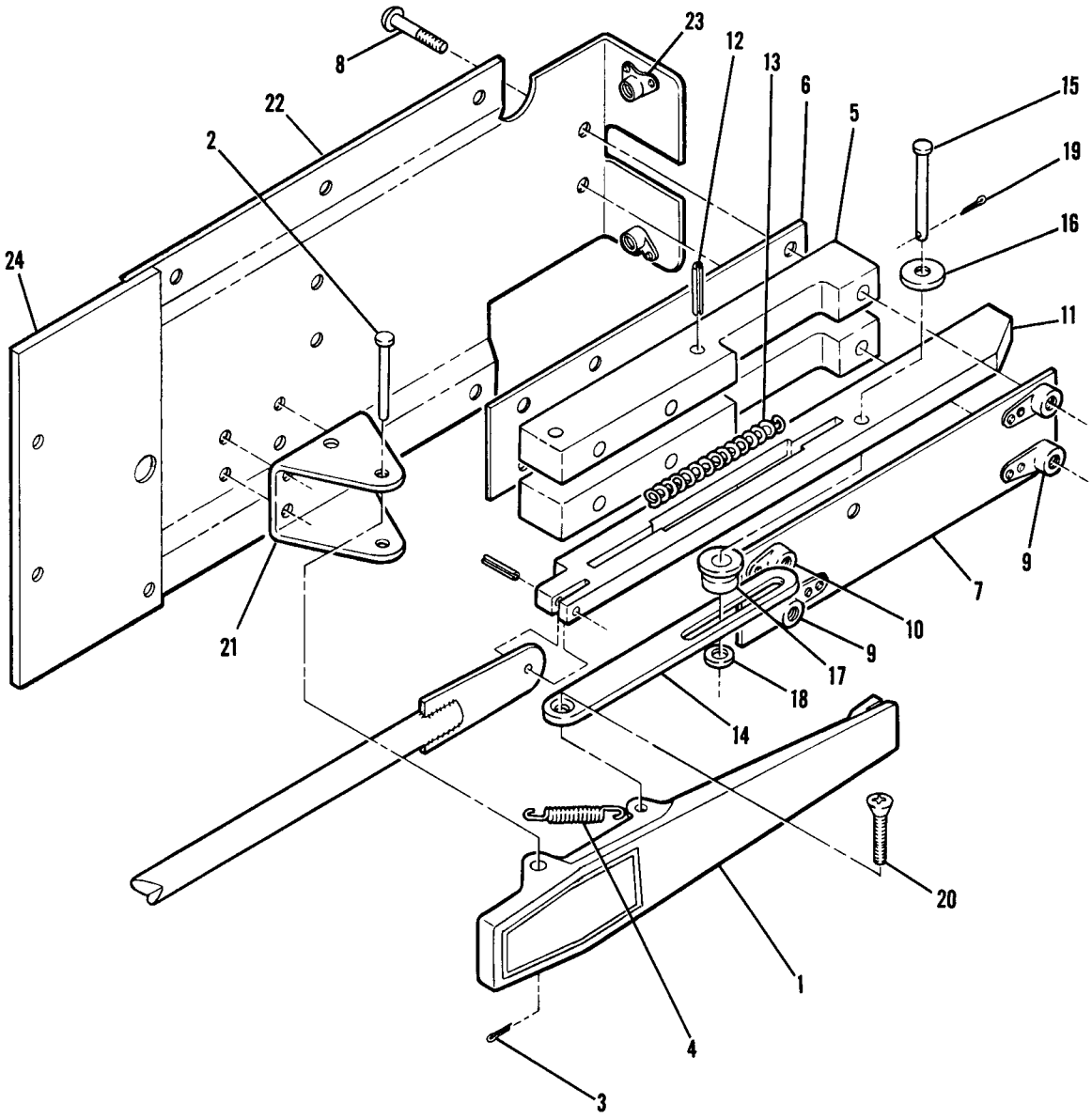


Figure 36. Cabin Door Latch Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
36 -	1717039-1	CABIN DOOR LATCH ASSEMBLY-LH	1	A
	1717039-3	CABIN DOOR LATCH ASSEMBLY-LH	1	B
	1717039-2	CABIN DOOR LATCH ASSEMBLY-RH	1	A
	1717039-4	CABIN DOOR LATCH ASSEMBLY-RH	1	B
- 1	1217005-2	HANDLE-DOOR OUTSIDE	1	A
	0517003-2	HANDLE-DOOR OUTSIDE	1	B
		ATTACHING PARTS		
- 2	MS20392-1C33	PIN	1	
- 3	MS24665-132	PIN-COTTER	1	
		---*---		
- 4	0711016-1	SPRING-DOOR HANDLE	1	
- 5	1511206-11	BOLT GUIDE	2	
- 6	1511206-4	BOLT GUIDE-BASE	1	
- 7	1511206-20	BOLT GUIDE ASSEMBLY	1	
		ATTACHING PARTS		
- 8	AN525-10R18	SCREW	4	
		---*---		
- 9	NAS682A3	NUTPLATE	3	
-10	NAS698A3	NUTPLATE	1	
-11	1717049-1	BOLT ASSEMBLY-DOOR LATCH LH	1	
	1717049-2	BOLT ASSEMBLY-DOOR LATCH RH	1	
		ATTACHING PARTS		
-12	NAS561P4-15	ROLL PIN	2	
-13	1511207-1	SPRING	1	
		---*---		
-14	1511209-12	PULL BAR-DOOR HANDLE	1	
		ATTACHING PARTS		
-15	MS20392-2C45	PIN	1	
-16	1511209-8	WASHER	2	
-17	NAS43DD3-12	SPACER	1	
-18	AN960D10L	WASHER	1	
-19	MS24665-132	COTTER PIN	1	
-20	AN507-632R16	SCREW	1	
		---*---		
-21	1511209-1	BRACKET	1	
-22	1717048-1	PLATE ASSEMBLY-LH	1	
	1717048-2	PLATE ASSEMBLY-RH	1	
-23	NAS698A08	NUTPLATE	2	
-24	1717069-1	PLATE-DOOR LATCH COVER	1	

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON

Baggage Door

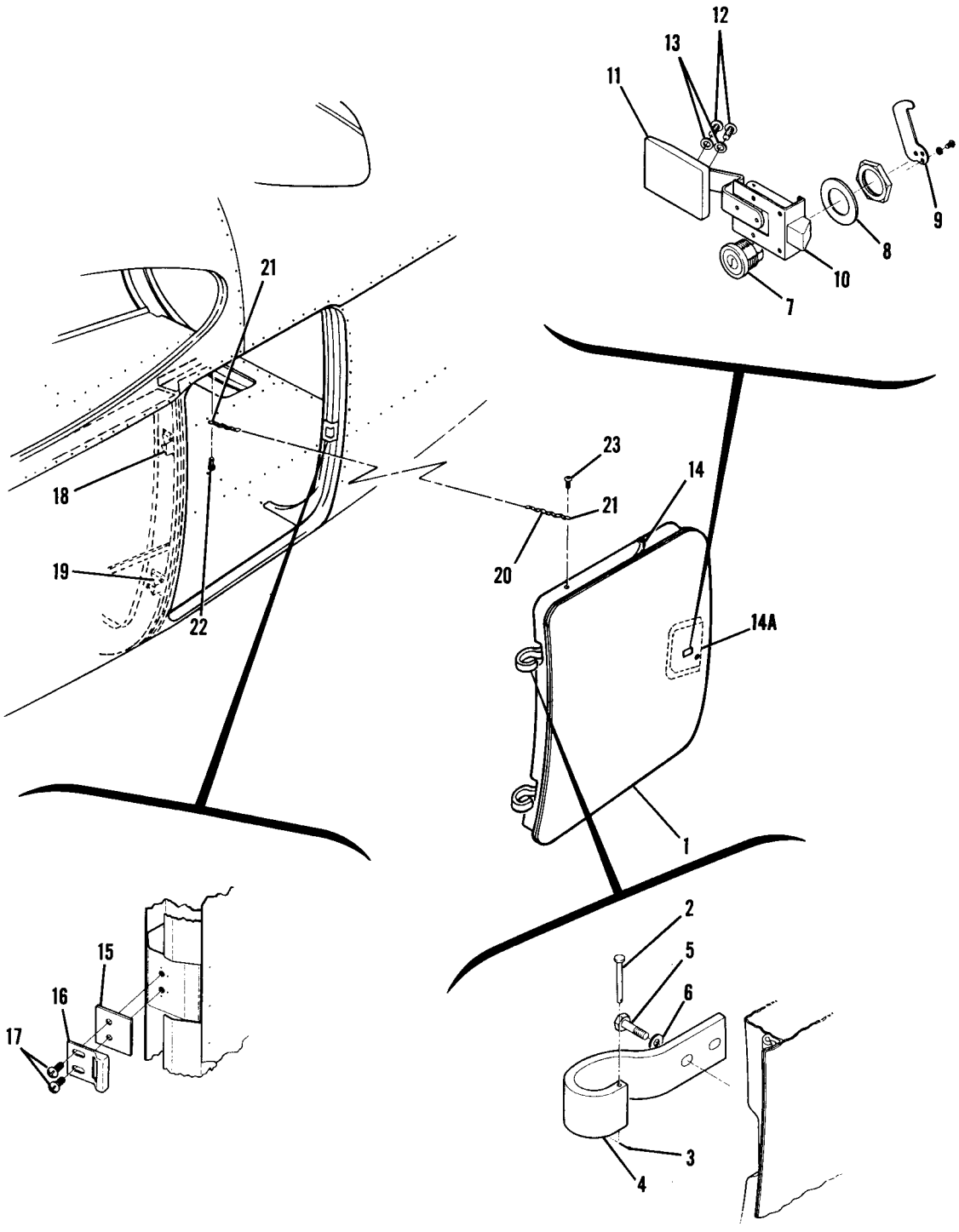


Figure 37. Baggage Door Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
37 -		BAGGAGE DOOR INSTALLATION-FUSELAGE	NP	
- 1	1717001-1	DOOR ASSEMBLY-BAGGAGE	1	C
	1717001-3	DOOR ASSEMBLY-BAGGAGE BONDED	1	D
		ATTACHING PARTS		
- 2	MS20392-1C45	PIN	2	
- 3	MS24665-132	COTTER PIN	2	
		---*---		
- 4	1717004-1	HINGE-BAGGAGE DOOR	2	
		ATTACHING PARTS		
- 5	AN3-6A	BOLT	2	
- 6	AN960D10	WASHER	2	
		---*---		
- 7	C253001-0101	LOCK ASSEMBLY-BAGGAGE DOOR	1	
- 8	AN960D1216	WASHER	1	
- 9	0711111-1	CAM-BAGGAGE DOOR LOCK	1	
-10	S1359-5	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-6-	1	
	S1359-6	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-7-	1	A
	S1359-7	LATCH ASSEMBLY-BAGGAGE DOOR WHEN EXHAUSTED USE S1359-8-	1	B
	S1359-8	LATCH ASSEMBLY-BAGGAGE DOOR	1	E
-11	0711705-1	HANDLE-BAGGAGE DOOR LATCH	1	
		ATTACHING PARTS		
-12	AN515-8-6	SCREW	2	
-13	AN936A8	WASHER	2	
	0711709-2	SHIM	AR	
		---*---		
-14	S1817-1	SEAL 73.50 IN LG BULK ITEM REF S1817-1-73.50 --	1	
	S1441-3	SEAL 3.00 IN LG BULK ITEM REF S1441-3-3.00 ----	4	
-14A	1717068-4 ¤	COVER ASSEMBLY-BAGGAGE DOOR LATCH	1	
		ATTACHING PARTS		
	S1021Z6-6	SCREW	9	
		---*---		
-15	0311319-2	SHIM-STRIKER PLATE	AR	
-16	0311319-1	PLATE-STRIKER	1	
		ATTACHING PARTS		
-17	AN515-8R6	SCREW	2	
		---*---		
-18	1712053-1	BRACKET-UPPER HINGE ATTACH	1	
-19	1712053-2	BRACKET-LOWER HINGE ATTACH	1	
-20	0500210-50	CHAIN ASSEMBLY	1	
		ATTACHING PARTS		
-21	0541178-1	LINK	2	
-22	AN515-8R8	SCREW	1	
-23	S1021Z8-5	SCREW	1	
		---*---		

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17701356
B---177 SERIAL 17701357 THRU 17701595
C---177 SERIAL 17700001 THRU 17701530
D---177 SERIAL 17701531 & ON
E---177 SERIAL 17701596 & ON

Upholstery

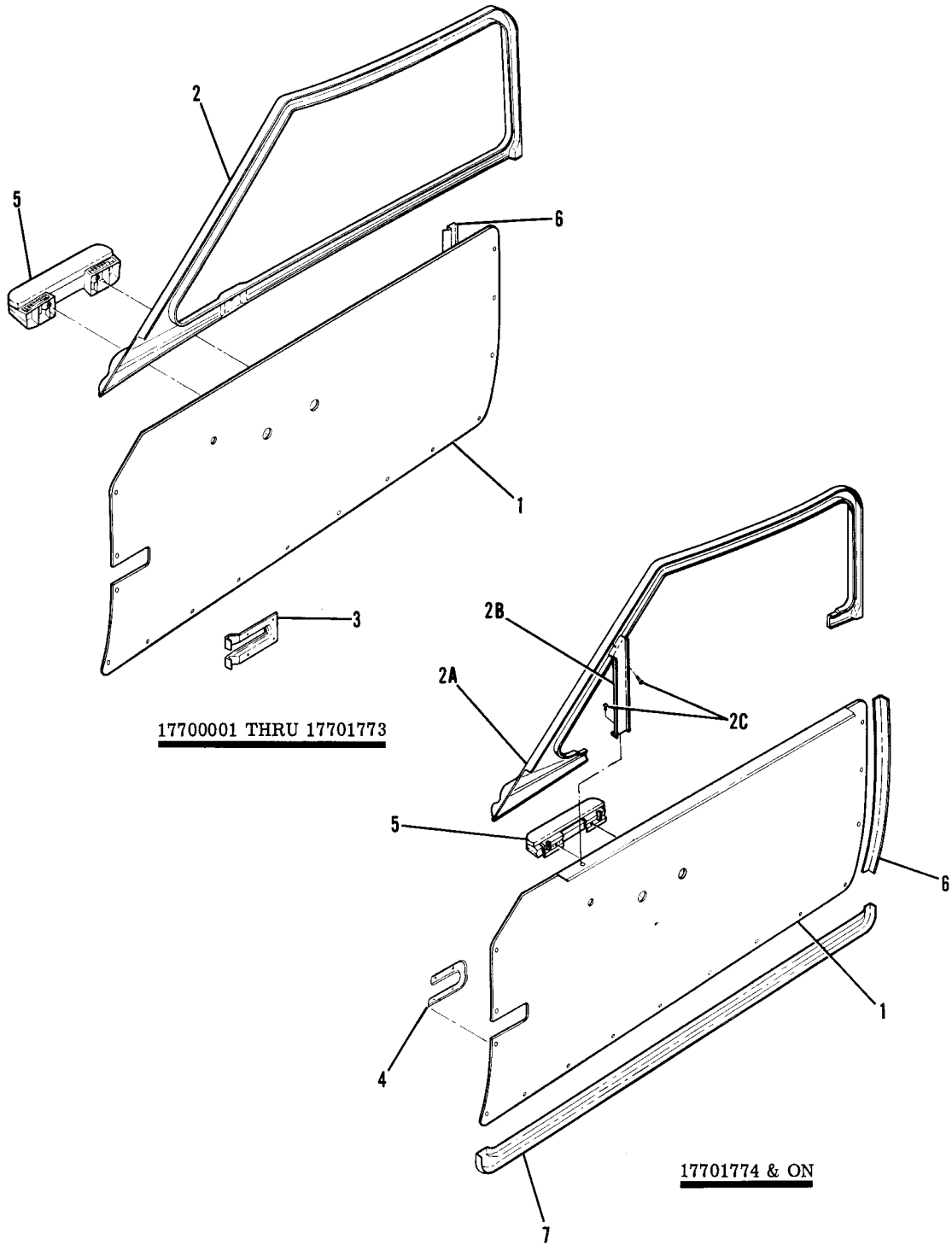


Figure 38. Cabin Door Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 -			CABIN DOOR UPHOLSTERY INSTALLATION	NP	
- 1	1715001-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	A
	1715001-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	A
	1715032-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	C
	1715032-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	C
	1715036-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	D
	1715036-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	D
	1715007-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	G
	1715007-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	G
	1715009-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	L
	1715009-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	L
	1715042-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	N
	1715042-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	N
	1715044-3	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	R
	1715044-4	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	R
	1715001-13	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	A
	1715001-14	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	A
	1715032-13	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	C
	1715032-12	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	C
	1715036-13	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	D
	1715036-12	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	D
	1715007-9	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	G
	1715007-10	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	G
	1715009-5	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	L
	1715009-6	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	L
	1715042-5	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	N
	1715042-6	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	N
	1715044-1	#	PANEL ASSEMBLY-DOOR TRIM LH 177	1	R
	1715044-2	#	PANEL ASSEMBLY-DOOR TRIM RH 177	1	R
	1715052-1	#	PANEL ASSEMBLY-DOOR TRIM LH 177 & CARDINAL	1	S
	1715052-2	#	PANEL ASSEMBLY-DOOR TRIM RH 177 & CARDINAL	1	S
	1715056-1	#	PANEL ASSEMBLY-DOOR TRIM LH CARDINAL	1	U
	1715056-2	#	PANEL ASSEMBLY-DOOR TRIM RH CARDINAL	1	U
	807		TRIM CLIP AUV	15	A
	S1881-1		TRIM CLIP	15	C
	S1933-1		TRIM CLIP	15	D
	S1933-1		TRIM CLIP	14	T
	S1933-1		TRIM CLIP	AR	V
- 2	1715019-15	¤	MOLDING ASSEMBLY-LH DOOR WINDOW	1	A
	1715019-14	¤	MOLDING ASSEMBLY-RH DOOR WINDOW	1	A
	1715019-17	¤	MOLDING ASSEMBLY-LH DOOR WINDOW	1	B
	1715019-18	¤	MOLDING ASSEMBLY-RH DOOR WINDOW	1	B
- 2A	1715043-1	¤	MOULDING ASSEMBLY-LH DOOR WINDOW	1	M
	1715043-2	¤	MOULDING ASSEMBLY-RH DOOR WINDOW	1	M
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	F
	S1066C1		WASHER	AR	F
	S1021A4-6		SCREW	AR	E
			---*---		
- 2B	1715050-1	¤	MOULDING-VENT WINDOW RETAINER LH	1	O
	1715050-2	¤	MOULDING-VENT WINDOW RETAINER RH	1	O
			ATTACHING PARTS		
- 2C	S1021Z4-6		SCREW	2	
			---*---		
- 3	1715014-1	¤	ESCUTCHEON-DOOR STOP	1	P
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 4	1715047-1	¤	ESCUTCHEON-DOOR STOP LH	1	O
	1715047-2	¤	ESCUTCHEON-DOOR STOP RH	1	O
			ATTACHING PARTS		
	S1024A4-6C		SCREW	4	
			---*---		
- 5	1414082-18		ARMREST ASSEMBLY	1	A
	1414082-20	#	ARMREST ASSEMBLY	1	J
	0514078-5	#	ARMREST ASSEMBLY	1	H
			ATTACHING PARTS		
	AN520-10R20		SCREW	2	K
	AN520-10R12		SCREW	2	H
			---*---		
	1414082-13		PAD ASSEMBLY-ARMREST	1	A
	1414082-21		PAD ASSEMBLY-ARMREST	1	J

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 - 6	1715033-1 ¤	TRIM-LH LWR DOOR	1	Q
	1715042-23 ¤	TRIM-LH LWR DOOR	1	M
	1715033-2 ¤	TRIM-RH LWR DOOR	1	Q
	1715042-24 ¤	TRIM-RH LWR DOOR	1	M
		ATTACHING PARTS		
	S1023A4-6C	SCREW	AR	W
	S1066C1	WASHER	AR	
	S1022A4-6	SCREW	AR	U
		---*---		
- 7	1715042-27 ¤	TRIM-DOOR	2	M
		ATTACHING PARTS		
		SCREW	8	
		WASHER	8	
		---*---		

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

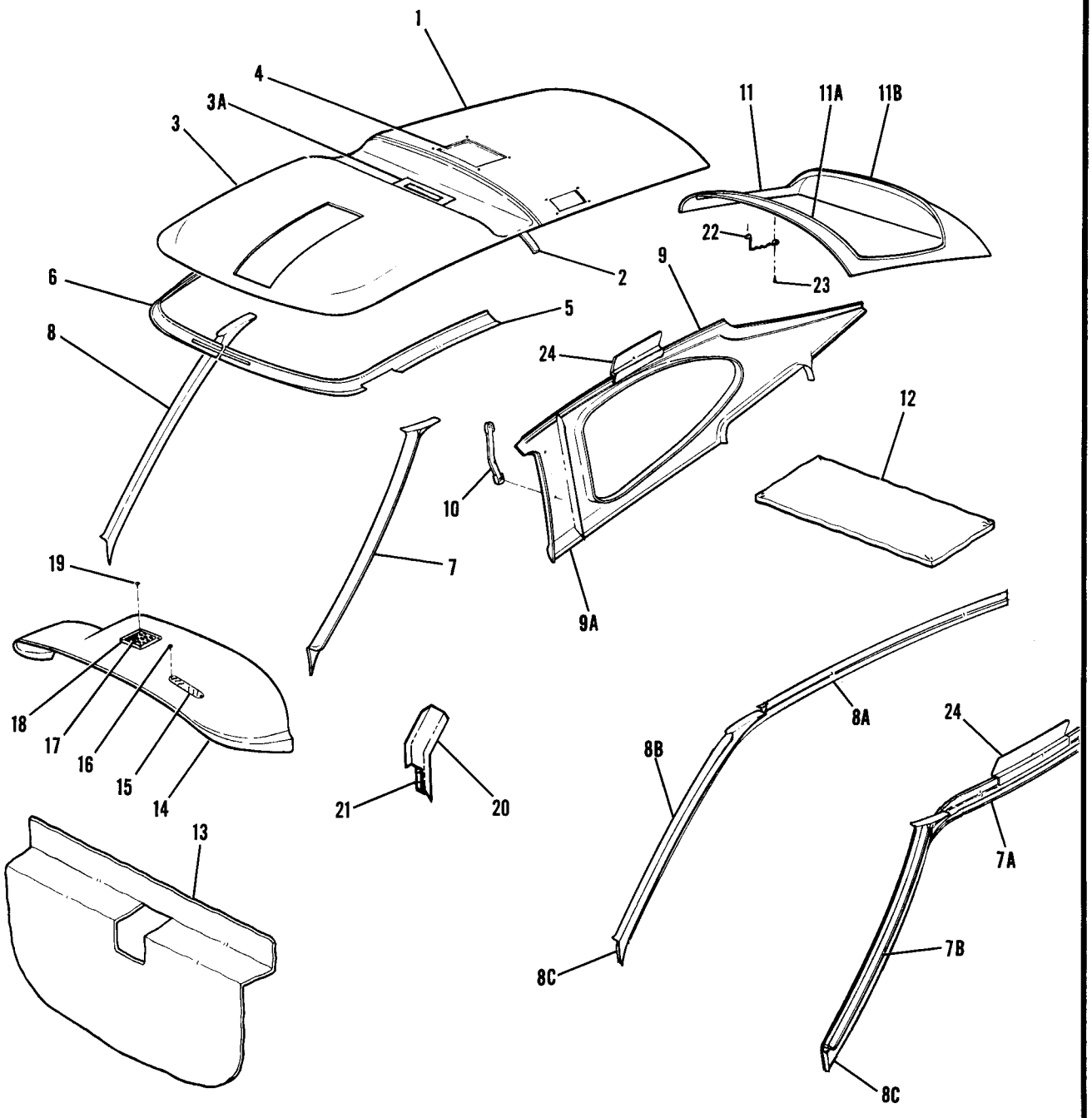
NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 THRU 17701773
C---177 SERIAL 17701165 THRU 17701370
D---177 SERIAL 17701371 THRU 17701530
E---177 SERIAL 17701531 & ON
F---177 SERIAL 17700001 THRU 17701530
G---177 SERIAL 17701531 THRU 17701633
H---177 SERIAL 17701634 & ON
J---177 SERIAL 17701165 THRU 17701633
K---177 SERIAL 17700001 THRU 17701633
L---177 SERIAL 17701634 THRU 17701773
M---177 SERIAL 17701774 & ON
N---177 SERIAL 17701774 THRU 17701973
O---177 SERIAL 17701974 & ON
P---177 SERIAL 17700001 THRU 17701973
Q---177 SERIAL 17700001 THRU 17701773
R---177 SERIAL 17701974 THRU 17702123
S---177 SERIAL 17702124 THRU 17702313
T---177 SERIAL 17701531 THRU 17702123
U---177 SERIAL 17702314 & ON
V---177 SERIAL 17702124 & ON
W---177 SERIAL 17700001 THRU 17702313

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 -			UPHOLSTERY INSTALLATION-CABIN TOP & FIREWALL	NP	¥
- 1	1715027-2	¤	HEADLINER-AFT MOLDED	1	H
	1715027-7	¤	HEADLINER-AFT MOLDED	1	C
- 2	1715027-3	¤	TRIM-LH	1	
	1715027-4	¤	TRIM-RH	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 3	1715027-1	¤	HEADLINER-FORWARD MOLDED	1	A
	1715027-5	¤	HEADLINER-FORWARD MOLDED	1	J
	1715027-6	¤	HEADLINER-FORWARD MOLDED	1	C
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 3A	1715055-1		SUPPORT-INERTIA REEL COVER	1	X
	1715054-1	¤	COVER-INERTIA REEL	1	X
			ATTACHING PARTS		
	S1021Z4-8		SCREW	2	
			---*---		
- 4	1715013-1	¤	ESCUTCHEON-HEADLINER ACCESS	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 5	1715019-7	¤	MOLDING-UPPER DOOR & WINDSHIELD LH	1	H
	1715040-7	¤	MOLDING-UPPER DOOR & WINDSHIELD LH	1	C
- 6	1715019-8	¤	MOLDING-UPPER DOOR & WINDSHIELD RH	1	H
	1715040-8	¤	MOLDING-UPPER DOOR & WINDSHIELD RH	1	C
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		

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Upholstery



17701531 THRU 17702313

177 SERIAL 17700001 THRU 17702313

Figure 39. Cabin Top & Firewall Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 - 7	1715019-9	□	MOLDING-LH DOORPOST	1	H
- 7A	1715040-5	□	MOLDING-LH DOORPOST	1	C
- 7B	1715040-9	□	MOLDING-LH DOORPOST	1	C
- 8	1715019-10	□	MOLDING-RH DOORPOST	1	H
- 8A	1715040-6	□	MOLDING-RH DOORPOST	1	C
- 8B	1715040-10	□	MOLDING-RH DOORPOST	1	C
			ATTACHING PARTS		
	S1020A4-6		SCREW	AR	
			---*---		
- 8C	1715040-11		CUSHION	2	C
- 9	1715019-3	□	MOLDING-WINDOW LH	1	H
	1715040-1	□	MOLDING-WINDOW LH	1	M
	1715040-19	□	MOLDING-WINDOW LH	1	T
	1715043-5	□	MOLDING-WINDOW LH	1	S
	1715019-16	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHTS	1	F
	1715019-21	□	MOULDING-WINDOW LH USE WITH COURTESY LIGHT	1	G
	1715040-3	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT	1	M
	1715040-23	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT	1	T
	1715043-13	□	MOLDING-WINDOW LH USE WITH COURTESY LIGHT	1	S
	1715019-4	□	MOLDING-WINDOW RH	1	H
	1715040-2	□	MOLDING-WINDOW RH	1	M
	1715040-20	□	MOLDING-WINDOW RH	1	T
	1715043-6	□	MOLDING-WINDOW RH	1	S
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 9A	1715040-15	□	MOLDING-FWD LH	1	M
	1715040-25	□	MOLDING-FWD LH	1	T
	1715043-3	□	MOLDING-FWD LH	1	S
	1715040-14	□	MOLDING-FWD RH	1	M
	1715040-26	□	MOLDING-FWD RH	1	T
	1715043-4	□	MOLDING-FWD RH	1	S
-10	S1362-6		HANDLE ASSEMBLY-ASSIST	2	A
	S1362-12		HANDLE ASSEMBLY-ASSIST	2	P
			ATTACHING PARTS		
	AN509-10R17		SCREW	2	
			---*---		
-11	1715019-6	□	MOLDING-REAR WINDOW	1	Q
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
-11A	1715041-1	▮ □	MOLDING-REAR WINDOW UPR	1	N
-11B	1715041-2	□	MOLDING-REAR WINDOW LWR	1	N
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
-12	1715010-7	#	COVER-BAGGAGE SHELF CARDINAL	1	W
	1715048-6	#	COVER-BAGGAGE SHELF CARDINAL	1	V
-13	1715010-8	#	COVER-FIREWALL	1	W
	1715048-7	#	COVER-FIREWALL	1	V
	1713301-1		RETAINER-FIREWALL COVER	2	B
			ATTACHING PARTS		
	S1021A8-6		SCREW	3	B
			---*---		
-14	1713081-1	□	COVER-DECK SKIN	1	
-15	0713253-1		DEFLECTOR PLATE-DEFROST OUTLET	1	
			ATTACHING PARTS		
-16	S1021Z4-6		SCREW	4	
	NAS446-1-3		NUT	4	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 -17	0500210-69		GRILL-VENT	1	A
	0500210-131		GRILL-VENT	1	B
	1713319-1		LOUVER	1	D
-18	0513348-1		RETAINER-GRILL	1	
			ATTACHING PARTS		
-19	S1021Z4-6		SCREW	8	E
	S1021Z4-8		SCREW	7	D
	NAS446-1-3		NUT	8	E
	NAS446-1-3		NUT	7	D
			---*---		
	S1430-3		HOOK-COAT	1	W
-20	1713136-1		FILLET-LH	1	K
	1713136-5	*	FILLET-LH	1	L
	1713136-2		FILLET-RH	1	K
	1713136-4	*	FILLET-RH	1	L
			ATTACHING PARTS		
	S1022A4-6	*	SCREW	2	L
	AN507-632R8	*	SCREW UPR OUTBD	1	L
	AN515-6R8	*	SCREW UPR INBD	1	L
	S1021A4-6	*	SCREW LWR OUTBD	1	L
			---*---		
-21	1713136-3		RETAINER	1	
			ATTACHING PARTS		
	S1022A4-6		SCREW	2	
			---*---		
-22	0515008-1		HANGER-COAT	1	V
			ATTACHING PARTS		
-23	AN525-10R12		SCREW	2	
			---*---		
-24	1715049-1		TRAY-SHOULDER HARNESS FRONT	AR	V
	0515010-6		TRAY-SHOULDER HARNESS REAR	AR	V
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

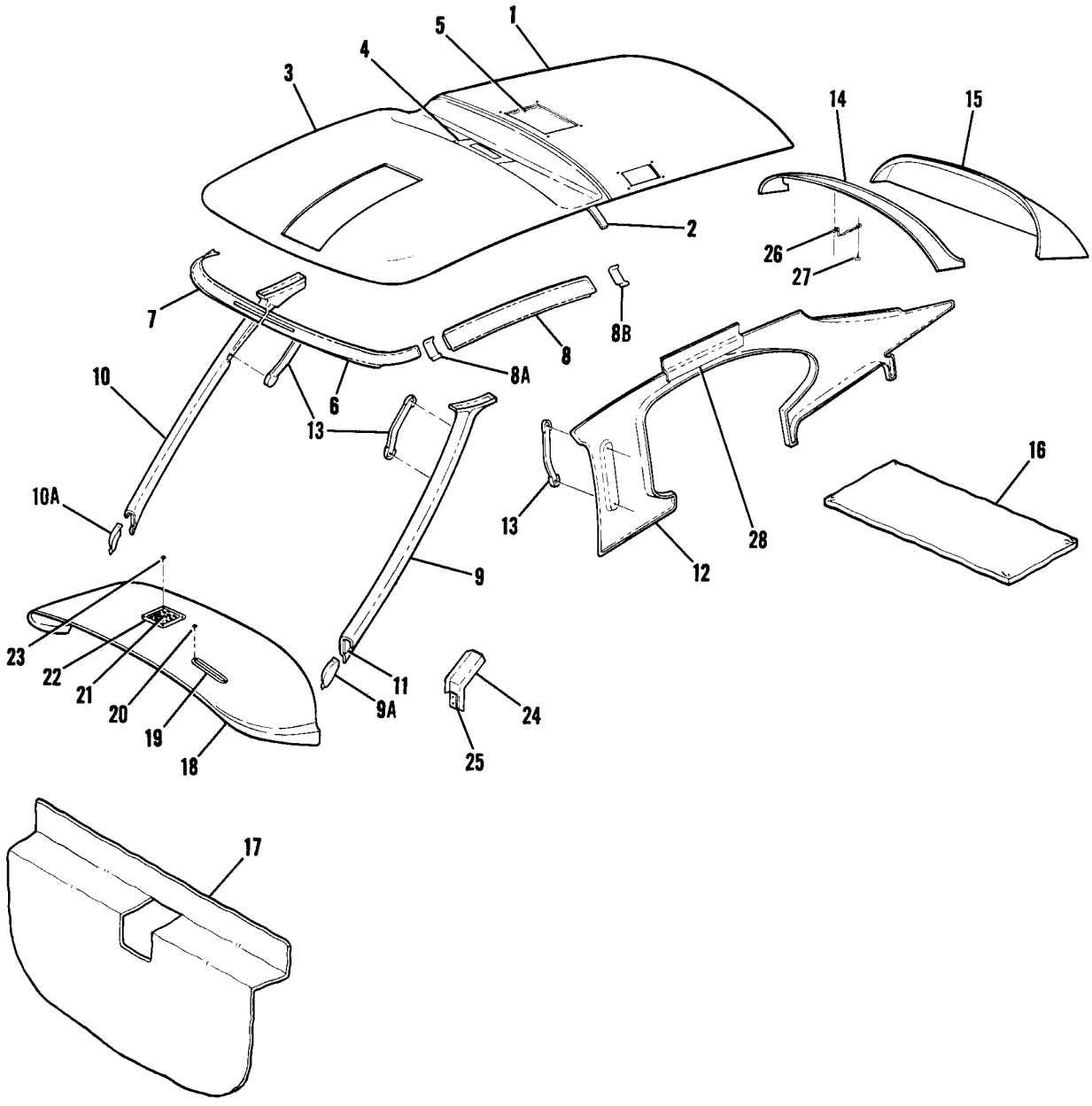
NOTE. *REFER TO NOTE * ON FIG 15.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 THRU 17702313
C---177 SERIAL 17701531 THRU 17702313
D---177 SERIAL 17701352, 17701353, 17701355 THRU 17702313
E---177 SERIAL 17700001 THRU 17701351, 17701354
F---177 SERIAL 17700001 THRU 17701370
G---177 SERIAL 17701371 THRU 17701530
H---177 SERIAL 17700001 THRU 17701530
J---177 SERIAL 17701165 THRU 17701530
K---177 SERIAL 17700001 THRU 17701784
L---177 SERIAL 17701785 THRU 17702313
M---177 SERIAL 17701531 THRU 17701633
N---177 SERIAL 17701634 THRU 17702313
P---177 SERIAL 17701165 THRU 17701633
Q---177 SERIAL 17700001 THRU 17701633
R---DELETED
S---177 SERIAL 17701774 THRU 17702313
T---177 SERIAL 17701634 THRU 17701773
U---DELETED
V---177 SERIAL 17701974 THRU 17702313
W---177 SERIAL 17700001 THRU 17701973
X---177 SERIAL 17702124 THRU 17702313
Y---177 SERIAL 17700001 THRU 17702313

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39A-			UPHOLSTERY INSTALLATION-CABIN TOP & FIREWALL	NP	A
- 1	1715027-7	□	HEADLINER-AFT MOULDED	1	
- 2	1715027-3	□	TRIM-LH	1	
	1715027-4	□	TRIM-RH	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 3	1715027-6	□	HEADLINER-FORWARD MOULDED	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 4	1715055-1		SUPPORT-INERTIA REEL COVER	1	
	1715054-1	□	COVER-INERTIA REEL	1	
			ATTACHING PARTS		
	S1021Z4-8		SCREW	2	
			---*---		
- 5	1715013-1	□	ESCUTCHEON-HEADLINER ACCESS	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 6	1715058-5	□	MOULDING-WINDSHIELD LH	1	
- 7	1715058-6	□	MOULDING-WINDSHIELD RH	1	
- 8	1715058-1	□	MOULDING-UPPER DOOR LH	1	
	1715058-2	□	MOULDING-UPPER DOOR RH	1	
- 8A	1715058-15	□	SPLICE-UPPER DOOR FWD	2	
- 8B	1715058-16	□	SPLICE-UPPER DOOR AFT	2	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 9	1715058-3	□	MOULDING-LH DOORPOST	1	
- 9A	1715058-17	□	CAP-DOORPOST LH	1	
-10	1715058-4	□	MOULDING-RH DOORPOST	1	
-10A	1715058-18	□	CAP-DOORPOST RH	1	
			ATTACHING PARTS		
	S1020A4-6		SCREW	AR	
			---*---		
-11	1715058-8		CUSHION	2	
-12	1715058-9	□	MOULDING-WINDOW LH	1	
	1715058-13	□	MOULDING-WINDOW LH USE WITH COURTESY LIGHT	1	
	1715058-10	□	MOULDING-WINDOW RH	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		

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Upholstery (Cont)



177 SERIAL 17702314 & ON

Figure 39A. Cabin Top & Firewall Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39A-13	S1362-6		HANDLE ASSEMBLY-ASSIST	1	
			ATTACHING PARTS		
	AN507-1032R10		SCREW	AR	
			---*---		
-14	1715041-1	¤	MOULDING-REAR WINDOW UPR	1	
-15	1715041-2	¤	MOULDING-REAR WINDOW LWR	1	
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
-16	1715048-6	#	COVER-BAGGAGE SHELF CARDINAL	1	
-17	1715048-7	#	COVER-FIREWALL	1	
	1713301-1		RETAINER-FIREWALL COVER	2	
			ATTACHING PARTS		
	S1021A8-6		SCREW	3	
			---*---		
-18	1715062-1	¤	COVER-DECK SKIN	1	
-19	0713253-1		DEFLECTOR PLATE-DEFROST OUTLET	1	
			ATTACHING PARTS		
-20	S1021Z4-6		SCREW	4	
	NAS446-1-3		NUT	4	
			---*---		
-21	0500210-131		GRILL-VENT	1	
	1713319-1		LOUVER	1	
-22	0513348-1		RETAINER-GRILL	1	
			ATTACHING PARTS		
-23	S1021Z4-8		SCREW	8	
	NAS446-1-3		NUT	8	
			---*---		
-24	1713136-5		FILLET-LH	1	
	1713136-4		FILLET-RH	1	
			ATTACHING PARTS		
	S1022A4-6		SCREW	2	
	AN507-632R8		SCREW UPR OUTBD	1	
	AN515-6R8		SCREW UPR INBD	1	
	S1021A4-6		SCREW LWR OUTBD	1	
			---*---		
-25	1713136-3		RETAINER	1	
			ATTACHING PARTS		
	S1022A4-6		SCREW	2	
			---*---		
-26	0515008-1		HANGER-COAT	1	
			ATTACHING PARTS		
-27	AN525-10R12		SCREW	2	
			---*---		
-28	1715049-1		TRAY-SHOULDER HARNESS FRONT	AR	
	0515010-6		TRAY-SHOULDER HARNESS REAR	AR	
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

A---177 SERIAL 17702314 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -			UPHOLSTERY INSTALLATION-CABIN SIDE & FLOORBOARD	NP	
- 1	1715001-5	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	C
	1715032-5	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	F
	1715036-5	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	J
	1715007-5	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	O
	1715009-3	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	S
	1715042-3	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	X
	1715044-9	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	AC
	1715001-17	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	C
	1715032-17	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	F
	1715036-17	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	J
	1715007-13	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	O
	1715009-7	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	S
	1715042-7	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	X
	1715044-5	#	TRIM PANEL ASSEMBLY-LH CENTER 177	1	AC
	1715052-17	#	TRIM PANEL ASSEMBLY-LH CENTER 177 & CARDINAL	1	AE
	1715056-9	#	TRIM PANEL ASSEMBLY-LH CENTER CARDINAL	1	AD
	807		TRIM CLIP AUV	2	C
	S1881-1		TRIM CLIP	2	F
	S1933-1		TRIM CLIP	2	G
- 2			DELETED-NEVER USED		
- 3	1715001-6	#	TRIM PANEL ASSEMBLY-RH CARDINAL	1	C
	1715032-6	#	TRIM PANEL ASSEMBLY-RH CARDINAL	1	F
	1715036-6	#	TRIM PANEL ASSEMBLY-RH CARDINAL	1	J
	1715007-6	#	TRIM PANEL ASSEMBLY-RH CENTER CARDINAL	1	O
	1715009-4	#	TRIM PANEL ASSEMBLY-RH CENTER CARDINAL	1	S
	1715042-4	#	TRIM PANEL ASSEMBLY-RH CENTER CARDINAL	1	X
	807		TRIM CLIP AUV	4	C
	S1881-1		TRIM CLIP	4	F
	S1933-1		TRIM CLIP	4	G
- 4	1715001-12	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	C
	1715032-16	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	F
	1715036-16	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	J
	1715007-14	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	O
	1715009-8	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	S
	1715042-8	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	X
	1715044-6	#	TRIM PANEL ASSEMBLY-RH FWD 177	1	AC
	1715044-10	#	TRIM PANEL ASSEMBLY-RH FWD CARDINAL	1	AC
	1715052-18	#	TRIM PANEL ASSEMBLY-RH FWD 177 & CARDINAL	1	AE
	1715056-10	#	TRIM PANEL ASSEMBLY-RH FWD CARDINAL	1	AD
	807		TRIM CLIP AUV	4	C
	S1881-1		TRIM CLIP	4	F
	S1933-1		TRIM CLIP	4	G
- 5	1715012-4	◻	TRIM PANEL-RH AFT 177	1	
	1715012-4	◻	TRIM PANEL-RH AFT CARDINAL	1	Y
- 6	1414082-18		ARMREST ASSEMBLY CARDINAL	1	C
	1414082-20		ARM REST ASSEMBLY CARDINAL	2	Q
	0514079-1		ARM REST ASSEMBLY-LH	1	P
	0514079-2		ARMREST ASSEMBLY-RH	1	P
			ATTACHING PARTS		
	AN520-10R20		SCREW	2	R
	AN520-10R12		SCREW	2	P
			---*---		
	1414082-13		PAD ASSEMBLY-ARMREST	1	C
	1414082-21		PAD ASSEMBLY-ARM REST	1	Q
	S1957-2		ASH TRAY	1	P
- 6A	S1957-2		ASH TRAY	1	P
- 7	1715019-11	◻	MOLDING-BAGGAGE DOOR	1	V
	1715019-24	◻	MOLDING-BAGGAGE DOOR 177 & CARDINAL	1	T
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
- 8	1715001-9	#	TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL	1	C
	1715032-9	#	TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL	1	F
	1715036-9	#	TRIM PANEL ASSEMBLY-BAGGAGE DOOR CARDINAL	1	U
- 9	1715019-5	◻	MOULDING-BAGGAGE DOOR CARDINAL	1	V
			ATTACHING PARTS		
	S1023A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		

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Upholstery (Cont)

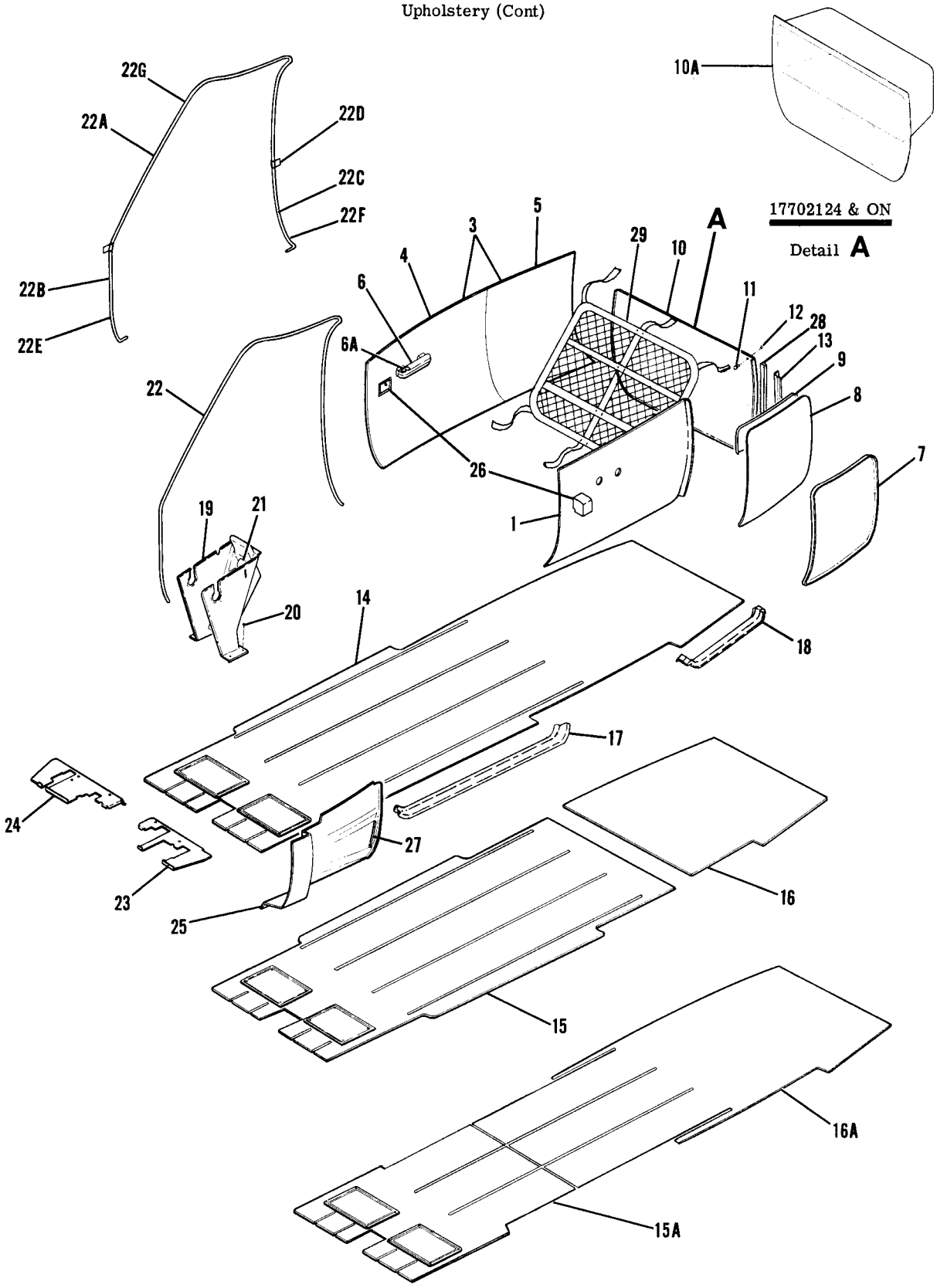


Figure 40. Cabin Side & Floorboard Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -10	1715017-1	□	TRIM PANEL ASSEMBLY-AFT WALL	1	A
	1715017-5	□	TRIM PANEL ASSEMBLY-AFT WALL	1	E
	1715017-6	□	TRIM PANEL ASSEMBLY-AFT WALL	1	M
	1715007-18	□	TRIM PANEL ASSEMBLY-AFT WALL	1	K
-10A	1715053-1	□	TRIM PANEL ASSEMBLY-AFT WALL	1	AB
-11	S1115-16		STUD	8	A
	S1115-16		STUD	10	N
	S1115-36		FASTENER	10	K
-12	S1115-9		RING	8	A
	S1115-9		RING	10	B
-13	1715017-3	□	BULKHEAD COVER	1	
			ATTACHING PARTS		
	S1021A4-6C		SCREW	AR	
	S1066C1		WASHER	AR	
			---*---		
-14	1715010-3	#	CARPET ASSEMBLY CARDINAL	1	W
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-15	1715010-5	#	CARPET ASSEMBLY-FORWARD 177	1	W
-15A	1715048-1	#	CARPET ASSEMBLY-FWD 177 & CARDINAL	1	Y
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-16	1715010-6	#	CARPET-AFT 177	1	W
-16A	1715048-2	#	CARPET ASSEMBLY-AFT 177 & CARDINAL	1	Y
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-17	1715034-1	□	MOULDING-LH	1	
	1715034-2	□	MOULDING-RH	1	
			ATTACHING PARTS		
	S1021Z6-12		SCREW	12	
			---*---		
-18	1715035-1	□	MOULDING	1	
			ATTACHING PARTS		
	S1021Z6-12		SCREW	6	
			---*---		
-19	1713065-3	□	PEDESTAL ASSEMBLY	1	C
	1713065-7	□	PEDESTAL ASSEMBLY	1	F
	1713325-2	□	PEDESTAL ASSEMBLY	1	AA
	1713325-6	□	PEDESTAL ASSEMBLY	1	AB
	1713065-200		PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT	1	C
	1713065-201	□	PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT	1	F
	1713325-200	□	PEDESTAL ASSEMBLY USE WITH COURTESY LIGHT	1	AA
	1713325-201	□	PEDESTAL ASSEMBLY USED WITH COURTESY LIGHT	1	AB
			ATTACHING PARTS		
-20	S1021Z6-8		SCREW	5	
			---*---		
-21	0811419-4		ASH TRAY	1	
			ATTACHING PARTS		
	S1021A6-6		SCREW	2	
	NAS395-1-3		NUT	2	
			---*---		
-22	1715000-11	#	WINDLACE-RH	1	H
	1715000-10	#	WINDLACE-LH	1	H
-22A	1715000-15	#	WINDLACE-UPPER	2	J
-22B	1715000-16	#	WINDLACE-LOWER FORWARD	2	J
-22C	1715000-17	#	WINDLACE-LOWER AFT	2	J
-22D	1200675-20	□	SPLICE-WINDLACE	4	J
	1715048-5	#	SPLICE-WINDLACE	2	AF
	0715049-1	□	SPLICE-WINDLACE	4	AD
-22E	1715010-10	#	WINDLACE-LOWER FORWARD	2	Z
	1715048-3	#	WINDLACE-LOWER FWD	2	Y
-22F	1715010-11	#	WINDLACE-LOWER AFT	2	Z
	1715048-4	#	WINDLACE-LOWER AFT	2	Y
-22G	1715058-7	#	PINCH WELT	2	AD
-23	1767059-1		SHIELD-LEFT RUDDER BAR	1	
-24	1767062-1		SHIELD-RIGHT RUDDER BAR	1	
	1767060-1		SHIELD-RIGHT RUDDER BAR USED WITH DUAL CONTROLS	1	

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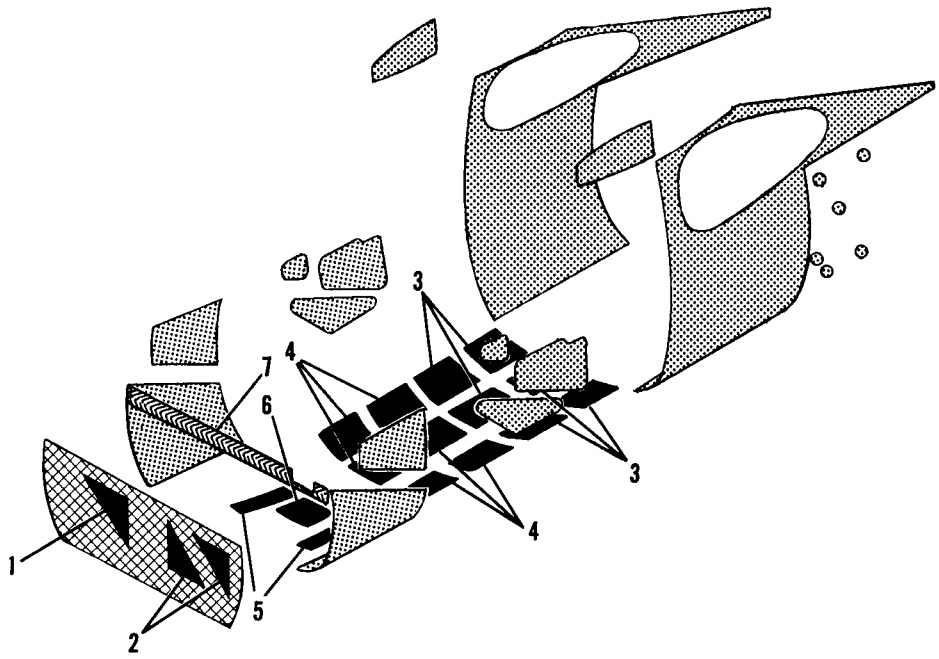
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -25	1715018-3 ¤	TRIM PANEL ASSEMBLY-FWD LH	1	C
	1715018-2 ¤	TRIM PANEL-FWD RH	1	C
	1715018-6 ¤	TRIM PANEL ASSEMBLY-FWD LH	1	D
	1715018-5 ¤	TRIM PANEL-FWD RH	1	D
		ATTACHING PARTS		
	S1023A4-6C	SCREW	AR	
	S1066C1	WASHER	AR	
		---*---		
-26	0411030-4	ASH RECEIVER ASSEMBLY 177 ONLY	2	H
		ATTACHING PARTS		
	S1021Z6-8	SCREW	2	
		---*---		
-27	1715029-1	RETAINER-CABIN AIR VENT LH	1	
	1715029-2	RETAINER-CABIN AIR VENT RH	1	
		ATTACHING PARTS		
	S1021A4-4	SCREW	AR	
		---*---		
-28	S1047-2	SEALER 104.0 IN LG BULK ITEM REF S1047-2-104.0 ---	1	
-29	2015009-3	RETAINING NET-BAGGAGE	1	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700001 THRU 17700324
B---177 SERIAL 17700325 THRU 17702123
C---177 SERIAL 17700001 THRU 17701164
D---177 SERIAL 17701165 & ON
E---177 SERIAL 17700325 THRU 17701164
F---177 SERIAL 17701165 THRU 17701370
G---177 SERIAL 17701371 & ON
H---177 SERIAL 17700001 THRU 17701370
J---177 SERIAL 17701371 THRU 17701530
K---177 SERIAL 17701531 THRU 17702123
M---177 SERIAL 17701165 THRU 17701530
N---177 SERIAL 17700325 THRU 17701530
O---177 SERIAL 17701531 THRU 17701633
P---177 SERIAL 17701634 & ON
Q---177 SERIAL 17701165 THRU 17701633
R---177 SERIAL 17700001 THRU 17701633
S---177 SERIAL 17701634 THRU 17701773
T---177 SERIAL 17701774 & ON
U---177 SERIAL 17701371 THRU 17701773
V---177 SERIAL 17700001 THRU 17701773
W---177 SERIAL 17700001 THRU 17701973
X---177 SERIAL 17701774 THRU 17701973
Y---177 SERIAL 17701974 & ON
Z---177 SERIAL 17701531 THRU 17701973
AA---177 SERIAL 17701371 THRU 17702123
AB---177 SERIAL 17702124 & ON
AC---177 SERIAL 17701974 THRU 17702123
AD---177 SERIAL 17702314 & ON
AE---177 SERIAL 17702124 THRU 17702313
AF---177 SERIAL 17701974 THRU 17702313

Soundproofing



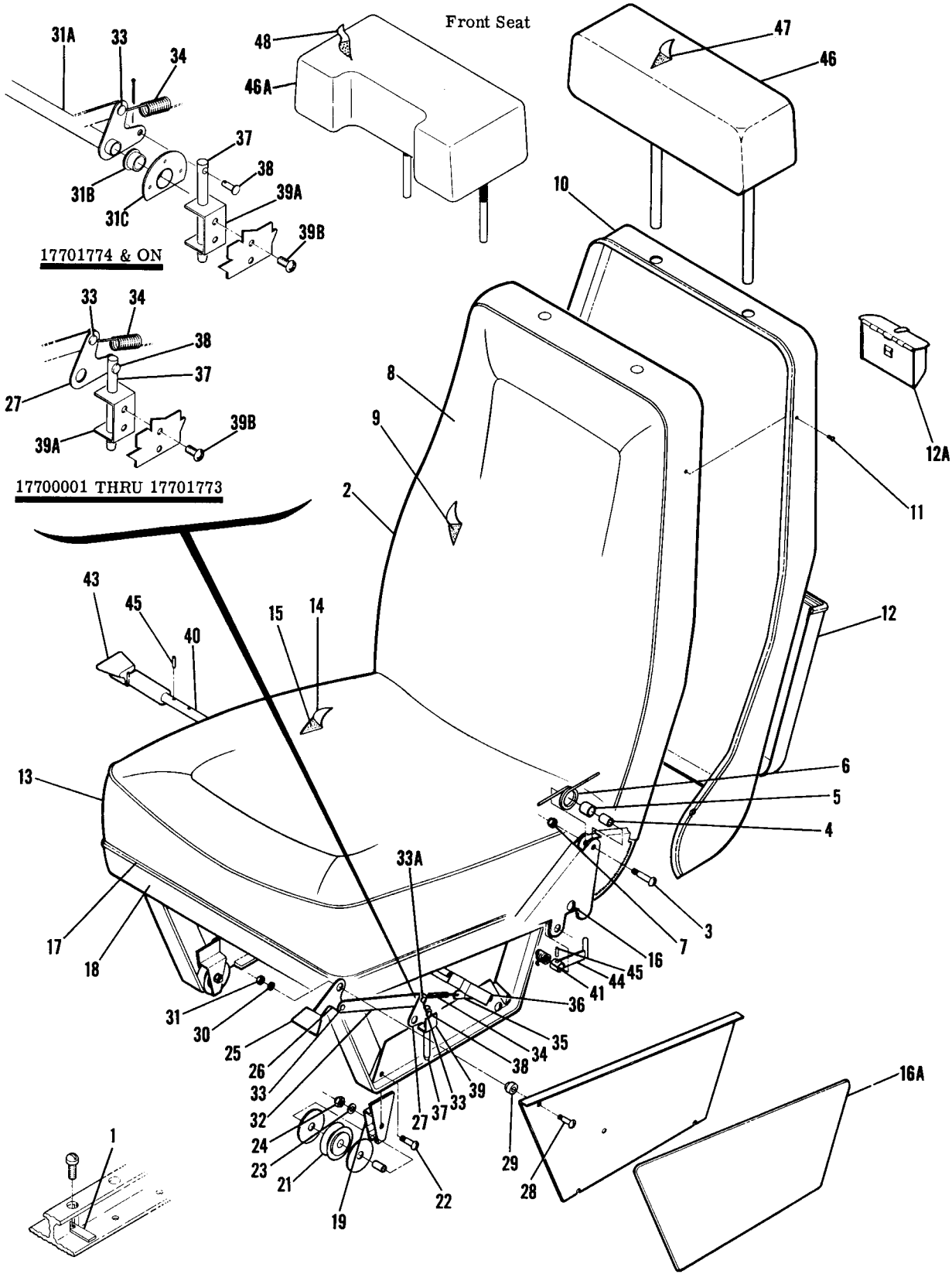
CES 1109 1A SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 1G SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 C4 SOUNDPROOFING-POLYMERIC SHEET (SEE PARTS LISTING)

Figure 40A. Cabin Soundproofing Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40A-			SOUNDPROOFING INSTALLATION-FUSELAGE ----------	NP	
	CES1109-1A	*	SOUNDPROOFING-FIBERGLASS MAT 1 IN THICK BULK ITEM ---	AR	
	CES1109-1G	*	SOUNDPROOFING-FIBERGLASS MAT 1 IN THICK BULK ITEM ---	AR	
	CES1109-C4	*	SOUNDPROOFING-POLYMERIC SHEET BULK ITEM ----------	AR	
			NOTE. *GIVE DIMENSIONS WHEN ORDERING		

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -			FRONT SEATS INSTALLATION	NP	S
	1715004-2	#	SEAT ASSEMBLY-FRONT	2	A
	1715004-1	#	SEAT ASSEMBLY-FRONT CARDINAL ONLY	2	A
	1715006-1	#	SEAT ASSEMBLY-FRONT	2	E
	1715006-8	#	SEAT ASSEMBLY-FRONT	2	F
	1714063-1	#	SEAT ASSEMBLY-FRONT	2	J
	1714063-11	#	SEAT ASSEMBLY-FRONT	2	Q
	1714092-1	#	SEAT ASSEMBLY-FRONT	2	P
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	1	
	AN500A8-7		SCREW	1	
			---*---		
- 2	1715004-203	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	A
	1715004-202	#	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	A
	1715006-200	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	E
	1715006-204	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	F
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	G
			ATTACHING PARTS		
- 3	AN24-18A		BOLT	2	
- 4	1714001-20		BUSHING	2	
- 5	1714001-22		BUSHING	2	
- 6	1714002-2		SPRING	2	
- 7	22K2-048		NUT EN	2	A
	S1914-11		NUT	2	B
			---*---		
- 8	1715002-6	#	COVER-SEAT BACK	1	A
	1715002-5	#	COVER-SEAT BACK CARDINAL ONLY	1	A
	1715006-2	#	COVER-SEAT BACK	1	E
	1715006-16	#	COVER-SEAT BACK	1	F
	1714063-3	#	COVER-SEAT BACK	1	J
	1714063-13	#	COVER-SEAT BACK	1	Q
	1714092-2	#	COVER-SEAT BACK	1	P
- 9	1715002-10		CUSHION-SEAT BACK	1	A
	1715006-4		CUSHION-SEAT BACK	1	E
	1715006-13		CUSHION-SEAT BACK	1	F
	0500210-155		CUSHION-SEAT BACK	1	R
	1714092-5		CUSHION-SEAT BACK	1	P
-10	1715023-1	¤	TRIM ASSEMBLY-SEAT BACK CARDINAL ONLY	1	A
	0514055-1	¤	TRIM ASSEMBLY-SEAT BACK	1	E
	0514055-11	¤	TRIM ASSEMBLY-SEAT BACK	1	F
	0514076-3	¤	TRIM ASSEMBLY-SEAT BACK	1	G
			ATTACHING PARTS		
-11	S1021A4-6		SCREW	AR	
			---*---		
-12	1715023-3	¤	POCKET ASSEMBLY-MAGAZINE	1	A
	0514055-3	¤	POCKET ASSEMBLY-MAGAZINE	1	H
	1214062-5	#	POCKET ASSEMBLY	1	G
-12A	1A1002X-1		ASH RECEIVER GDR CARDINAL ONLY	1	A
	S1957-2		ASH RECEIVER	1	B
-13	1715004-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	A
	1715004-200	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	A
	1715006-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	E
	1715006-203	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	F
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	NP	G
-14	1715002-4	#	COVER-SEAT BOTTOM	1	A
	1715002-3	#	COVER-SEAT BOTTOM CARDINAL ONLY	1	A
	1715006-3	#	COVER-SEAT BOTTOM	1	E
	1715006-12	#	COVER-SEAT BOTTOM	1	F
	1714063-2	#	COVER-SEAT BOTTOM	1	J
	1714063-12	#	COVER-SEAT BOTTOM	1	Q
	1714092-3	#	COVER-SEAT BOTTOM	1	P
-15	1715002-9		CUSHION-SEAT BOTTOM	1	A
	1715006-5		CUSHION-SEAT BOTTOM	1	E
	1715006-9		CUSHION-SEAT BOTTOM	1	F
-16	AN525-10-18		SCREW	2	
	MS21044N3		NUT	2	
-16A	1714027-3		COVER-SEAT SUPPORT LH SIDE CARDINAL ONLY	1	A
	1714027-4		COVER-SEAT SUPPORT RH SIDE CARDINAL ONLY	1	A
	1714027-3	¤	COVER-SEAT SUPPORT LH SIDE	1	H
	1714027-5	¤	COVER-SEAT SUPPORT LH SIDE	1	G
	1714027-4	¤	COVER-SEAT SUPPORT RH SIDE	1	H
	1714027-6	¤	COVER-SEAT SUPPORT RH SIDE	1	G
-17	1715028-3		TRIM-SEAT BOTTOM CARDINAL ONLY	1	A

CONTINUED ON NEXT PAGE



177 SERIAL 17700001 THRU 17702123

Figure 41. Front Seats Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -18	1715028-1 □	MOULDING-SEAT BOTTOM CARDINAL ONLY	1	A
	0514058-1 □	RETAINER-SEAT BOTTOM	1	B
		ATTACHING PARTS		
	S1021A4-6	SCREW	AR	
		---*---		
-19	1714000-33	HOUSING-ASSEMBLY-ROLLER	4	
-20		DELETED-NEVER USED		
-21	1714000K200	ROLLER KIT-SEAT	4	
		ATTACHING PARTS		
-22	AN23-20A	BOLT	1	
-23	AN960-10L	WASHER	1	
-24	22K2-02	NUT EN	1	A
	S1914-8	NUT	1	B
		---*---		
-25	1714005-1	KNOB-FORE & AFT SEAT ADJUSTMENT	1	
		ATTACHING PARTS		
	NAS561P3-6	PIN	1	
		---*---		
-26	1714007-1	BELLCRANK-SEAT ADJUSTMENT	1	
-27	1714006-1	BELLCRANK-SEAT ADJUSTMENT	1	K
		ATTACHING PARTS		
-28	AN23-12A	BOLT	1	
-29	1714012-1	BUSHING	1	
-30	S1450-3-10-032	WASHER	1	
-31	MS21044N3	NUT	1	
		---*---		
-31A	1714086-1	TORQUE TUBE ASSY	1	M
		ATTACHING PARTS		
-31B	1714080-18	BEARING	2	M
		---*---		
-31C	0750113-2	HOUSING	2	M
-32	1714017-1	LINK-SEAT ADJUSTMENT	1	A
	1714068-1	LINK-SEAT ADJUSTMENT	1	B
		ATTACHING PARTS		
-33	MS20392-1C7	PIN	2	A
	MS20392-1C7	PIN	1	B
	AN960-4L	WASHER	2	
	MS24665-132	PIN-COTTER	1	
-33A	MS20392-1C13	PIN	1	B
		---*---		
-34	1414116-1	SPRING-SEAT ADJUSTMENT	1	
-35	1714017-2	BRACKET-SEAT ADJUSTMENT	1	
-36	1714000-27	FOOTREST	1	
-37	1714009-1	PIN-SEAT STOP	1	K
	1714009-1	PIN-SEAT STOP	1	M
		ATTACHING PARTS		
-38	MS20392-1C13	PIN	1	
	AN960-4L	WASHER	1	
	MS24665-132	PIN-COTTER	1	
		---*---		
-39	1714000-25	GUIDE-PIN	1	C
-39A	1714061-1	GUIDE-PIN	1	L
	1714061-1	GUIDE-PIN	2	M
		ATTACHING PARTS		
-39B	AN515-8R6	SCREW	2	D
	MS21044N08	NUT	2	D
		---*---		
-40	1714000-11	TUBE ASSEMBLY-SEAT BACK ADJUSTMENT TORQUE	1	
-41	1414107-1	SPRING-TORQUE TUBE LH SIDE	1	
-42		DELETED-NEVER USED		
-43	1714005-1	KNOB-SEAT BACK ADJUSTMENT	1	
		ATTACHING PARTS		
	NAS561P3-6	PIN	1	
		---*---		
-44	1714001-19	PAWL-SEAT BACK ADJUSTMENT	2	A
	1714001-36	PAWL-SEAT BACK ADJUSTMENT	2	B
		ATTACHING PARTS		
-45	NAS561P3-8	PIN	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -46	1714040-1	#	HEADREST ASSEMBLY 177 ----------	2	A
	1714040-5	#	HEADREST ASSEMBLY CARDINAL ONLY ----------	2	A
-46A	0514048-1	#	HEADREST ASSEMBLY ----------	2	N
	1215073-11	#	HEADREST ASSEMBLY ----------	2	P
-47	1714040-2	#	COVER ASSEMBLY-HEADREST ----------	1	A
	1714040-6	#	COVER ASSEMBLY-HEADREST ----------	1	A
-48	0514048-9	#	COVER ASSEMBLY-HEADREST ----------	1	N
	1215073-18	#	COVER ASSEMBLY-HEADREST ----------	1	P
	SEE FIG 46A		SEAT BELTS INSTALLATION ----------	NP	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

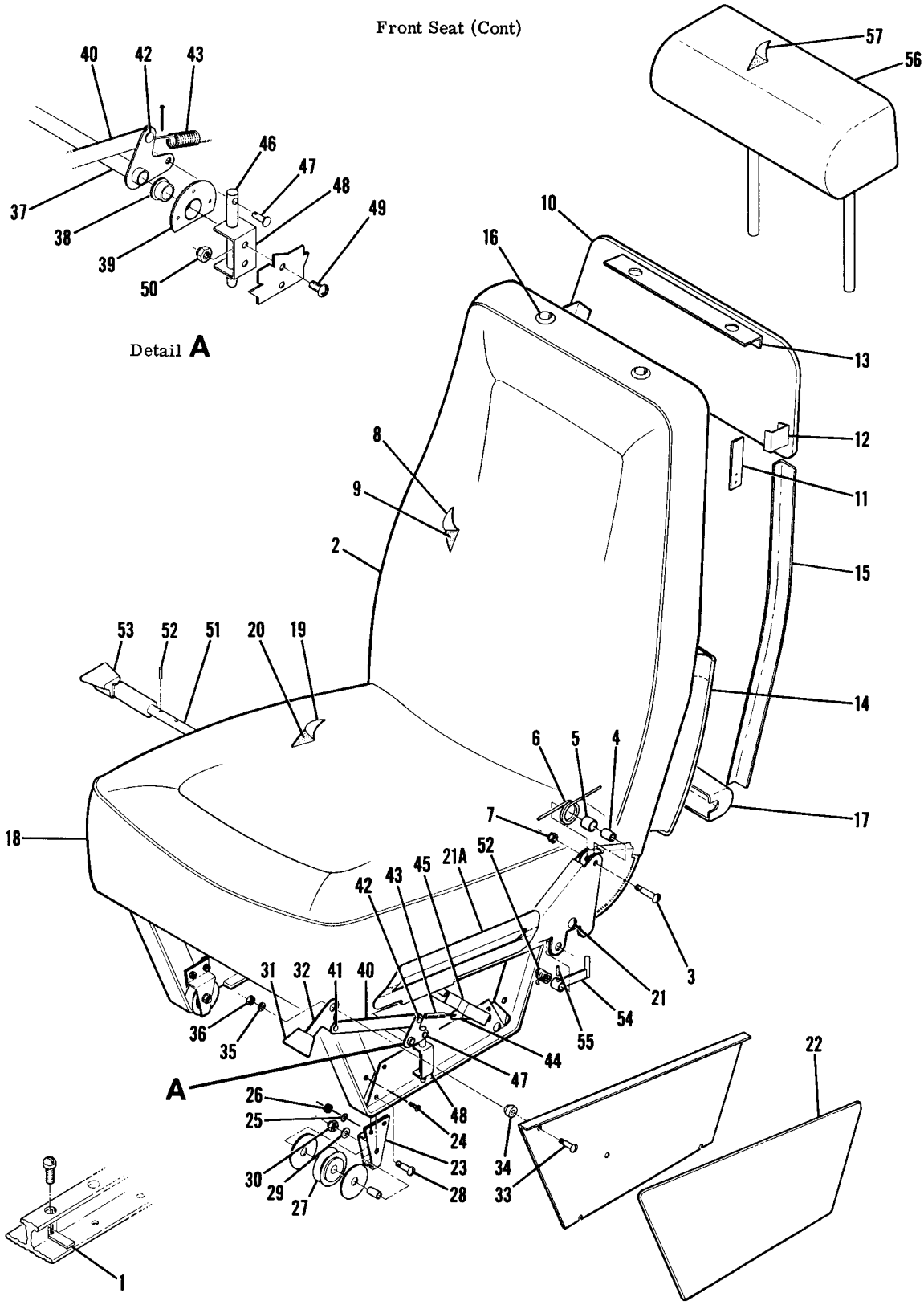
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 THRU 17702123
C---177 SERIAL 17700001 THRU 17701164
D---177 SERIAL 17701165 THRU 17702123
E---177 SERIAL 17701371 THRU 17701530
F---177 SERIAL 17701531 THRU 17701633
G---177 SERIAL 17701634 THRU 17702123
H---177 SERIAL 17701371 THRU 17701633
J---177 SERIAL 17701634 THRU 17701773
K---177 SERIAL 17700001 THRU 17701773
L---177 SERIAL 17701165 THRU 17701773
M---177 SERIAL 17701774 THRU 17702123
N---177 SERIAL 17701371 THRU 17701973
P---177 SERIAL 17701974 THRU 17702123
Q---177 SERIAL 17701774 THRU 17701973
R---177 SERIAL 17701634 THRU 17701973
S---177 SERIAL 17700001 THRU 17702123

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41A-			FRONT SEATS INSTALLATION	NP	A
	1714096-1	#	SEAT ASSY-FRONT	2	B
	1714096-8	#	SEAT ASSY-FRONT	2	C
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	2	
	AN500A8-7		SCREW	2	
			---*---		
- 2	1714096-3	#	BACK ASSY-UPHOLSTERED SEAT	1	B
	1714096-15	#	BACK ASSY-UPHOLSTERED SEAT	1	C
			ATTACHING PARTS		
- 3	AN24-18A		BOLT	2	
- 4	1714001-20		BUSHING	2	
- 5	1714001-22		BUSHING	2	
- 6	1714002-2		SPRING	2	
- 7	S1914-11		NUT	2	
			---*---		
- 8	1714096-5	#	COVER-SEAT BACK	1	B
	1714096-9	#	COVER-SEAT BACK	1	C
- 9	1714096-7		CUSHION-SEAT BACK	1	B
	1714096-16		CUSHION-SEAT BACK	1	C
-10	0514100-5	#	FORMER ASSY	1	
			ATTACHING PARTS		
-11	0514099-3		CLIP	2	
			---*---		
-12	0514099-1		BRACKET	2	
-13	0514099-4		BRACKET	1	
-14	1214062-5	#	POCKET ASSY	1	
-15	0514102-4	#	RETAINER ASSY	2	
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-16	0514110-1		GROMMET	2	
-17	0514112-1	□	TRIM	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-18	1714096-2	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	B
	1714096-14	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	C
-19	1714096-4	#	COVER-SEAT BOTTOM	1	B
	1714096-10	#	COVER-SEAT BOTTOM	1	C
-20	1714096-6		CUSHION ASSY-SEAT BOTTOM	1	B
	1714096-12		CUSHION ASSY-SEAT BOTTOM	1	C
-21	AN525-10-18		SCREW	2	
	MS21044N3		NUT	2	
-21A	1714099-13		BELT RETAINER-LH	1	C
	1714099-14		BELT RETAINER-RH	1	C
			ATTACHING PARTS		
	S1021A4-6		SCREW	2	
			---*---		
-22	1714027-5	□	COVER-SEAT SUPPORT LH SIDE	1	
	1714027-6	□	COVER-SEAT SUPPORT RH SIDE	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	4	
			---*---		
-23	1714000-33		HOUSING ASSY-ROLLER	4	
			ATTACHING PARTS		
-24	NAS220-11		SCREW	2	
-25	AN960-8		WASHER	2	
-26	MS21044N08		NUT	2	
			---*---		

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Front Seat (Cont)



177 SERIAL 17702124 & ON

Figure 41A. Front Seats Installation

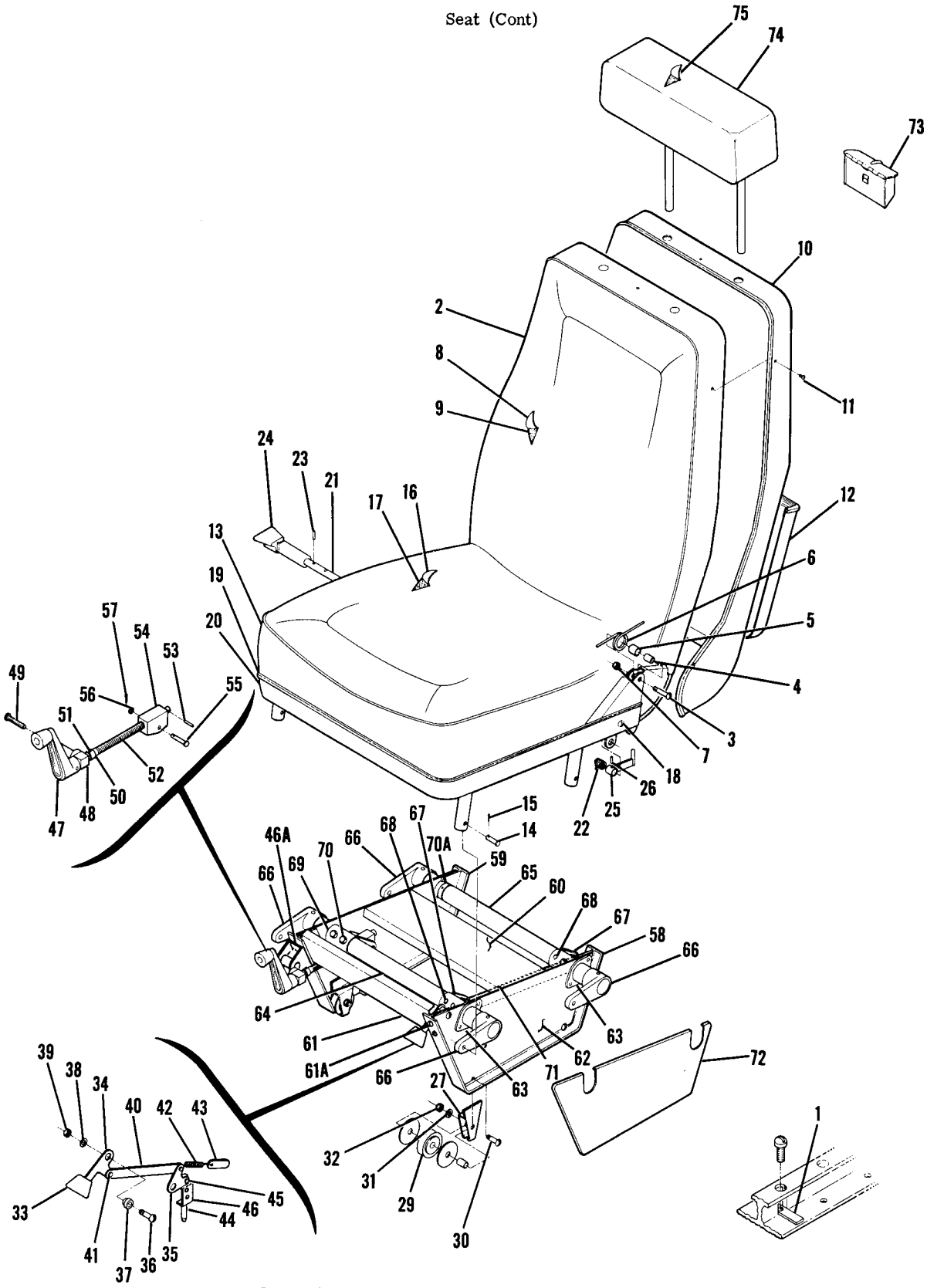
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41A-27	1714000K200		ROLLER KIT-SEAT	4	
			ATTACHING PARTS		
-28	AN23-20A		BOLT	1	
-29	AN960-10L		WASHER	1	
-30	S1914-8		NUT	1	
			---*---		
-31	1714005-1		KNOB-FORE & AFT SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-32	1714007-1		BELLCRANK-SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
-33	AN23-12A		BOLT	1	
-34	1714012-1		BUSHING	1	
-35	S1450-3-10-032		WASHER	1	
-36	MS21044N3		NUT	1	
			---*---		
-37	1714086-1		TORQUE TUBE ASSY	1	
			ATTACHING PARTS		
-38	1714080-18		BEARING	2	
-39	0750113-2		HOUSING	2	
			---*---		
-40	1714068-1		LINK-SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
-41	MS20392-1C7		PIN	1	
	AN960-4L		WASHER	2	
	MS24665-132		PIN-COTTER	2	
-42	MS20392-1C13		PIN	1	
			---*---		
-43	1414116-1		SPRING-SEAT ADJUSTMENT	1	
-44	1714017-2		BRACKET-SEAT ADJUSTMENT SPRING	1	
-45	1714000-27		FOOTREST	1	
-46	1714009-1		PIN-SEAT STOP	2	
			ATTACHING PARTS		
-47	MS20392-1C13		PIN	1	
	AN960-4L		WASHER	1	
	MS24665-132		PIN-COTTER	1	
			---*---		
-48	1714061-1		GUIDE-PIN	2	
			ATTACHING PARTS		
-49	AN515-8R6		SCREW	2	
-50	MS21044N08		NUT	2	
			---*---		
-51	1714000-11		TUBE ASSEMBLY-SEAT BACK ADJUSTMENT TORQUE	1	
-52	1414107-1		SPRING-TORQUE TUBE LH SIDE	1	
-53	1714005-1		KNOB-SEAT BACK ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-54	1714001-36		PAWL-SEAT BACK ADJUSTMENT	2	
			ATTACHING PARTS		
-55	NAS561P3-8		PIN	1	
			---*---		
-56	1215073-11	#	HEADREST ASSY	AR	
-57	1215073-18	#	COVER ASSY-HEADREST	1	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702313
C---177 SERIAL 17702314 & ON

Seat (Cont)



177 SERIAL 17700001 THRU 17701370

Figure 42. Vertically Adjustable Seats Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 -			VERTICALLY ADJUSTABLE FRONT SEATS INSTALLATION	NP	A
	1715002-2	#	SEAT ASSEMBLY-FRONT VERTICALLY ADJUSTABLE	2	
	1715002-1	#	SEAT ASSEMBLY-FRONT VERTICALLY ADJUSTABLE CARDINAL ONLY	2	
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	1	
	AN500A8-7		SCREW	1	
			---*---		
- 2	1715002-203	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	
	1715002-202	#	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	
			ATTACHING PARTS		
- 3	AN24-18A		BOLT	2	
- 4	1714001-20		BUSHING	2	
- 5	1714001-22		BUSHING	2	
- 6	1714002-2		SPRING	1	
- 7	22K2-048		NUT EN	2	
			---*---		
- 8	1715002-6	#	COVER-SEAT BACK	1	
	1715002-5	#	COVER-SEAT BACK CARDINAL ONLY	1	
- 9	1715002-10		CUSHION-SEAT BACK	1	
-10	1715023-1	¤	TRIM ASSEMBLY-SEAT BACK CARDINAL ONLY	1	
			ATTACHING PARTS		
-11	S1021A4-6		SCREW	AR	
			---*---		
-12	1715023-3	¤	POCKET ASSEMBLY-MAGAZINE	1	
-13	1715002-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	
	1715002-200	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	
			ATTACHING PARTS		
-14	MS20392-2C25		PIN	4	
-15	MS24665-132		PIN-COTTER	4	
			---*---		
-16	1715002-4	#	COVER-SEAT BOTTOM	1	
	1715002-3	#	COVER-SEAT BOTTOM CARDINAL ONLY	1	
-17	1715002-9		CUSHION-SEAT BOTTOM	1	
-18	AN525-10-18		SCREW-SEAT BACK STOP	2	
	MS21044N3		NUT	2	
-19	1715028-3		TRIM-SEAT BOTTOM CARDINAL ONLY	1	
-20	1715028-1	¤	MOULDING-SEAT BOTTOM CARDINAL ONLY	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-21	1714000-11		TUBE ASSEMBLY-SEAT BACK ADJUSTMENT TORQUE	1	
			ATTACHING PARTS		
-22	1414107-1		SPRING-TORQUE TUBE LH SIDE	1	
	1414107-2		SPRING-TORQUE TUBE RH SIDE	1	
-23	NAS561P3-8		PIN	2	
			---*---		
-24	1714005-1		KNOB-SEAT BACK ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-25	1714001-19		PAWL-SEAT BACK ADJUSTMENT	2	
			ATTACHING PARTS		
-26	NAS561P3-6		PIN	1	
			---*---		
	1714003-2	¤	FRAME ASSEMBLY-SEAT BOTTOM	1	
-27	1714000-33		HOUSING ASSEMBLY-ROLLER	4	
-28			DELETED-NEVER USED		
-29	1714000K200		ROLLER KIT-SEAT	4	
			ATTACHING PARTS		
-30	AN23-20A		BOLT	1	
-31	AN960-10L		WASHER	1	
-32	22K2-02		NUT EN	1	
			---*---		
-33	1714005-1		KNOB-FORE & AFT SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 -34	1714007-1	BELLCRANK-SEAT ADJUSTMENT	1	
-35	1714006-1	BELLCRANK-SEAT ADJUSTMENT	1	
		ATTACHING PARTS		
-36	AN23-12A	BOLT	1	
-37	1714012-1	BUSHING	1	
-38	S1450-3-10-032	WASHER	1	
-39	MS21044N3	NUT	1	
		---*---		
-40	1714017-1	LINK-SEAT ADJUSTMENT	1	
		ATTACHING PARTS		
-41	MS20392-1C7	PIN	2	
	AN960-4L	WASHER	2	
	MS24665-132	PIN-COTTER	1	
		---*---		
-42	1414116-1	SPRING-SEAT ADJUSTMENT	1	
-43	1714017-2	BRACKET-SEAT ADJUSTMENT	1	
-44	1714009-1	PIN-SEAT STOP	1	
		ATTACHING PARTS		
-45	MS20392-1C7	PIN	1	
	AN960-4L	WASHER	1	
	MS24665-132	PIN-COTTER	1	
		---*---		
-46	1714061-1	CHANNEL-FRAME SUPPORT	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-46A	1714016-1	BRACKET-VERTICAL ADJUST SEAT	1	
		ATTACHING PARTS		
	NAS220-9	SCREW	4	
	AN340-8	NUT	4	
	AN93688	WASHER	4	
		---*---		
-47	1200159-1	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT	1	
		ATTACHING PARTS		
	NAS561P4-12	PIN	1	
	AN960-616	WASHER	1	
		---*---		
-48	1714015-1	BLOCK-VERTICAL ADJUSTMENT	1	
		ATTACHING PARTS		
-49	AN520-10R8	SCREW	1	
		---*---		
-50	1200138-1	COLLAR	1	
		ATTACHING PARTS		
-51	NAS561P4-10	PIN	1	
		---*---		
-52	1714014-1	SCREW ASSEMBLY	1	
-53	NAS561P4-10	PIN	1	
-54	1200139-1	NUT	1	
		ATTACHING PARTS		
-55	MS20392-2C27	PIN	1	
-56	AN960-10	WASHER	1	
-57	MS24665-132	PIN-COTTER	1	
		---*---		
-58	1714019-2	FRAME-SEAT BOTTOM LH	1	
-59	1714019-1	FRAME-SEAT BOTTOM RH	1	
-60	1714026-1	BRACKET-SEAT BOTTOM	1	
-61	1714021-1	SUPPORT-SEAT BOTTOM	1	
-61A	AN515-6R6	SCREW	2	
	NAS679A06	NUT	2	
-62	1714018-1	WEB-SEAT BOTTOM	2	
-63	1714010-1	BUSHING-TORQUE TUBE	4	
-64	1714011-1	TUBE ASSEMBLY-TORQUE FWD	1	
-65	1714011-2	TUBE ASSEMBLY-TORQUE AFT	1	
-66	0700633-2	BELLCRANK-VERTICAL ADJUSTMENT	4	
		ATTACHING PARTS		
	NAS561P6-22	PIN	2	
		---*---		

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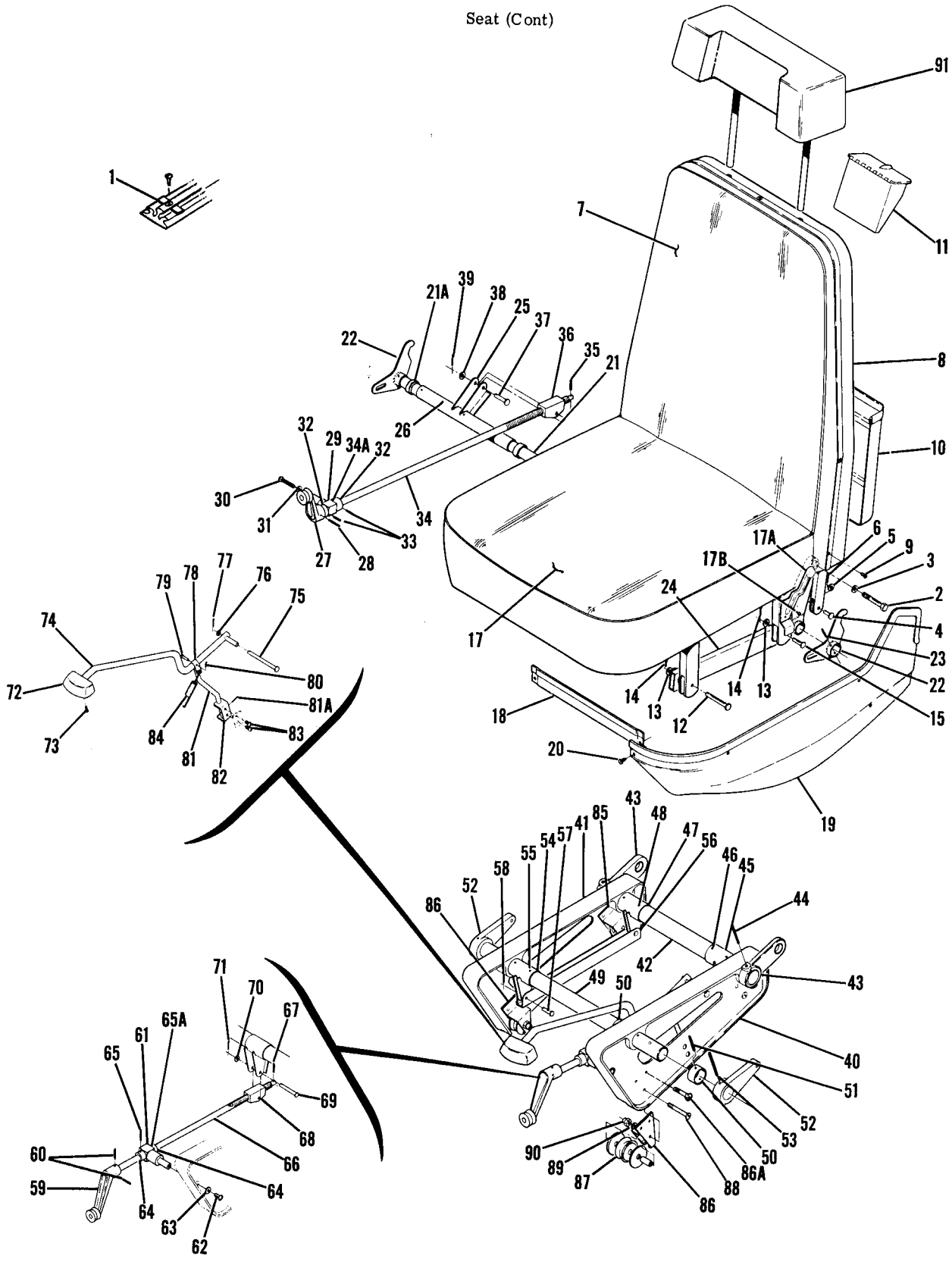
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 -67	1714025-1		BELLCRANK ASSEMBLY	2	
			ATTACHING PARTS		
-68	NAS561P6-18		PIN-SLOTTED	4	
	MS21044N3		NUT	2	
			---*---		
-69	1200141-6		BELLCRANK ASSEMBLY	1	
			ATTACHING PARTS		
-70	AN4-13A		BOLT	2	
	MS21042L4		NUT	2	
			---*---		
-70A	1200136-1		COLLAR	1	
			ATTACHING PARTS		
	NAS561P6-18		PIN	1	
			---*---		
-71	0700634-1		CHANNEL-SEAT BOTTOM	1	
			ATTACHING PARTS		
	MS20392-2C17		PIN	2	
	MS24665-132		PIN-COTTER	2	
			---*---		
-72	1714027-1	¤	COVER-SEAT SUPPORT LH SIDE . CARDINAL ONLY	1	
	1714027-2	¤	COVER-SEAT SUPPORT RH SIDE CARDINAL ONLY	1	
-73	1A1002X-1		ASH RECEIVER GDR CARDINAL ONLY	1	
-74	1714040-1	#	HEADREST ASSEMBLY 177 ONLY	1	
	1714040-5	#	HEADREST ASSEMBLY CARDINAL ONLY	1	
-75	1714040-2	#	COVER ASSEMBLY-HEADREST 177 ONLY	1	
	1714040-6	#	COVER ASSEMBLY-HEADREST CARDINAL ONLY	1	
	SEE FIG 46A		SEAT BELTS INSTALLATION	NP	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700001 THRU 17701370

Seat (Cont)



177 SERIAL 17701371 THRU 17701773

Figure 42A. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42A-			FRONT SEAT INSTALLATION-INFINITE ADJUST	NP	A
	0515001-4	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST	2	B
	0515001-29	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST	2	C
	1714064-1	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST	2	E
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	1	
	AN500A8-7		SCREW	1	
			---*---		
	0515001-200	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	B
	0515001-214	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	C
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	E
			ATTACHING PARTS		
- 2	AN3-17A		BOLT	2	
- 3	AN960-10L		WASHER	4	
	0514029-2		SPACER	2	
	MS21044N3		NUT	2	
- 4	MS20392-2C11		PIN	2	
- 5	AN960-10L		WASHER	2	
- 6	MS24665-132		COTTER PIN	2	
			---*---		
- 7	0515001-7	#	COVER ASSEMBLY-SEAT BACK	1	B
	0515001-39	#	COVER ASSEMBLY-SEAT BACK	1	C
	1714064-3	#	COVER ASSEMBLY-SEAT BACK	1	E
- 8	0514018-1	□	TRIM ASSEMBLY-SEAT BACK	1	B
	0514018-15	□	TRIM ASSEMBLY-SEAT BACK	1	C
	0514076-2	□	TRIM ASSEMBLY-SEAT BACK	1	E
			ATTACHING PARTS		
- 9	S1021A4-6		SCREW	3	
			---*---		
-10	0514018-3	□	POCKET ASSEMBLY-MAGAZINE	1	D
	1214062-5	#	POCKET ASSEMBLY-MAGAZINE	1	E
-11	S1957-2		ASH RECEIVER ASSEMBLY	1	
	0515001-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	B
	0515001-215	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	C
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	NP	E
			ATTACHING PARTS		
-12	MS20392-3C49		PIN	2	
-13	AN960-416L		WASHER	4	
-14	MS24665-134		PIN-COTTER	4	
-15	MS20392-3C17		PIN	2	
-16			DELETED, NEVER USED		
			---*---		
-17	0515001-10	#	COVER ASSEMBLY-SEAT BOTTOM	1	B
	0515001-35	#	COVER ASSEMBLY-SEAT BOTTOM	1	C
	1714064-2	#	COVER ASSEMBLY-SEAT BOTTOM	1	E
-17A	0514101-1		SUPPORT-SEAT TRIM LH	2	
	0514101-2		SUPPORT-SEAT TRIM RH	2	
			ATTACHING PARTS		
-17B	S1021A4-6		SCREW	2	
			---*---		
-18	0514017-3	□	TRIM	1	
-19	0514017-1	□	TRIM-LH	1	D
	0714010-1	□	TRIM-LH	1	E
	0514017-2	□	TRIM-RH	1	D
	0714010-2	□	TRIM-RH	1	E
			ATTACHING PARTS		
-20	S1021A4-6		SCREW	4	
			---*---		
-21	0514026-11		TUBE-TORQUE	1	
-21A	1714071-1		SPACER	2	
-22	0514030-4		BELLCRANK ASSEMBLY-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-23	NAS561P4-12		PIN	2	
			---*---		
-24	0514060-5		BRACKET ASSEMBLY-SEAT PILOT	2	
-25	0514028-10		BELLCRANK ASSEMBLY-SEAT ADJUST	1	D
	0514028-16		BELLCRANK ASSEMBLY-SEAT ADJUST	1	E
			ATTACHING PARTS		
-26	NAS561P6-12		PIN	5	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42A-27	0514036-1	HANDLE ASSEMBLY-SEAT BACK ADJUST	1	
		ATTACHING PARTS		
-28	NAS561P4-12	PIN	1	
		---*---		
-29	0514033-1	BEARING BLOCK	1	
		ATTACHING PARTS		
-30	AN520-10R8	SCREW	1	
-31	AN960-10L	WASHER	1	
		---*---		
-32	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-33	NAS561P4-12	PIN	1	
		---*---		
-34	0514027-6 *	SCREW ASSEMBLY	1	D
	0514027-9	SCREW ASSEMBLY	1	E
-34A	S2013-2	BEARING	1	
	S2014-2	RACE	2	
-35	NAS561P4-10	PIN	1	
-36	1200139-1	NUT-SEAT ADJUST	1	
		ATTACHING PARTS		
-37	MS20392-2C37	PIN	1	
-38	AN960-10	WASHER	1	
-39	MS24665-132	PIN-COTTER	1	
		---*---		
	1714070-1	PEDESTAL ASSEMBLY-SEAT	1	
-40	1714065-3	PEDESTAL-LH	1	
-41	1714065-4	PEDESTAL-RH	1	
-42	0514026-3	TORQUE TUBE-REAR	1	
-43	0514034-1	BELLCRANK-VERTICAL ADJUSTMENT REAR	2	
		ATTACHING PARTS		
-44	NAS561P6-28	PIN	1	
		---*---		
-45	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE LH	1	
		ATTACHING PARTS		
-46	NAS561P8-18	PIN	2	
		---*---		
-47	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE RH	1	
		ATTACHING PARTS		
-48	NAS561P6-18	PIN	2	
		---*---		
-49	0514026-5	TORQUE TUBE-FORWARD	1	
-50	1200136-1	COLLAR-FRONT TORQUE TUBE	3	
		ATTACHING PARTS		
-51	NAS561P6-18	PIN	1	
		---*---		
-52	0700633-5	BELLCRANK ASSEMBLY-VERTICAL ADJUSTMENT FRONT	2	
		ATTACHING PARTS		
-53	NAS561P6-22	PIN	1	
		---*---		
-54	0514028-5	BELLCRANK ASSEMBLY-FRONT TORQUE TUBE	1	
		ATTACHING PARTS		
-55	NAS561P6-18	PIN	2	
		---*---		
-56	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT	1	
		ATTACHING PARTS		
-57	MS20392-2C17	PIN	2	
-58	MS24665-132	PIN-COTTER	2	
		---*---		
-59	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT	1	
		ATTACHING PARTS		
-60	NAS561P4-12	PIN	2	
		---*---		
-61	0514033-2	BEARING BLOCK	1	
		ATTACHING PARTS		
-62	AN520-10R8	SCREW	1	
-63	AN960-10L	WASHER	1	
		---*---		
-64	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-65	NAS561P4-10	PIN	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42A-65A	S2013L2		BEARING	1	
	S2014-2		RACE	2	
-66	0514025-5	*	SCREW ASSEMBLY-VERTICAL ADJUSTMENT	1	
-67	NAS561P4-10		PIN	1	
-68	0514037-1		NUT-SEAT ADJUST	1	
			ATTACHING PARTS		
-69	MS20392-2C37		PIN	1	
-70	AN960-10		WASHER	1	
-71	MS24665-132		PIN-COTTER	1	
			---*---		
-72	0700113-1		KNOB-SEAT ADJUST	1	
			ATTACHING PARTS		
-73	S1021Z6-8		SCREW	1	
			---*---		
-74	0514047-2		ARM ASSEMBLY-SEAT ADJUST	1	
			ATTACHING PARTS		
-75	MS20392-2C83		PIN	1	
-76	AN960-10L		WASHER	1	
-77	MS24665-132		PIN-COTTER	1	
			---*---		
-78	1414104-56		CLAMP	1	
			ATTACHING PARTS		
-79	MS20392-1C15		PIN	2	
-80	MS24665-132		PIN-COTTER	2	
			---*---		
-81	1714067-1		PIN-SEAT ADJUST	1	
-81A	NAS561-3-16		PIN	1	
-82	1714061-1		GUIDE-PIN	1	
			ATTACHING PARTS		
-83	AN515-8R6		SCREW	2	
	MS21044N08		NUT	2	
			---*---		
-84	1414116-1		SPRING	1	
-85	1714066-1		HOUSING ASSEMBLY-AFT ROLLER	2	
-86	1714000-33		HOUSING ASSEMBLY-FWD ROLLER	2	
			ATTACHING PARTS		
-86A	NAS220-11		SCREW	2	
	AN960-8		WASHER	2	
	MS21044N08		NUT	2	
			---*---		
-87	1714000K200		ROLLER KIT-SEAT	4	
			ATTACHING PARTS		
-88	AN23-20A		SCREW	1	
-89	AN960-10L		WASHER	1	
-90	S1914-8		NUT	1	
			---*---		
-91	0514048-1	#	HEADREST ASSEMBLY	2	
	0514048-9	#	COVER-HEADREST	1	
	SEE FIG 46A		SEAT BELTS INSTALLATION	NP	

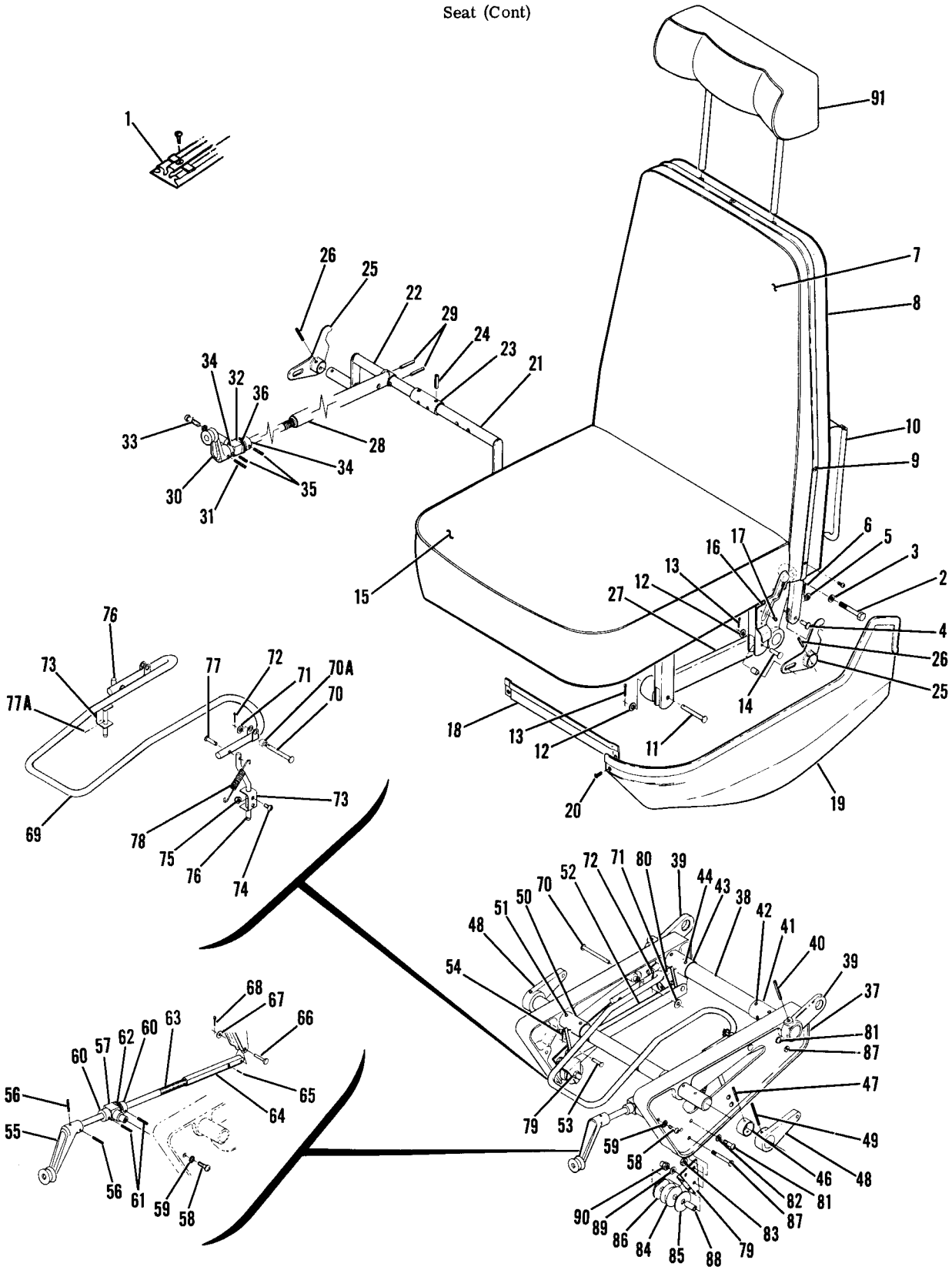
NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS. PAGE VI.

NOTE. *WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO SERIAL 17701633 ALSO ORDER ONE S2013L2 BEARING & TWO S2014-2 RACES.

A---177 SERIAL 17701371 THRU 17701773
B---177 SERIAL 17701371 THRU 17701530
C---177 SERIAL 17701531 THRU 17701633
D---177 SERIAL 17701371 THRU 17701633
E---177 SERIAL 17701634 THRU 17701773

Seat (Cont)



177 SERIAL 17701774 THRU 17702123

Figure 42B. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
428-			FRONT SEAT INSTALLATION-INFINITE ADJUST	NP	A
	1714064-9	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST	2	D
	0514094-8	#	FRONT SEAT ASSEMBLY-INFINITE ADJUST	2	E
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	1	
	AN500A8-7		SCREW	1	
			---*---		
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	
			ATTACHING PARTS		
- 2	AN3-17A		BOLT	2	
- 3	AN960-10L		WASHER	4	
	0514029-2		SPACER	2	
	MS21044N3		NUT	2	
- 4	MS20392-2C11		PIN	2	
- 5	AN960-10L		WASHER	2	
- 6	MS24665-132		COTTER PIN	2	
			---*---		
- 7	1714064-10	#	COVER ASSEMBLY-SEAT BACK	1	D
	0514094-7	#	COVER ASSEMBLY-SEAT BACK	1	E
- 8	0514083-1	□	TRIM ASSEMBLY-SEAT BACK	1	
			ATTACHING PARTS		
- 9	S1021A4-6		SCREW	5	
			---*---		
-10	1214062-5	#	POCKET ASSEMBLY-MAGAZINE	1	
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	NP	
			ATTACHING PARTS		
-11	MS20392-3C49		PIN	2	
-12	AN960-416L		WASHER	4	
-13	MS24665-134		PIN-COTTER	4	
-14	MS20392-3C17		PIN	2	
			---*---		
-15	1714064-11	#	COVER ASSEMBLY-SEAT BOTTOM	1	D
	0514094-6	#	COVER ASSEMBLY-SEAT BOTTOM	1	E
-16	0514101-1		SUPPORT-SEAT TRIM LH	2	
	0514101-2		SUPPORT-SEAT TRIM RH	2	
			ATTACHING PARTS		
-17	S1021A4-6		SCREW	2	
			---*---		
-18	0514017-3	□	TRIM	1	
-19	0714010-1	□	TRIM-LH	1	
	0714010-2	□	TRIM-RH	1	
			ATTACHING PARTS		
-20	S1021A4-6		SCREW	4	
			---*---		
-21	1714074-13		WELDMENT	1	
-22	1714074-14		WELDMENT	1	
-23	1714074-6		SPLICE	1	
			ATTACHING PARTS		
-24	NAS561P6-12		PIN	1	
			---*---		
-25	0514030-4		BELLCRANK ASSEMBLY-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-26	NAS561P4-12		PIN	2	
			---*---		
-27	0514060-5		BRACKET ASSEMBLY-SEAT PILOT	2	
-28	0514089-1		SCREW JACK ASSEMBLY	1	
			ATTACHING PARTS		
-29	NAS561P4-15		PIN	2	
			---*---		
-30	0514036-1		HANDLE ASSEMBLY-SEAT BACK ADJUST	1	
			ATTACHING PARTS		
-31	NAS561P4-12		PIN	1	
			---*---		
-32	0514033-1		BEARING BLOCK	1	
			ATTACHING PARTS		
-33	AN520-10R8		SCREW	1	
	AN960-10L		WASHER	1	
			---*---		
-34	1200138-2		COLLAR	2	
			ATTACHING PARTS		
-35	NAS561P4-12		PIN	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
428-36	S2013-2	BEARING	1	
	S2014-2	RACE	2	
	0514051-4 *	PEDESTAL ASSEMBLY-SEAT	1	
-37	1714065-7	PEDESTAL-LH	1	
	1714065-8	PEDESTAL-RH	1	
-38	0514026-3	TORQUE TUBE-REAR	1	
-39	0514034-1	BELLCRANK-VERTICAL ADJUSTMENT REAR	2	
		ATTACHING PARTS		
-40	NAS561P6-28	PIN	1	
		---*---		
-41	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE LH	1	
		ATTACHING PARTS		
-42	NAS561P8-18	PIN	2	
		---*---		
-43	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE RH	1	
		ATTACHING PARTS		
-44	NAS561P6-18	PIN	1	
		---*---		
-45	0514026-5	TORQUE TUBE-FWD	1	
-46	1200136-1	COLLAR-FRONT TORQUE TUBE	3	
		ATTACHING PARTS		
-47	NAS561P6-18	PIN	1	
		---*---		
-48	0700633-5	BELLCRANK ASSEMBLY-VERTICAL ADJUSTMENT FRONT	2	
		ATTACHING PARTS		
-49	NAS561P6-22	PIN	1	
		---*---		
-50	0514028-5	BELLCRANK ASSEMBLY-FRONT TORQUE TUBE	1	
		ATTACHING PARTS		
-51	NAS561P6-18	PIN	2	
		---*---		
-52	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT	1	
		ATTACHING PARTS		
-53	MS20392-2C17	PIN	2	
	AN960-10L	WASHER	2	
-54	MS24665-132	PIN-COTTER	2	
		---*---		
-55	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUSTMENT	1	
		ATTACHING PARTS		
-56	NAS561P4-12	PIN	2	
		---*---		
-57	0514033-2	BEARING BLOCK	1	
		ATTACHING PARTS		
-58	AN520-10R8	SCREW	1	
-59	AN960-10L	WASHER	1	
		---*---		
-60	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-61	NAS561P4	PIN	1	
		---*---		
-62	S2013L2	BEARING	1	
	S2014-2	RACE	2	
-63	0514027-19	SCREW ASSEMBLY-VERTICAL ADJUSTMENT	1	
-64	1514119-3	NUT-SEAT ADJUST	1	
		ATTACHING PARTS		
-65	NAS561P4-8	PIN	1	
-66	MS20392-2C	PIN	1	
-67	AN960-10	WASHER	1	
-68	MS24665-132	PIN-COTTER	1	
		---*---		
-69	0514050-7	HANDLE ASSEMBLY-SEAT LATCH RELEASE WEU 1714087-3	1	B
	1714087-3	HANDLE ASSEMBLY-SEAT LATCH RELEASE	1	C
		ATTACHING PARTS		
-70	MS20392-2C55	PIN	2	B
	MS20392-2C59	PIN	2	C
-70A	NAS43DD3-18	SPACER	2	C
-71	AN960-10	WASHER	2	
-72	MS24665-132	PIN-COTTER	2	
		---*---		
-73	1714061-1	GUIDE	2	
		ATTACHING PARTS		
-74	AN515-8R6	SCREW	2	
-75	MS21044N08	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42B-76	1714067-6		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-77	MS20392-1C21		PIN	1	
	MS24665-132		PIN-COTTER LH ONLY	1	
-77A	NAS561-3-16		PIN	1	
			---*---		
-78	1414116-1		SPRING	1	
-79	1714000-33		HOUSING-FWD	2	
-80	1714066-1		HOUSING-AFT	2	
			ATTACHING PARTS		
-81	NAS220-11		SCREW	2	
-82	AN960-8		WASHER	2	
-83	MS21044N08		NUT	2	
			---*---		
-84	S1704-1		ROLLER	4	
-85	1714000-22		WASHER OUTBOARD	4	
-86	1714000-41		WASHER INBOARD	4	
-87	AN23-20A		BOLT	4	
-88	1414104-54		BUSHING	4	
-89	AN960-10L		WASHER	4	
-90	S1914-8		NUT	4	
-91	0514048-1	#	HEADREST ASSEMBLY	2	D
	1215073-11	#	HEADREST ASSEMBLY	2	E
	0514048-9	#	COVER-HEADREST	1	D
	1215073-18	#	COVER-HEADREST	1	E
	SEE FIG 46A		SEAT BELTS INSTALLATION	NP	

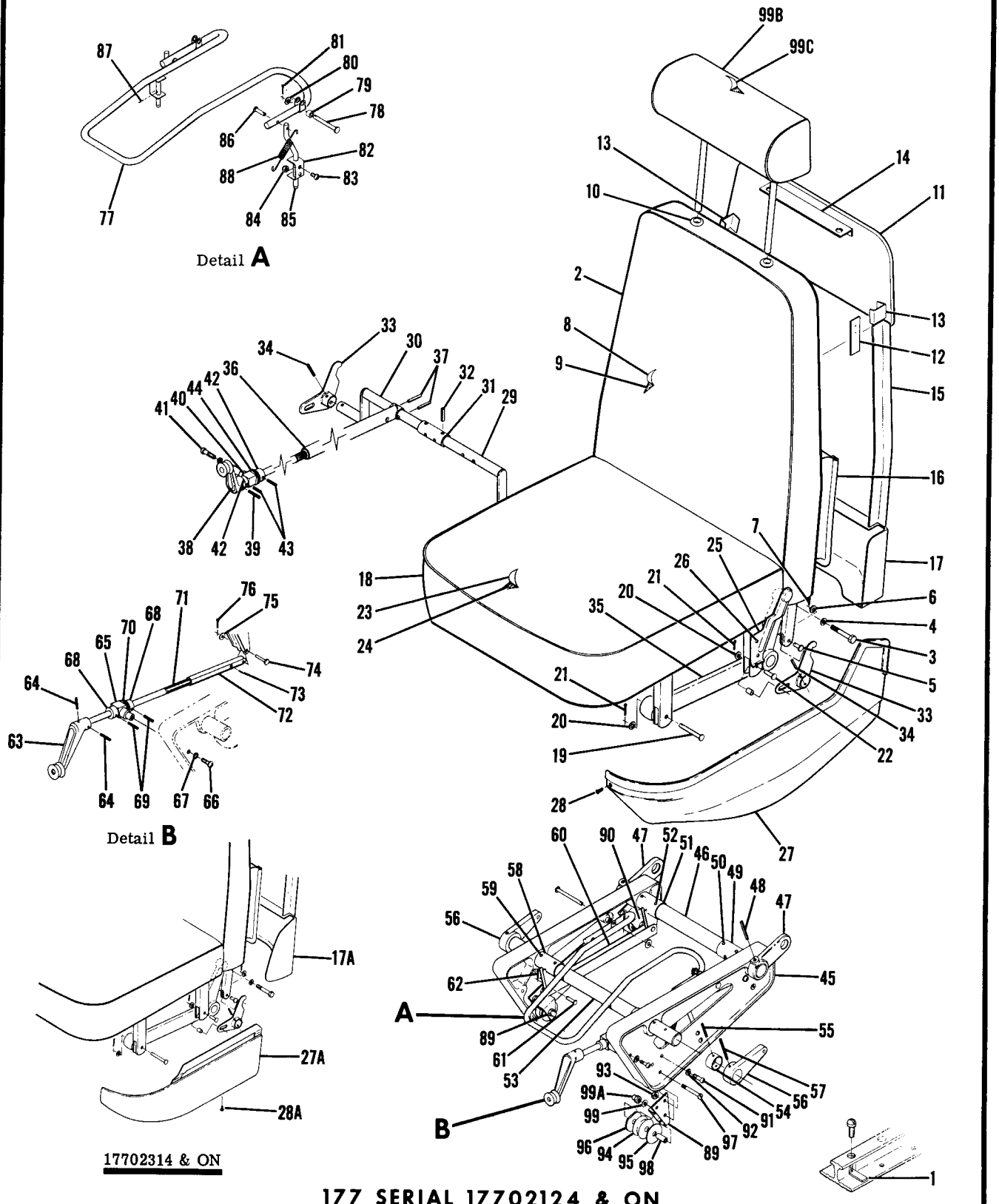
NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-SEE PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-SEE PAGE VI.

NOTE. *WHEN ORDERING THIS PART ALSO ORDER 0514121-2 HANDLE & ATTACHING PART-REFERENCE FIG 42C.

A---177 SERIAL 17701774 THRU 17702123
B---177 SERIAL 17701774 THRU 17701956
C---177 SERIAL 17701957 THRU 17702123
D---177 SERIAL 17701774 THRU 17701973
E---177 SERIAL 17701974 THRU 17702123

Seat (Cont)



177 SERIAL 17702124 & ON

Figure 42C. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42C-			FRONT SEAT INSTALLATION-INFINITE ADJUST	NP	A
	0514105-3	#	FRONT SEAT ASSY-INFINITE ADJUST	2	B
	0514123-3	#	FRONT SEAT ASSY-INFINITE ADJUST	2	C
			ATTACHING PARTS		
- 1	0511242-1		STOP-SEAT	2	
	AN500A8-7		SCREW	2	
			---*---		
- 2	0514105-4	#	BACK ASSY-UPHOLSTERED SEAT	1	B
	0514123-4	#	BACK ASSY-UPHOLSTERED SEAT	1	C
			ATTACHING PARTS		
- 3	AN3-17A		BOLT	2	
- 4	AN960-10L		WASHER	4	
	0514029-2		SPACER	2	
	MS21044N3		NUT	2	
- 5	MS20392-2C11		PIN	2	
- 6	AN960-10L		WASHER	2	
- 7	MS24665-132		COTTER PIN	2	
			---*---		
- 8	0514105-8	#	COVER ASSY-SEAT BACK	1	B
	0514123-8	#	COVER ASSY-SEAT BACK	1	C
- 9	0514105-9		CUSHION ASSY-SEAT BACK	1	B
	0514123-9		CUSHION ASSY-SEAT BACK	1	C
-10	0514110-1		GROMMET	2	
-11	0514100-1	#	FORMER ASSY-SEAT BACK	1	
			ATTACHING PARTS		
-12	0514099-3		CLIP	2	
			---*---		
-13	0514099-1		BRACKET-FORMER ASSY	2	
-14	0514099-2		BRACKET-FORMER ASSY	1	
-15	0514102-1	#	RETAINER ASSY-SEAT BACK	2	
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-16	1214062-5	#	POCKET ASSY	1	
-17	1214098-1	□	TRIM	1	B
-17A	1714100-1	#	TRIM	1	C
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-18	0514105-7	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	B
	0514123-7	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	C
			ATTACHING PARTS		
-19	MS20392-3C49		PIN	2	
-20	AN960-416L		WASHER	4	
-21	MS24665-134		PIN-COTTER	4	
-22	MS20392-3C17		PIN	2	
			---*---		
-23	0514105-12	#	COVER ASSY	1	B
	0514123-12	#	COVER ASSY	1	C
-24	0514105-11		CUSHION ASSY	1	B
	0514123-11		CUSHION ASSY	1	C
-25	0514101-1		STIFFENER-LH	1	B
	0514101-2		STIFFENER-RH	1	B
			ATTACHING PARTS		
-26	S1021A4-6		SCREW	2	B
			---*---		
-27	0714010-1	□	TRIM-LH	1	B
	0714010-2	□	TRIM-RH	1	B
-27A	1714101-1	#	TRIM ASSY-LH	1	C
	1714101-2	#	TRIM ASSY-RH	1	C
			ATTACHING PARTS		
-28	S1021A4-6		SCREW	6	B
-28A	S1021A4-6		SCREW	5	C
			---*---		
-29	1714074-13		WELDMENT	1	
-30	1714074-14		WELDMENT	1	
-31	1714074-6		SPLICE	1	
			ATTACHING PARTS		
-32	NAS561P6-12		PIN	1	
			---*---		
-33	0514030-4		BELLCRANK ASSY-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-34	NAS561P4-12		PIN	2	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42C-35	0514060-5		BRACKET ASSY-SEAT	2	
-36	0514089-1		SCREW JACK ASSY	1	
			ATTACHING PARTS		
-37	NAS561P4-15		PIN	2	
			---*---		
-38	0514036-1		HANDLE ASSY-SEAT BACK ADJUST	1	B
	0514121-2		HANDLE ASSY-SEAT BACK ADJUST	1	C
			ATTACHING PARTS		
-39	NAS561P4-12		PIN	1	B
	NAS561P4-10		PIN	1	C
			---*---		
-40	0514033-1		BEARING BLOCK	1	
			ATTACHING PARTS		
-41	AN520-10R8		SCREW	1	
	AN960-10L		WASHER	1	
			---*---		
-42	1200138-2		COLLAR	2	
			ATTACHING PARTS		
-43	NAS561P4-12		PIN	1	
			---*---		
-44	S2013-2		BEARING	1	
	S2014-2		RACE	2	
	0514051-4	*	PEDESTAL ASSY-SEAT	1	
-45	1714065-7		PEDESTAL-LH	1	
	1714065-8		PEDESTAL-RH	1	
-46	0514026-3		TORQUE TUBE-REAR	1	
-47	0514034-1		BELLCRANK-VERTICAL ADJUSTMENT REAR	2	
			ATTACHING PARTS		
-48	NAS561P6-28		PIN	1	
			---*---		
-49	0514028-6		BELLCRANK ASSY-REAR TORQUE TUBE LH	1	
			ATTACHING PARTS		
-50	NAS561P8-18		PIN	2	
			---*---		
-51	0514028-5		BELLCRANK ASSY-REAR TORQUE TUBE RH	1	
			ATTACHING PARTS		
-52	NAS561P6-18		PIN	1	
			---*---		
-53	0514026-5		TORQUE TUBE-FWD	1	
-54	1200136-1		COLLAR-FRONT TORQUE TUBE	3	
			ATTACHING PARTS		
-55	NAS561P6-18		PIN	1	
			---*---		
-56	0700633-5		BELLCRANK ASSY-VERTICAL ADJUSTMENT FRONT	2	
			ATTACHING PARTS		
-57	NAS561P6-22		PIN	1	
			---*---		
-58	0514028-5		BELLCRANK ASSY-FRONT TORQUE TUBE	1	
			ATTACHING PARTS		
-59	NAS561P6-18		PIN	2	
			---*---		
-60	0514032-1		CHANNEL-TORQUE TUBE INTERCONNECT	1	
			ATTACHING PARTS		
-61	MS20392-2C17		PIN	2	
	AN960-10L		WASHER	2	
-62	MS24665-132		PIN-COTTER	2	
			---*---		
-63	1200159-3		HANDLE ASSY-VERTICAL ADJUSTMENT	1	B
	0514121-1		HANDLE ASSY-VERTICAL ADJUSTMENT	1	C
			ATTACHING PARTS		
-64	NAS561P4-12		PIN	2	B
	NAS561P4-10		PIN	2	C
			---*---		
-65	0514033-2		BEARING BLOCK	1	
			ATTACHING PARTS		
-66	AN520-10R8		SCREW	1	
-67	AN960-10L		WASHER	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42C-68	1200138-2		COLLAR	2	
			ATTACHING PARTS		
-69	NAS561P4		PIN	1	
			---*---		
-70	S2013-2		BEARING	1	
	S2014-2		RACE	2	
-71	0514027-19		SCREW ASSY-VERTICAL ADJUSTMENT	1	
-72	1514119-3		NUT-SEAT ADJUST	1	
			ATTACHING PARTS		
-73	NAS561P4-8		PIN	1	
-74	MS20392-2C		PIN	1	
-75	AN960-10		WASHER	1	
-76	MS24665-132		PIN-COTTER	1	
			---*---		
-77	1714087-3		HANDLE ASSY-SEAT LATCH RELEASE	1	
			ATTACHING PARTS		
-78	MS20392-2C59		PIN	2	
-79	NAS430D3-18		SPACER	2	
-80	AN960-10		WASHER	2	
-81	MS24665-132		COTTER PIN	2	
			---*---		
-82	1714061-1		GUIDE	2	
			ATTACHING PARTS		
-83	AN515-8R6		SCREW	2	
-84	MS21044N08		NUT	2	
			---*---		
-85	1714067-6		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-86	MS20392-1C21		PIN	1	
	MS24665-132		PIN-COTTER LH ONLY	1	
-87	NAS561-3-16		PIN	1	
			---*---		
-88	1414116-1		SPRING	1	
-89	1714000-33		HOUSING-FWD	2	
-90	1714066-1		HOUSING-AFT	2	
			ATTACHING PARTS		
-91	NAS220-11		SCREW	2	
-92	AN960-8		WASHER	2	
-93	NAS679A08		NUT	2	
			---*---		
-94	S1704-1		ROLLER	4	
-95	1714000-22		WASHER OUTBOARD	4	
-96	1714000-41		WASHER INBOARD	4	
-97	AN23-20A		BOLT	4	
-98	1414104-54		BUSHING	4	
-99	AN960-10L		WASHER	4	
-99A	S1914-8		NUT	4	
-99B	1215073-11	#	HEADREST ASSY	AR	
-99C	1215073-18	#	COVER-HEADREST	1	

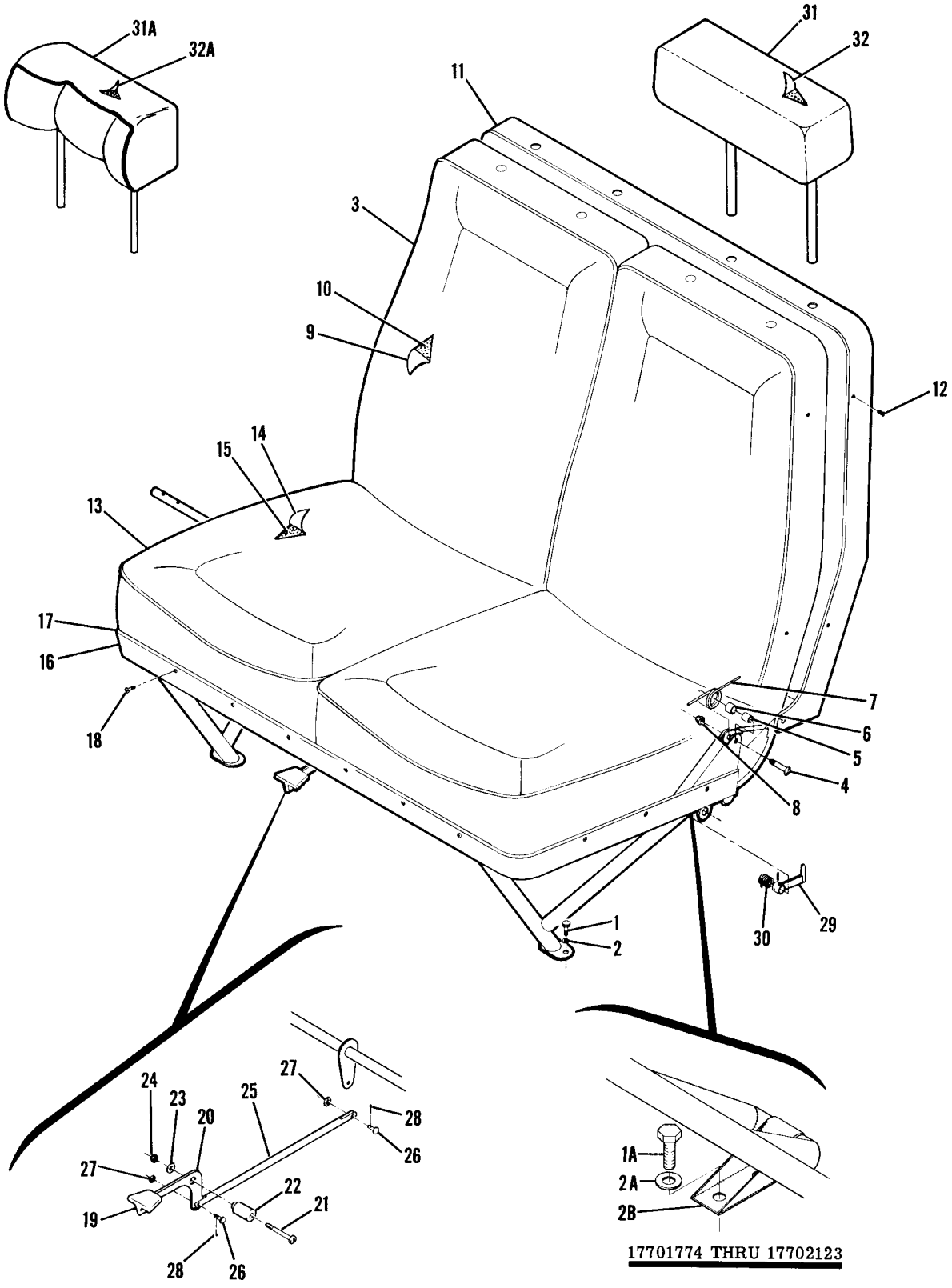
NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

NOTE. *WHEN ORDERING THIS PART FOR AIRCRAFT PRIOR TO 17702349 ALSO ORDER 0514121-2 HANDLE & ATTACHING PART-

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702313
C---177 SERIAL 17702314 & ON

Seat (Cont)



17701774 THRU 17702123

177 SERIAL 17700001 THRU 17702123

Figure 43. Rear Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43 -			REAR SEAT INSTALLATION	NP	Q
	1715003-2	#	SEAT ASSEMBLY-REAR	1	A
	1715003-1	#	SEAT ASSEMBLY-REAR CARDINAL ONLY	1	A
	1715003-15	#	SEAT ASSEMBLY-REAR	1	C
	1715003-16	#	SEAT ASSEMBLY-REAR	1	D
	1714082-1	#	SEAT ASSEMBLY-REAR	1	F
	1714082-14	#	SEAT ASSEMBLY-REAR	1	K
	1714094-1	#	SEAT ASSEMBLY-REAR	1	N
			ATTACHING PARTS		
- 1	AN4-7A		BOLT FRONT ATTACH	2	
	AN4-5A		BOLT REAR ATTACH	6	A
	AN4-5A		BOLT REAR ATTACH	8	G
- 1A	AN5-6A		BOLT REAR ATTACH	8	H
- 2	AN960-416		WASHER	6	A
	AN960-416		WASHER	10	G
	AN960-416		WASHER FRONT ATTACH	2	H
- 2A	AN960-516		WASHER REAR ATTACH	8	H
- 2B	1714077-1		RETAINER ASSY-REAR ATTACH	4	H
			---*---		
- 3	1715003-203	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	A
	1715003-202	#	BACK ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	A
	1715003-205	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	C
	1715003-207	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	D
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	E
			ATTACHING PARTS		
- 4	AN24-18A		BOLT	2	
- 5	1714001-20		BUSHING	2	
- 6	1714001-22		BUSHING	2	
- 7	1714002-1		SPRING	2	
- 8	S1914-11		NUT	2	
			---*---		
- 9	1715003-6	#	COVER ASSEMBLY-SEAT BACK	1	A
	1715003-5	#	COVER ASSEMBLY-SEAT BACK CARDINAL ONLY	1	A
	1715003-5	#	COVER ASSEMBLY-SEAT BACK	1	C
	1715003-24	#	COVER ASSEMBLY-SEAT BACK	1	D
	1714082-13	#	COVER ASSEMBLY-SEAT BACK LH	1	F
	1714082-6	#	COVER ASSEMBLY-SEAT BACK RH	1	F
	1714082-17	#	COVER ASSEMBLY-SEAT BACK LH	1	K
	1714082-16	#	COVER ASSEMBLY-SEAT BACK RH	1	K
	1714094-2	#	COVER ASSEMBLY-SEAT BACK	1	M
-10	1715003-10		CUSHION-SEAT BACK	1	A
	1715003-11		CUSHION-LH SEAT BACK CARDINAL ONLY	1	A
	1715003-12		CUSHION-RH SEAT BACK CARDINAL ONLY	1	A
	1715003-11		CUSHION-LH SEAT BACK	1	C
	1715003-12		CUSHION-RH SEAT BACK	1	C
	1715003-21		CUSHION-LH SEAT BACK	1	D
	1715003-26		CUSHION-RH SEAT BACK	1	D
	1714082-5		CUSHION-LH SEAT BACK	1	M
	1714082-4		CUSHION-RH SEAT BACK	1	M
	1714094-5		CUSHION-SEAT BACK	1	N
-11	1715020-1	□	TRIM ASSEMBLY CARDINAL ONLY	1	A
	1715038-1	□	TRIM ASSEMBLY	1	B
			ATTACHING PARTS		
-12	S1021A4-6		SCREW	AR	
			---*---		
-13	1715003-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	A
	1715003-200	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL ONLY	1	A
	1715003-204	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	C
	1715003-206	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	D
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	E
-14	1715003-4	#	COVER ASSEMBLY-SEAT BOTTOM	1	A
	1715003-3	#	COVER ASSEMBLY-SEAT BOTTOM CARDINAL ONLY	1	A
	1715003-3	#	COVER ASSEMBLY-SEAT BOTTOM	1	C
	1715003-20	#	COVER ASSEMBLY-SEAT BOTTOM	1	D
	1714082-7	#	COVER ASSEMBLY-SEAT BOTTOM	2	F
	1714082-15	#	COVER ASSEMBLY-SEAT BOTTOM	2	K
	1714094-3	#	COVER ASSEMBLY-SEAT BOTTOM	1	N

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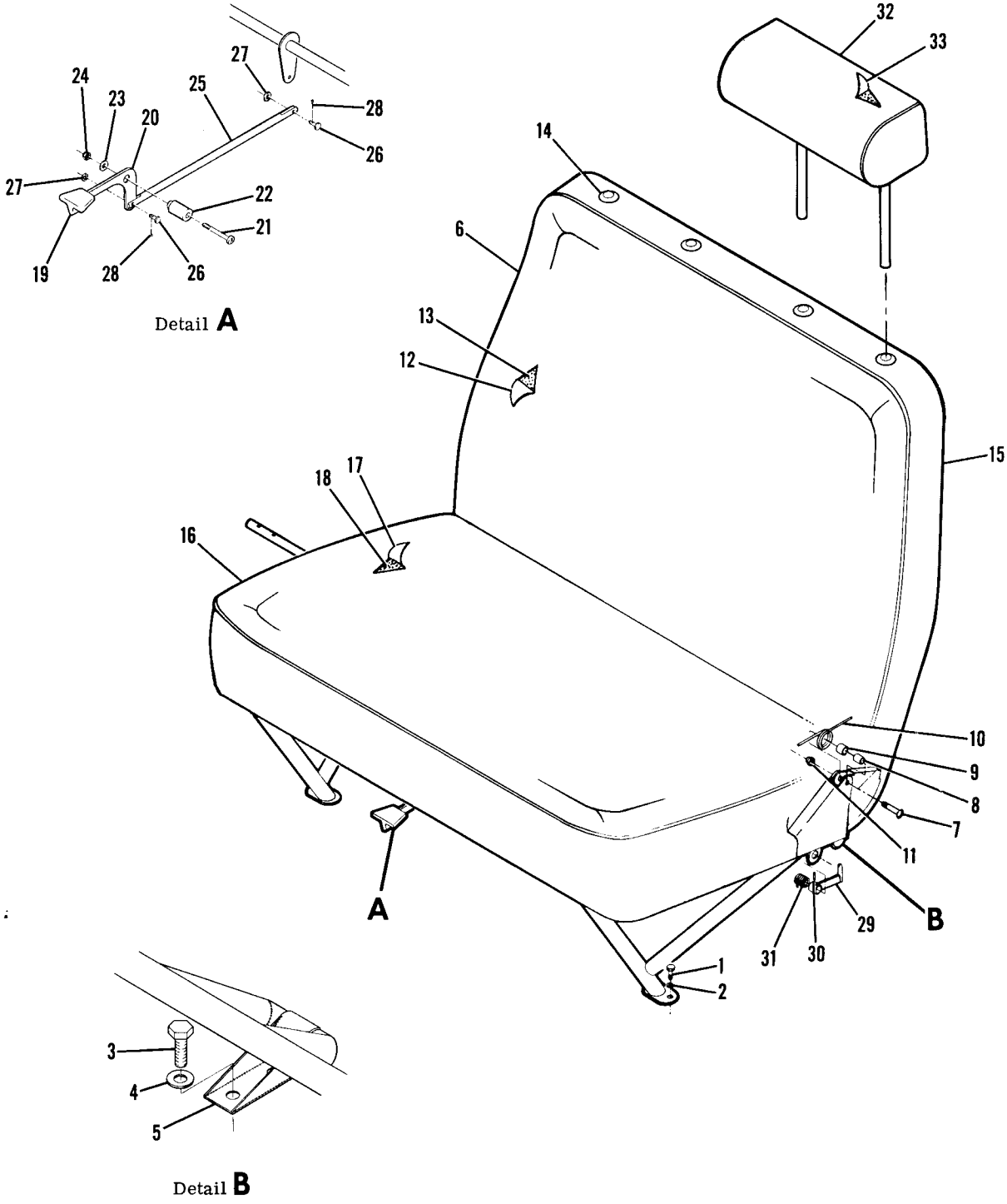
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43 -15	1715003-9		CUSHION-SEAT BOTTOM	1	A
	1715003-13		CUSHION-LH SEAT BOTTOM CARDINAL ONLY	1	A
	1715003-14		CUSHION-RH SEAT BOTTOM CARDINAL ONLY	1	A
	1715003-13		CUSHION-LH SEAT BOTTOM	1	C
	1715003-14		CUSHION-RH SEAT BOTTOM	1	C
	1715003-17		CUSHION-LH SEAT BOTTOM	1	D
	1715003-25		CUSHION-RH SEAT BOTTOM	1	D
	1714082-3		CUSHION-LH SEAT BOTTOM	1	M
	1714082-2		CUSHION-RH SEAT BOTTOM	1	M
	1714094-6		CUSHION-SEAT BOTTOM	1	N
-16	1715028-2	¤	MOULDING-SEAT BOTTOM CARDINAL ONLY	1	A
-17	1715028-4		TRIM-SEAT BOTTOM CARDINAL ONLY	1	A
	1715037-1	¤	RETAINER-SEAT BOTTOM	1	B
			ATTACHING PARTS		
-18	S1021A4-6		SCREW	AR	
			---*---		
-19	1714005-1		KNOB-SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-20	1714033-1		BELLCRANK	1	
			ATTACHING PARTS		
-21	AN24-31A		BOLT	1	
-22	1714036-1		BUSHING	1	J
	1714036-3		BUSHING	1	H
-23	S1450-4-10-032		WASHER	1	
-24	MS21042L4		NUT	1	
			---*---		
-25	1714095-1		LINK-SEAT BACK ADJUST	1	
			ATTACHING PARTS		
-26	MS20392-1C7		PIN	2	
-27	AN960-4L		WASHER	2	
-28	MS24665-132		PIN-COTTER	2	
			---*---		
-29	1714001-19		PAWL-SEAT BACK	2	
-30	1414107-1		SPRING-PAWL	1	
-31	1714040-1	#	HEADREST ASSEMBLY 177	2	A
	1714040-5	#	HEADREST ASSEMBLY CARDINAL	2	A
-31A	0514048-1	#	HEADREST ASSEMBLY	2	P
	1215073-11	#	HEADREST ASSEMBLY	2	N
-32	1714040-2	#	COVER ASSEMBLY-HEADREST 177	1	A
	1714040-6	#	COVER ASSEMBLY-HEADREST CARDINAL	1	A
-32A	0514048-9	#	COVER ASSEMBLY-HEADREST	1	P
	1215073-18	#	COVER ASSEMBLY-HEADREST	1	N
	SEE FIG 46A		SEAT BELTS INSTALLATION	NP	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 THRU 17702123
C---177 SERIAL 17701371 THRU 17701530
D---177 SERIAL 17701531 THRU 17701633
E---177 SERIAL 17701634 THRU 17702123
F---177 SERIAL 17701634 THRU 17701773
G---177 SERIAL 17701371 THRU 17701773
H---177 SERIAL 17701774 THRU 17702123
J---177 SERIAL 17700001 THRU 17701773
K---177 SERIAL 17701774 THRU 17701973
L---DELETED
M---177 SERIAL 17701634 THRU 17701973
N---177 SERIAL 17701974 THRU 17702123
P---177 SERIAL 17701371 THRU 17701973
Q---177 SERIAL 17700001 THRU 17702123

Seat (Cont)



177 SERIAL 17702124 & ON

Figure 43A. Rear Seat Installation

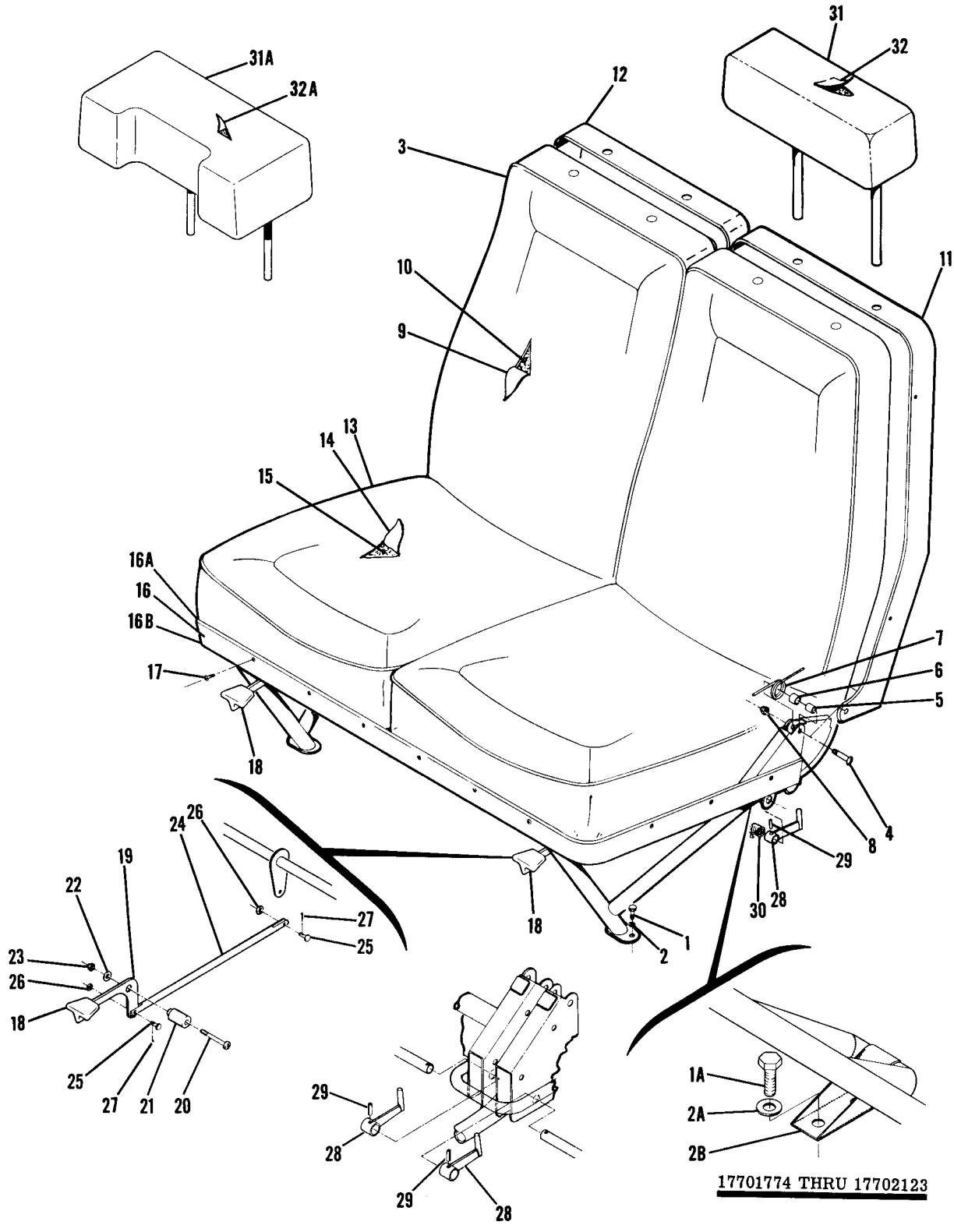
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43A-			REAR SEAT INSTALLATION	NP	A
	1714098-1	#	SEAT ASSY-REAR	1	B
	1714098-9	#	SEAT ASSY-REAR	1	C
			ATTACHING PARTS		
- 1	AN4-7A		BOLT-FRONT ATTACH	2	
- 2	AN960-416		WASHER-FRONT ATTACH	2	
- 3	AN5-6A		BOLT-REAR ATTACH	8	
- 4	AN960-516		WASHER-REAR ATTACH	8	
- 5	1714077-1		RETAINER-REAR ATTACH	4	
			---*---		
- 6	1714098-18	#	BACK ASSY-UPHOLSTERED SEAT	1	B
	1714098-11	#	BACK ASSY-UPHOLSTERED SEAT	1	C
			ATTACHING PARTS		
- 7	AN24-18A		BOLT	2	
- 8	1714001-20		BUSHING	2	
- 9	1714001-22		BUSHING	2	
-10	1714002-1		SPRING	2	
-11	S1914-11		NUT	2	
			---*---		
-12	1714098-17	#	COVER ASSY-SEAT BACK	1	B
	1714098-13	#	COVER ASSY-SEAT BACK	1	C
-13	1714098-16		CUSHION ASSY-SEAT BACK	1	
-14	0514110-1		GROMMET	4	
-15	1714089-1	¤	BACK PANEL-SEAT BACK	1	
			ATTACHING PARTS		
	S1021Z6-4		SCREW	14	
			---*---		
-16	1714098-2	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	B
	1714098-10	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	C
-17	1714098-7	#	COVER ASSY-SEAT BOTTOM	1	B
	1714098-14	#	COVER ASSY-SEAT BOTTOM	1	C
-18	1714098-5		CUSHION ASSY-SEAT BOTTOM	1	
-19	1714005-1		KNOB-SEAT ADJUSTMENT	1	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-20	1714033-1		BELLCRANK	1	
			ATTACHING PARTS		
-21	AN24-31A		BOLT	1	
-22	1714036-1		BUSHING	1	
-23	S1450-4-10-032		WASHER	1	
-24	MS21042L4		NUT	1	
			---*---		
-25	1714095-1		LINK	1	
			ATTACHING PARTS		
-26	MS20392-1C7		PIN	2	
-27	AN960-4L		WASHER	2	
-28	MS24665-132		PIN-COTTER	2	
			---*---		
-29	1714001-19		PAWL-SEAT BACK	2	
			ATTACHING PARTS		
-30	NAS561P3-8		PIN	1	
			---*---		
-31	1414107-1		SPRING-PAWL	1	
-32	1215073-11	#	HEADREST ASSY	AR	
-33	1215073-18	#	COVER ASSY-HEADREST	1	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702313
C---177 SERIAL 17702314 & ON

Seat (Cont)



177 SERIAL 17700339 THRU 17702123

Figure 43B. Rear Seat Installation - Individually Reclining Back

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
438-			REAR SEAT INSTALLATION-INDIVIDUALLY RECLINING BACK	NP	A
	1715005-2	#	SEAT ASSEMBLY-REAR	1	B
	1715005-1	#	SEAT ASSEMBLY-REAR CARDINAL ONLY	1	B
	1715005-19	#	SEAT ASSEMBLY-REAR	1	D
	1715005-20	#	SEAT ASSEMBLY-REAR	1	F
	1714083-1	#	SEAT ASSEMBLY-REAR	1	G
	1714083-9	#	SEAT ASSEMBLY-REAR	1	L
	1714093-1	#	SEAT ASSEMBLY-REAR	1	M
			ATTACHING PARTS		
- 1	AN4-7A		BOLT FRONT ATTACH	2	
	AN4-5A		BOLT REAR ATTACH	4	J
- 1A	AN5-6A		BOLT REAR ATTACH	4	K
- 2	AN960-416		WASHER	6	J
	AN960-416		WASHER FRONT ATTACH	2	K
- 2A	AN960-516		WASHER REAR ATTACH	4	K
- 2B	1714077-1		RETAINER ASSY REAR ATTACH	2	K
			---*---		
- 3	1715005-202	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH CARDINAL	1	B
	1715005-203	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH 177	1	B
	1715005-204	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH CARDINAL	1	B
	1715005-205	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH 177	1	B
	1715005-207	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1	D
	1715005-208	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH	1	D
	1715005-211	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1	F
	1715005-210	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH	1	F
			BACK ASSEMBLY-UPHOLSTERED SEAT	1	H
			ATTACHING PARTS		
- 4	AN24-18A		BOLT	4	
- 5	1714001-20		BUSHING	4	
- 6	1714001-22		BUSHING	4	
- 7	1714002-1		SPRING	4	
- 8	S1914-11		NUT	4	
			---*---		
- 9	1715005-6	#	COVER ASSEMBLY-SEAT BACK RH CARDINAL	1	B
	1715005-8	#	COVER ASSEMBLY-SEAT BACK RH 177	1	B
	1715005-5	#	COVER ASSEMBLY-SEAT BACK LH CARDINAL	1	B
	1715005-7	#	COVER ASSEMBLY-SEAT BACK LH 177	1	B
	1715005-6	#	COVER ASSEMBLY-SEAT BACK RH	1	D
	1715005-5	#	COVER ASSEMBLY-SEAT BACK LH	1	D
	1715005-32	#	COVER ASSEMBLY-SEAT BACK RH	1	F
	1715005-33	#	COVER ASSEMBLY-SEAT BACK LH	1	F
	1714083-8	#	COVER ASSEMBLY-SEAT BACK RH	1	G
	1714083-7	#	COVER ASSEMBLY-SEAT BACK LH	1	G
	1714083-12	#	COVER ASSEMBLY-SEAT BACK RH	1	L
	1714083-11	#	COVER ASSEMBLY-SEAT BACK LH	1	L
	1714093-8	#	COVER ASSEMBLY-SEAT BACK RH	1	M
	1714093-9	#	COVER ASSEMBLY-SEAT BACK LH	1	M
-10	1715005-16		CUSHION-SEAT BACK RH CARDINAL	1	B
	1715005-18		CUSHION-SEAT BACK RH 177	1	B
	1715005-15		CUSHION-SEAT BACK LH CARDINAL	1	B
	1715005-17		CUSHION-SEAT BACK LH 177	1	B
	1715005-16		CUSHION-SEAT BACK RH	1	D
	1715005-15		CUSHION-SEAT BACK LH	1	D
	1715005-28		CUSHION-SEAT BACK RH	1	F
	1715005-27		CUSHION-SEAT BACK LH	1	F
	1714083-4		CUSHION-SEAT BACK RH	1	N
	1714083-5		CUSHION-SEAT BACK LH	1	N
	1714093-4		CUSHION-SEAT BACK RH	1	M
	1714093-5		CUSHION-SEAT BACK LH	1	M
-11	1715020-3	¤	TRIM ASSEMBLY-LH CARDINAL ONLY	1	B
	1715039-1	¤	TRIM ASSEMBLY-LH	1	C
-12	1715020-4	¤	TRIM ASSEMBLY-RH CARDINAL ONLY	1	B
	1715039-2	¤	TRIM ASSEMBLY-RH	1	C
			ATTACHING PARTS		
	S1021A4-6		SCREW	AR	
			---*---		
-13	1715005-201	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT 177	1	B
	1715005-200	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT CARDINAL	1	B
	1715005-206	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	D
	1715005-209	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	F
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	1	H
-14	1715005-3	#	COVER ASSEMBLY-SEAT BOTTOM CARDINAL	1	B
	1715005-4	#	COVER ASSEMBLY-SEAT BOTTOM 177	1	B
	1715005-3	#	COVER ASSEMBLY-SEAT BOTTOM	1	D

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
438-	1715005-26	#	COVER ASSEMBLY-SEAT BOTTOM	1	F
	1714083-6	#	COVER ASSEMBLY-SEAT BOTTOM	1	G
	1714083-10	#	COVER ASSEMBLY-SEAT BOTTOM	1	L
	1714093-10	#	COVER ASSEMBLY-SEAT BOTTOM RH	1	M
	1714093-11	#	COVER ASSEMBLY-SEAT BOTTOM LH	1	M
-15	1715005-11		CUSHION-BOTTOM LH CARDINAL	1	B
	1715005-13		CUSHION-BOTTOM LH 177	1	B
	1715005-12		CUSHION-BOTTOM RH CARDINAL	1	B
	1715005-14		CUSHION-BOTTOM RH 177	1	B
	1715005-11		CUSHION-BOTTOM LH	1	D
	1715005-12		CUSHION-BOTTOM RH	1	D
	1715005-21		CUSHION-BOTTOM LH	1	F
	1715005-20		CUSHION-BOTTOM RH	1	F
	1714083-3		CUSHION-BOTTOM LH	1	N
	1714083-2		CUSHION-BOTTOM RH	1	N
	1714093-7		CUSHION-BOTTOM LH	1	M
	1714093-6		CUSHION-BOTTOM RH	1	M
-16	1715028-2	¤	MOULDING-SEAT BOTTOM CARDINAL ONLY	1	B
-16A	1715028-4		TRIM-SEAT BOTTOM CARDINAL ONLY	1	B
-16B	1715037-1	¤	RETAINER-SEAT BOTTOM	1	C
			ATTACHING PARTS		
-17	S1021A4-6		SCREW	AR	
			---*---		
-18	1714005-1		KNOB-SEAT ADJUSTMENT	2	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-19	1714033-1		BELLCRANK	2	
			ATTACHING PARTS		
-20	AN23-12A		BOLT	1	
-21	1714036-2		BUSHING	1	
-22	S1450-3-10-032		WASHER	1	
-23	MS21044N3		NUT	1	
			---*---		
-24	1714095-1		LINK-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-25	MS20392-1C7		PIN	2	
-26	AN960-4L		WASHER	2	
-27	MS24665-132		PIN-COTTER	2	
			---*---		
-28	1714001-19		PAWL ASSEMBLY	4	
			ATTACHING PARTS		
-29	NAS561P3-8		PIN	1	
			---*---		
-30	1414107-1		SPRING-TORSION LH	1	
	1414107-2		SPRING-TORSION RH	1	
-31	1714040-1	#	HEADREST ASSEMBLY 177	2	B
	1714040-5	#	HEADREST ASSEMBLY CARDINAL	2	B
-31A	0514048-1	#	HEADREST ASSEMBLY	2	P
	1215073-11	#	HEADREST ASSEMBLY	2	M
-32	1714040-2	#	COVER ASSEMBLY-HEADREST 177	1	B
	1714040-6	#	COVER ASSEMBLY-HEADREST CARDINAL ONLY	1	B
-32A	0514048-9	#	COVER ASSEMBLY-HEADREST	1	P
	1215073-18	#	COVER ASSEMBLY-HEADREST	1	M
	SEE FIG 46A		SEAT BELT INSTALLATION	NP	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

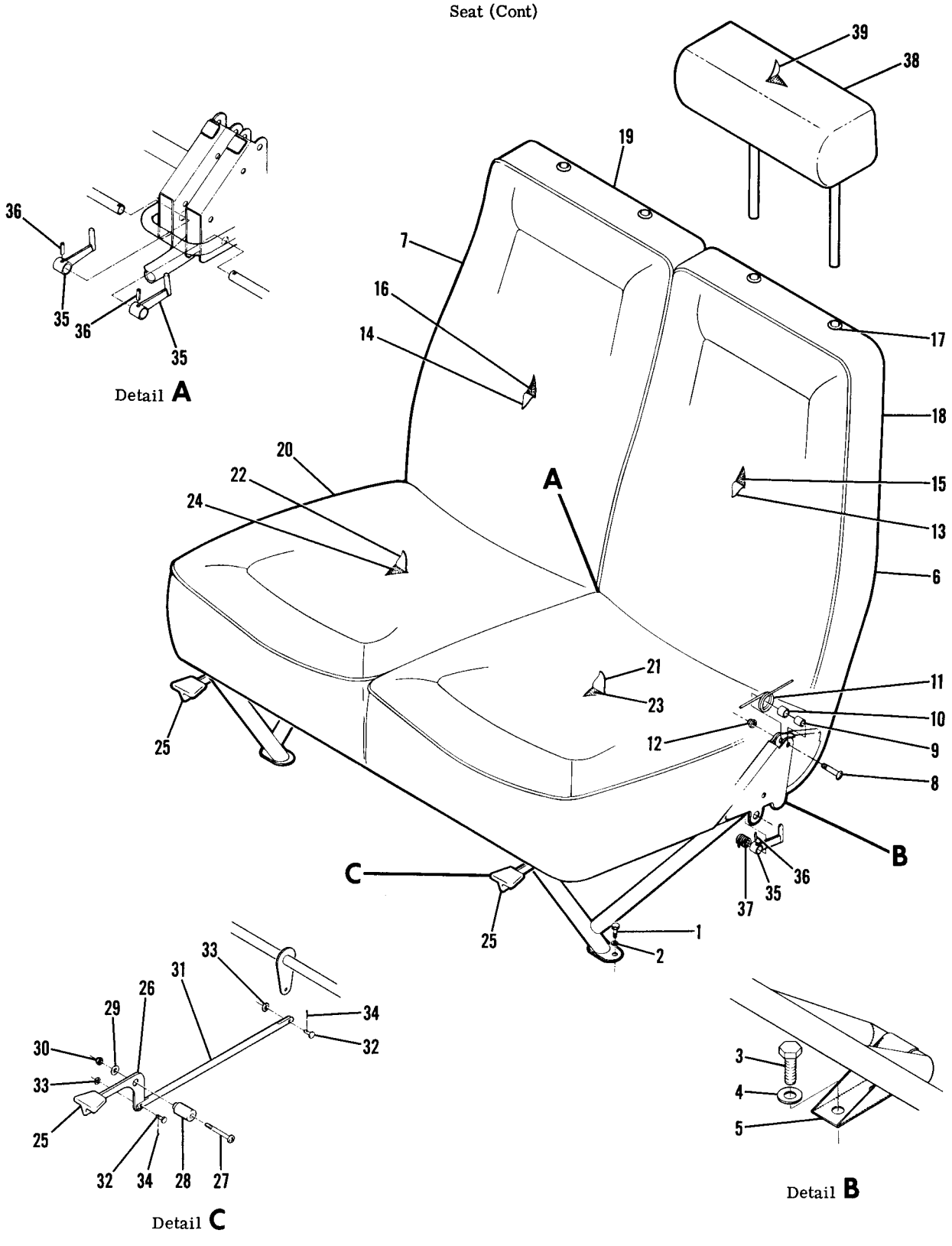
NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17700339 THRU 17702123
B---177 SERIAL 17700339 THRU 17701370
C---177 SERIAL 17701371 THRU 17702123
D---177 SERIAL 17701371 THRU 17701530
E---DELETED
F---177 SERIAL 17701531 THRU 17701633
G---177 SERIAL 17701634 THRU 17701773
H---177 SERIAL 17701634 THRU 17702123
J---177 SERIAL 17700339 THRU 17701773
K---177 SERIAL 17701774 THRU 17702123
L---177 SERIAL 17701774 THRU 17701973
M---177 SERIAL 17701974 THRU 17702123
N---177 SERIAL 17701634 THRU 17701973
P---177 SERIAL 17701371 THRU 17701973

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43C-			REAR SEAT INSTALLATION-INDIVIDUALLY RECLINING BACK	NP	A
	1714097-1	#	SEAT ASSY-REAR	1	B
	1714097-31	#	SEAT ASSY-REAR	1	D
	1714097-15	#	SEAT ASSY-REAR	1	F
			ATTACHING PARTS		
- 1	AN4-7A		BOLT-FRONT ATTACH	2	
- 2	AN960-416		WASHER-FRONT ATTACH	2	
- 3	AN5-6A		BOLT-REAR ATTACH	8	
- 4	AN960-516		WASHER-REAR ATTACH	8	
- 5	1714077-1		RETAINER-REAR ATTACH	4	
			---*---		
- 6	1714097-3	#	BACK ASSY-UPHOLSTERED SEAT LH	1	B
	1714097-23	#	BACK ASSY-UPHOLSTERED SEAT LH	1	D
	1714097-17	#	BACK ASSY-UPHOLSTERED LH	1	F
- 7	1714097-4	#	BACK ASSY-UPHOLSTERED SEAT RH	1	B
	1714097-24	#	BACK ASSY-UPHOLSTERED SEAT RH	1	D
	1714097-18	#	BACK ASSY-UPHOLSTERED SEAT RH	1	F
			ATTACHING PARTS		
- 8	AN24-18A		BOLT	4	
- 9	1714001-20		BUSHING	4	
-10	1714001-22		BUSHING	4	
-11	1714002-1		SPRING	4	
-12	S1914-11		NUT	4	
			---*---		

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Seat (Cont)



177 SERIAL 17702124 & ON

Figure 43C. Rear Seat Installation - Individually Reclining Back

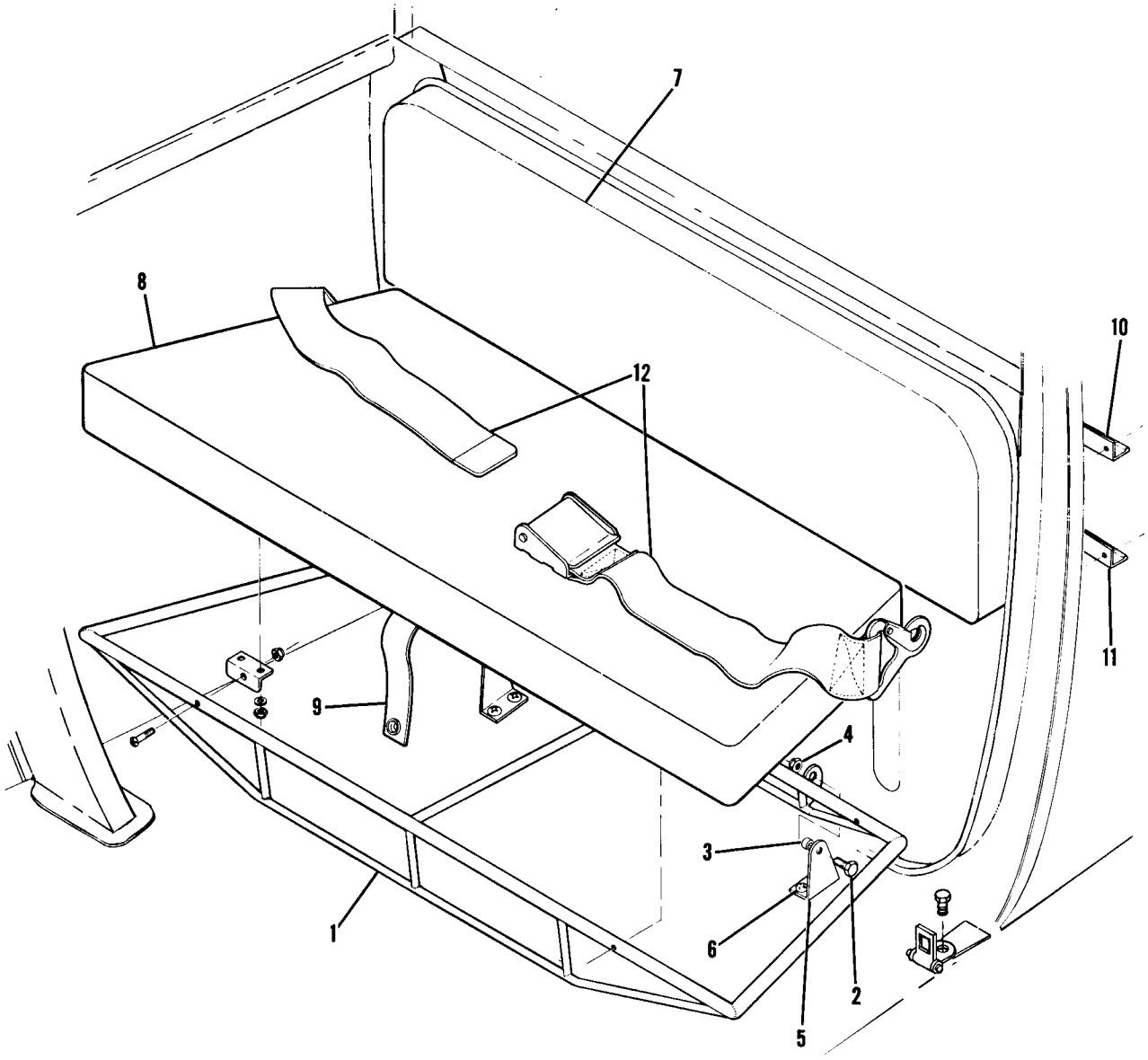
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43C-13	1714097-7	#	COVER ASSY-SEAT BACK LH WEU 1714097-25	1	B
	1714097-25	#	COVER ASSY-SEAT BACK LH	1	D
	1714097-16	#	COVER ASSY-SEAT BACK LH	1	F
-14	1714097-8	#	COVER ASSY-SEAT BACK RH WEU 1714097-26	1	B
	1714097-26	#	COVER ASSY-SEAT BACK RH	1	D
	1714097-19	#	COVER ASSY-SEAT BACK RH	1	F
-15	1714097-11		CUSHION ASSY-SEAT BACK LH	1	B
	1714097-27		CUSHION ASSY-SEAT BACK LH	1	E
-16	1714097-12		CUSHION ASSY-SEAT BACK RH	1	B
	1714097-28		CUSHION ASSY-SEAT BACK RH	1	E
-17	0514110-1		GROMMET	2	
-18	1714088-1	¤	BACK PANEL-LH	1	
-19	1714088-2	¤	BACK PANEL-RH	1	
			ATTACHING PARTS		
	S1021Z6-4		SCREW	AR	
			---*---		
-20	1714097-2	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	C
	1714097-20	#	BOTTOM ASSY-UPHOLSTERED SEAT	1	F
-21	1714097-5	#	COVER ASSY-SEAT BOTTOM LH	1	C
	1714097-21	#	COVER ASSY-SEAT BOTTOM LH	1	F
-22	1714097-6	#	COVER ASSY-SEAT BOTTOM RH	1	C
	1714097-22	#	COVER ASSY-SEAT BOTTOM RH	1	F
-23	1714097-9		CUSHION ASSY-SEAT BOTTOM LH	1	
-24	1714097-10		CUSHION ASSY-SEAT BOTTOM RH	1	
-25	1714005-1		KNOB-SEAT ADJUSTMENT	2	
			ATTACHING PARTS		
	NAS561P3-6		PIN	1	
			---*---		
-26	1714033-1		BELLCRANK	2	
			ATTACHING PARTS		
-27	AN23-12A		BOLT	1	
-28	1714036-2		BUSHING	1	
-29	S1450-3-10-032		WASHER	1	
-30	MS21044N3		NUT	1	
			---*---		
-31	1714095-1		LINK-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-32	MS20392-1C7		PIN	2	
-33	AN960-4L		WASHER	2	
-34	MS24665-132		PIN-COTTER	2	
			---*---		
-35	1714001-19		PAWL ASSY	4	
			ATTACHING PARTS		
-36	NAS561P3-8		PIN	1	
			---*---		
-37	1414107-1		SPRING-TORSION LH	1	
	1414107-2		SPRING-TORSION RH	1	
-38	1215073-11	#	HEADREST ASSY	AR	
-39	1215073-18	#	COVER ASSY-HEADREST	1	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR.REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702237
C---177 SERIAL 17702124 THRU 17702313
D---177 SERIAL 17702238 THRU 17702313
E---177 SERIAL 17702238 & ON
F---177 SERIAL 17702314 & ON

Seat (Cont)



177 SERIAL 17700001 THRU 17701370

Figure 44. Auxiliary Seat Installation

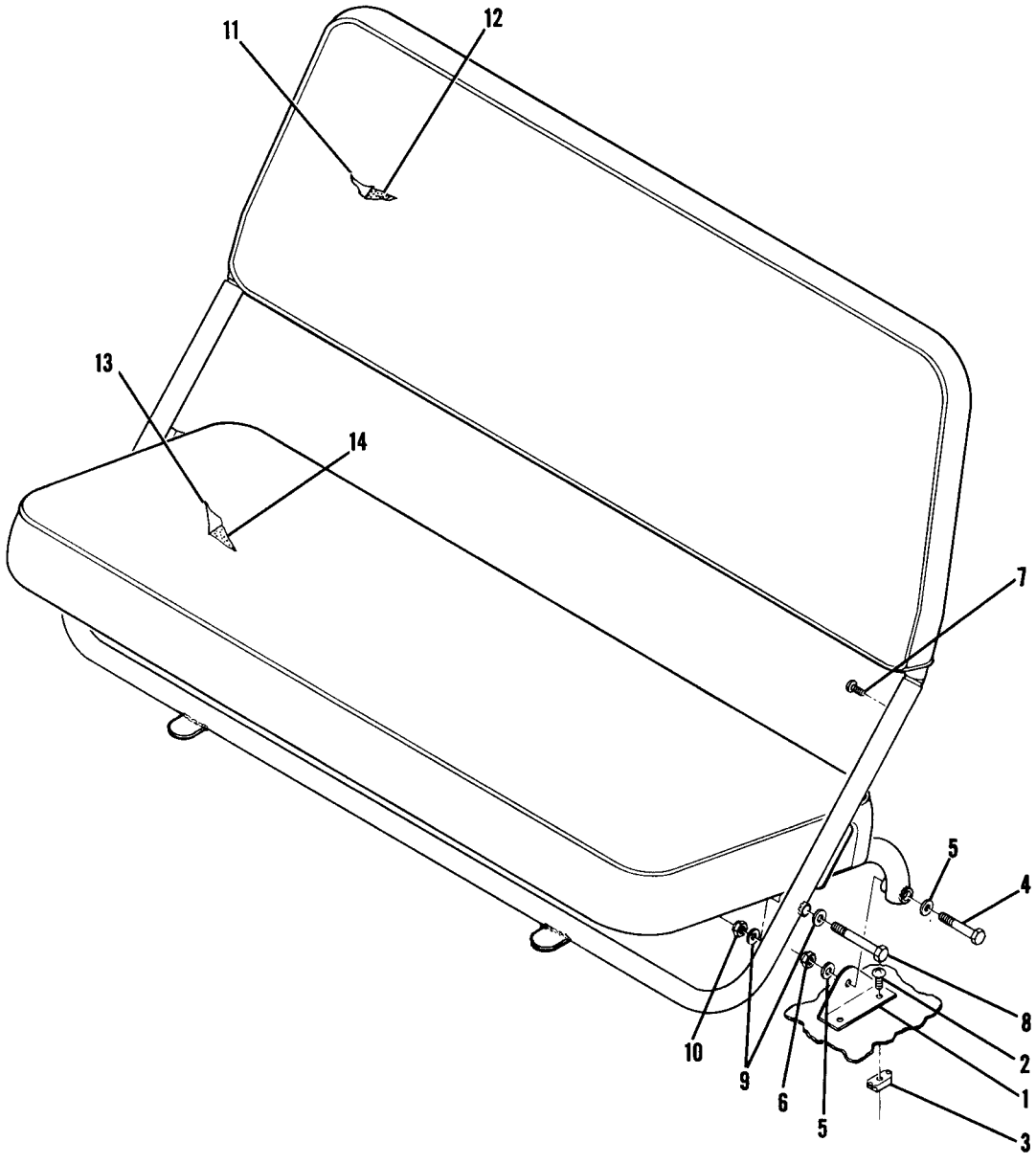
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
44 -			AUXILIARY SEAT INSTALLATION	NP	C
- 1	0711097-2	¤	FRAME ASSEMBLY-AUXILIARY SEAT	1	
			ATTACHING PARTS		
- 2	AN3-4A		BOLT	2	
- 3	NAS43HT3-6		SPACER	2	
- 4	MS21044N3		NUT	2	
			---*---		
- 5	0711098-3		HINGE-FLOOR FITTING	1	
	0711098-4		HINGE-FLOOR FITTING	1	
			ATTACHING PARTS		
- 6	AN515-8R8		SCREW	2	
	MS21044N08		NUT	2	
			---*---		
- 7	0711080-1	#	BACKREST ASSEMBLY	1	
	AN227-7		SOCKET	5	
	AN227-6		BUTTON	5	
- 8	0711097-4	#	CUSHION ASSEMBLY	1	A
	0711097-25	#	CUSHION ASSEMBLY	1	B
			ATTACHING PARTS		
	AN515-8R14		SCREW	4	
	MS21044N08		NUT	4	
			---*---		
- 9	0711097-21		STRAP ASSEMBLY	1	
-10	0511491-3		ANGLE ASSEMBLY	1	
-11	0511491-4		ANGLE ASSEMBLY	1	
-12	SEE FIG 46A		BELT ASSEMBLY-SAFETY	1	

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 THRU 17701370
C---177 SERIAL 17700001 THRU 17701370

Seat (Cont)



177 SERIAL 17701371 & ON

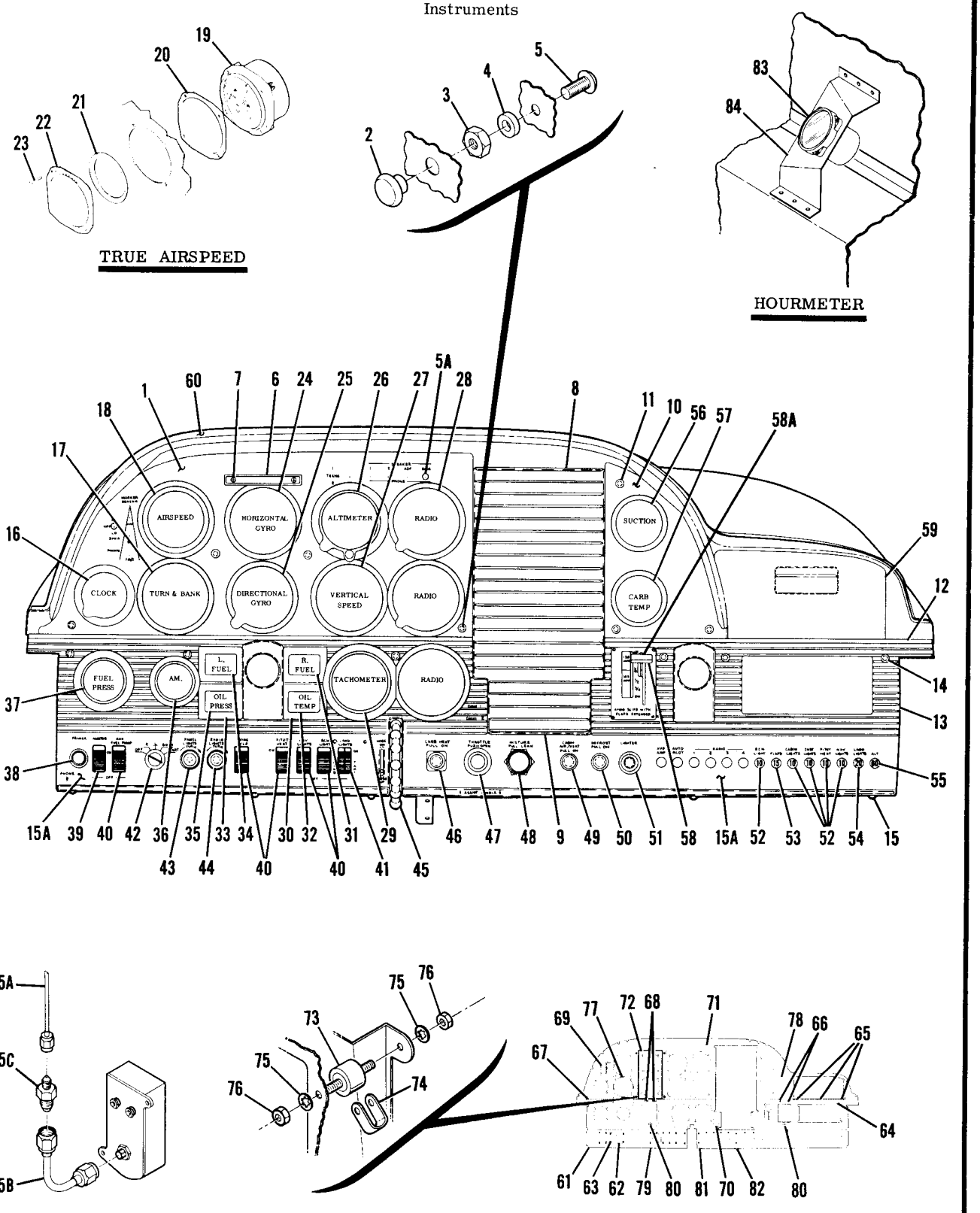
Figure 44A. Auxiliary Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
44A-			AUXILIARY SEAT INSTALLATION	NP	A
	0515002-1	#	SEAT ASSEMBLY-AUXILIARY	1	B
	0714005-2	#	SEAT ASSEMBLY-AUXILIARY	1	C
	0514107-1	#	SEAT ASSEMBLY-AUXILIARY	1	D
	0514107-4	#	SEAT ASSEMBLY-AUXILIARY	1	E
			ATTACHING PARTS		
- 1	0514042-1		BRACKET-SEAT MOUNTING	2	
- 2	AN515-8R8		SCREW	4	
- 3	NAS686A08		NUTPLATE	4	
- 4	AN4-13A		BOLT	2	
- 5	AN960-416		WASHER	4	
- 6	MS21042L4		NUT	2	
			---*---		
- 7	S1021Z8-8C		SCREW	2	
- 8	AN4-17A		BOLT	2	
- 9	AN960-416		WASHER	4	
-10	MS21042L4		NUT	2	
-11	0515002-4	#	COVER ASSEMBLY-SEAT BACK	1	B
	0714005-3	#	COVER ASSEMBLY-SEAT BACK	1	C
	0514107-3	#	COVER ASSEMBLY-SEAT BACK	1	D
	0514107-6	#	COVER ASSEMBLY-SEAT BACK	1	E
-12	0515002-9		CUSHION-SEAT BACK	1	
	0515002-7		DIAPHRAGHM-SEAT BACK	1	
-13	0515002-6	#	COVER ASSEMBLY-SEAT BOTTOM	1	B
	0714005-4	#	COVER ASSEMBLY-SEAT BOTTOM	1	C
	0514107-2	#	COVER ASSEMBLY-SEAT BOTTOM	1	D
	0514107-5	#	COVER ASSEMBLY-SEAT BOTTOM	1	E
-14	0515002-10		CUSHION-SEAT BOTTOM	1	
	0515002-8		DIAPHRAGHM-SEAT BOTTOM	1	
	SEE FIG 46A		BELT ASSEMBLY-SAFETY	1	

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

A---177 SERIAL 17701371 & ON
B---177 SERIAL 17701371 THRU 17701633
C---177 SERIAL 17701634 THRU 17702123
D---177 SERIAL 17702124 THRU 17702313
E---177 SERIAL 17702314 & ON

Instruments



177 SERIAL 17700001 THRU 17701164

Figure 45. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713233-2	□	COVER ASSEMBLY-SHOCK PANEL	1	
			ATTACHING PARTS		
- 2	0513351-1		SCREW POST	4	
- 3	AN340B8		NUT	4	
- 4	NAS43DD3-5		SPACER	4	
- 5	AN515-8R6		SCREW	4	
- 5A	CM2692-8-1S		PLUG BUTTON	2	
			---*---		
- 6	1213004-1		RETAINER-CALL LETTER	1	
			ATTACHING PARTS		
- 7	S1022Z6-108		SCREW	2	
	NAS446-2-1		NUT	2	
			---*---		
- 8	1713214-2	□	COVER-RADIO CUTOUT	1	
- 9	1713214-1	□	COVER-RADIO CUTOUT	1	
-10	1713232-1	□	COVER-STATIONARY INSTRUMENT PANEL	1	
			ATTACHING PARTS		
-11	0513351-1		SCREW POST	3	
	AN340B8		NUT	3	
	NAS43DD3-5		SPACER	3	
	AN515-8R6		SCREW	3	
			---*---		
-12	1713226-1	□	RETAINER-INSTRUMENT PANEL COVER	1	
-13	1713231-1	□	COVER-STATIONARY INSTRUMENT PANEL LOWER	1	
	1713231-4	□	COVER-STATIONARY INSTRUMENT PANEL LOWER LH CARDINAL	1	
	1713231-5	□	COVER-STATIONARY INSTRUMENT PANEL LOWER RH CARDINAL	1	
	1713231-6	□	COVER-STATIONARY INSTRUMENT PANEL UPPER LH CARDINAL	1	
			ATTACHING PARTS		
-14	0513351-1		SCREW POST	6	
	AN340B8		NUT	6	
	NAS43DD3-5		SPACER	6	
	AN515-8R6		SCREW	6	
-15	AN515-8R10		SCREW	5	
	AN960-8		WASHER	5	
	MS21044N08		NUT	5	
			---*---		
-15A	1713230-3		COVER-LOWER LH & RH MATCHED SET CARDINAL	1	
-16	S1317N2		CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101	1	
	C664508-0101		CLOCK ASSEMBLY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R10		SCREW	2	
			---*---		
-17	S1413N1		INDICATOR-TURN & BANK WEU S1413N2	1	
	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0501		TURN COORDINATOR WEU C661003-0504	1	
	C661003-0504		TURN COORDINATOR	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
	AN936A6B		WASHER	3	
	AN340B6		NUT	3	
			---*---		
	TVA-1315		CAPACITOR USED WITH TURN COORDINATOR	1	
-18	C661010-1001		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-19	C661010-0103		INDICATOR-AIRSPEED	1	
-20	0700162-6		SPACER-TRUE AIRSPEED	1	
-21	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	1	
-22	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	1	
			ATTACHING PARTS		
-23	AN515B6R16		SCREW	4	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -24	C661001-0501	*	GYRO-HORIZONTAL WEU C661001-0505	1	
	C661001-0505		GYRO-HORIZONTAL WEU C661076-0104	1	
	C661076-0104	*	GYRO-HORIZONTAL	1	
	C661001-0503	*	GYRO-HORIZONTAL WEU C661076-0102	1	
	C661076-0102	*	GYRO-HORIZONTAL	1	
	C661001-0502	*	GYRO-HORIZONTAL WEU C661076-0101	1	
	C661076-0101	*	GYRO-HORIZONTAL	1	
	C661001-0504		GYRO-HORIZONTAL WEU C661076-0103	1	
	C661076-0103	*	GYRO-HORIZONTAL	1	
	37570-0001		GYRO-HORIZONTAL ARC USED WITH NAV-O-MATIC 400	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-25	C661002-0501	**	GYRO-DIRECTIONAL WEU C661002-0505	1	
	C661002-0505	**	GYRO-DIRECTIONAL WEU C661075-0102	1	
	C661075-0102	**	GYRO-DIRECTIONAL	1	
	C661002-0503	**	GYRO-DIRECTIONAL WEU C661002-0506	1	
	C661002-0506	**	GYRO-DIRECTIONAL WEU C661075-0103	1	
	C661075-0103	**	GYRO-DIRECTIONAL	1	
	C661002-0301	**	GYRO-DIRECTIONAL WEU C661075-0104	1	
	C661075-0104	**	GYRO-DIRECTIONAL	1	
	C661002-0504	**	GYRO-DIRECTIONAL WEU C661075-0101	1	
	C661075-0101	**	GYRO-DIRECTIONAL	1	
	30370-0100		GYRO-DIRECTIONAL ARC WEU 30370-0102	1	
	30370-0102		GYRO-DIRECTIONAL ARC USED WITH NAV-O-MATIC	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-26	S1314N1		ALTIMETER WEU C661012-0101	1	
	C661012-0101		ALTIMETER	1	
	C661011-0105		ALTIMETER-SENSITIVE WEU C661071-0101	1	
	C661071-0101		ALTIMETER-SENSITIVE	1	
	C661011-0106		ALTIMETER-SENSITIVE FT & MILLIBARS	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
-27	S1392N2		INDICATOR-RATE OF CLIMB WEU C661080-0101	1	
	C661080-0101		INDICATOR-RATE OF CLIMB	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
-28			RADIO INSTALLATIONS SEE CESSNA ELECTRONICS MANUAL	AR	
-29	S1305-6		TACHOMETER	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-30	C669505-0101		INSTRUMENT CLUSTER	1	
			ATTACHING PARTS		
	AN515-6R22		SCREW	2	
	NAS42DD5-69		SPACER	2	
	AN960PD6L		WASHER	2	
	AN341-6		NUT	2	
			---*---		
-31	441346		RECEIVER UNIT-FUEL SW	1	
-32	442792		INDICATOR-OIL TEMPERATURE SW	1	
-33	C669504-0101		INSTRUMENT CLUSTER WEU C669504-0103	1	
	C669504-0103		INSTRUMENT CLUSTER	1	
			ATTACHING PARTS		
	AN515-6R22		SCREW	2	
	NAS42DD5-69		SPACER	2	
	AN960PD6L		WASHER	2	
	AN341-6		NUT	2	
			---*---		
-34	441347		RECEIVER UNIT-FUEL SW	1	
-35	444643		GAGE-OIL PRESSURE SW USED ON -0101	1	
	444678		GAGE-OIL PRESSURE SW USED ON -0103	1	
-35A	1700121-67		LINE-OIL PRESSURE REDUCER TO FIREWALL	1	
			ATTACHING PARTS		
	AN832-2D		UNION AT FIREWALL	1	
	AN960D516		WASHER	2	
	AN924-2D		NUT	1	
			---*---		
-35B	1700121-66		LINE-OIL PRESSURE REDUCER TO GAGE	1	
-35C	AN919-1D		REDUCER	1	
-36	S1320-5		AMMETER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -37	C662009-0101	GAGE-FUEL PRESSURE	1	
	1700121-50	LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
		ATTACHING PARTS		
	AN837-3D	ELBOW AT FIREWALL	1	
	AN894D3-2	BUSHING AT FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN916-1D	COUPLING AT GAGE	1	
		---*---		
-38	C291502-0101	PRIMER ASSEMBLY	1	
-39	S1159-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-40	S1158-2-2	SWITCH	5	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-41	S1160-1-3	SWITCH-LANDING LIGHT	1	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-42	C292501-0104	KIT-IGNITION SWITCH	1	
-43	XR6085	RHEOSTAT-PANEL LIGHTS TRTA	1	
	S1753-7	KNOB	1	
	S1780-4	INSERT	1	
-44	0413126-5	RHEOSTAT-RADIO LIGHTS	1	
	S1753-6	KNOB	1	
	S1780-4	INSERT	1	
-45	SEE FIG 64	STABILATOR TRIM ASSEMBLY	1	
-46	S1788-2	CONTROL ASSEMBLY-CARB HEAT	1	
-47	S1222-19	CONTROL ASSEMBLY-THROTTLE	1	
-48	S1777-2	CONTROL ASSEMBLY-MIXTURE	1	
-49	1713131-1	CONTROL ASSEMBLY-CABIN HEAT	1	
-50	S1239-35	CONTROL ASSEMBLY-DEFROST	1	
-51	0513039-7	LIGHTER ASSEMBLY-CIGAR CUNO	1	
	L4858-1	PLUG-HEATING CUNO	1	
	S1752-1	KNOB-CIGAR LIGHTER	1	
	S1780-4	INSERT-CIGAR LIGHTER	1	
-52	S1360-10	CIRCUIT BREAKER 10 AMP	5	
-53	S1360-15	CIRCUIT BREAKER 15 AMP	1	
-54	S1360-20	CIRCUIT BREAKER 20 AMP	1	
-55	S1360-60	CIRCUIT BREAKER 60 AMP	1	
-56	S1414N1	GAGE-SUCTION	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	4	
		---*---		
-57	S1311N1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3	1	
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
	AN340B6	NUT	4	
		---*---		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE	1	
-58	SEE FIG 65	FLAP INDICATOR ASSEMBLY	1	
-58A	1713132-1	COVER-INSTRUMENT PANEL FLAP POSITION	1	
		ATTACHING PARTS		
	S1021A4-8	SCREW	4	
		---*---		
-59	1713212-1 □	DOOR ASSEMBLY-GLOVE BOX	1	
		ATTACHING PARTS		
	1713225-2	HINGE HALF	1	
	MS20253P2-7.50	PIN	1	
	1713235-2	SHIM	1	
	NAS514P440-6	SCREW	3	
		---*---		
	S1895-1	CATCH-GLOVE BOX DOOR	1	
-60	1713080-2 □	GLARE SHIELD	1	
		ATTACHING PARTS		
	1713086-1 □	RETAINER	1	
	S1021Z6-4	SCREW	9	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -61	1713200-200	PANEL ASSEMBLY-STATIONARY	1	
-62	1713200-4	BRACKET-IGNITION SWITCH	1	
		ATTACHING PARTS		
-63	AN507-632R8	SCREW	4	
	AN340-6	NUT	4	
	AN960PD6L	WASHER	4	
		---*---		
-64	1713200-5	STIFFENER ASSEMBLY	1	
-65	NAS697A04L	NUTPLATE	3	
-66	NAS697A08	NUTPLATE	2	
-67	1713200-7	STIFFENER ASSEMBLY	1	
-68	NAS697A08	NUTPLATE	2	
-69	1713200-9	BRACKET	1	
-70	1713200-10	BRACKET	1	
-71	1713200-11	BRACKET	1	
-72	1713200-13	BRACKET-MOUNTING	1	
		ATTACHING PARTS		
-73	0411059-3	MOUNT	4	
-74	0413247	GROUND	2	
-75	AN936A8	WASHER	8	
-76	AN340B8	NUT	8	
		---*---		
-77	1713200-14	BRACKET-MOUNTING	1	
-78	0713856-4	BRACKET ASSEMBLY-SPLIT BUS BAR RELAY MOUNTING	1	
-79	NAS697A3	NUTPLATE	1	
-80	NAS697A08	NUTPLATE	2	
-81	NAS682A08	NUTPLATE	1	
-82	NAS680A08	NUTPLATE	1	
		HOURMETER INSTALLATION	NP	
-83	C664501-0101	GAGE-HOURMETER WEU C664501-0103	1	
	C664501-0103	GAGE-HOURMETER	1	
		ATTACHING PARTS		
	AN505-6-6	SCREW	4	
	NAS487-18	NUT	4	
		---*---		
-84	1713113-1	BRACKET	1	

NOTE. □THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

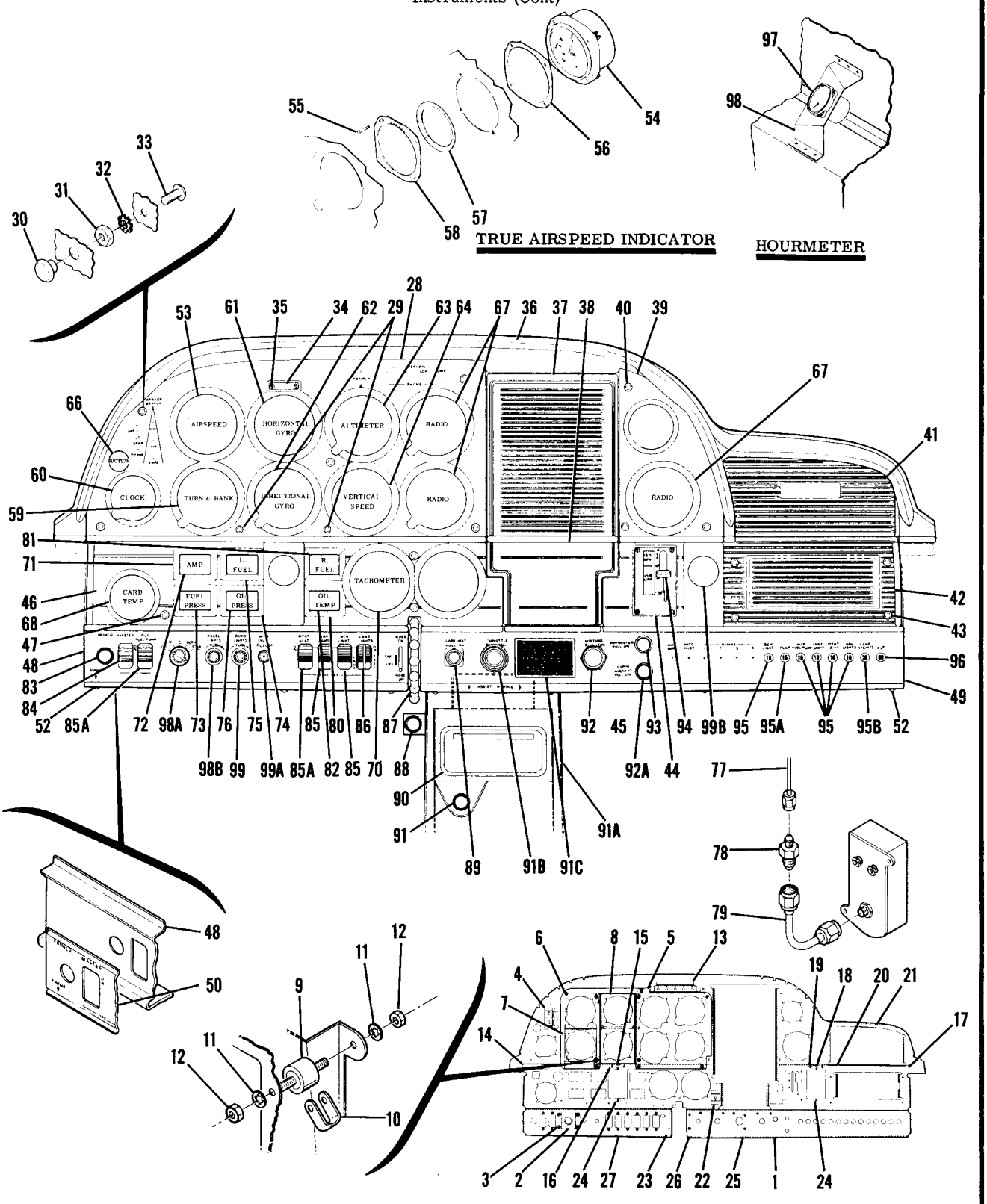
NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45A-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713265-2		PANEL ASSEMBLY-STATIONARY	1	
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713200-9		BRACKET	1	
- 5	1713264-1		PANEL ASSEMBLY-REMOVABLE	1	
			ATTACHING PARTS		
- 6	AN515-8R7		SCREW	6	
	NAS680A08		NUTPLATE	3	
			---*---		
- 7	1713200-16		BRACKET-MOUNTING	1	
- 8	1713200-13		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13	1713272-1		BRACKET-RADIO SWITCHES	1	
-14	1713273-1		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-15	NAS698A08		NUTPLATE	1	
-16	NAS697A08		NUTPLATE	5	
-17	1713273-3		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-18	NAS698A08		NUTPLATE	1	
-19	NAS697A08		NUTPLATE	2	
-20	NAS697A04L		NUTPLATE	3	
-21	1713200-15		BRACKET	1	
-22	1713200-10		BRACKET	1	
-23	1913053-1		SUPPORT	1	
-24	NAS697A08		NUTPLATE	2	
-25	NAS680A08		NUTPLATE	1	
-26	NAS682A08		NUTPLATE	1	
-27	NAS697A3		NUTPLATE	1	
-28	1713262-1	□	COVER ASSY-UPPER LH INSTRUMENT PANEL WEU 1713262-9	1	
	1713262-9	□	COVER ASSY-UPPER LH INSTRUMENT PANEL	1	
			ATTACHING PARTS		
-29	0513351-1		SCREW POST	2	
-30	0513351-1		SCREW POST	5	
-31	AN340B8		NUT	5	
-32	AN936A8		WASHER	5	
-33	AN515-8R6		SCREW	5	
			---*---		
-34	1213004-1		RETAINER-AIRCRAFT IDENTIFICATION NUMBER	1	
			ATTACHING PARTS		
-35	S1022Z6-10B		SCREW	2	
	NAS446-2-3		NUT	2	
			---*---		
-36	1713080-4	□	SHIELD-GLARE	1	
			ATTACHING PARTS		
	1713086-1	□	RETAINER-GLARE SHIELD	1	
	S1021Z6-4		SCREW	7	
			---*---		
-37	1713279-4	□	COVER-RADIO CUTOUT UPPER	1	
-38	1713279-3	□	COVER-RADIO CUTOUT LOWER	1	
-39	1713274-2	□	COVER-UPPER RH INSTRUMENT PANEL	1	
			ATTACHING PARTS		
-40	0513351-1		SCREW POST	3	
	AN340B8		NUT	3	
	AN936A8		WASHER	3	
	AN515-8R6		SCREW	3	
			---*---		
-41	1713278-2	□	DOOR ASSEMBLY-GLOVE BOX	1	
			ATTACHING PARTS		
	1713225-3		HINGE HALF	1	
	1713277-1		SPACER	2	
	MS20253P1-750		PIN	1	
	NAS514P440-10		SCREW	3	
			---*---		
	S1895-1		CATCH-GLOVE BOX DOOR	1	

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Instruments (Cont)



177 SERIAL 17701165 THRU 17701370

Figure 45A. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45A-42	1713260-2	□	COVER-INSTRUMENT PANEL LOWER RH	1	
			ATTACHING PARTS		
-43	0513351-1		SCREW POST	4	
	AN340B8		NUT	4	
	AN936A8		WASHER	4	
	AN515-8R6		SCREW	4	
			---*---		
-44	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION	1	
			ATTACHING PARTS		
-45	S1021A4-8		SCREW	4	
			---*---		
-46	1713270-2	□	COVER-INSTRUMENT PANEL LOWER LH	1	
			ATTACHING PARTS		
-47	0513351-1		SCREW POST	3	
	AN340B8		NUT	3	
	AN936A8		WASHER	3	
	AN515-8R6		SCREW	3	
			---*---		
-48	1713275-3	□	COVER-SWITCH PANEL LH	1	
-49	1713275-4	□	COVER-SWITCH PANEL RH	1	
-50	1713230-6		COVER-INST PANEL CONTROLS & CIRCUIT BREAKERS MATCHED SET	1	
-51			DELETED-NEVER USED		
-52	AN515-8R10		SCREW	4	
	AN960-8		WASHER	4	
	MS21044N08		NUT	4	
-53	C661010-1002		INDICATOR-AIRSPEED WEU C661060-0104	1	
	C661060-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-54	C661010-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
-55	AN515B6R16		SCREW	4	
			---*---		
-56	0700162-6		SPACER-TRUE AIRSPEED	1	
-57	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	1	
-58	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	1	
-59	S1413N1		INDICATOR-TURN & BANK WEU S1413N2	1	
	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0501		TURN COORDINATOR WEU C661003-0504	1	
	C661003-0504		TURN COORDINATOR	1	
	35060-0014		TURN COORDINATOR ARC NAVOMATIC 300 WEU 35060-0114	1	
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
	AN340B6		NUT	3	
	AN936A6B		WASHER	3	
			---*---		
-60	S1317N2		CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101	1	
	C664508-0101		CLOCK ASSEMBLY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R10		SCREW	2	
			---*---		
-61	C661001-0501	*	GYRO-HORIZONTAL WEU C661002-0505	1	
	C661001-0505	*	GYRO-HORIZONTAL WEU C661076-0104	1	
	C661076-0104	*	GYRO-HORIZONTAL	1	
	C661001-0502	*	GYRO-HORIZONTAL WEU C661076-0101	1	
	C661076-0101	*	GYRO-HORIZONTAL	1	
	C661001-0503	*	GYRO-HORIZONTAL WEU C661076-0102	1	
	C661076-0102	*	GYRO-HORIZONTAL	1	
	C661001-0504	*	GYRO-HORIZONTAL WEU C661076-0103	1	
	C661076-0103	*	GYRO-HORIZONTAL	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		

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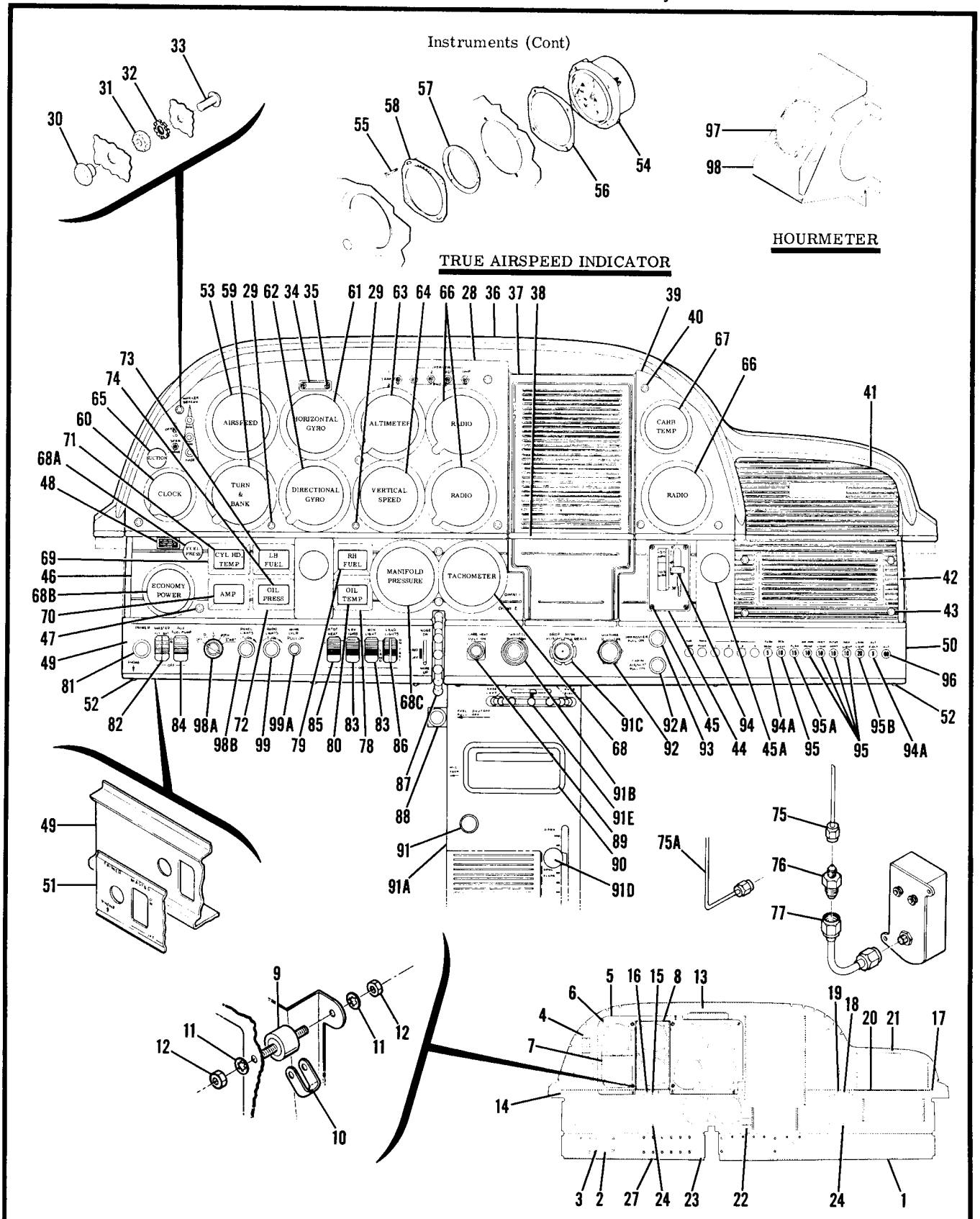
FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
45A-62	C661002-0501 **	GYRO-DIRECTIONAL WEU C661002-0505	1	
	C661002-0505 **	GYRO-DIRECTIONAL WEU C661075-0102	1	
	C661075-0102 **	GYRO-DIRECTIONAL	1	
	C661002-0301 **	GYRO-DIRECTIONAL WEU C661075-0104	1	
	C661075-0104 **	GYRO-DIRECTIONAL	1	
	C661002-0503 **	GYRO-DIRECTIONAL WEU C661002-0506	1	
	C661002-0506 **	GYRO-DIRECTIONAL WEU C661075-0103	1	
	C661075-0103 **	GYRO-DIRECTIONAL	1	
	C661002-0504 **	GYRO-DIRECTIONAL WEU C661075-0101	1	
	C661075-0101 **	GYRO-DIRECTIONAL	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
		---*---		
	30370-0100	GYRO-DIRECTIONAL ARC NAVOMATIC WEU 30370-0102	1	
	30370-0102	GYRO-DIRECTIONAL ARC NAVOMATIC	1	
		ATTACHING PARTS		
	AN515-6R7	SCREW	4	
		---*---		
-63	S1314N1	ALTIMETER WEU C661012-0101	1	
	C661012-0101	ALTIMETER	1	
	C661011-0105	ALTIMETER-SENSITIVE WEU C661071-0101	1	
	C661071-0101	ALTIMETER-SENSITIVE	1	
	C661011-0106	ALTIMETER-SENSITIVE FT & MILLIBARS	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-64	S1392N2	INDICATOR-RATE OF CLIMB C668021-0101	1	
	C668021-0101	INDICATOR-RATE OF CLIMB	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-65		DELETED-NEVER USED		
-66	C668509-0101	GAGE-SUCTION	1	
-67		RADIO INSTALLATIONS SEE CESSNA ELECTRONICS MANUAL	AR	
-68	S1311-1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3	1	
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	MS310GA14S7S	PLUG USED WITH CARB AIR TEMP GAGE	1	
-69		DELETED-NEVER USED	1	
-70	S1305-6	TACHOMETER	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
-71	C669508-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-72	440451	AMMETER	1	
-73	444651	GAGE-FUEL PRESSURE	1	
	1700121-81	LINE-FUEL PRESSURE GAGE TO FIREWALL WHEN EXHAUSTED USE 1700121-98	1	
	1700121-98	LINE-FUEL PRESSURE REDUCER TO FIREWALL	1	
		ATTACHING PARTS		
	1700121-66	LINE-FUEL PRESSURE GAGE TO REDUCER	1	
	AN919-1D	REDUCER ATTACH 1700121-81 TO 1700121-66	1	
	AN894D3-2	BUSHING AT FIREWALL	1	
	AN924-3D	NUT AT FIREWALL	1	
	MS29512-03	PACKING AT FIREWALL	1	
	AN960D616	WASHER AT FIREWALL	4	
	AN837-2D	ELBOW AT FIREWALL	1	
		---*---		
-74	C669504-C101	INSTRUMENT CLUSTER WEU C669504-0103	1	
	C669504-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45A-75	441347	RECEIVER UNIT-FUEL SW	1	
-76	444643	GAGE-OIL PRESSURE SW USED ON -0101	1	
	444678	GAGE-OIL PRESSURE SW USED ON -0103	1	
-77	1700121-79	LINE-OIL PRESSURE REDUCER TO FIREWALL WHEN EXHAUSTED USE 1700121-97	1	
	1700121-97	LINE-OIL PRESSURE REDUCER TO FIREWALL	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL	1	
	AN960PD616	WASHER AT FIREWALL	2	
	AN924-3D	NUT AT FIREWALL	1	
		---*---		
-78	AN919-1D	REDUCER	1	
-79	1700121-66	LINE-OIL PRESSURE GAGE TO REDUCER	1	
-80	C669505-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-81	441346	RECEIVER UNIT-FUEL SW	1	
-82	442792	INDICATOR-OIL TEMPERATURE SW	1	
-83	C291502-0101	PRIMER ASSEMBLY	1	
-84	S1844-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-85	S1158-2-2	SWITCH	2	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-85A	S1845-1-1	SWITCH	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
	1913035-3	COVER ASSEMBLY USED WITHOUT PITOT HEAT	1	
-86	S1846-1-1	SWITCH-LANDING LIGHT	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
	1913035-3	COVER ASSEMBLY USED WITHOUT LANDING LIGHTS	1	
-87	SEE FIG 64	STABILATOR TRIM ASSEMBLY	1	
-88	S1239-31	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	
-89	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT	1	
-90	SEE FIG 40	ASH RECEIVER	1	
-91	0513039-7	LIGHTER ASSEMBLY-CIGAR	1	
	L4858-1	PLUG-HEATING CUNO	1	
	S1752-2	KNOB-CIGAR LIGHTER	1	
	S1780-4	INSERT-CIGAR LIGHTER	1	
	1770011-1	GROUND STRAP	1	
-91A	SEE FIG 40	PEDESTAL ASSEMBLY	1	
-91B	C299505-0301	CONTROL ASSEMBLY-THROTTLE	1	
-91C	1705011-1	PLACARD-PILOT CHECKLIST	1	
-92	S1777-5	CONTROL ASSEMBLY-MIXTURE	1	
-92A	1713131-1	CONTROL ASSEMBLY-CABIN AIR & HEAT	1	
-93	S1239-40	CONTROL ASSEMBLY-DEFROSTER	1	
-94	SEE FIG 65	FLAP INDICATOR ASSEMBLY	1	
-95	S1360-10	CIRCUIT BREAKER 10 AMP	5	
-95A	S1360-15	CIRCUIT BREAKER 15 AMP	1	
-95B	S1360-20	CIRCUIT BREAKER 20 AMP	1	
	CM2692-15H1B	PLUG BUTTON USED WITHOUT LANDING LIGHTS	1	
-96	S1596-60	CIRCUIT BREAKER 60 AMP	1	
		HOURMETER INSTALLATION	NP	
-97	C664501-0101	GAGE-HOURMETER WEU C664501-0103	1	
	C664501-0103	GAGE-HOURMETER	1	
		ATTACHING PARTS		
	AN505-6-6	SCREW	4	
	NAS487-18	NUT	4	
		---*---		
-98	1713113-2	BRACKET-HOURMETER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
45A-98A	C292501-0104	SWITCH KIT-IGNITION	1	
-98B	S1880-3	RHEOSTAT-PANEL LIGHTS	1	
	S1163-6	KNOB-PANEL LIGHTS	1	
	S1780-7	INSERT-PANEL LIGHTS KNOB	1	
-99	S1880-1	RHEOSTAT-RADIO LIGHTS	1	
	S1163-6	KNOB-RADIO LIGHTS	1	
	S1780-7	INSERT-RADIO LIGHTS KNOB	1	
-99A	S1760-1	KNOB ASSEMBLY-WING LEVELER	1	
	AN960PD616	WASHER	AR	
-99B	CM2692-48-1S	PLUG BUTTON USED WITHOUT DUAL CONTROLS	1	
		NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		A---177 SERIAL 17701165 THRU 17701370		



177 SERIAL 17701371 THRU 17701530

Figure 45B. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45B-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713265-5		PANEL ASSEMBLY-STATIONARY	1	
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713200-9		BRACKET	1	
- 5	1713264-1		PANEL ASSEMBLY-REMOVABLE	1	
			ATTACHING PARTS		
- 6	AN515-8R7		SCREW	6	
	NAS680A08		NUTPLATE	3	
			---*---		
- 7	1713200-16		BRACKET-MOUNTING	1	
- 8	1713200-13		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13	1713272-1		BRACKET-RADIO SWITCHES	1	
-14	1713273-1		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-15	NAS698A08		NUTPLATE	1	
-16	NAS697A08		NUTPLATE	5	
-17	1713273-3		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-18	NAS698A08		NUTPLATE	1	
-19	NAS697A08		NUTPLATE	2	
-20	NAS697A04L		NUTPLATE	3	
-21	1713200-15		BRACKET	1	
-22	1713200-10		BRACKET	1	
-23	1913053-1		SUPPORT	1	
-24	NAS697A08		NUTPLATE	2	
-25			DELETED, NEVER USED		
-26			DELETED, NEVER USED		
-27	NAS697A3		NUTPLATE	1	
-28	1713262-1	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL WEU 1713262-9 --	1	
	1713262-9	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	
	1713262-5	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL USED WITH ------ NARCO MK12B/VOA-50M WEU 1713262-10	1	
	1713262-10	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL USED WITH ------ NARCO MK12B/VOA-50M	1	
			ATTACHING PARTS		
-29	0513351-1		SCREW POST	2	
-30	0513351-1		SCREW POST	5	
-31	AN340B8		NUT	5	
-32	AN936B8B		WASHER	5	
-33	AN515-8R6		SCREW	5	
			---*---		
-34	1213004-1		RETAINER-AIRCRAFT IDENTIFICATION NUMBER	1	
			ATTACHING PARTS		
-35	S1022Z6-10B		SCREW	2	
	NAS446-2-3		NUT	2	
			---*---		
-36	1713080-4	□	SHIELD-GLARE	1	
			ATTACHING PARTS		
	1713086-1	□	RETAINER-GLARE SHIELD	1	
	S1021Z6-4		SCREW	7	
			---*---		
-37	1713279-4	□	COVER-RADIO CUTOUT UPPER	1	
-38	1713279-3	□	COVER-RADIO CUTOUT LOWER	1	
-39	1713274-2	□	COVER-UPPER RH INSTRUMENT PANEL	1	
			ATTACHING PARTS		
-40	0513351-2		SCREW POST	3	
	AN340B8		NUT	3	
	AN936B8B		WASHER	3	
	AN515-8R6		SCREW	3	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
458-41	1713278-2	□	DOOR ASSEMBLY-GLOVE BOX	1	
			ATTACHING PARTS		
	1713225-3		HINGE HALF	1	
	1713277-1		SPACER	2	
	MS20253P1-750		PIN	1	
	NAS514P440-10		SCREW	3	
			---*---		
	S1895-1		CATCH-GLOVE BOX DOOR	1	
-42	1713260-2	□	COVER-INSTRUMENT PANEL LOWER RH	1	
			ATTACHING PARTS		
-43	0513351-1		SCREW POST	4	
	AN34088		NUT	4	
	AN936B8B		WASHER	4	
	AN515-8R6		SCREW	4	
			---*---		
-44	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION	1	
			ATTACHING PARTS		
-45	S1021A4-8		SCREW	4	
			---*---		
-45A	CM2692-48-1S		PLUG BUTTON USED WHEN DUAL CONTROLS IS NOT INSTALLED	1	
-46	1713270-4	□	COVER-INSTRUMENT PANEL LOWER LH	1	
			ATTACHING PARTS		
-47	0513351-1		SCREW POST	3	
	AN34088		NUT	3	
	AN936B8B		WASHER	3	
	AN515-8R6		SCREW	3	
			---*---		
-48	0505020-2		PLACARD-MASTER SWITCH	1	
-49	1713275-3	□	COVER-SWITCH PANEL LH	1	
-50	1713275-6	□	COVER-SWITCH PANEL RH	1	
-51	1713230-8		COVER-INST PANEL CONTROLS & CIRCUIT BREAKERS MATCHED SET	1	
-52	AN515-8R10		SCREW	4	
	AN960-8		WASHER	4	
	NAS679A08		NUT	4	
-53	C661010-1005		INDICATOR-AIRSPEED WEU C661060-0104	1	
	C661060-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-54	C661010-0106		INDICATOR-AIRSPEED WEU C661061-0104	1	
	C661061-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
-55	AN515B6R16		SCREW	4	
			---*---		
-56	0700162-6		SPACER-TRUE AIRSPEED	1	
-57	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	1	
-58	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	1	
-59	S1413N1		INDICATOR-TURN & BANK WEU S1413N2	1	
	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0501		TURN COORDINATOR WEU C661003-0504	1	
	C661003-0504		TURN COORDINATOR	1	
	35060-0014		TURN COORDINATOR ARC NAVOMATIC WEU 35060-0114	1	F
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300	1	G
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			ATTACHING PARTS		
	SEE FIG 75		TURN COORDINATOR BTID USE WITH WING LEVELER	1	
	AN515B6R16		SCREW	3	
	AN340B6		NUT	3	
	AN936A6B		WASHER	3	
			---*---		
-60	S1317N2		CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101	1	
	C664508-0101		CLOCK ASSEMBLY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R10		SCREW	2	
			---*---		
-61	C661001-0501	*	GYRO-HORIZONTAL WEU C661001-0505	1	
	C661001-0505	*	GYRO-HORIZONTAL WEU C661076-0104	1	
	C661076-0104	*	GYRO-HORIZONTAL	1	

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
458-	C661001-0502	*	GYRO-HORIZONTAL WEU C661076-0101	1	
	C661076-0101	*	GYRO-HORIZONTAL	1	
	C661001-0503	*	GYRO-HORIZONTAL WEU C661076-0102	1	
	C661076-0102	*	GYRO-HORIZONTAL	1	
	C661001-0504	*	GYRO-HORIZONTAL WEU C661076-0103	1	
	C661076-0103	*	GYRO-HORIZONTAL	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-62	C661002-0501	**	GYRO-DIRECTIONAL WEU C661002-0505	1	
	C661002-0505	**	GYRO-DIRECTIONAL WEU C661075-0102	1	
	C661075-0102	**	GYRO-DIRECTIONAL	1	
	C661002-0502	**	GYRO-DIRECTIONAL WEU C661075-0104	1	
	C661075-0104	**	GYRO-DIRECTIONAL	1	
	C661002-0503	**	GYRO-DIRECTIONAL WEU C661002-0506	1	
	C661002-0506	**	GYRO-DIRECTIONAL WEU C661075-0103	1	
	C661075-0103	**	GYRO-DIRECTIONAL	1	
	C661002-0504	**	GYRO-DIRECTIONAL WEU C661075-0101	1	
	C661075-0101	**	GYRO-DIRECTIONAL	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
	30370-0100		GYRO-DIRECTIONAL ARC NAVOMATIC WEU 30370-0102	1	
	30370-0102		GYRO-DIRECTIONAL ARC NAVOMATIC	1	
			ATTACHING PARTS		
	AN515-6R7		SCREW	4	
			---*---		
-63	S1314N1		ALTIMETER WEU C661012-0101	1	
	C661012-0101		ALTIMETER	1	
	C661011-0105		ALTIMETER-SENSITIVE WEU C661071-0101	1	
	C661071-0101		ALTIMETER-SENSITIVE	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
-64	S1392N2		INDICATOR-RATE OF CLIMB WEU C661080-0101	1	
	C661080-0101		INDICATOR-RATE OF CLIMB	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
-65	C668509-0101		GAGE-SUCTION	1	
-66			RADIO INSTALLATIONS SEE CESSNA ELECTRONICS MANUAL	AR	
-67	S1311-1		GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3	1	
	S1311-3		GAGE-CARBURETOR AIR TEMPERATURE	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
	AN340B6		NUT	4	
			---*---		
	MS3106A14S7S		PLUG USED WITH CARB AIR TEMP GAGE	1	
-68	S1305N16		TACHOMETER WEU C668020-0103	1	
	C668020-0103		TACHOMETER	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	S1605-2		SHAFT-TACHOMETER	1	
-68A	C662023-0101		GAGE-FUEL PRESSURE WEU C662023-0102	1	
	C662023-0102		GAGE-FUEL PRESSURE	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	2	
			---*---		
	1700121-102		LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
	AN894D3-2		BUSHING AT FIREWALL	1	
	AN960D616		WASHER AT FIREWALL	3	
	MS29512-03		PACKING AT FIREWALL	1	
	AN924-3D		NUT AT FIREWALL	1	
-68B	C668501-0207		INDICATOR-ECONOMY POWER WEU C668501-0211	1	
	C668501-0211		INDICATOR-ECONOMY POWER	1	
			ATTACHING PARTS		
	AN515-B6R10		SCREW	4	
	AN936A6B		WASHER	4	
	AN340B6		NUT	4	
			---*---		
	C668501-0206		LEAD-ECONOMY POWER INDICATOR	1	
	C668501-0210		PROBE-ECONOMY POWER INDICATOR	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45B-68C	S1301N2	GAGE-MANIFOLD PRESSURE WEU C662035-0102	1	
	C662035-0102	GAGE-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN833-2D	ELBOW AT FIREWALL	1	
	AN924-2D	NUT AT FIREWALL	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE	1	
	MS21919G2	CLAMP	1	
	AN742D12	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
-69	C669509-0102	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-70	440451	GAGE-AMMETER SW	1	
-71	442860	GAGE-CYLINDER HEAD TEMPERATURE SW	1	
	811542	POTENTIOMETER SW	1	
	S1372-1	SENDING UNIT-CYLINDER HEAT TEMP	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT 90 IN LG BULK ITEM	AR	
-72	C669504-C101	INSTRUMENT CLUSTER WEU C669504-0103	1	
	C669504-C103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-73	441347	RECEIVER UNIT-FUEL SW	1	
-74	444643	GAGE-OIL PRESSURE SW USED ON -0101	1	
	444678	GAGE-OIL PRESSURE SW USED ON -0103	1	
-75	1700121-97	LINE-OIL PRESSURE REDUCER TO FIREWALL WEU 1700121-103-	1	
-75A	1700121-103	LINE-OIL PRESSURE FIREWALL TO GAGE	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL	1	
	AN960PD616	WASHER AT FIREWALL	2	
	AN924-3D	NUT AT FIREWALL	1	
		---*---		
-76	AN919-1D	REDUCER USED WITH C669504-0101 ONLY	1	
-77	1700121-66	LINE-OIL PRESSURE USED WITH C669504-0101 ONLY	1	
-78	C669505-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-79	441346	RECEIVER UNIT-FUEL SW	1	
-80	442792	INDICATOR-OIL TEMPERATURE SW	1	
-81	C291502-C103	PRIMER ASSEMBLY	1	
-82	S1994-1-1	SWITCH-MASTER	1	
	0770719-2	DIODE ASSEMBLY LOCATED ON BACK OF MASTER SWITCH	1	
-83	S1845-1-2	SWITCH	2	
		ATTACHING PARTS		
	AN507-6R6	SCREW	2	
		---*---		
-84	S1845-1-2	SWITCH	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45B-85	S1845-1-2	SWITCH	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
	1913035-3	COVER ASSEMBLY USED WITHOUT PITOT HEAT	1	
-86	S1846-1-3	SWITCH-LANDING LIGHTS	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING BRACKET	1	
		---*---		
	1913035-3	COVER ASSEMBLY USED WITHOUT LANDING LIGHTS	1	
-87	SEE FIG 64	STABILATOR TRIM ASSEMBLY	1	
-88	S2113-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	
-89	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT	1	
-90	SEE FIG 40	ASH RECEIVER	1	
-91	0513039-7	LIGHTER ASSEMBLY-CIGAR	1	
	L4858-1	PLUG-HEATING CUNO	1	
	S1982-1	KNOB-CIGAR LIGHTER	1	
-91A	SEE FIG 40	PEDESTAL ASSEMBLY	1	
-91B	C299505-0301	CONTROL ASSEMBLY-THROTTLE	1	
-91C	S1223-11	CONTROL ASSEMBLY-PROPELLER	1	D
	C299506-0105	CONTROL ASSEMBLY-PROPELLER	1	E
		ATTACHING PARTS		
	AN742D5	CLAMP AT FIREWALL LOWER	1	
	NAS43DD3-24	SPACER AT FIREWALL LOWER	1	
	AN520-10R12	SCREW AT FIREWALL LOWER	1	
	AN742D5	CLAMP AT FIREWALL UPPER	1	
	S1021Z10-8	SCREW AT FIREWALL UPPER	1	
	S1487-5	NUT AT FIREWALL UPPER	1	
		---*---		
-91D	SEE FIG 50A	CONTROL-COWL FLAP	1	
-91E	SEE FIG 66A	CONTROL-RUDDER TRIM	1	
-92	S1777-5	CONTROL ASSEMBLY-MIXTURE	1	
-92A	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT	1	
-93	S1239-45	CONTROL ASSEMBLY-DEFROSTER	1	
-94	SEE FIG 65	FLAP INDICATOR ASSEMBLY	1	
-94A	S1360-5	CIRCUIT BREAKER 5 AMP	2	
-95	S1360-10	CIRCUIT BREAKER 10 AMP	5	
-95A	S1360-15	CIRCUIT BREAKER 15 AMP	1	
-95B	S1360-20	CIRCUIT BREAKER 20 AMP	1	
-96	S1596-60	CIRCUIT BREAKER 60 AMP	1	
		HOURMETER INSTALLATION	NP	
-97	C664501-0101	GAGE-HOURMETER WEU C664501-0103	1	
	C664501-0103	GAGE-HOURMETER	1	
		ATTACHING PARTS		
	AN505-6-6	SCREW	4	
	NAS487-18	NUT	4	
		---*---		
-98	1713321-1	BRACKET ASSEMBLY-HOURMETER	1	
-98A	C292501-0104	SWITCH KIT-IGNITION	1	
-98B	S1880-3	RHEOSTAT-PANEL LIGHTS	1	
	S1980-3	KNOB-PANEL LIGHTS	1	
	S1780-5	INSERT-PANEL LIGHTS KNOB	1	
-99	S1880-1	RHEOSTAT-RADIO LIGHTS	1	
	S1980-3	KNOB-RADIO LIGHTS	1	
	S1780-5	INSERT-RADIO LIGHTS KNOB	1	
-99A	S1981-1	KNOB ASSEMBLY-WING LEVELER	1	
	AN960PD61L	WASHER	AR	

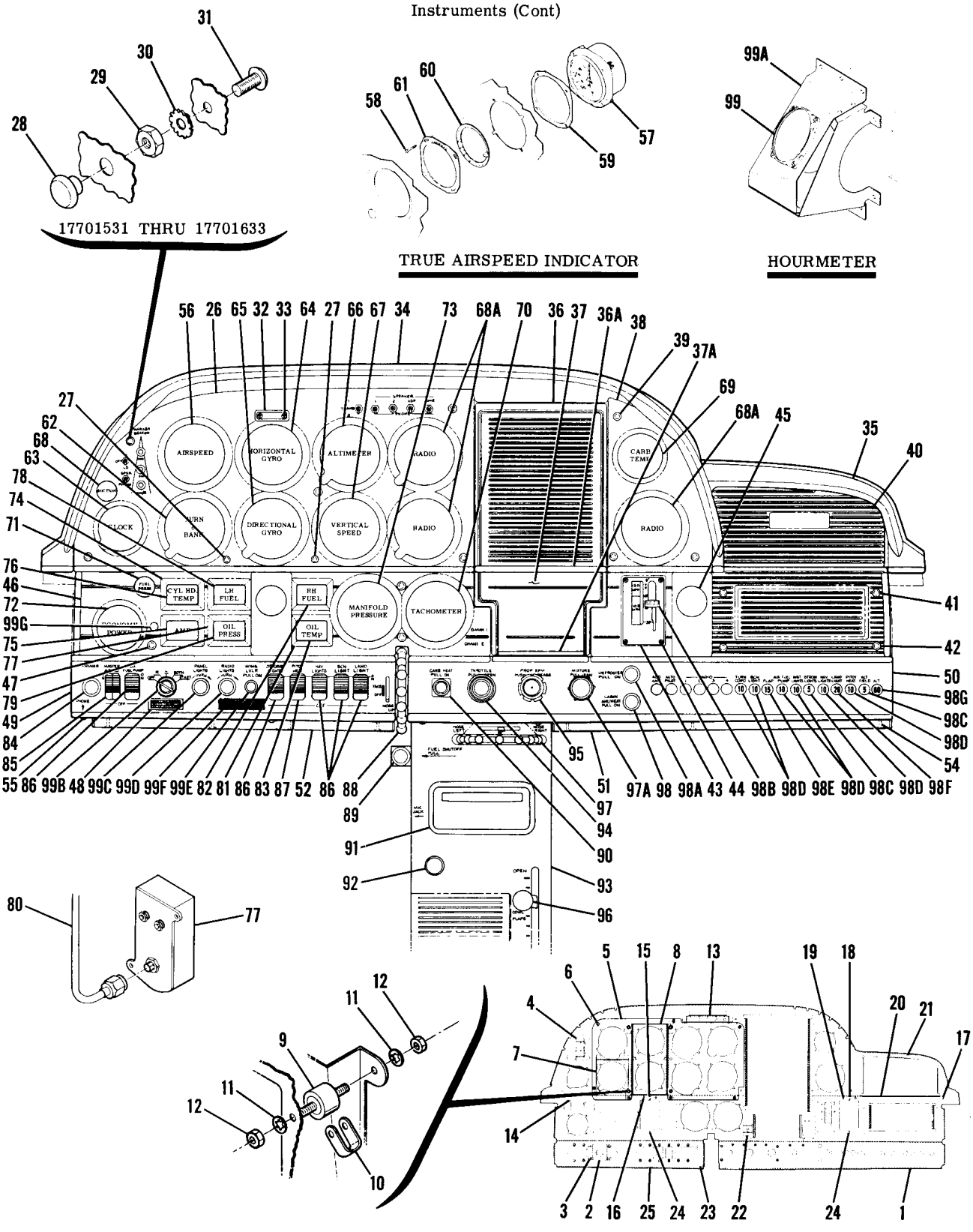
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE

A---177 SERIAL 17701371 THRU 17701530
B---DELETED
C---DELETED
D---177 SERIAL 17701371 THRU 17701486
E---177 SERIAL 17701487 THRU 17701530
F---177 SERIAL 17701371 THRU 17701425
G---177 SERIAL 17701426 THRU 17701530

Instruments (Cont)



177 SERIAL 17701531 THRU 17701973

Figure 45C. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45C-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713265-6		PANEL ASSY-STATIONARY	1	B
	1713265-9		PANEL ASSY-STATIONARY	1	C
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713200-9		BRACKET	1	
- 5	1713264-1		PANEL ASSEMBLY-REMOVABLE	1	B
	1713264-3		PANEL ASSEMBLY-REMOVABLE	1	C
			ATTACHING PARTS		
- 6	AN515-8R7		SCREW	7	
	NAS680A08		NUTPLATE	4	
			---*---		
- 7	1713200-19		BRACKET-MOUNTING	1	
- 8	1713200-18		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13	1713272-1		BRACKET-RADIO SWITCHES	1	
-14	1713273-1		STIFFENER ASSEMBLY-STATIONARY PANEL	1	B
	1713273-6		STIFFENER ASSEMBLY-STATIONARY PANEL	1	C
-15	NAS698A08		NUTPLATE	1	B
-16	NAS697A08		NUTPLATE	5	
-17	1713273-3		STIFFENER ASSEMBLY-STATIONARY PANEL	1	B
	1713273-7		STIFFENER ASSEMBLY-STATIONARY PANEL	1	C
-18	NAS698A08		NUTPLATE	1	B
-19	NAS697A08		NUTPLATE	2	
-20	NAS697A04L		NUTPLATE	3	
-21	1713200-15		BRACKET	1	
-22	1713200-10		BRACKET	1	
-23	1913053-1		SUPPORT	1	
-24	NAS697A08		NUTPLATE	2	
-25	NAS697A3		NUTPLATE	1	
-26	1713262-12	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	B
	1713262-15	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	F
	1713262-19	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	G
	1713262-14	□	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	B
			USED WITH NARCO MK12B/VOA-50M		
			ATTACHING PARTS		
-27	0513351-1		SCREW POST	2	B
-28	0513351-1		SCREW POST	5	B
-29	AN340B8		NUT	5	B
-30	AN936B8B		WASHER	5	B
-31	AN515-8R6		SCREW	5	B
			---*---		
-32	1213004-1		RETAINER-AIRCRAFT IDENTIFICATION NUMBER	1	B
	1213004-2		RETAINER-AIRCRAFT IDENTIFICATION NUMBER	1	C
			ATTACHING PARTS		
-33	S1022Z6-10B		SCREW	2	
	NAS446-2-3		NUT	2	
			---*---		
-34	1715008-2		EYEBROW ASSEMBLY	1	
			ATTACHING PARTS		
	S1023A6-12B		SCREW	6	
	S1067B1		WASHER	6	
			---*---		
-35	1713080-6	□	SHIELD-GLARE	1	
			ATTACHING PARTS		
	S1023A6-6B		SCREW	3	
	S1067B1		WASHER	3	
			---*---		
-36	1713279-4	□	COVER-RADIO CUTOUT UPPER	1	B
	1713279-10	□	COVER-RADIO CUTOUT UPPER	1	C
-36A	1713361-1		MOULDING	AR	C
-37	1713279-3	□	COVER-RADIO CUTOUT LOWER	1	B
	1713279-9	□	COVER-RADIO CUTOUT LOWER	1	C
-37A	1713361-2		MOULDING	AR	C

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45C-38	1713274-2	◻	COVER-UPPER RH INSTRUMENT PANEL	1	B
	1713274-3	◻	COVER ASSY-UPPER RH INSTRUMENT PANEL	1	C
			ATTACHING PARTS		
-39	0513351-2		SCREW POST	3	B
	AN3408B		NUT	3	B
	AN936B8B		WASHER	3	B
	AN515-8R6		SCREW	3	B
			---*---		
-40	1713278-2	◻	DOOR ASSEMBLY-GLOVE BOX	1	H
	1713355-1	◻	DOOR ASSEMBLY-GLOVE BOX	1	G
			ATTACHING PARTS		
	1713225-3		HINGE HALF	1	
	1713277-1		SPACER	2	
	MS20253P1-750		PIN	1	
	NAS514P440-10		SCREW	3	
			---*---		
	S1895-1		CATCH-GLOVE BOX DOOR	1	
-41	1713260-2	◻	COVER-INSTRUMENT PANEL LOWER RH	1	B
	1713260-4	◻	COVER ASSY-INSTRUMENT PANEL LOWER RH	1	C
			ATTACHING PARTS		
-42	0513351-1		SCREW POST	4	B
	AN3408B		NUT	4	B
	AN936B8B		WASHER	4	B
	AN515-8R6		SCREW	4	B
			---*---		
-43	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION	1	
			ATTACHING PARTS		
-44	S1021A4-8		SCREW	4	
			---*---		
-45	CM2692-48-1S		PLUG BUTTON USED WITHOUT DUAL CONTROLS	1	
-46	1713270-6	◻	COVER-INSTRUMENT PANEL LOWER LH	1	B
	1713270-9	◻	COVER ASSY-INSTRUMENT PANEL LOWER LH	1	C
			ATTACHING PARTS		
-47	0513351-1		SCREW POST	3	B
	AN3408B		NUT	3	B
	AN936B8B		WASHER	3	B
	AN515-8R6		SCREW	3	B
			---*---		
-48	0505020-2		PLACARD-MASTER SWITCH	1	
-49	1713275-7	◻	COVER-SWITCH PANEL LH	1	
-50	1713275-8	◻	COVER-SWITCH PANEL RH	1	
-51	1713337-2		PAD-LOWER INSTRUMENT PANEL RH	1	B
	1714062-2		PAD-LOWER INSTRUMENT PANEL RH	1	C
-52	1713337-5		PAD-LOWER INSTRUMENT PANEL LH	1	B
	1714062-1		PAD-LOWER INSTRUMENT PANEL LH	1	C
-53			DELETED NEVER USED		
-54	S1898-1		FASTENER	5	
-55	AN515-8R10		SCREW	1	
	AN960-8		WASHER	1	
	MS21044N08		NUT	1	
-56	C661010-1005		INDICATOR-AIRSPEED WEU C661060-0104	1	B
	C661060-0104		INDICATOR-AIRSPEED	1	C
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION		
-57	C661010-0106		INDICATOR-AIRSPEED WEU C661061-0104	1	B
	C661061-0104		INDICATOR-AIRSPEED	1	C
			ATTACHING PARTS		
-58	AN515B6R16		SCREW	4	
			---*---		
-59	0700162-6		SPACER-TRUE AIRSPEED	1	
-60	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	1	
-61	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	1	
-62	S1413N1		INDICATOR-TURN & BANK WEU S1413N2	1	B
	S1413N2		INDICATOR-TURN & BANK	1	C
	C661003-0501		TURN COORDINATOR WEU C661003-0504	1	B
	C661003-0504		TURN COORDINATOR	1	C
	35060-0114		TURN COORDINATOR ARC NAVOMATIC 300	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45C-	SEE FIG 75	TURN COORDINATOR BTID USE WITH WING LEVELER	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
	AN340B6	NUT	3	
	AN936A6B	WASHER	3	
		---*---		
-63	S1317N2	CLOCK ASSEMBLY-ELECTRIC WEU C664508-0101	1	B
	C664508-0101	CLOCK ASSEMBLY-ELECTRIC	1	C
		ATTACHING PARTS		
	AN515B6R10	SCREW	2	
		---*---		
-64	C661001-0502 *	GYRO-HORIZON ALT WEU C661076-0101	1	B
	C661076-0101 *	GYRO-HORIZON ALT	1	C
	C661001-0503 *	GYRO-HORIZON ALT WEU C661076-0102	1	B
	C661076-0102 *	GYRO-HORIZON ALT	1	C
	C661001-0504 *	GYRO-HORIZON ALT WEU C661076-0103	1	B
	C661076-0103 *	GYRO-HORIZON ALT	1	C
	C661001-0505 *	GYRO-HORIZON	1	B
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
		---*---		
-65	C661002-0301 **	GYRO-DIRECTIONAL WEU C661075-0104	1	B
	C661075-0104 **	GYRO-DIRECTIONAL	1	C
	C661002-0504 **	GYRO-DIRECTIONAL WEU C661075-0101	1	B
	C661075-0101 **	GYRO-DIRECTIONAL	1	C
	C661002-0505 **	GYRO-DIRECTIONAL	1	B
	C661002-0506 **	GYRO-DIRECTIONAL WEU C661075-0103	1	B
	C661075-0103 **	GYRO-DIRECTIONAL	1	C
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
		---*---		
	30370-0100	GYRO-DIRECTIONAL ARC WEU 30370-0102	1	B
	30370-0102	GYRO-DIRECTIONAL ARC WEU 40760-0104	1	F
	40760-0104	GYRO-DIRECTIONAL ARC USED WITH NAV-O-MATIC	1	G
		ATTACHING PARTS		
	AN515-6R7	SCREW	4	
		---*---		
-66	C661012-0101	ALTIMETER	1	
	C661011-0105	ALTIMETER-SENSITIVE WEU C661071-0101	1	B
	C661071-0101	ALTIMETER-SENSITIVE	1	C
	C661025-0102	ALTIMETER-SENSITIVE 20 FT INTERVALS MILLIBARS	1	J
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-67	S1392N2	INDICATOR-RATE OF CLIMB WEU C661080-0101	1	B
	C661080-0101	INDICATOR-RATE OF CLIMB	1	C
		ATTACHING PARTS		
	AN515B6R16	SCREWS	1	
		---*---		
-68	C668509-0101	GAGE-SUCTION	1	
		RADIO INSTALLATION SEE CESSNA ELECTRONICS MANUAL	AR	
-69	S1311-1	GAGE-CARBURETOR AIR TEMPERATURE WEU S1311-3	1	B
	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE	1	C
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
	AN340B6	NUT	4	
		---*---		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE	1	
-70	S1305N16	TACHOMETER WEU C668020-0103	1	B
	C668020-0103	TACHOMETER	1	D
	C668020-0110	TACHOMETER	1	E
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
-71	C662023-0101	GAGE-FUEL PRESSURE WEU C662023-0102	1	B
	C662023-0102	GAGE-FUEL PRESSURE	1	C
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
		---*---		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
	AN894D3-2	BUSHING AT FIREWALL	1	
	AN960D616	WASHER AT FIREWALL	3	
	MS29512-03	PACKING AT FIREWALL	1	
	AN924-3D	NUT AT FIREWALL	1	

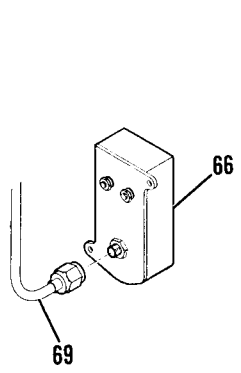
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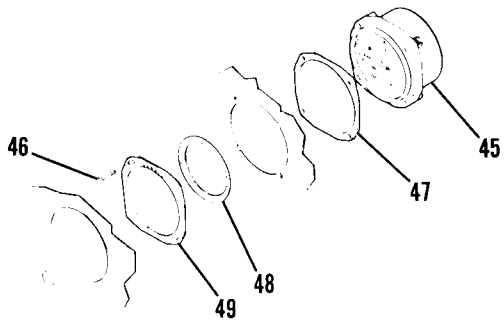
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45C-72	C668501-0207	INDICATOR-ECONOMY POWER WEU C668501-0211	1	B
	C668501-0211	INDICATOR-ECONOMY POWER	1	C
		ATTACHING PARTS		
	AN515B6R10	SCREW	4	
	AN936A6B	WASHER	4	
	AN340B6	NUT	4	
		---*---		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR	1	
-73	S1301N2	GAGE-MANIFOLD PRESSURE WEU C662035-0102	1	B
	C662035-0102	GAGE-MANIFOLD PRESSURE	1	C
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN833-2D	ELBOW AT FIREWALL	1	
	AN924-2D	NUT AT FIREWALL	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE	1	
	MS21919DG2	CLAMP	1	
	AN742D12	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
-74	C669509-0102	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-75	440451	GAGE-AMMETER SW	1	
-76	442860	GAGE-CYLINDER HEAD TEMPERATURE SW	1	
	811542	POTENTIOMETER SW	1	
	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
		90 IN LG BULK ITEM		
-77	C669504-C103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-78	441347	RECEIVER UNIT-FUEL SW	1	
-79	444678	GAGE-OIL PRESSURE SW	1	
-80	1700121-103	LINE-OIL PRESSURE	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL	1	
	AN960PD616	WASHER AT FIREWALL	2	
	AN924-3D	NUT AT FIREWALL	1	
		---*---		
-81	C669505-C101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-82	441346	RECEIVER UNIT-FUEL SW	1	
-83	442792	INDICATOR-OIL TEMPERATURE SW	1	
-84	C291502-0103	PRIMER ASSEMBLY	1	
-85	S1994-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
	0770719-2	DIODE ASSEMBLY LOCATED ON BACK OF MASTER SWITCH	1	B
-86	S1845-1-2	SWITCH	5	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		

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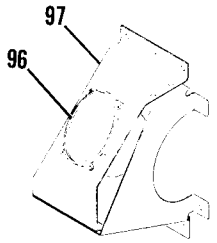
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45C-87	S1845-1-1	SWITCH-PITOT HEAT	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
	1913035-3	COVER ASSEMBLY	AR	
-88	SEE FIG 64	STABILATOR TRIM ASSEMBLY	1	
-89	S2113-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	
-90	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT	1	
-91	SEE FIG 40	ASH RECEIVER	1	
-92	0513039-7	LIGHTER ASSEMBLY-CIGAR	1	
	L4858-1	PLUG-HEATING CUNO	1	
	S1982-1	KNOB-CIGAR LIGHTER	1	
	1770011-1	STRAP-GROUND	1	
-93	SEE FIG 40	PEDESTAL ASSEMBLY	1	
-94	C299505-0301	CONTROL ASSEMBLY-THROTTLE	1	
-95	C299506-0105	CONTROL ASSEMBLY-PROPELLER	1	
		ATTACHING PARTS		
	AN742D5	CLAMP AT FIREWALL	1	
	NAS43DD3-24	SPACER AT FIREWALL	1	
	AN520-10R12	SCREW AT FIREWALL	1	
	AN742D5	CLAMP AT FIREWALL	1	
	S1021Z10-8	SCREW AT FIREWALL	1	
	S1487-5	NUT AT FIREWALL	1	
		---*---		
-96	SEE FIG 50A	CONTROL-COWL FLAP	1	
-97	SEE FIG 66A	CONTROL-RUDDER TRIM	1	
-97A	S1777-5	CONTROL ASSEMBLY-MIXTURE	1	
-98	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT	1	
-98A	S1239-45	CONTROL ASSEMBLY-DEFROSTER	1	
-98B	SEE FIG 65	FLAP INDICATOR ASSEMBLY	1	
-98C	S1360-5L	CIRCUIT BREAKER 5 AMP	2	
-98D	S1360-10L	CIRCUIT BREAKER 10 AMP	6	
-98E	S1360-15L	CIRCUIT BREAKER 15 AMP	1	
-98F	S1360-20L	CIRCUIT BREAKER 20 AMP	1	
-98G	S1360-60L	CIRCUIT BREAKER 60 AMP	1	
	S2122-1	NUT-CIRCUIT BREAKER BLACK	AR	C
	S2122-2	NUT-CIRCUIT BREAKER BRIGHT	AR	B
		HOURMETER INSTALLATION	NP	
-99	C664501-0101	GAGE-HOURMETER WEU C664501-0103	1	B
	C664501-0103	GAGE-HOURMETER	1	C
		ATTACHING PARTS		
	AN505-6-6	SCREW	4	
	NAS478-18	NUT	4	
		---*---		
-99A	1713321-1	BRACKET ASSEMBLY-HOURMETER	1	
-99B	C292501-0104	SWITCH-IGNITION	1	
-99C	S1880-3	RHEOSTAT-PANEL LIGHTS	1	
	S1880-2	KNOB-PANEL LIGHTS	1	
	S1780-5	INSERT-PANEL LIGHTS KNOB	1	
-99D	S1880-1	RHEOSTAT-RADIO LIGHTS	1	
	S1980-3	KNOB-RADIO LIGHTS	1	
	S1780-5	INSERT-RADIO LIGHTS KNOB	1	
-99E	S1981-1	KNOB ASSEMBLY-WING LEVELER	1	
	AN960PD61L	WASHER	AR	
-99F	C622003-0103	PLACARD-STROBE LIGHT	1	
-99G	S2135-1	LIGHT ASSEMBLY-OVERVOLTAGE	1	C
	C593001-0101	SENSOR-OVERVOLTAGE	1	C
		NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE		
		A---177 SERIAL 17701531 THRU 17701973		
		B---177 SERIAL 17701531 THRU 17701633		
		C---177 SERIAL 17701634 THRU 17701973		
		D---177 SERIAL 17701634 THRU 17701658 & 17701666 THRU 17701973		
		E---177 SERIAL 17701659 THRU 17701665		
		F---177 SERIAL 17701635 THRU 17701773		
		G---177 SERIAL 17701774 THRU 17701973		
		H---177 SERIAL 17701531 THRU 17701773		
		J---177 SERIAL 17701919 THRU 17701973		

Instruments (Cont)

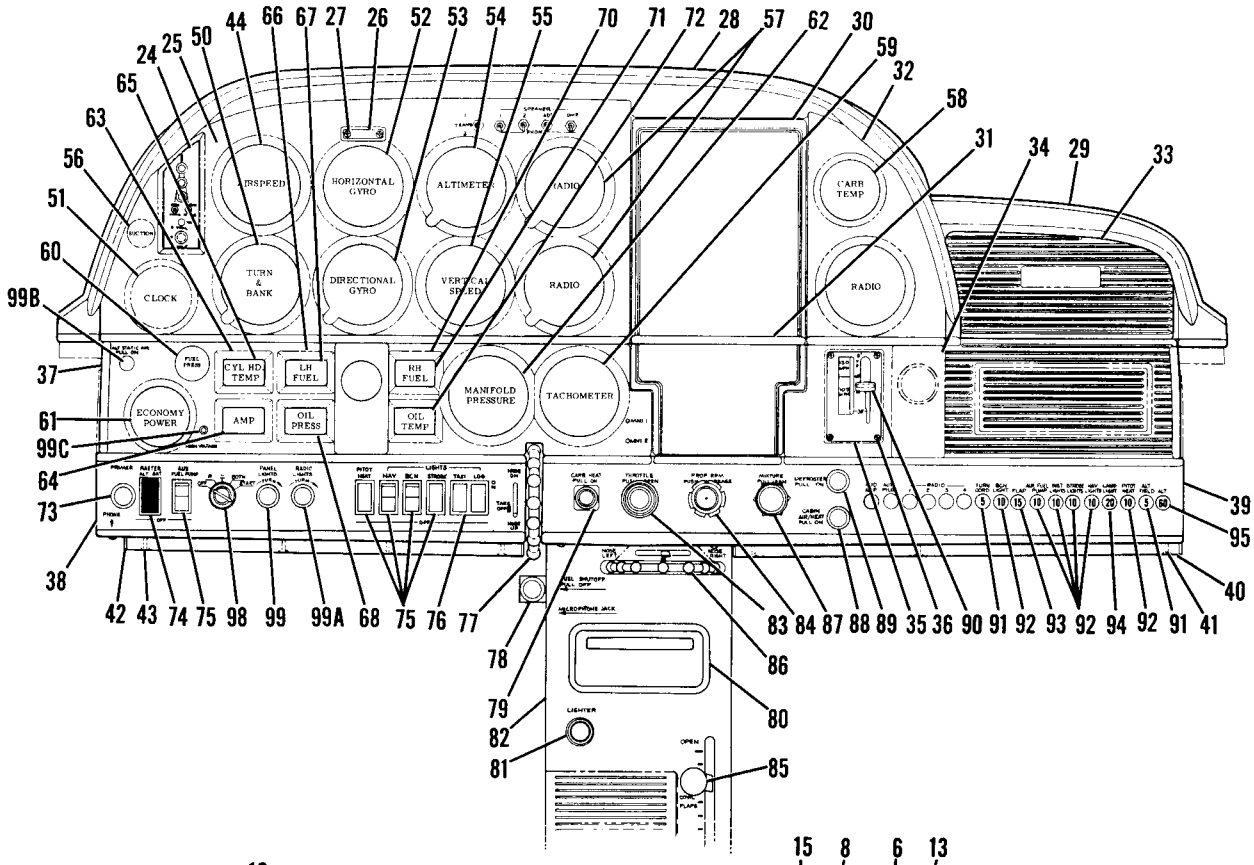


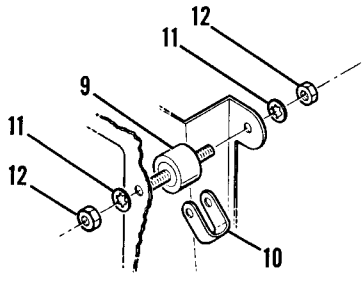


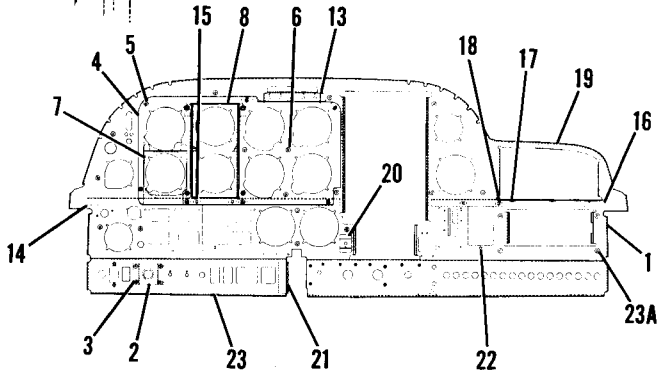
TRUE AIRSPEED INDICATOR



HOURMETER







177 SERIAL 17701974 THRU 17702123

Figure 45D. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
450-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713360-1		PANEL ASSY-STATIONARY	1	
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713264-6		PANEL ASSEMBLY-REMOVABLE	1	
			ATTACHING PARTS		
- 5	AN515-8R7		SCREW	7	
	NAS680A08		NUTPLATE	4	
			---*---		
- 6	MS35489-4		GROMMET	3	
- 7	1713200-19		BRACKET-MOUNTING	1	
- 8	1713200-18		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13	1713272-1		BRACKET-RADIO SWITCHES	1	
-14	1713273-6		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-15	NAS697A08		NUTPLATE	5	
-16	1713273-7		STIFFENER ASSEMBLY-STATIONARY PANEL	1	
-17	NAS697A04L		NUTPLATE	3	
-18	NAS697A08		NUTPLATE	2	
-19	1713200-15		BRACKET	1	
-20	1713200-10		BRACKET	1	
-21	1913053-1		SUPPORT	1	
-22	NAS697A08		NUTPLATE	2	
-23	NAS697A3		NUTPLATE	1	
-23A	MS35489-4		GROMMET	17	
-24	1705028-2		PLACARD	AR	
-25	1713262-21	¤	COVER ASSEMBLY-UPPER LH INSTRUMENT PANEL	1	
	1513839-3		GUIDE	8	
-26	1213004-2		RETAINER-AIRCRAFT IDENTIFICATION NUMBER	1	
			ATTACHING PARTS		
-27	S1022Z6-108		SCREW	2	
	NAS446-2-3		NUT	2	
			---*---		
-28	1715008-1		EYEBROW ASSEMBLY	1	
			ATTACHING PARTS		
	S1023A6-12B		SCREW	6	
	S1067B1		WASHER	6	
			---*---		
-29	1713080-6	¤	SHIELD-GLARE	1	
			ATTACHING PARTS		
	S1023A6-6B		SCREW	3	
	S1067B1		WASHER	3	
			---*---		
-30	1713279-10	¤	COVER-RADIO CUTOUT UPPER	1	
	1713361-1	¤	MOLDING	1	
-31	1713279-9	¤	COVER-RADIO CUTOUT LOWER	1	
	1713361-2	¤	MOLDING	1	
-32	1713274-5	¤	COVER-UPPER RH INSTRUMENT PANEL	1	
	1513839-3		GUIDE	3	
-33	1713355-1	¤	DOOR ASSEMBLY-GLOVE BOX	1	
			ATTACHING PARTS		
	1713225-3		HINGE HALF	1	
	MS20253P1-750		PIN	1	
	NAS514P440-10		SCREW	3	
			---*---		
	S1895-1		CATCH-GLOVE BOX DOOR	1	
			ATTACHING PARTS		
	AN515-6R8		SCREW	2	
	AN936B6		WASHER	2	
	AN340-6		NUT	2	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
450-34	1713260-5	□	COVER ASSY-RH USED WITH DUAL CONTROLS	1	
	1713260-8	□	COVER ASSY-RH USED WITHOUT DUAL CONTROLS	1	
	1513839-3		GUIDE	4	
-35	1713132-2		COVER-INSTRUMENT PANEL FLAP POSITION	1	
			ATTACHING PARTS		
-36	S1021A4-8		SCREW	4	
			---*---		
-37	1713270-12	□	COVER-INSTRUMENT PANEL LH	1	
	1513839-3		GUIDE	5	
-38	1713275-13	□	COVER-INSTRUMENT PANEL LOWER LH	1	
-39	1713275-8	□	COVER-INSTRUMENT PANEL LOWER RH	1	
-40	1714062-2		PAD-LOWER INSTRUMENT PANEL RH	1	
			ATTACHING PARTS		
-41	S1898-1		FASTENER	4	
			---*---		
-42	1714062-3		PAD-LOWER INSTRUMENT PANEL LH	1	
			ATTACHING PARTS		
-43	S1898-1		FASTENER	4	
			---*---		
-44	C661060-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-45	C661061-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
-46	AN515B6R16		SCREW	4	
			---*---		
-47	0700162-6		SPACER-TRUE AIRSPEED	1	
-48	0700189-10		RING ASSEMBLY-TRUE AIRSPEED	1	
-49	0700162-1		RETAINER ASSEMBLY-TRUE AIRSPEED	1	
-50	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0504		TURN COORDINATOR	1	
	35060-0114		TURN COORDINATOR ARC NAV-O-MATIC 300	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-51	C664508-0101		CLOCK ASSEMBLY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R10		SCREW	2	
			---*---		
-52	C661076-0101	*	GYRO-HORIZON	1	
	C661076-0102	*	GYRO-HORIZON	1	
	C661076-0103	*	GYRO-HORIZON	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-53	C661075-0101	**	GYRO-DIRECTIONAL	1	
	C661075-0103	**	GYRO-DIRECTIONAL	1	
	C661075-0104	**	GYRO DIRECTIONAL	1	
	C661075-0105	**	GYRO DIRECTIONAL	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
	40760-0104		GYRO-DIRECTIONAL ARC USE WITH NAV-O-MATIC	1	
			ATTACHING PARTS		
	AN515-6R7		SCREW	4	
			---*---		
-54	C661012-0101		ALTIMETER	1	
	C661071-0101		ALTIMETER-SENSITIVE FEET & INCHES	1	
	C661071-0102		ALTIMETER-SENSITIVE MILLIBARS	1	
	C661025-0102		ALTIMETER-20 FOOT INTERVALS MILLIBARS	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45D-55	C661080-0101	INDICATOR-RATE OF CLIMB	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-56	C668509-0101	GAGE-SUCTION	1	
		RADIO INSTALLATION SEE CESSNA ELECTRONICS MANUAL	AR	
-58	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE	1	
-59	C668020-0103	TACHOMETER	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
-60	C662023-0102	GAGE-FUEL PRESSURE	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
		---*---		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
	AN894D3-2	BUSHING AT FIREWALL	1	
	AN960D616	WASHER AT FIREWALL	3	
	MS29512-03	PACKING AT FIREWALL	1	
	AN924-3D	NUT AT FIREWALL	1	
	AN837-3D	ELBOW AT FIREWALL	1	
-61	C668501-0211	INDICATOR-ECONOMY POWER	1	
		ATTACHING PARTS		
	AN515B6R10	SCREW	4	
	AN936A6B	WASHER	4	
	AN340B6	NUT	4	
		---*---		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR	1	
-62	C662035-0102	GAGE-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	1700121-75	LINE-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN833-2D	ELBOW AT FIREWALL	1	
	AN924-2D	NUT AT FIREWALL	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE	1	
	MS21919DG2	CLAMP	1	
	AN742D12	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
-63	C669509-0102	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-64	440451	GAGE-AMMETER SW	1	
-65	442860	GAGE-CYLINDER HEAD TEMPERATURE SW	1	
	811542	POTENTIOMETER SW	1	
	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP	1	
	110691	WIRE CYLINDER HEAD TEMP GAGE TO SENDING UNIT	AR	
		90 IN LG BULK ITEM		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45D-66	C669504-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-67	441347	RECEIVER UNIT-FUEL SW	1	
-68	444678	GAGE-OIL PRESSURE SW	1	
-69	1700121-103	LINE-OIL PRESSURE	1	
		ATTACHING PARTS		
	1450024-3	UNION AT FIREWALL	1	
	AN960D616	WASHER AT FIREWALL	2	
	AN924-3D	NUT AT FIREWALL	1	
	MS21919DG2	CLAMP	1	
	MS21919DG5	CLAMP	1	
	AN520-10R8	SCREW	1	
	AN960D10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-70	C669505-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-71	441346	RECEIVER UNIT-FUEL SW	1	
-72	442792	INDICATOR-OIL TEMPERATURE SW	1	
-73	C291502-0103	PRIMER ASSEMBLY	1	
-74	S1994-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
-75	S2160-1	SWITCH	5	
	S2161-1	COVER	AR	
-76	S2160-4	SWITCH-LANDING & TAXI LIGHTS DUAL	1	
	S2160-5	SWITCH-LANDING LIGHT SINGLE	1	
	S2161-2	COVER	AR	
-77	SEE FIG 64	STABILATOR TRIM ASSEMBLY	1	
-78	S1239-46	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	
-79	S1230-18	CONTROL ASSEMBLY-CARBURETOR HEAT	1	
-80	SEE FIG 40	ASH RECEIVER	1	
-81	0513039-7	LIGHTER ASSEMBLY-CIGAR	1	
	L4858-1	PLUG-HEATING	1	
	S1982-1	KNOB-CIGAR LIGHTER	1	
	1770011-1	STRAP-GROUND	1	
-82	SEE FIG 40	PEDESTAL ASSEMBLY	1	
-83	C299505-0301	CONTROL ASSEMBLY-THROTTLE	1	
		ATTACHING PARTS		
	S1095-3	SHIELD	2	
	NAS557-6A	GROMMET	1	
	S1021Z8-6	SCREW	2	
	NAS446-4-3	NUT	2	
		---*---		
-84	C299506-0105	CONTROL ASSEMBLY-PROPELLER	1	
		ATTACHING PARTS		
	AN742D5	CLAMP	1	
	S1021Z10-8	SCREW	1	
	S1487-5	NUT	1	
		---*---		
-85	SEE FIG 50A	CONTROL-COWL FLAP	1	
-86	SEE FIG 66A	CONTROL-RUDDER TRIM	1	
-87	S1777-5	CONTROL ASSEMBLY-MIXTURE	1	
-88	1713131-2	CONTROL ASSEMBLY-CABIN AIR & HEAT	1	
-89	S1239-45	CONTROL ASSEMBLY-DEFROSTER	1	
-90	SEE FIG 65	FLAP INDICATOR ASSEMBLY	1	
-91	S1360-5L	CIRCUIT BREAKER 5AMP	2	
-92	S1360-10L	CIRCUIT BREAKER 10AMP	6	
-93	S1360-15L	CIRCUIT BREAKER 15AMP	1	
-94	S1360-20L	CIRCUIT BREAKER 20AMP	1	
-95	S1596-60L	CIRCUIT BREAKER 60AMP	1	
	S2122-1	NUT-CIRCUIT BREAKER BLACK	AR	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45D-			HOURMETER INSTALLATION	NP	
-96	C664501-0103		GAGE-HOURMETER	1	
			ATTACHING PARTS		
	AN505-6-6		SCREW	4	
			---*---		
-97	1713321-1		BRACKET ASSEMBLY-HOURMETER	1	
-98	C292501-0104	%	SWITCH KIT-IGNITION	1	
-99	S1880-2		RHEOSTAT-PANEL LIGHTS	1	
	S1980-3		KNOB-PANEL LIGHTS	1	
	S1780-5		INSERT-PANEL LIGHTS KNOB	1	
-99A	S1880-1		RHEOSTAT-RADIO LIGHTS	1	
	S1980-3		KNOB-RADIO LIGHTS	1	
	S1780-5		INSERT-RADIO LIGHTS KNOB	1	
-99B	SEE FIG 67A		ALTERNATE STATIC AIR CONTROL	1	
-99C	S2135-1		OVERVOLT LIGHT ASSY	1	
	C593001-0101		SENSOR-OVERVOLTAGE	1	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

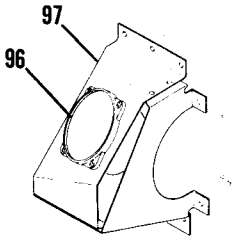
NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

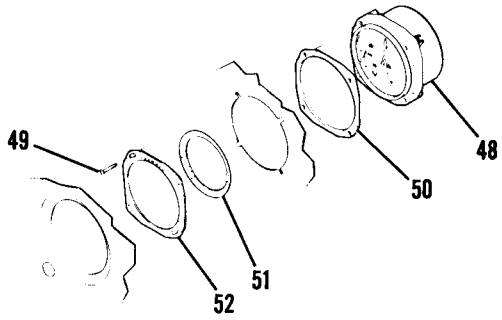
NOTE. %THIS KIT ALSO CONTAINS TWO DOOR LOCKS & TWO KEYS.

A---177 SERIAL 17701974 THRU 17702123

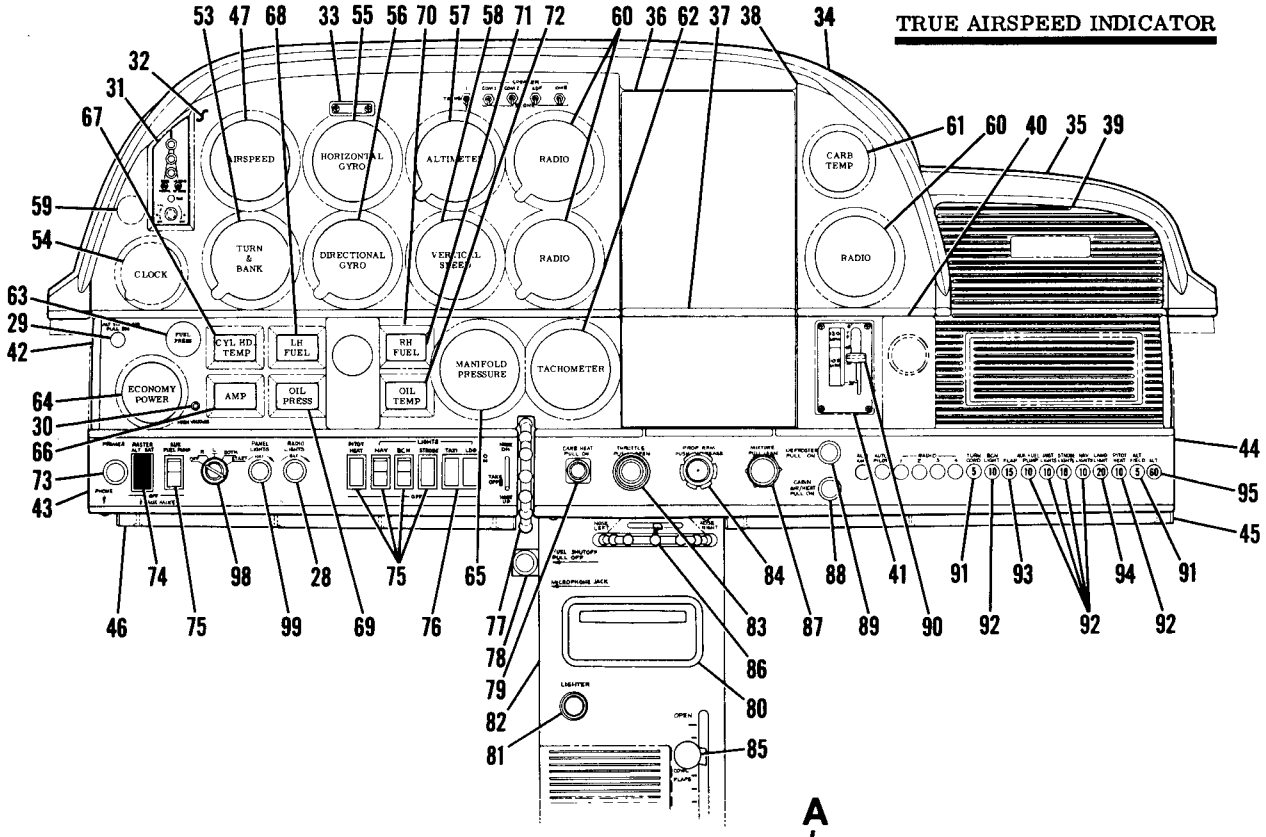
Instruments (Cont)

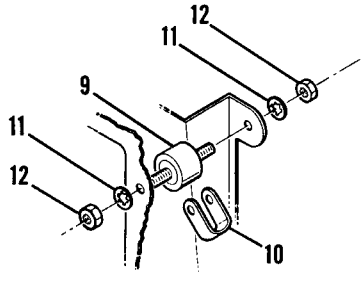


HOURMETER

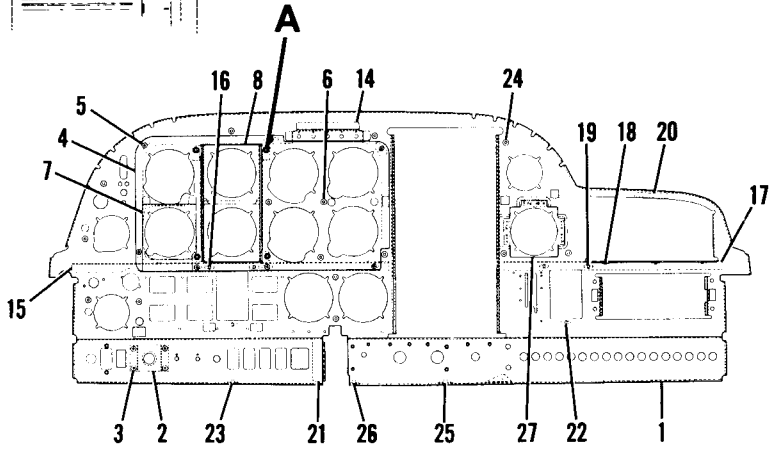


TRUE AIRSPEED INDICATOR





Detail **A**



177 SERIAL 17702124 THRU 17702313

Figure 45E. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45E-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713360-3		PANEL ASSY-STATIONARY	1	
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713264-6		PANEL ASSY-REMOVABLE	1	
			ATTACHING PARTS		
- 5	AN515-8R7		SCREW	7	
	NAS680A08		NUTPLATE	4	
			---*---		
- 6	MS35489-4		GROMMET	3	
- 7	1713200-19		BRACKET-MOUNTING	1	
- 8	1713200-18		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT-SHOCK	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13			DELETED-NOT USED		
-14	1713272-1		BRACKET-RADIO SWITCHES	1	
-15	1213273-6		STIFFENER ASSY-STATIONARY PANEL	1	
-16	NAS697A08		NUTPLATE	5	
-17	1713273-7		STIFFENER ASSY-STATIONARY PANEL	1	
-18	NAS697A04L		NUTPLATE	3	
-19	NAS697A08		NUTPLATE	2	
-20	1713200-15		BRACKET	1	
-21	1913053-1		SUPPORT	1	
-22	NAS697A08		NUTPLATE	2	
-23	NAS697A3		NUTPLATE	1	
-24	MS35489-4		GROMMET	17	
-25	NAS680A08		NUTPLATE	1	
-26	NAS682A08		NUTPLATE	1	
-27	2013158-1		BRACKET	1	
			ATTACHING PARTS		
	AN515-6R3		SCREW	6	
	NAS696A06		NUTPLATE	6	
			---*---		
-28	S1904-3		RHEOSTAT-RADIO LIGHTS	1	
	S1980-1		KNOB-RADIO LIGHTS	1	
	AN565D8H2		SETSCREW	1	
-29	SEE FIG 67A		ALTERNATE STATIC AIR CONTROL	1	
-30	S2135-1		LIGHT-OVERVOLTAGE	1	
	C953001-0101		SENSOR-OVERVOLTAGE	1	
-31	1705028-2		PLACARD-MARKER BEACON	1	
-32	1713262-23	%□	COVER ASSY-LH UPPER INSTRUMENT PANEL	1	
	1513839-3		GUIDE-COVER ATTACH	8	
-33	1213004-2		RETAINER-AIRCRAFT INDENTIFICATION NUMBER	1	
			ATTACHING PARTS		
	S1022Z6-10B		SCREW	2	
	NAS446-2-3		NUT	2	
			---*---		
-34	1715008-1		EYEBROW ASSY	1	
			ATTACHING PARTS		
	S1023A6-12B		SCREW	6	
	S1067B1		WASHER	6	
			---*---		
-35	1713080-6	□	GLARESHIELD	1	
			ATTACHING PARTS		
	S1023A6-6B		SCREW	3	
	S1067B1		WASHER	3	
			---*---		
-36	1713279-10	□	COVER-RADIO CUTOUT UPPER	1	
	1713361-1	□	MOULDING-COVER	1	
-37	1713279-14	□	COVER-RADIO CUTOUT LOWER	1	
	1713361-2	□	MOULDING-COVER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45E-38	1713274-5	⚥□	COVER ASSY-UPPER RH INSTRUMENT PANEL	1	
	1513839-3		GUIDE-COVER ATTACH	3	
-39	1713355-1	□	DOOR ASSY-GLOVE BOX	1	
			ATTACHING PARTS		
	1713225-3		HINGE HALF	1	
	MS20253P1-750		PIN	1	
	NAS514P440-10		SCREW	3	
			---*---		
	S1895-1		CATCH-GLOVE BOX DOOR	1	
			ATTACHING PARTS		
	AN515-6R8		SCREW	2	
	AN93686		WASHER	2	
	AN340-6		NUT	2	
			---*---		
-40	1713260-12	□	COVER ASSY-RH USED WITH DUAL CONTROLS	1	
	1713260-13	□	COVER ASSY-RH USED WITHOUT DUAL CONTROLS	1	
	1513839-3		GUIDE-COVER ATTACH	4	
-41	1713362-1		COVER-FLAP POSITION INDICATOR	1	
			ATTACHING PARTS		
	S1021A8-4		SCREW	4	
			---*---		
-42	1713270-16	⚥□	COVER ASSY-INSTRUMENT PANEL LH	1	
	1513839-3		GUIDE-COVER ATTACH	5	
-43	1713275-18		COVER-INSTRUMENT PANEL LWR LH	1	
-44	1713275-16	□	COVER-INSTRUMENT PANEL LWR RH	1	
-45	1714062-2		PAD-LWR INSTRUMENT PANEL RH	1	
			ATTACHING PARTS		
	S1898-1		FASTENER	4	
			---*---		
-46	1714062-3		PAD-LWR INSTRUMENT PANEL LH	1	
			ATTACHING PARTS		
	S1898-1		FASTENER	4	
			---*---		
-47	C661060-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-48	C661061-0104		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
-49	AN515B6R16		SCREW	4	
			---*---		
-50	0700162-6		SPACER-TRUE AIRSPEED	1	
-51	0700189-10		RING ASSY-TRUE AIRSPEED	1	
-52	0700162-1		RETAINER ASSY-TRUE AIRSPEED	1	
-53	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0504		TURN COORDINATOR	1	
	35060-0114		TURN COORDINATOR ARC NAV-O-MATIC 300	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-54	C664508-0101		CLOCK ASSY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R10		SCREW	2	
			---*---		
-55	C661076-0101	*	GYRO-HORIZON	1	
	C661076-0102	*	GYRO-HORIZON	1	
	C661076-0103	*	GYRO-HORIZON	1	
	C661076-0105	*	GYRO-HORIZON	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45E-56	C661075-0101 **	GYRO-DIRECTIONAL	1	
	C661075-0103 **	GYRO-DIRECTIONAL	1	
	C661075-0104 **	GYRO-DIRECTIONAL	1	
	C661075-0106 **	GYRO-DIRECTIONAL	1	
	C661075-0105 **	GYRO-DIRECTIONAL HEADING BUG	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
	AN515-6R6	SCREW USED WITH C661075-0105 ONLY	3	
		---*---		
	40760-0104	GYRO-DIRECTIONAL ARC USE WITH NAV-O-MATIC	1	
	40760-0114	GYRO-DIRECTIONAL ARC ALT USE WITH NAV-O-MATIC	1	
		ATTACHING PARTS		
	AN515-6R7	SCREW	4	
		---*---		
-57	C661012-0101	ALTIMETER	1	
	C661071-0101	ALTIMETER-SENSITIVE FT & INCHES	1	
	C661071-0102	ALTIMETER-SENSITIVE MILLIBARS	1	
	C661025-0102	ALTIMETER-20 FT INTERVALS MILLIBARS	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
	SEE FIG 67B	ENCODING ALTIMETER INSTALLATION	1	
-58	C661080-0101	INDICATOR-RATE OF CLIMB	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-59	C668509-0101	GAGE-SUCTION	1	
-60		RADIO INSTALLATION SEE ELECTRONICS MANUAL	AR	
-61	S1311-3	GAGE-CARBURETOR AIR TEMPERATURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	MS3106A14S7S	PLUG USED WITH CARB AIR TEMP GAGE	1	
-62	C668020-0114	TACHOMETER	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	
-63	C662023-0102	GAGE-FUEL PRESSURE	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
		---*---		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
	AN894D3-2	BUSHING AT FIREWALL	1	
	AN960D616	WASHER AT FIREWALL	4	
	MS29512-03	PACKING AT FIREWALL	1	
	AN924-3D	NUT AT FIREWALL	1	
-64	C668501-0211	INDICATOR-ECONOMY POWER	1	
		ATTACHING PARTS		
	AN515B6R10	SCREW	4	
	AN936A6B	WASHER	4	
	AN340B6	NUT	4	
		---*---		
	C668501-0206	LEAD-ECONOMY POWER INDICATOR	1	
	C668501-0210	PROBE-ECONOMY POWER INDICATOR	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45E-65	C662035-0102	GAGE-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	1700121-75	LINE ASSY-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN833-2D	ELBOW AT FIREWALL	1	
	AN924-2D	NUT AT FIREWALL	1	
	1705017-1	PLACARD-MANIFOLD PRESSURE GAGE	1	
	1700121-74	LINE-MANIFOLD PRESSURE FIREWALL TO ENGINE	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE	1	
	MS21919DG2	CLAMP	1	
	AN742D12	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
	C669517-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-66	10-21-002	GAGE-AMMETER LEGH	1	
-67	10-29-002	GAGE-CYLINDER HEAD TEMPERATURE LEGH	1	
	C669520-0103	TRANSDUCER-CYLINDER HEAD TEMP	1	
	C669515-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-68	10-36-002	RECEIVER UNIT-FUEL LEGH	1	
-69	10-31-002	GAGE-OIL PRESSURE LEGH	1	
-70	C669516-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS42DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-71	10-37-002	RECEIVER UNIT-FUEL LEGH	1	
-72	10-32-002	INDICATOR-OIL TEMPERATURE LEGH	1	
-73	C291502-0103	PRIMER ASSY	1	
-74	S1994-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	S1843-1	BRACKET-MOUNTING	1	
		---*---		
-75	S2160-1	SWITCH	5	
	S2161-1	COVER-SWITCH CUTOUT	AR	
-76	S2160-4	SWITCH-LANDING & TAXI LIGHTS DUAL	1	
	S2160-5	SWITCH-LANDING LIGHT SINGLE	1	
	S2161-2	COVER-SWITCH CUTOUT	1	
-77	SEE FIG 64	STABILATOR TRIM ASSY	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45E-78	S1239-46	CONTROL ASSY-FUEL SHUTOFF VALVE	1	
-79	S1230-18	CONTROL ASSY-CARBURETOR HEAT	1	
-80	SEE FIG 40	ASH RECEIVER	1	
-81	0513039-7	LIGHTER ASSY-CIGAR	1	
	L4858-1	PLUG-HEATING	1	
	S1982-1	KNOB-CIGAR LIGHTER	1	
	1770011-1	STRAP-GROUND	1	
-82	SEE FIG 40	PEDESTAL ASSY	1	
-83	C229505-0301	CONTROL ASSY-THROTTLE	1	
		ATTACHING PARTS		
	S1095-3	SHIELD	2	
	NAS557-6A	GROMMET	1	
	S1021Z8-6	SCREW	2	
	NAS446-4-3	NUT	2	
		---*---		
-84	C299506-0105	CONTROL ASSY-PROPELLER	1	
		ATTACHING PARTS		
	AN742D5	CLAMP	1	
	S1021Z10-8	SCREW	1	
	S1487-5	NUT	1	
		---*---		
-85	SEE FIG 50A	CONTROL-COWL FLAP	1	
-86	SEE FIG 66A	CONTROL-RUDDER TRIM	1	
-87	S1234-5	CONTROL ASSY-MIXTURE	1	
-88	1713131-3	CONTROL ASSY-CABIN AIR & HEAT	1	
-89	S1239-45	CONTROL ASSY-DEFROSTER	1	
-90	SEE FIG 65	FLAP INDICATOR ASSY	1	
-91	S1360-5L	CIRCUIT BREAKER 5 AMP	2	
-92	S1360-10L	CIRCUIT BREAKER 10 AMP	6	B
	S1360-10L	CIRCUIT BREAKER 10 AMP	5	C
-93	S1360-15L	CIRCUIT BREAKER 15 AMP	1	B
	S1360-15L	CIRCUIT BREAKER 15 AMP	2	C
-94	S1360-20L	CIRCUIT BREAKER 20 AMP	1	
-95	S1596-60L	CIRCUIT BREAKER 60 AMP	1	
	S2122-1	NUT-CIRCUIT BREAKER ATTACH	AR	
		HOURMETER INSTALLATION	NP	
-96	C664501-0103	GAGE-HOURMETER	1	
		ATTACHING PARTS		
	AN505-6-6	SCREW	4	
		---*---		
-97	1713321-1	BRACKET ASSY-HOURMETER	1	
-98	C292501-0104 %%	KIT-IGNITION SWITCH	1	
-99	S1904-3	RHEOSTAT-PANEL LIGHTS	1	
	S1980-1	KNOB-PANEL LIGHTS	1	
	AN565D8H2	SETSCREW	1	

NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

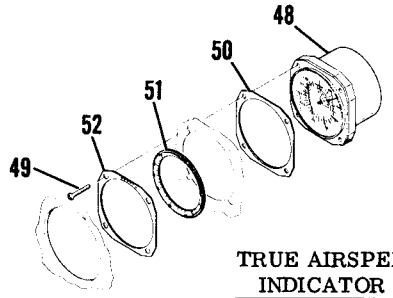
NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. %%THIS KIT ALSO CONTAINS TWO DOOR LOCKS & 2 KEYS.

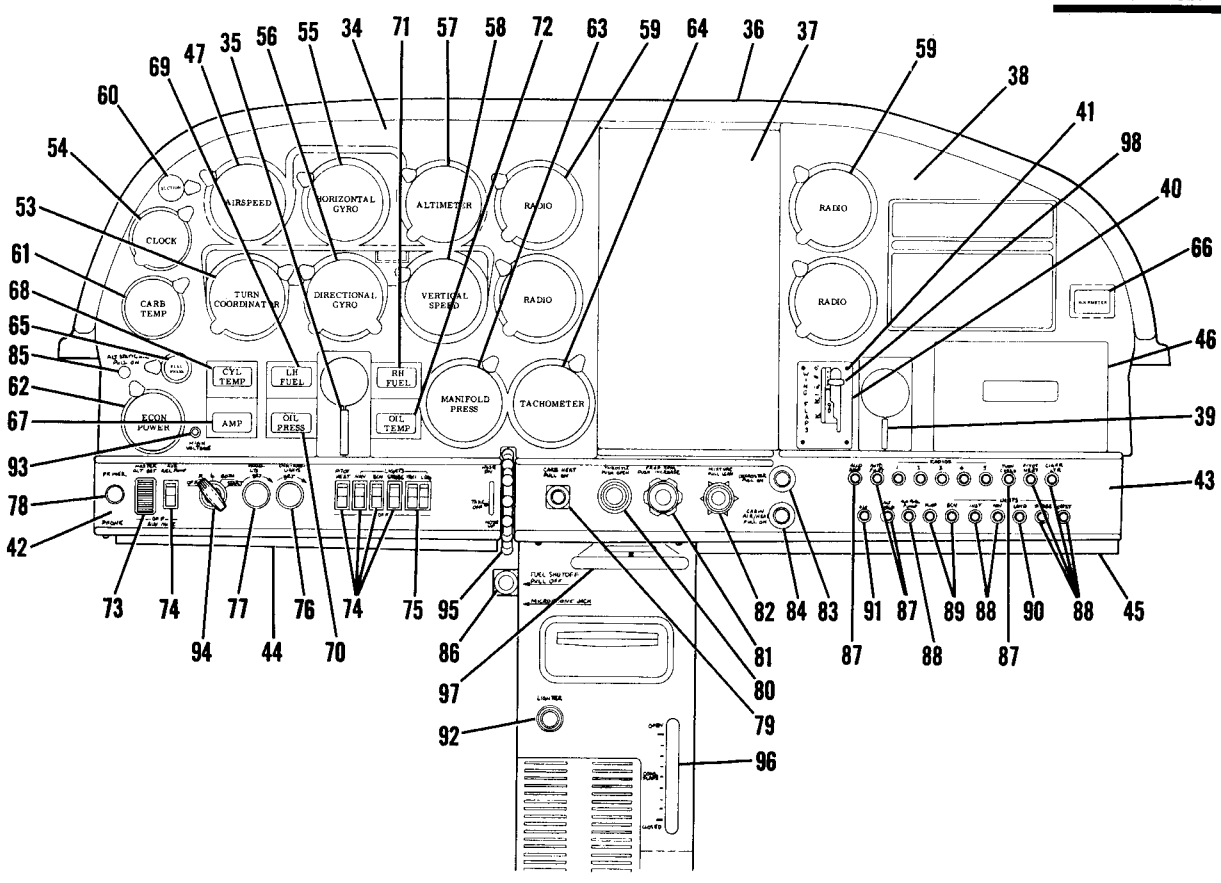
NOTE. %THESE COVERS ARE NOT USED ON AIRCRAFT EQUIPPED WITH POST LIGHTS. FOR COVERS EQUIPPED WITH POST LIGHTS SEE FIG 45G.

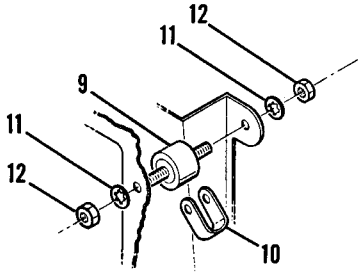
A---177 SERIAL 17702124 THRU 17702313
B---177 SERIAL 17702124 THRU 17702285
C---177 SERIAL 17702286 THRU 17702313

Instruments (Cont)

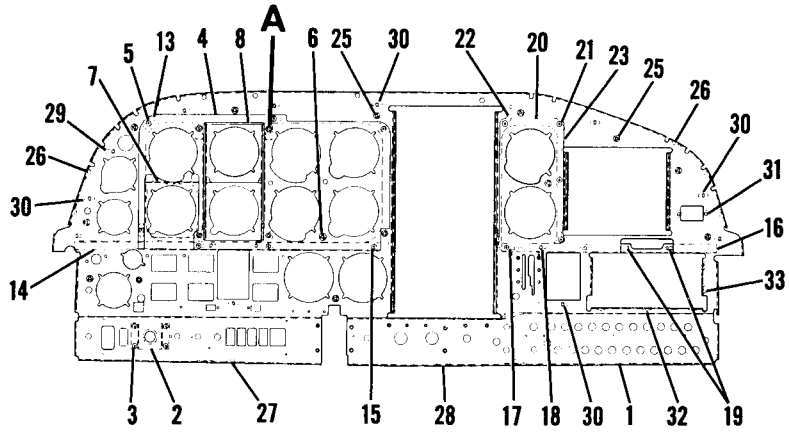


TRUE AIRSPEED INDICATOR





Detail A



177 SERIAL 17702314 & ON

Figure 45F. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45F-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1713370-1		PANEL ASSY-STATIONARY	1	
- 2	1713200-4		BRACKET	1	
			ATTACHING PARTS		
- 3	AN507-632R8		SCREW	4	
	AN960PD6L		WASHER	4	
	AN340-6		NUT	4	
			---*---		
- 4	1713264-6		PANEL ASSY-REMOVABLE	1	
			ATTACHING PARTS		
- 5	AN515-8R7		SCREW	7	
			---*---		
- 6	MS35489-4		GROMMET	3	
- 7	1713200-19		BRACKET-MOUNTING	1	
- 8	1713200-18		BRACKET-SHOCK MOUNTED	1	
			ATTACHING PARTS		
- 9	0411059-3		MOUNT-SHOCK	4	
-10	0413247		GROUND	2	
-11	AN936A8		WASHER	8	
-12	AN340B8		NUT	8	
			---*---		
-13	NAS680A08		NUTPLATE	4	
-14	1713273-6		STIFFENER ASSY	1	
-15	NAS697A08		NUTPLATE	5	
-16	1713373-1		STIFFENER ASSY	1	
-17	NAS696A08		NUTPLATE	1	
-18	NAS697A08		NUTPLATE	2	
-19	NAS696A06		NUTPLATE	2	
	NAS697A04		NUTPLATE	2	
-20	1713372-1		PANEL	1	
			ATTACHING PARTS		
-21	AN515-897		SCREW	5	
			---*---		
-22	NAS682A08		NUTPLATE	1	
-23	NAS680A08		NUTPLATE	1	
-24	NAS696A08		NUTPLATE	2	
-25	MS35489-4		GROMMET	14	
-26	NAS696A08		NUTPLATE	6	
-27	NAS697A3		NUTPLATE	1	
-28	NAS680A08		NUTPLATE	1	
-29	NAS696A08		NUTPLATE	1	
-30	NAS697A08		NUTPLATE	11	
-31	NAS697A06L		NUTPLATE	2	
-32	NAS697A04L		NUTPLATE	3	
-33	NAS696A04L		NUTPLATE	4	
-34	1713380-1	%□	COVER ASSY-LH UPR INSTRUMENT PANEL	1	
	1713839-3		GUIDE-COVER ATTACH	10	
-35	1713381-1		LAP SEAL	1	
-36	1715060-1		GLARE SHIELD ASSY LESS LIGHTS	1	
			ATTACHING PARTS		
	AN505B8R8		SCREW	12	
	S106682		WASHER	12	
	AN515-8R8		SCREW	10	
			---*---		
-37	1713279-18	□	COVER ASSY-RADIO CUTOUT	1	
-38	1713382-3	%□	COVER ASSY-RH UPR PANEL	1	
	1713382-1	%□	COVER ASSY-RH UPR PANEL USED WITH DUAL CONTROLS ONLY	1	
	1513839-3		GUIDE-COVER ATTACH	5	
-39	1713831-2		LAP SEAL USED WITH DUAL CONTROLS ONLY	1	
-40	1713362-3		COVER-FLAP INDICATOR	1	
			ATTACHING PARTS		
-41	S1021A4-8		SCREW	4	
			---*---		
-42	1713383-1	□	COVER-LH LWR	1	
			ATTACHING PARTS		
	AN515-8R10		SCREW	1	
	AN960-8		WASHER	1	
	MS21044N08		NUT	1	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45F-43	1713383-2	□	COVER-RH LWR	1	
			ATTACHING PARTS		
	AN515-8R14		SCREW	2	
			---*---		
-44	1714062-5		PAD-LWR LH INSTRUMENT PANEL	1	
-45	1714062-4		PAD-LWR RH INSTRUMENT PANEL	1	
			ATTACHING PARTS		
	S1898-1		FASTENER	2	
	AN525-10R12		SCREW	1	
	AN960-10L		WASHER	1	
	MS20364-1032C		NUT	1	
			---*---		
-46	1713377-1	□	DOOR ASSY-GLOVE BOX	1	
			ATTACHING PARTS		
	AN515B4R6		SCREW	4	
	AN960XC4L		WASHER	4	
			---*---		
	1713378-1		HINGE ASSY	1	
	1713378-2		HINGE HALF	1	
	1713378-3		HINGE HALF	1	
	MS20253P2-614		PIN-HINGE	1	
	0713971-1		PLATE-STRIKE	1	
	S1895-1		CATCH-GLOVE BOX DOOR	1	
			ATTACHING PARTS		
	AN507-632-6		SCREW	2	
	AN936B6		WASHER	2	
	AN340-6		NUT	2	
			---*---		
-47	C661064-0105		INDICATOR-AIRSPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR INSTALLATION	NP	
-48	C661065-0103		INDICATOR-TRUE AIRSPEED	1	
			ATTACHING PARTS		
-49	AN515B6R16		SCREW	4	
			---*---		
-50	0700162-4		SPACER	AR	
	0700162-5		SPACER	AR	
	0700162-6		SPACER	AR	
	0700162-7		SPACER	AR	
-51	S2234-1		RING ASSY	1	
-52	0700162-1		RETAINER ASSY	1	
-53	S1413N2		INDICATOR-TURN & BANK	1	
	C661003-0504		TURN COORDINATOR	1	
	42320-0014		TURN COORDINATOR ARC NAV-O-MATIC	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-54	C664508-0101		CLOCK ASSY-ELECTRIC	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	2	
			---*---		
-55	C661076-0101	*	GYRO-HORIZON	1	
	C661076-0102	*	GYRO-HORIZON	1	
	C661076-0103	*	GYRO-HORIZON	1	
	C661076-0105	*	GYRO-HORIZON	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45F-56	C661075-0101 **	GYRO-DIRECTIONAL	1	
	C661075-0103 **	GYRO-DIRECTIONAL	1	
	C661075-0104 **	GYRO-DIRECTIONAL	1	
	C661075-0106 **	GYRO-DIRECTIONAL	1	
	C661075-0105 **	GYRO-DIRECTIONAL HEADING BUG	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
	AN515-6R6	SCREW SCREW USED WITH C661075-0105 ONLY	3	
		---*---		
	40760-0104	GYRO-DIRECTIONAL ARC NAV-O-MATIC 300	1	
		ATTACHING PARTS		
	AN515-6R7	SCREW	4	
		---*---		
-57	C661012-0101	ALTIMETER	1	
	C661071-0101	ALTIMETER-SENSITIVE FT & INCHES	1	
	C661071-0102	ALTIMETER-SENSITIVE MILLIBARS	1	
	C661025-0102	ALTIMETER-20 FT INTERVALS MILLIBARS	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
	SEE FIG 67B	ENCODING ALTIMETER INSTALLATION	1	
-58	C661080-0101	INDICATOR-VERTICAL SPEED	1	
		ATTACHING PARTS		
	AN515B6R16	SCREW	3	
		---*---		
-59		RADIO INSTALLATION SEE ELECTRONICS MANUAL	AR	
-60	C668509-0101	GAGE-SUCTION	1	
-61	S1311-3	GAGE-CARBURETOR AIR TEMP	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
	AN340B6	NUT	4	
		---*---		
	MS3106A14S75	PLUG-CARBURETOR AIR TEMP	1	
-62	C668501-0211	INDICATOR-ECONOMY POWER	1	
		ATTACHING PARTS		
	AN515B6R10	SCREW	4	
	AN936A6B	WASHER	4	
	AN340B6	NUT	4	
		---*---		
	C668501-0206	LEAD-ECONOMY POWER	1	
	C668501-0210	PROBE-ECONOMY POWER	1	
-63	C662035-0102	GAGE-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	1700121-75	LINE ASSY-MANIFOLD PRESSURE GAGE TO FIREWALL	1	
	AN816-2D	NIPPLE AT GAGE	1	
	AN833-2D	ELBOW AT FIREWALL	1	
	AN924-2D	NUT AT FIREWALL	1	
	SEE FIG 2 & 2A	PLACARD-MANIFOLD PRESSURE	1	
	1700121-74	LINE ASSY-MANIFOLD PRESSURE FIREWALL TO ENGINE	1	
		ATTACHING PARTS		
	AN816-2D	NIPPLE AT ENGINE	1	
	MS21919DG2	CLAMP	1	
	AN742D12	CLAMP	1	
	S1021Z10-10	SCREW	1	
	NAS446-5	NUT	1	
		---*---		
-64	C668020-0114	TACHOMETER	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
	S1605-2	SHAFT-TACHOMETER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45F-65	C662023-0102	GAGE-FUEL PRESSURE	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	
		---*---		
	1700121-102	LINE-FUEL PRESSURE GAGE TO FIREWALL	1	
	AN894D3-2	BUSHING	1	
	AN960D616	WASHER	4	
	MS29512-03	PACKING	1	
	AN924-3D	NUT	1	
	AN837-3D	ELBOW	1	
-66	C664502-0101	GAGE-HOURMETER	1	
		ATTACHING PARTS		
	AN515B6R6	SCREW	2	
		---*---		
	C669517-0101	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-67	10-21-002	GAGE-AMMETER LEGH	1	
-68	10-29-002	GAGE-CYLINDER HEAD TEMP	1	
	C669520-0103	TRANSDUCER-CYLINDER HEAD TEMP	1	
	C669515-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-69	10-36-002	RECEIVER UNIT-FUEL LEGH	1	
-70	10-31-002	GAGE-OIL PRESSURE LEGH	1	
	C669516-0103	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515-6R22	SCREW	2	
	NAS43DD3-64	SPACER	2	
	AN960PD6L	WASHER	2	
	AN341-6	NUT	2	
		---*---		
-71	10-37-002	RECEIVER UNIT-FUEL LEGH	1	
-72	10-32-002	GAGE-OIL TEMP LEGH	1	
-73	S1994-1-1	SWITCH-MASTER	1	
		ATTACHING PARTS		
	S1843-1	BEZEL-MOUNTING	1	
	S1843-2	BEZEL-MOUNTING USED WITH ELECTROLUMINESCENT PANEL	1	
		---*---		
-74	S2160-1	SWITCH	5	
	S2161-1	COVER-SWITCH CUTOUT	AR	
-75	S2160-4	SWITCH-LANDING & TAXI LIGHT	1	
	S2161-2	COVER-SWITCH CUTOUT	1	
-76	S1904-3	RHEOSTAT-RADIO LIGHTS	1	
	S1980-1	KNOB-RADIO LIGHTS	1	
	AN565D8H2	SETSCREW	2	
-77	S1904-3	RHEOSTAT-PANEL LIGHTS	1	
	S1980-1	KNOB	1	
	AN565D8H2	SETSCREW	1	
	S2091-1	RESISTOR-PANEL LIGHTS ELECTROLUMINESCENT PANEL	1	
	S1995-4	KNOB ELECTROLUMINESCENT PANEL	1	
	AN565B2H3	SETSCREW	1	
-78	C291502-0103	PRIMER ASSY	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45F-79	S1230-18	CONTROL ASSY-CARBURETOR HEAT	1	
-80	C299505-0301	CONTROL ASSY-THROTTLE	1	
-81	C299506-0105	CONTROL ASSY-PROPELLER	1	
-82	S1234-5	CONTROL ASSY-MIXTURE	1	
-83	S1239-45	CONTROL ASSY-DEFROSTER	1	
-84	1713131-3	CONTROL ASSY-CABIN AIR	1	
-85	SEE FIG 67A	CONTROL-ALTERNATE STATIC AIR	1	
-86	S1239-46	CONTROL ASSY-FUEL SHUTOFF	1	
-87	S1360-5L	CIRCUIT BREAKER 5 AMP	4	
-88	S1360-10L	CIRCUIT BREAKER 10 AMP	7	
-89	S1360-15L	CIRCUIT BREAKER 15 AMP	2	
-90	S1360-20L	CIRCUIT BREAKER 20 AMP	1	
-91	S1360-60L	CIRCUIT BREAKER 60 AMP	1	
	S2122-1	NUT-CIRCUIT BREAKER ATTACH	AR	
-92	0513052-17	LIGHTER ASSY-CIGAR	1	
	L4858-1	PLUG-HEATING	1	
	S1982-1	KNOB-CIGAR LIGHTER	1	
-93	S2135-1	LIGHT-OVERVOLTAGE	1	
	C953001-0101	SENSOR-OVERVOLTAGE	1	
-94	C292501-0104 %%	KIT-IGNITION SWITCH	1	
-95	SEE FIG 64	STABILATOR TRIM ASSY	1	
-96	SEE FIG 50A	COWL FLAP CONTROL	1	
-97	SEE FIG 66A	RUDDER TRIM CONTROL	1	
-98	SEE FIG 65	FLAP INDICATOR CONTROL	1	
	SEE FIG 2 & 2A	PLACARDS-INSTRUMENT PANEL	AR	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS. SEE PAGE VII.

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

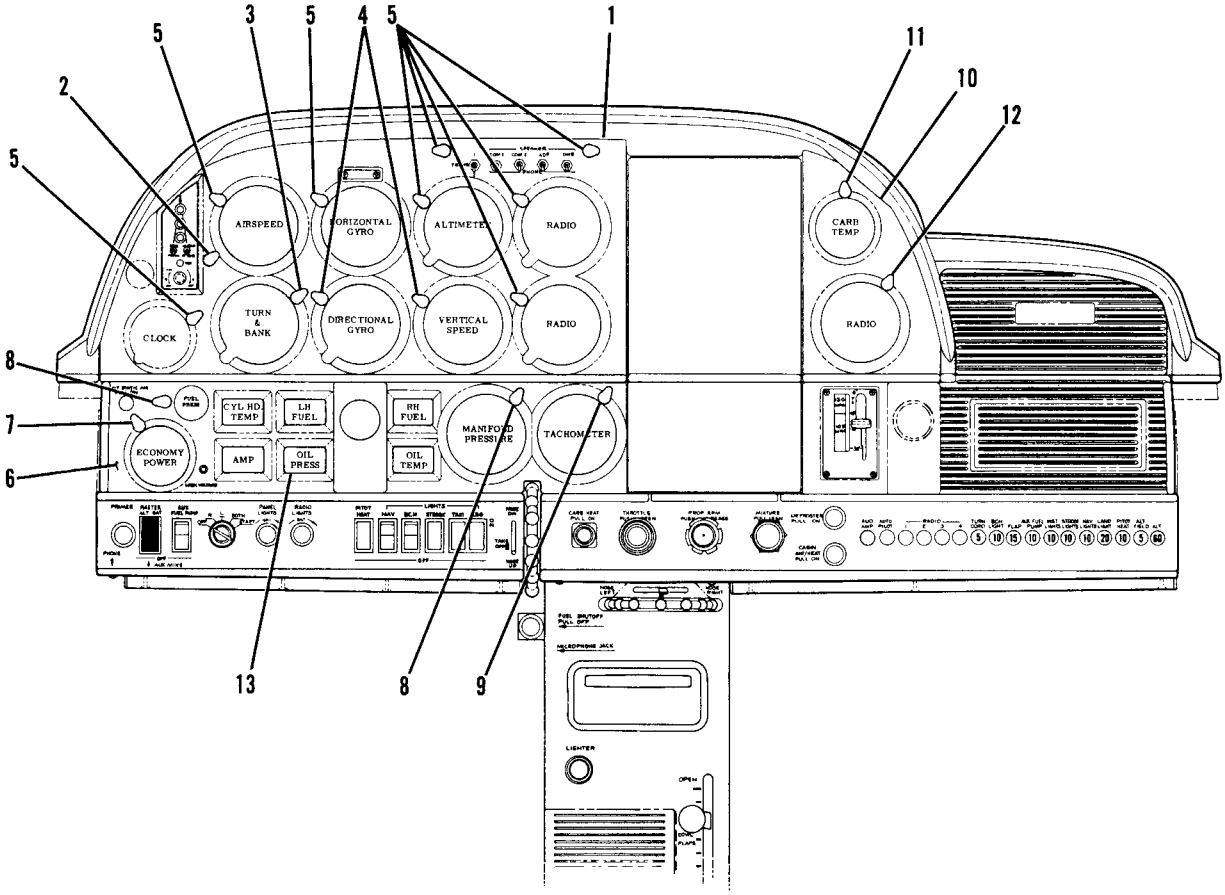
NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. %THESE COVERS ARE NOT USED ON AIRCRAFT EQUIPPED WITH POST LIGHTS. FOR COVERS EQUIPPED WITH POST LIGHTS SEE FIG 45H.

NOTE. %%THIS KIT ALSO CONTAINS TWO DOOR LOCKS & TWO KEYS.

A---177 SERIAL 17702314 & ON

Instruments (Cont)



177 SERIAL 17702124 THRU 17702313

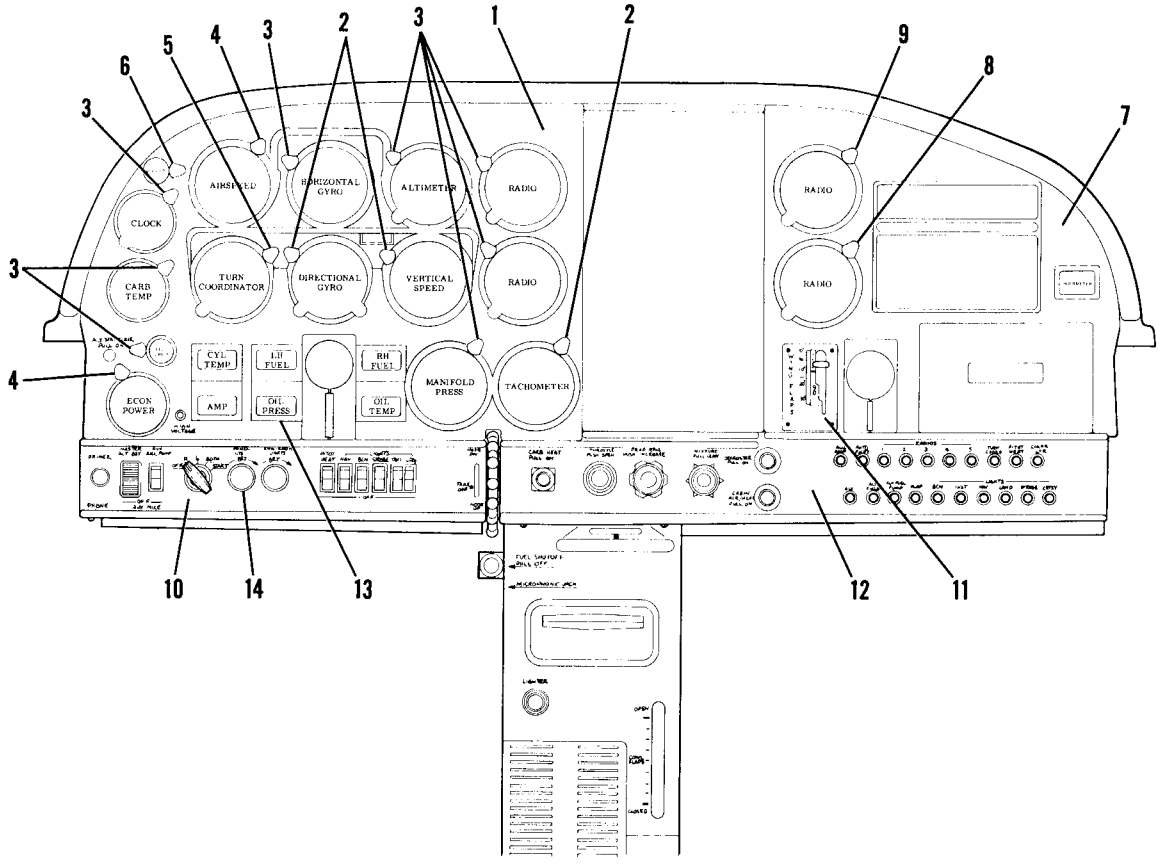
Figure 45G. Post Lighted Instrument Panel Covers

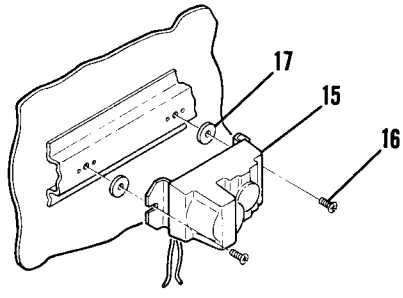
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45G-			POST LIGHTED INSTRUMENT PANEL COVERS	NP	A
- 1	2013154-7	¤	COVER ASSY-UPPER LH POST LIGHTED	1	
- 2	1213379-10		POST LIGHT ASSY	1	
- 3	1213379-11		POST LIGHT ASSY	1	
- 4	1213379-5		POST LIGHT ASSY	2	
- 5	1213379-6		POST LIGHT ASSY	8	
	MS25237-330		BULB-POST LIGHT	1	
	1513839-3		GUIDE-COVER ATTACH	3	
- 6	2013154-6	¤	COVER ASSY-LWR LH POST LIGHTED	1	
- 7	1213379-10		POST LIGHT ASSY	1	
- 8	1213379-6		POST LIGHT ASSY	2	
- 9	1213379-5		POST LIGHT ASSY	1	
	MS25237-330		BULB-POST LIGHT	1	
	1513839-3		GUIDE-COVER ATTACH	5	
-10	2013154-4	¤	COVER ASSY-RH POST LIGHTED	1	
-11	1213379-10		POST LIGHT ASSY	1	
-12	1213379-6		POST LIGHT ASSY	1	
	MS25237-330		BULB-POST LIGHT	1	
	1513839-3		GUIDE-COVER ATTACH	3	
-13	1270478-8		LIGHT ASSY-INSTRUMENT CLUSTER RED	1	
	1270479-7		LAMP HOLDER ASSY	1	
	S1894-1		BULB-INSTRUMENT CLUSTER CLEAR	3	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17702124 THRU 17702313

Instruments (Cont)





177 SERIAL 17702314 & ON

Figure 45H. Post Lighted Instrument Panel Covers

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45H-		POST LIGHTED & ELECTROLUMINESCENT INSTRUMENT PANEL COVERS ------	NP	A
- 1	1701030-5 ¤	COVER ASSY-UPR LH POST LIGHTED ----------	1	
- 2	1213379-5	POST LIGHT ASSY ----------	3	
- 3	1213379-6	POST LIGHT ASSY ----------	8	
- 4	1213379-10	POST LIGHT ASSY ----------	2	
- 5	1213379-11	POST LIGHT ASSY ----------	1	
- 6	1213379-12	POST LIGHT ASSY ----------	1	
	MS25237-330	BULB-POST LIGHT ----------	1	
- 7	1701030-3 ¤	COVER ASSY-UPR RH POST LIGHTED ----------	1	
	1701030-4 ¤	COVER ASSY-UPR RH POST LIGHTED RH CONTROLS ONLY ----------	1	
- 8	1213379-6	POST LIGHT ASSY ----------	2	
- 9	1213379-10	POST LIGHT ASSY ----------	1	
	MS25237-330	BULB-POST LIGHT ----------	1	
-10	2013162-3	PANEL ASSY-ELECTROLUMINESCENT ----------	1	
		ATTACHING PARTS		
	S1022A4-8B	SCREW ----------	5	
		---*---		
-11	2013153-3	PANEL ASSY-ELECTROLUMINESCENT ----------	1	
		ATTACHING PARTS		
	S1021Z4-10B	SCREW ----------	4	
		---*---		
-12	2013162-4	PANEL ASSY-ELECTROLUMINESCENT ----------	1	
		ATTACHING PARTS		
	S1022A4-8B	SCREW ----------	2	
		---*---		
-13	1270479-8	LIGHT ASSY-INSTRUMENT CLUSTER CLEAR ----------	1	
	1270479-7	LAMP HOLDER ASSY ----------	1	
	S1894-1	BULB-INSTRUMENT CLUSTER CLEAR ----------	3	
-14	SEE FIG 45F	RESISTOR-PANEL LIGHTS ----------	1	
-15	C613001-0201	POWER SUPPLY-ELECTROLUMINESCENT PANEL ----------	1	
		ATTACHING PARTS		
-16	AN515-8R7	SCREW ----------	2	
-17	S1450-2-10-032	WASHER ----------	2	
		---*---		

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-SEE PAGE VII.

A---177 SERIAL 17702314 & ON

Fuselage Equipment

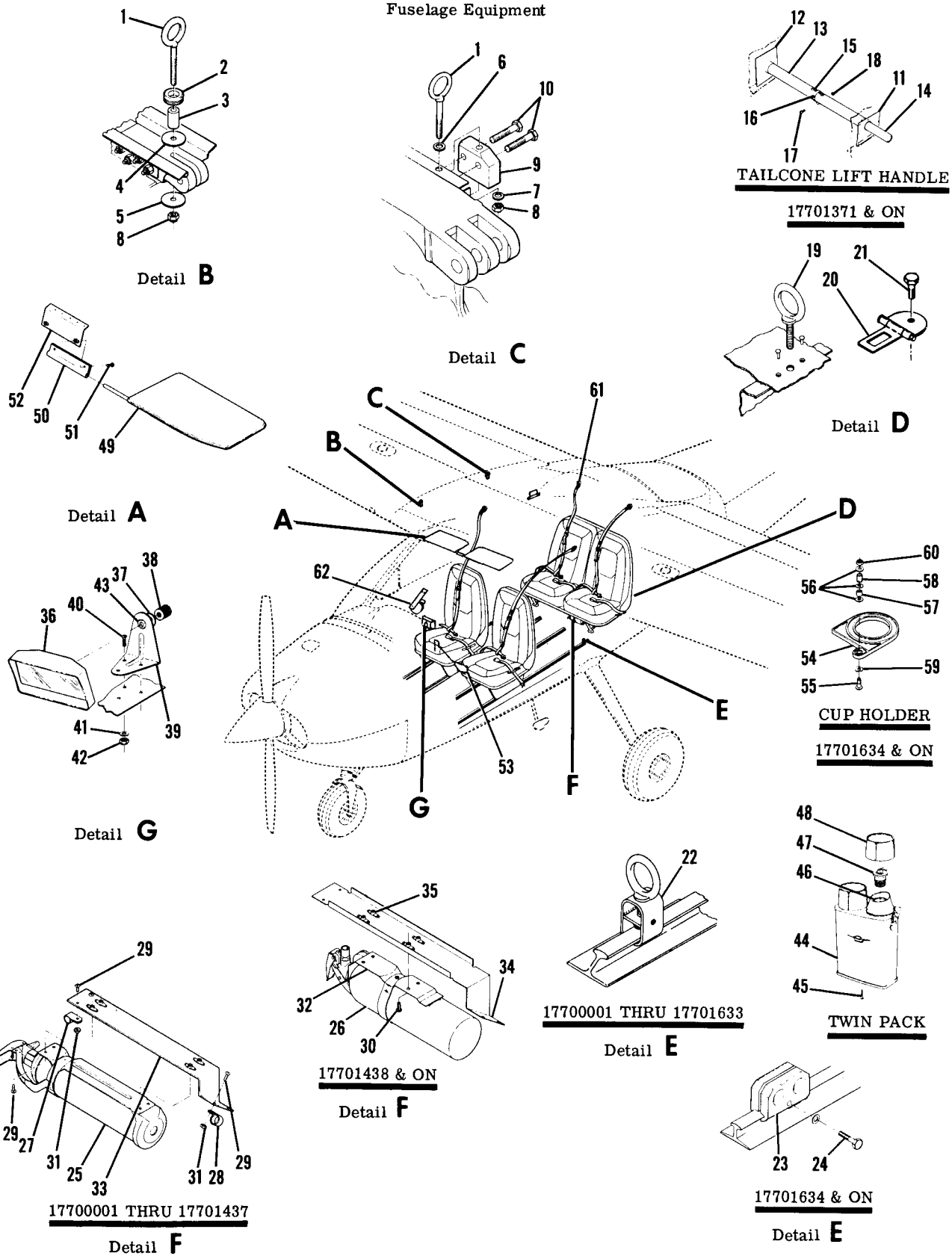


Figure 46. Fuselage Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -		FUSELAGE EQUIPMENT INSTALLATION	NP	
- 1	0541115-3	EYE BOLT-HOISTING	4	
		ATTACHING PARTS		
- 2	MS35489-17	GROMMET FORWARD ONLY	1	
- 3	1200190-3	SPACER FORWARD ONLY	1	
- 4	S1450-5-14-063	WASHER FORWARD ONLY	1	
- 5	AN970-5	WASHER FORWARD ONLY	1	
- 6	AN960-616	WASHER AFT ONLY	1	
- 7	AN960PD616	WASHER AFT ONLY	1	
- 8	NAS679A5	NUT	1	
		---*---		
- 9	1712093-1	ATTACH BLOCK-REAR HOIST LH	1	
	1712093-2	ATTACH BLOCK-REAR HOIST RH	1	
		ATTACHING PARTS		
-10	AN6-17A	BOLT	2	
	AN960C616	WASHER	2	
	MS21042L6	NUT	2	
		---*---		
		TAILCONE LIFT HANDLE INSTALLATION	NP	A
-11	1712152-1	BRACKET ASSY-LIFT HANDLE LH	1	
-12	1712152-2	BRACKET ASSY-LIFT HANDLE RH	1	
-13	1712151-1	GUIDE-LIFT HANDLE	1	
-14	1612030-1	HANDLE ASSY-LIFT	2	
	1612031-1	STOP-LIFT HANDLE	1	
-15	1612028-1	SPRING-LIFT HANDLE	1	
-16	AN735D20	CLAMP-TUBE	1	
		ATTACHING PARTS		
-17	AN515-8R10	SCREW	1	
-18	AN340-8	NUT	1	
		---*---		
-19	0511165	EYEBOLT-CARGO TIE DOWN	6	J
-20	0711083-1	LATCH ASSY	6	K
	0711083-6	LATCH ASSY	6	L
-21	AN4-4A	BOLT	6	K
	AN5-4A	BOLT	6	L
-22	0711121-2	SLIDE ASSY-CARGO TIE DOWN	2	J
-23	1201039-1	TIE DOWN ASSY-SEAT RAIL	2	H
-24	AN4-7A	BOLT	1	H
	AN960-416	WASHER	1	H
-25	0800111-2	FIRE EXTINGUISHER	1	B
-26	C421001-0101	FIRE EXTINGUISHER	1	C
		ATTACHING PARTS		
-27	MS21919DG10	CLAMP	2	
-28	MS21919DG12	CLAMP	2	
-29	AN515 8R8	SCREW	8	B
	AN515-8R8	SCREW	4	C
-30	AN520-10R8	SCREW	4	
-31	AN340-8	NUT	4	
		---*---		
-32	C421001-0102	BRACKET ASSY-FIRE EXTINGUISHER	1	C
-33	1701011-1	SUPPORT ASSY-FIRE EXTINGUISHER MOUNTING	1	B
-34	1701011-3	SUPPORT ASSY-FIRE EXTINGUISHER MOUNTING WEU 1701011-5	1	D
	1701011-5	SUPPORT ASSY-FIRE EXTINGUISHER MOUNTING	1	E
	NAS680A08	NUTPLATE	4	B
-35	NAS680A03	NUTPLATE	4	C
		REAR VIEW MIRROR INATALLATION	NP	
-36	0500312-2	MIRROR & COVER ASSY	1	
		ATTACHING PARTS		
-37	S1450-4A11-.063	WASHER	1	
-38	0500313-1	NUT	1	
		---*---		
-39	0500310-1	BRACKET ASSY	1	
		ATTACHING PARTS		
-40	AN507B832R8	SCREW	3	
-41	AN960PD10	WASHER	2	
-42	MS21044N08	NUT	3	
		---*---		
-43	MS35489-6	GROMMET	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
46 -44	C733001-0101	TWIN PACK ASSY-BEVERAGE	1	
-45	S1021A10-16	SCREW	1	
-46	01	FILLER LFC	2	
-47	C733001-0103	STOPPER	2	
-48	1195-0061	CAP LFC	2	
-49	1414087-10	SUN VISOR ASSY	2	
		ATTACHING PARTS		
-50	1414087-5	CLAMP	1	
-51	NAS603-8	SCREW	2	
		---*---		
-52	1713057-1	BRACKET ASSY-SUN VISOR	1	
-53	1760022-1	LOCK ASSY-CONTROL	1	F
	1760024-1	LOCK ASSY-CONTROL	1	G
	1760024-3	LOCK ASSY-CONTROL	1	H
-54	0501022-1	CUP HOLDER	2	H
		ATTACHING PARTS		
-55	AN525-10R20	SCREW	1	
-56	AN960-10L	WASHER	3	
-57	NAS43DD3-16	SPACER	1	
-58	NAS43DD3-28	SPACER	1	
-59	S1357-3	WASHER	1	
-60	MS21044N3	NUT	1	
		---*---		
-61	SEE FIG 46A	SEAT BELT & SHOULDER HARNESS INSTALLATION	1	
-62	SEE FIG 47A	COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION	1	
	SEE FIG 47	PORTABLE STRETCHER INSTALLATION	1	
	1700129-1	JACK POINT	1	
	0501019-1	TOW BAR ASSY	1	
	SEE FIG 5A	CUP-FUEL SAMPLER	1	

A---177 SERIAL 17701371 & ON
B---177 SERIAL 17700001 THRU 17701437
C---177 SERIAL 17701438 & ON
D---177 SERIAL 17701438 THRU 17701479
E---177 SERIAL 17701480 & ON
F---177 SERIAL 17700001 THRU 17701530
G---177 SERIAL 17701531 THRU 17701633
H---177 SERIAL 17701634 & ON
J---177 SERIAL 17700001 THRU 17701633
K---177 SERIAL 17701634 THRU 17701773
L---177 SERIAL 17701774 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46A-			SEAT BELT & SHOULDER HARNESS INSTALLATION	NP	
- 1	S2029-1		SHOULDER HARNESS ASSY	4	A
- 2	1414025-1		HOOK-SHOULDER HARNESS	4	A
- 3	1414025-2		SPRING-LOCK	4	A
- 4	NAS221-10		SCREW	4	A
- 5	S2240W201	✱**	SHOULDER HARNESS ASSY-REAR BROWN	2	B
	S2240H201	✱**	SHOULDER HARNESS ASSY-REAR BLUE	2	B
	S2240G201	✱**	SHOULDER HARNESS ASSY-REAR GREEN	2	B
	S2240F201	✱**	SHOULDER HARNESS ASSY-REAR RED	2	B
	S2240B201	✱**	SHOULDER HARNESS ASSY-REAR BLACK	2	B
	S2240W201	✱**	SHOULDER HARNESS ASSY-REAR BROWN	2	C
	S2240H201	✱**	SHOULDER HARNESS ASSY-REAR BLUE	2	C
	S2240C201	✱**	SHOULDER HARNESS ASSY-REAR GREEN	2	C
	S2240A201	✱**	SHOULDER HARNESS ASSY-REAR RED	2	C
	S2240B201	✱**	SHOULDER HARNESS ASSY-REAR BLACK	2	C
	S2240W201	✱**	SHOULDER HARNESS ASSY-REAR GOLD	2	D
	S2240U201	✱**	SHOULDER HARNESS ASSY-REAR BLUE	2	D
	S2240Z201	✱**	SHOULDER HARNESS ASSY-REAR RED	2	D
	S2240AA201	✱**	SHOULDER HARNESS ASSY-REAR GOLDEN OLIVE	2	D
	S2240B201	✱**	SHOULDER HARNESS ASSY-REAR BLACK	2	D
	S2240CC201	✱**	SHOULDER HARNESS ASSY-REAR BROWN	2	E
	S2240BB201	✱**	SHOULDER HARNESS ASSY-REAR BLUE	2	E
	S2240AA201	✱**	SHOULDER HARNESS ASSY-REAR OLIVE GREEN	2	E
	S2240T201	✱**	SHOULDER HARNESS ASSY-REAR RED	2	E
	S2240DD201	✱**	SHOULDER HARNESS ASSY-REAR GOLD	2	E
	S2240B201	✱**	SHOULDER HARNESS ASSY-REAR BLACK	2	E
	S2240CC201	✱	SHOULDER HARNESS ASSY-REAR BROWN	2	S
	S2240FF201	✱	SHOULDER HARNESS ASSY-REAR BLUE	2	S
	S2240GG201	✱	SHOULDER HARNESS ASSY-REAR GREEN	2	S
	S2240EE201	✱	SHOULDER HARNESS ASSY-REAR RED	2	S
	S2240HH201	✱	SHOULDER HARNESS ASSY-REAR GOLD	2	S
	S2240B201	✱	SHOULDER HARNESS ASSY-REAR BLACK	2	S
	S2240W205	✱**	SHOULDER HARNESS ASSY-FRONT BROWN	2	B
	S2240H205	✱**	SHOULDER HARNESS ASSY-FRONT BLUE	2	B
	S2240G205	✱**	SHOULDER HARNESS ASSY-FRONT GREEN	2	B
	S2240F205	✱**	SHOULDER HARNESS ASSY-FRONT RED	2	B
	S2240B205	✱**	SHOULDER HARNESS ASSY-FRONT BLACK	2	B
	S2240W205	✱**	SHOULDER HARNESS ASSY-FRONT BROWN	2	C
	S2240H205	✱**	SHOULDER HARNESS ASSY-FRONT BLUE	2	C
	S2240C205	✱**	SHOULDER HARNESS ASSY-FRONT GREEN	2	C
	S2240A205	✱**	SHOULDER HARNESS ASSY-FRONT RED	2	C
	S2240B205	✱**	SHOULDER HARNESS ASSY-FRONT BLACK	2	C
	S2240W205	✱**	SHOULDER HARNESS ASSY-FRONT GOLD	2	D
	S2240U205	✱**	SHOULDER HARNESS ASSY-FRONT BLUE	2	D
	S2240Z205	✱**	SHOULDER HARNESS ASSY-FRONT RED	2	D
	S2240AA205	✱**	SHOULDER HARNESS ASSY-FRONT GOLDEN OLIVE	2	D
	S2240B205	✱**	SHOULDER HARNESS ASSY-FRONT BLACK	2	D
	S2240CC205	✱**	SHOULDER HARNESS ASSY-FRONT BROWN	2	E
	S2240BB205	✱**	SHOULDER HARNESS ASSY-FRONT BLUE	2	E
	S2240AA205	✱**	SHOULDER HARNESS ASSY-FRONT OLIVE GREEN	2	E
	S2240T205	✱**	SHOULDER HARNESS ASSY-FRONT RED	2	E
	S2240DD205	✱**	SHOULDER HARNESS ASSY-FRONT GOLD	2	E
	S2240B205	✱**	SHOULDER HARNESS ASSY-FRONT BLACK	2	E
	S2240CC205	✱	SHOULDER HARNESS ASSY-FRONT BROWN	2	S
	S2240FF205	✱	SHOULDER HARNESS ASSY-FRONT BLUE	2	S
	S2240GG205	✱	SHOULDER HARNESS ASSY-FRONT GREEN	2	S
	S2240EE205	✱	SHOULDER HARNESS ASSY-FRONT RED	2	S
	S2240HH205	✱	SHOULDER HARNESS ASSY-FRONT GOLD	2	S
	S2240B205	✱	SHOULDER HARNESS ASSY-FRONT BLACK	2	S
			ATTACHING PARTS		
- 6	NAS464P4A8		BOLT REAR ONLY	1	
	NAS464P4A8		BOLT FRONT ONLY	1	F
	NAS464P4A13		BOLT FRONT ONLY	1	G
- 7	AN960-416L		WASHER FRONT ONLY	1	F
	AN960-416L		WASHER REAR ONLY	1	H
- 8	NAS43DD4-12		SPACER	1	F
- 9	2013131-1		SPACER	1	
-10	S2074-1		SPACER	1	J
-11	AN960-616		WASHER	2	G
-12	NAS43HT4-30		SPACER FRONT ONLY	1	G
	NAS43HT4-22		SPACER REAR ONLY	1	G
			---*---		

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Fuselage Equipment (Cont)

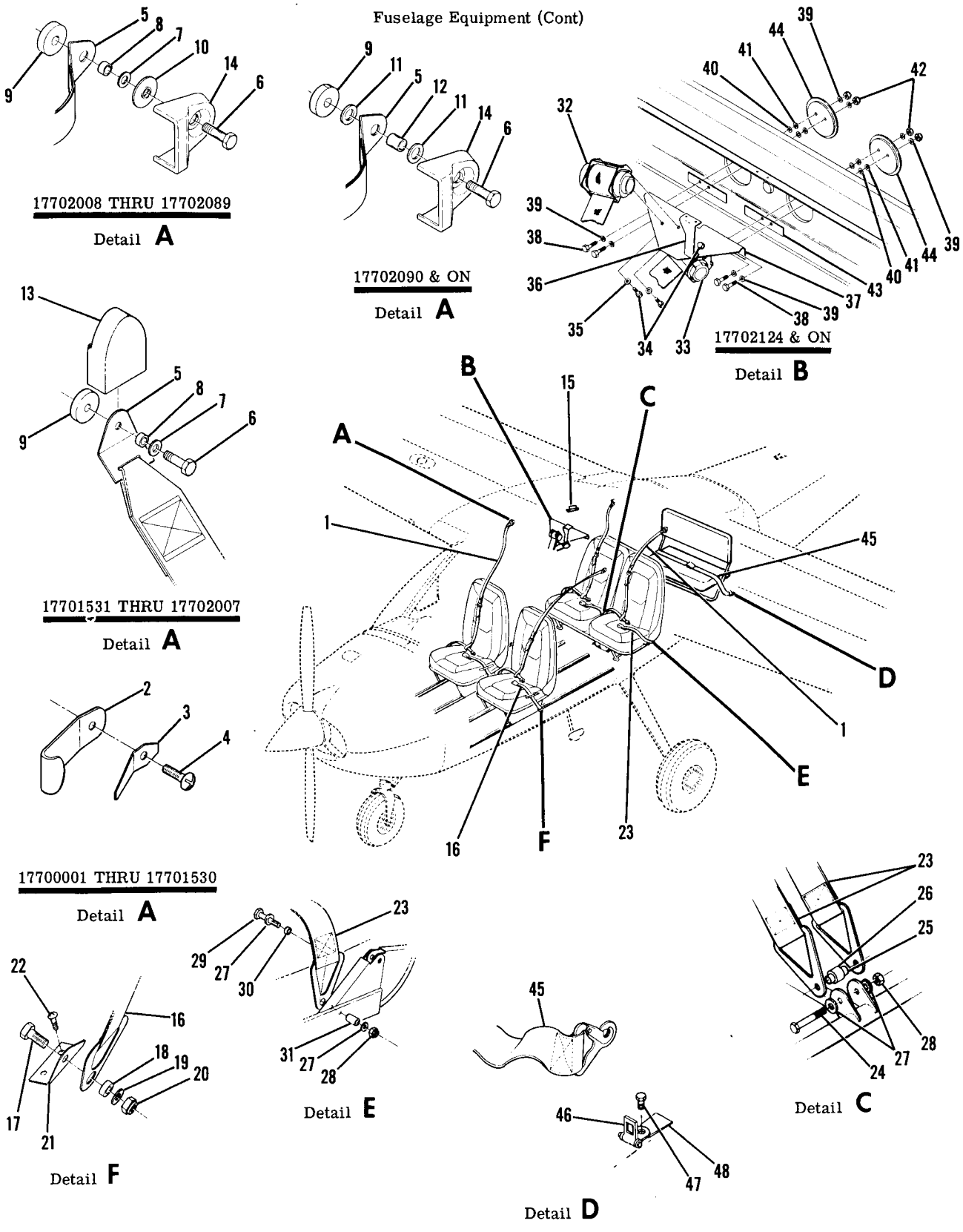


Figure 46A. Seat Belt & Shoulder Harness Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46A-13	S2076-1		COVER-SHOULDER HARNESS	4	H
-14	0415010-1		COVER-SHOULDER HARNESS	4	K
-15	S2081-1		CLIP SHOULDER HARNESS STORAGE	6	L
			ATTACHING PARTS		
	S2081-2		COVER	1	
	S1023A6-8C		SCREW	2	
			---*---		
-16	S1746D17		BELT ASSY-FRONT SEAT TAN	2	M
	S1746M17		BELT ASSY-FRONT SEAT BLUE	2	M
	S1746J17		BELT ASSY-FRONT SEAT RED	2	M
	S1746K17		BELT ASSY-FRONT SEAT AVOCADO	2	M
	S1746D26		BELT ASSY-FRONT SEAT TAN	2	N
	S1746P26		BELT ASSY-FRONT SEAT BLUE	2	N
	S1746R26		BELT ASSY-FRONT SEAT MAROON	2	N
	S1746S26		BELT ASSY-FRONT SEAT GOLD	2	N
	S1746W26		BELT ASSY-FRONT SEAT BROWN	2	P
	S1746Y26		BELT ASSY-FRONT SEAT BLUE	2	P
	S1746T26		BELT ASSY-FRONT SEAT MARIGOLD	2	P
	S1746V26		BELT ASSY-FRONT SEAT OLIVE	2	P
	S2240W115	✱*	BELT ASSY-FRONT SEAT BROWN	2	B
	S2240H115	✱*	BELT ASSY-FRONT SEAT BLUE	2	B
	S2240G115	✱*	BELT ASSY-FRONT SEAT GREEN	2	B
	S2240F115	✱*	BELT ASSY-FRONT SEAT RED	2	B
	S2240B115	✱*	BELT ASSY-FRONT SEAT BLACK	2	B
	S2240W115	✱*	BELT ASSY-FRONT SEAT BROWN	2	C
	S2240H115	✱*	BELT ASSY-FRONT SEAT BLUE	2	C
	S2240C115	✱*	BELT ASSY-FRONT SEAT GREEN	2	C
	S2240A115	✱*	BELT ASSY-FRONT SEAT RED	2	C
	S2240B115	✱*	BELT ASSY-FRONT SEAT BLACK	2	C
	S2240W115	✱*	BELT ASSY-FRONT SEAT GOLD	2	D
	S2240U115	✱*	BELT ASSY-FRONT SEAT BLUE	2	D
	S2240Z115	✱*	BELT ASSY-FRONT SEAT RED	2	D
	S2240AA115	✱*	BELT ASSY-FRONT SEAT GOLDEN OLIVE	2	D
	S2240B115	✱*	BELT ASSY-FRONT SEAT BLACK	2	D
	S2240CC115	✱*	BELT ASSY-FRONT SEAT BROWN	2	E
	S2240BB115	✱*	BELT ASSY-FRONT SEAT BLUE	2	E
	S2240AA115	✱*	BELT ASSY-FRONT SEAT OLIVE GREEN	2	E
	S2240T115	✱*	BELT ASSY-FRONT SEAT RED	2	E
	S2240DD115	✱*	BELT ASSY-FRONT SEAT GOLD	2	E
	S2240B115	✱*	BELT ASSY-FRONT SEAT BLACK	2	E
	S2240CC115	✱*	BELT ASSY-FRONT SEAT BROWN	2	S
	S2240FF115	✱*	BELT ASSY-FRONT SEAT BLUE	2	S
	S2240GG115	✱*	BELT ASSY-FRONT SEAT GREEN	2	S
	S2240EE115	✱*	BELT ASSY-FRONT SEAT RED	2	S
	S2240HH115	✱*	BELT ASSY-FRONT SEAT GOLD	2	S
	S2240B115	✱*	BELT ASSY-FRONT SEAT BLACK	2	S
			ATTACHING PARTS		
-17	AN4-4A		BOLT	2	
-18	NAS43HT4-10		SPACER	2	
-19	AN960-416		WASHER	2	
-20	MS21042L4		NUT	2	
-21	0511791-5		FITTING-LH	1	A
	2011028-1		FITTING-LH	1	Q
	0511791-6		FITTING-RH	1	A
	2011028-2		FITTING-RH	1	Q
-22	AN525-10R10		SCREW	4	
			---*---		
-23	S1746D16		BELT ASSY-REAR SEAT TAN	2	M
	S1746M16		BELT ASSY-REAR SEAT BLUE	2	M
	S1746J16		BELT ASSY-REAR SEAT RED	2	M
	S1746K16		BELT ASSY-REAR SEAT AVOCADO	2	M
	S1746D16		BELT ASSY-REAR SEAT TAN	2	N
	S1746P16		BELT ASSY-REAR SEAT BLUE	2	N
	S1746R16		BELT ASSY-REAR SEAT MAROON	2	N
	S1746S16		BELT ASSY-REAR SEAT GOLD	2	N
	S1746W16		BELT ASSY-REAR SEAT BROWN	2	P
	S1746Y16		BELT ASSY-REAR SEAT BLUE	2	P
	S1746T16		BELT ASSY-REAR SEAT MARIGOLD	2	P
	S1746V16		BELT ASSY-REAR SEAT OLIVE	2	P
	S1746W16		BELT ASSY-REAR SEAT BROWN	2	B
	S1746H16		BELT ASSY-REAR SEAT BLUE	2	B
	S1746G16		BELT ASSY-REAR SEAT GREEN	2	B
	S1746F16		BELT ASSY-REAR SEAT RED	2	B
	S1746B16		BELT ASSY-REAR SEAT BLACK	2	B

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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
46A-	S1746W16	BELT ASSY-REAR SEAT BROWN	2	C
	S1746H16	BELT ASSY-REAR SEAT BLUE	2	C
	S1746C16	BELT ASSY-REAR SEAT GREEN	2	C
	S1746A16	BELT ASSY-REAR SEAT RED	2	C
	S1746B16	BELT ASSY-REAR SEAT BLACK	2	C
	S1746W16	BELT ASSY-REAR SEAT GOLD	2	D
	S1746U16	BELT ASSY-REAR SEAT BLUE	2	D
	S1746Z16	BELT ASSY-REAR SEAT RED	2	D
	S1746AA16	BELT ASSY-REAR SEAT GOLDEN OLIVE	2	D
	S1746B16	BELT ASSY-REAR SEAT BLACK	2	D
	S1746CC16	BELT ASSY-REAR SEAT BROWN	2	E
	S1746BB16	BELT ASSY-REAR SEAT BLUE	2	E
	S1746AA16	BELT ASSY-REAR SEAT OLIVE GREEN	2	E
	S1746T16	BELT ASSY-REAR SEAT RED	2	E
	S1746DD16	BELT ASSY-REAR SEAT GOLD	2	E
	S1746B16	BELT ASSY-REAR SEAT BLACK	2	E
	S1746CC16	BELT ASSY-REAR SEAT BROWN	2	S
	S1746FF16	BELT ASSY-REAR SEAT BLUE	2	S
	S1746GG16	BELT ASSY-REAR SEAT GREEN	2	S
	S1746EE16	BELT ASSY-REAR SEAT RED	2	S
	S1746HH16	BELT ASSY-REAR SEAT GOLD	2	S
	S1746B16	BELT ASSY-REAR SEAT BLACK	2	S
	S2240W111 %*	BELT ASSY-REAR SEAT BROWN	2	B
	S2240H111 %*	BELT ASSY-REAR SEAT BLUE	2	B
	S2240G111 %*	BELT ASSY-REAR SEAT GREEN	2	B
	S2240F111 %*	BELT ASSY-REAR SEAT RED	2	B
	S2240B111 %*	BELT ASSY-REAR SEAT BLACK	2	B
	S2240W111 %*	BELT ASSY-REAR SEAT BROWN	2	C
	S2240H111 %*	BELT ASSY-REAR SEAT BLUE	2	C
	S2240C111 %*	BELT ASSY-REAR SEAT GREEN	2	C
	S2240A111 %*	BELT ASSY-REAR SEAT RED	2	C
	S2240B111 %*	BELT ASSY-REAR SEAT BLACK	2	C
	S2240W111 %*	BELT ASSY-REAR SEAT GOLD	2	D
	S2240U111 %*	BELT ASSY-REAR SEAT BLUE	2	D
	S2240Z111 %*	BELT ASSY-REAR SEAT RED	2	D
	S2240AA111 %*	BELT ASSY-REAR SEAT GOLDEN OLIVE	2	D
	S2240B111 %*	BELT ASSY-REAR SEAT BLACK	2	D
	S2240CC111 %*	BELT ASSY-REAR SEAT BROWN	2	E
	S2240BB111 %*	BELT ASSY-REAR SEAT BLUE	2	E
	S2240AA111 %*	BELT ASSY-REAR SEAT OLIVE GREEN	2	E
	S2240T111 %*	BELT ASSY-REAR SEAT RED	2	E
	S2240DD111 %*	BELT ASSY-REAR SEAT GOLD	2	E
	S2240B111 %*	BELT ASSY-REAR SEAT BLACK	2	E
	S2240CC111 %*	BELT ASSY-REAR SEAT BROWN	2	S
	S2240FF111 %*	BELT ASSY-REAR SEAT BLUE	2	S
	S2240GG111 %*	BELT ASSY-REAR SEAT GREEN	2	S
	S2240EE111 %*	BELT ASSY-REAR SEAT RED	2	S
	S2240HH111 %*	BELT ASSY-REAR SEAT GOLD	2	S
	S2240B111 %*	BELT ASSY-REAR SEAT BLACK	2	S
		ATTACHING PARTS		
-24	AN4-12A	BOLT	1	
	AN4-31A	BOLT USED WITH INDIVIDUAL RECLINING SEAT ONLY	1	Q
-25	NAS43HT4-40	SPACER	1	
	NAS43HT4-48	SPACER USED WITH INDIVIDUAL RECLINING SEAT ONLY	1	Q
-26	NAS43HT7-19	SPACER	1	Q
	NAS43HT7-28	SPACER USED WITH INDIVIDUAL RECLINING SEAT ONLY	1	Q
-27	AN960-416	WASHER	2	A
	AN960-416	WASHER	4	Q
-28	MS21042L4	NUT	2	
-29	AN4-13A	BOLT	1	
-30	NAS43HT4-16	SPACER	1	A
	NAS43HT4-12	SPACER	1	Q
-31	NAS43HT4-48	SPACER	1	
		---*---		
		INERTIA REEL SEAT BELT & SHOULDER HARNESS INSTALATION	NP	R
-32	S2199-9	BELT ASSY-INERTIA REEL LH SEAT BLACK ONLY	1	
-33	S2199-10	BELT ASSY-INERTIAL REEL RH SEAT BLACK ONLY	1	
		ATTACHING PARTS		
-34	AN4-5A	BOLT	2	
-35	AN960-416	WASHER	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46A-36	1701027-7	BRACKET	1	
-37	1701027-5	BRACKET	1	
		ATTACHING PARTS		
-38	AN4-10A	BOLT	4	
-39	AN960-416	WASHER	8	
-40	AN960D416	WASHER	4	
-41	AN960D416L	WASHER	AR	
-42	MS21042L4	NUT	4	
-43	1701027-6	BUFFER STRIP	2	
		---*---		
-44	1701027-3	PLATE	2	
-45	S1746D5	BELT ASSY-AUXILIARY SEAT TAN	1	M
	S1746M5	BELT ASSY-AUXILIARY SEAT BLUE	1	M
	S1746J5	BELT ASSY-AUXILIARY SEAT RED	1	M
	S1746K5	BELT ASSY-AUXILIARY SEAT AVOCADO	1	M
	S1746D5	BELT ASSY-AUXILIARY SEAT TAN	1	N
	S1746P5	BELT ASSY-AUXILIARY SEAT BLUE	1	N
	S1746R5	BELT ASSY-AUXILIARY SEAT MAROON	1	N
	S1746S5	BELT ASSY-AUXILIARY SEAT GOLD	1	N
	S1746W5	BELT ASSY-AUXILIARY SEAT BROWN	1	P
	S1746Y5	BELT ASSY-AUXILIARY SEAT BLUE	1	P
	S1746T5	BELT ASSY-AUXILIARY SEAT MARIGOLD	1	P
	S1746V5	BELT ASSY-AUXILIARY SEAT OLIVE	1	P
	S1746W5	BELT ASSY-AUXILIARY SEAT BROWN	1	B
	S1746H5	BELT ASSY-AUXILIARY SEAT BLUE	1	B
	S1746G5	BELT ASSY-AUXILIARY SEAT GREEN	1	B
	S1746F5	BELT ASSY-AUXILIARY SEAT RED	1	B
	S1746B5	BELT ASSY-AUXILIARY SEAT BLACK	1	B
	S1746W5	BELT ASSY-AUXILIARY SEAT BROWN	1	C
	S1746H5	BELT ASSY-AUXILIARY SEAT BLUE	1	C
	S1746C5	BELT ASSY-AUXILIARY SEAT GREEN	1	C
	S1746A5	BELT ASSY-AUXILIARY SEAT RED	1	C
	S1746B5	BELT ASSY-AUXILIARY SEAT BLACK	1	C
	S1746W5	BELT ASSY-AUXILIARY SEAT GOLD	1	D
	S1746U5	BELT ASSY-AUXILIARY SEAT BLUE	1	D
	S1746Z5	BELT ASSY-AUXILIARY SEAT RED	1	D
	S1746AA5	BELT ASSY-AUXILIARY SEAT GOLDEN OLIVE	1	D
	S1746B5	BELT ASSY-AUXILIARY SEAT BLACK	1	D
	S1746CC5	BELT ASSY-AUXILIARY SEAT BROWN	1	E
	S1746BB5	BELT ASSY-AUXILIARY SEAT BLUE	1	E
	S1746AA5	BELT ASSY-AUXILIARY SEAT OLIVE GREEN	1	E
	S1746T5	BELT ASSY-AUXILIARY SEAT RED	1	E
	S1746DD5	BELT ASSY-AUXILIARY SEAT GOLD	1	E
	S1746B5	BELT ASSY-AUXILIARY SEAT BLACK	1	E

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46A-	S1746CC5	BELT ASSY-AUXILIARY SEAT BROWN	1	S
	S1746FF5	BELT ASSY-AUXILIARY SEAT BLUE	1	S
	S1746GG5	BELT ASSY-AUXILIARY SEAT GREEN	1	S
	S1746EE5	BELT ASSY-AUXILIARY SEAT RED	1	S
	S1746HH5	BELT ASSY-AUXILIARY SEAT GOLD	1	S
	S1746B5	BELT ASSY-AUXILIARY SEAT BLACK	1	S
		ATTACHING PARTS		
-46	0711083-1	LATCH ASSY-SEAT BELT	2	
-47	AN4-6A	BOLT	2	
	AN960-416	WASHER	2	
	NAS680A4	NUT	2	
-48	1714032-1	DOUBLER	2	
		---*---		

NOTE. %WHEN ORDERING SEAT BELTS FOR AUSTRALIAN USE, ADD VH TO PART NUMBER-EXAMPLE S2240W115VH.

NOTE. *FOR USE WITH SHOULDER HARNESS. WHEN INITIALLY REPLACING THIS PART FOR AIRCRAFT PRIOR TO 17702232, BOTH SEAT BELT & SHOULDER HARNESS MUST BE REPLACED.

NOTE. **WHEN INITIALLY REPLACING THIS PART FOR AIRCRAFT PRIOR TO 17702232, BOTH SEAT BELT & SHOULDER HARNESS MUST BE REPLACED.

A---177 SERIAL 17700001 THRU 17701530
B---177 SERIAL 17701531 THRU 17701633
C---177 SERIAL 17701634 THRU 17701773
D---177 SERIAL 17701774 THRU 17701973
E---177 SERIAL 17701974 THRU 17702313
F---177 SERIAL 17701531 THRU 17702089
G---177 SERIAL 17702090 & ON
H---177 SERIAL 17701531 THRU 17702007
J---177 SERIAL 17702008 THRU 17702089
K---177 SERIAL 17702008 & ON
L---177 SERIAL 17701531 THRU 17701973
M---177 SERIAL 17700001 THRU 17701164
N---177 SERIAL 17701165 THRU 17701370
P---177 SERIAL 17701371 THRU 17701530
Q---177 SERIAL 17701531 & ON
R---177 SERIAL 17702124 & ON
S---177 SERIAL 17702314 & ON

Fuselage Equipment (Cont)

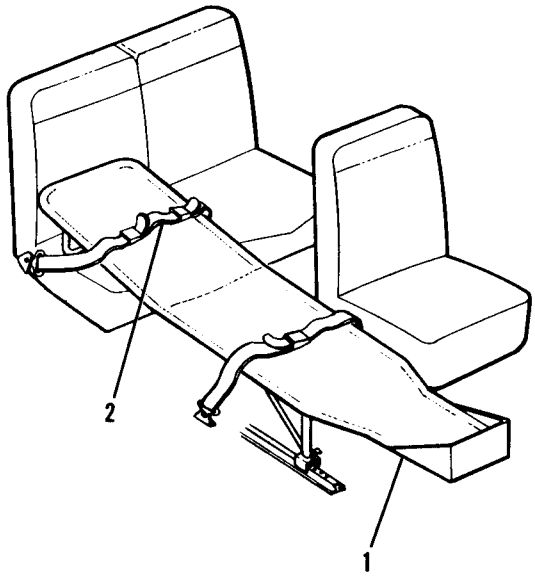
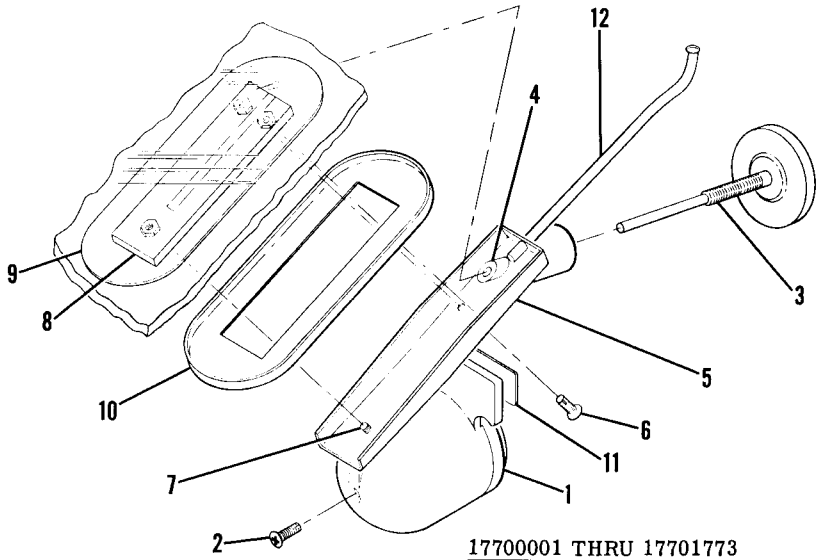


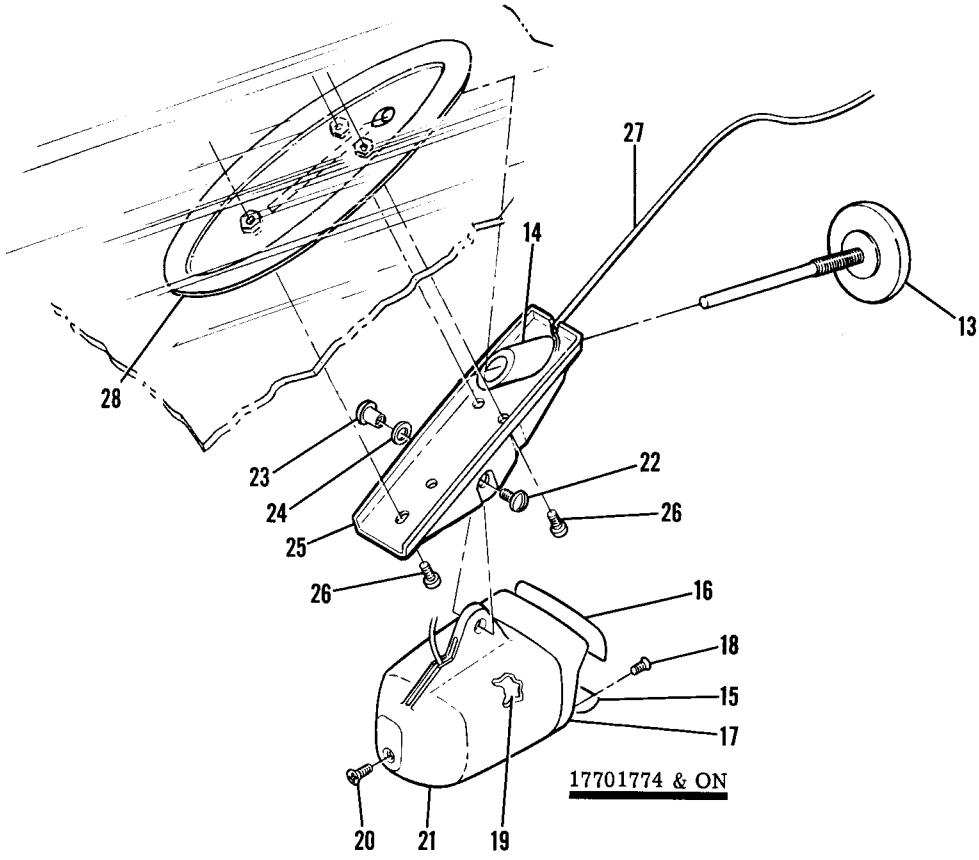
Figure 47. Stretcher Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
47 -		STRETCHER INSTALLATION	NP	
- 1	0700164-7	STRETCHER	1	
- 2	S1809-1	EXTENSION-SEAT BELT	1	

Fuselage Equipment (Cont)



17700001 THRU 17701773



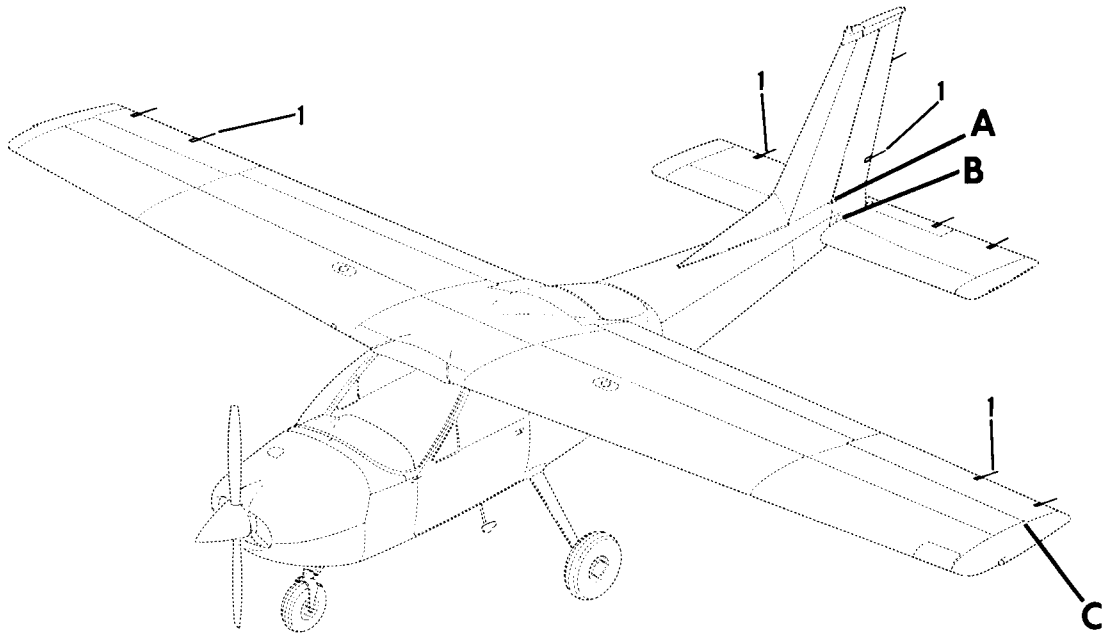
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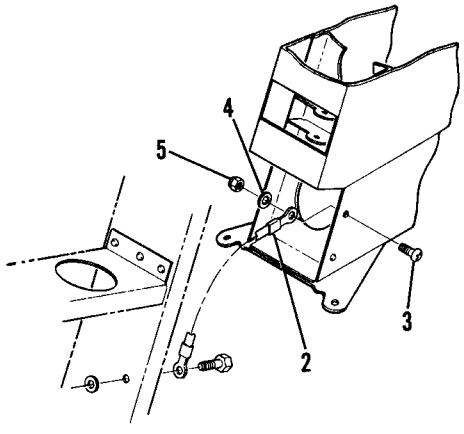
Figure 47A. Compass & Outside Air Temperature Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
47A-		COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION	NP	A
- 1	C660501-0101	COMPASS	1	
		ATTACHING PARTS		
- 2	S1571-8-10	SCREW	1	
		---*---		
- 3	S1322-1	OUTSIDE AIR TEMP GAGE WEU C668507-0101	1	
	C668507-0101	OUTSIDE AIR TEMP GAGE	1	
- 4	S307-7-0023	TUBE	1	
- 5	1713116-1	BASE-COMPAS & OUTSIDE AIR TEMPERATURE MOUNTING	1	
		ATTACHING PARTS		
- 6	S1570-8-6	SCREW	2	B
	AN507B832R6	SCREW	2	C
- 7	S1570-8-12	SCREW	1	B
	AN515B8R12	SCREW	1	C
- 8	1713115-4	PLATE-COMPASS MOUNTING BASE WEU 1713142-1	1	B
- 9	1713140-2	DOUBLER-COMPASS MOUNTING WEU 1713142-1	1	B
-10	1713141-1	COVER-COMPASS MOUNT WEU 1713142-1	1	B
	1713142-1	BASE PLATE ASSY-COMPASS MOUNTING	1	C
		---*---		
-11	0400210-1	PLACARD-COMPASS CORRECTION	1	
-12	1713234-1	TUBE-COMPASS WIRE	1	
		COMPASS & OUTSIDE AIR TEMPERATURE INSTALLATION	NP	D
-13	C668507-0101	OUTSIDE AIR TEMP GAGE	1	
-14	S307-7-0023	TUBE	1	
-15	0400213-4	PLACARD-COMPASS CORRECTION	1	
-16	0400213-5	PLACARD-COMPASS CORRECTION	1	
-17	0413517-15	BEZEL-COMPASS	1	
		ATTACHING PARTS		
-18	AN510B4R8	SCREW	2	
		---*---		
-19	C660501-0101	COMPASS	1	
		ATTACHING PARTS		
-20	AN507B832R14	SCREW		
		---*---		
-21	0413517-5	CUP-COMPASS	1	
		ATTACHING PARTS		
-22	D366	SCREW	1	
-23	D4023X.375	POST	1	
-24	AN960D10	WASHER	1	
		---*---		
-25	0413517-4	BASE	1	
		ATTACHING PARTS		
-26	AN500B8-7	SCREW	3	
		---*---		
-27	1713234-1	TUBE	1	
-28	1713142-1	BASE PLATE ASSY-COMPASS MOUNTING	1	

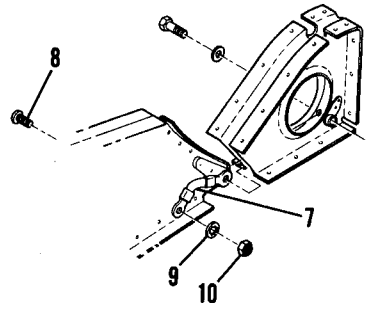
A---177 SERIAL 17700001 THRU 17701773
B---177 SERIAL 17700001 THRU 17701324
C---177 SERIAL 17701324 THRU 17701773
D---177 SERIAL 17701774 & ON

Fuselage Equipment (Cont)

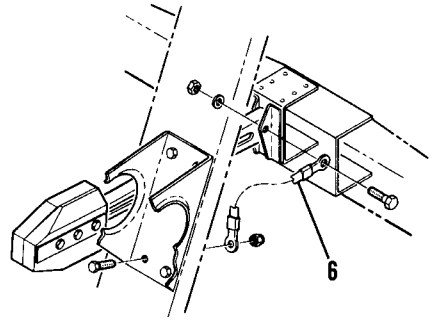




Detail **A**



Detail **C**



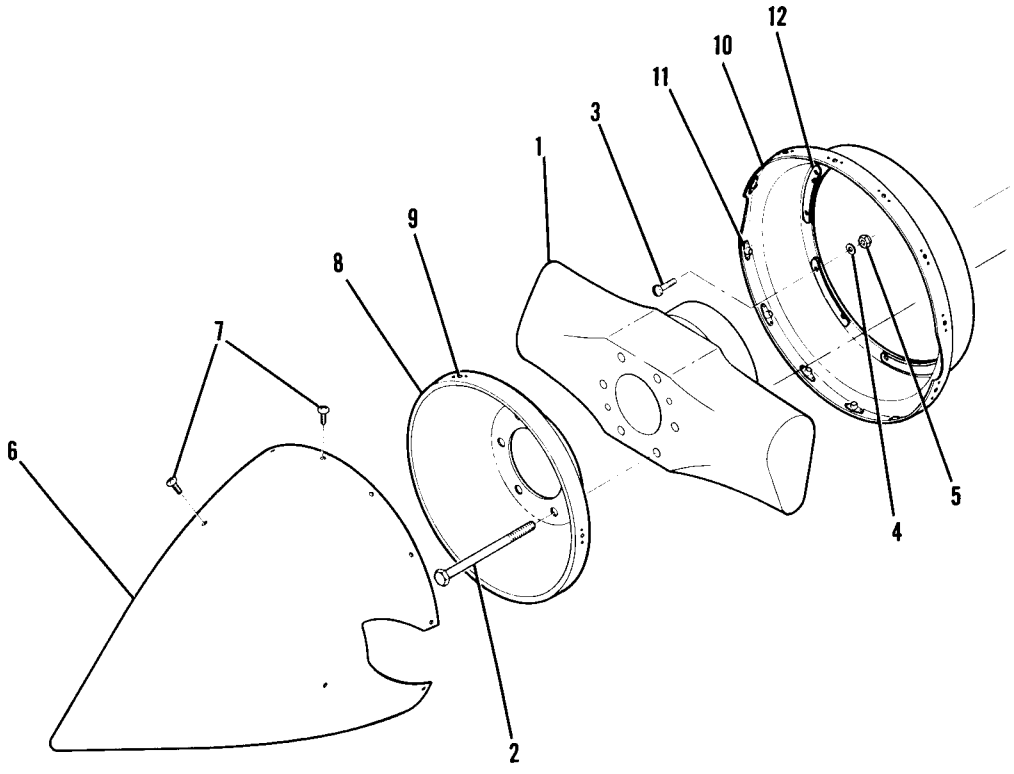
Detail **B**

177 SERIAL 17702314 & ON

Figure 47B. Static Discharger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
47B-		STATIC DISCHARGER INSTALLATION	NP	A
- 1	C592001-0201	WICK-STATIC DISCHARGE	10	
- 2	1570102-1	STRAP ASSY-BONDING	1	
		ATTACHING PARTS		
- 3	AN515-8R6	SCREW	1	
- 4	AN936A8	WASHER	1	
- 5	MS21044N08	NUT	1	
		---*---		
- 6	1570102-12	STRAP ASSY-BONDING	2	
- 7	1570102-1	STRAP ASSY-BONDING	2	
		ATTACHING PARTS		
- 8	AN515-8R6	SCREW	1	
- 9	AN936A8	WASHER	1	
-10	MS21044N08	NUT	1	
		---*---		
		A---177 SERIAL 17702314 & ON		

Propeller

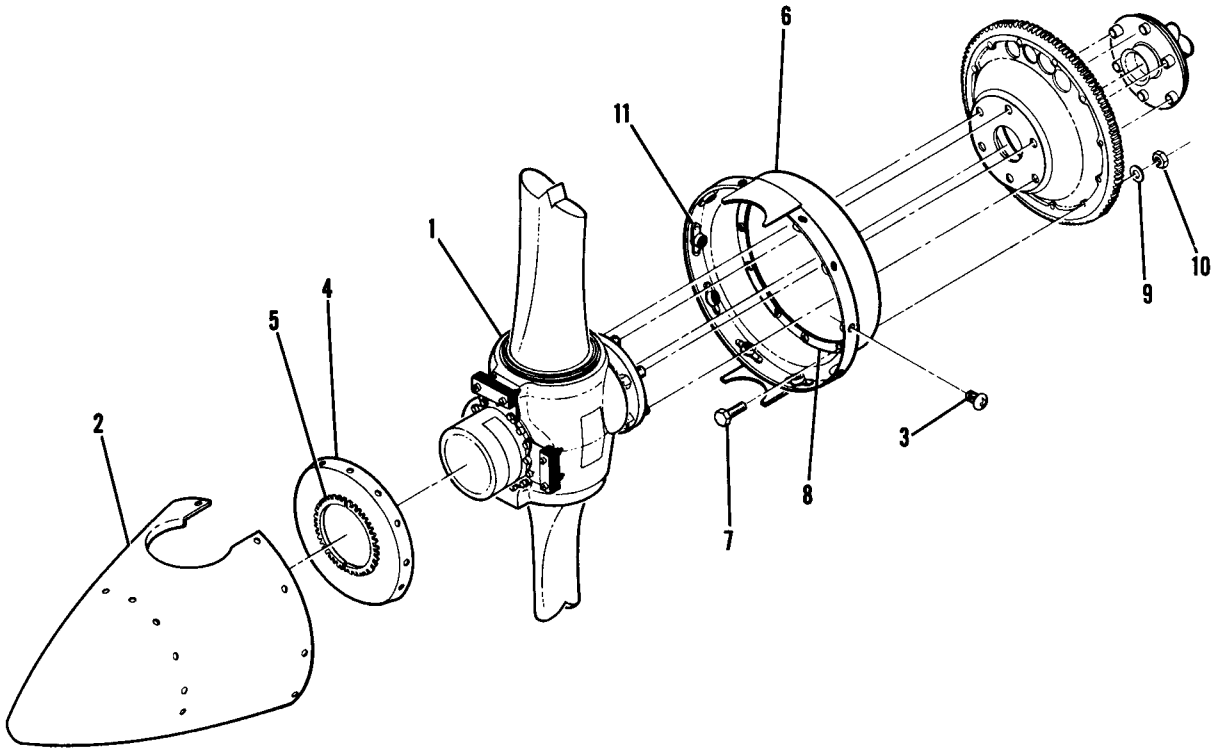


177 SERIAL 17700001 THRU 17701370

Figure 48. Propeller & Spinner Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
48 -		PROPELLER & SPINNER INSTALLATION	NP	C
- 1	C161001-0301	PROPELLER	1	A
	C161001-0303	PROPELLER	1	B
		ATTACHING PARTS		
- 2	A2513-35	BOLT MCL	6	A
	A2513-39	BOLT MCL	6	B
		---*---		
	1750040-1	SPINNER ASSEMBLY WHEN EXHAUSTED USE 1750040-2	1	A
	1750040-2	SPINNER ASSEMBLY	1	B
		ATTACHING PARTS		
- 3	AN4-10A	BOLT	12	
- 4	AN960-416L	WASHER	12	
- 5	MS21042L4	NUT	12	
		---*---		
- 6	1750041-1	DOME ASSEMBLY-SPINNER WEU 1750041-4	1	A
	1750041-4	DOME ASSEMBLY-SPINNER	1	B
		ATTACHING PARTS		
- 7	AN520-10R5	SCREW	15	
		---*---		
- 8	1750044-1	BULKHEAD ASSEMBLY-FWD	1	A
	1750044-3	BULKHEAD ASSEMBLY-FWD	1	B
- 9	NAS680A3	NUTPLATE	3	
-10	1750043-1	BULKHEAD ASSEMBLY-AFT	1	A
	1750043-4	BULKHEAD ASSEMBLY-AFT	1	B
-11	NAS680A3	NUTPLATE	12	
-12	1750042-1	SHIM-REAR SPINNER BULKHEAD	6	
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 THRU 17701370		
		C---177 SERIAL 17700001 THRU 17701370		

Propeller (Cont)



177 SERIAL 17701371 & ON

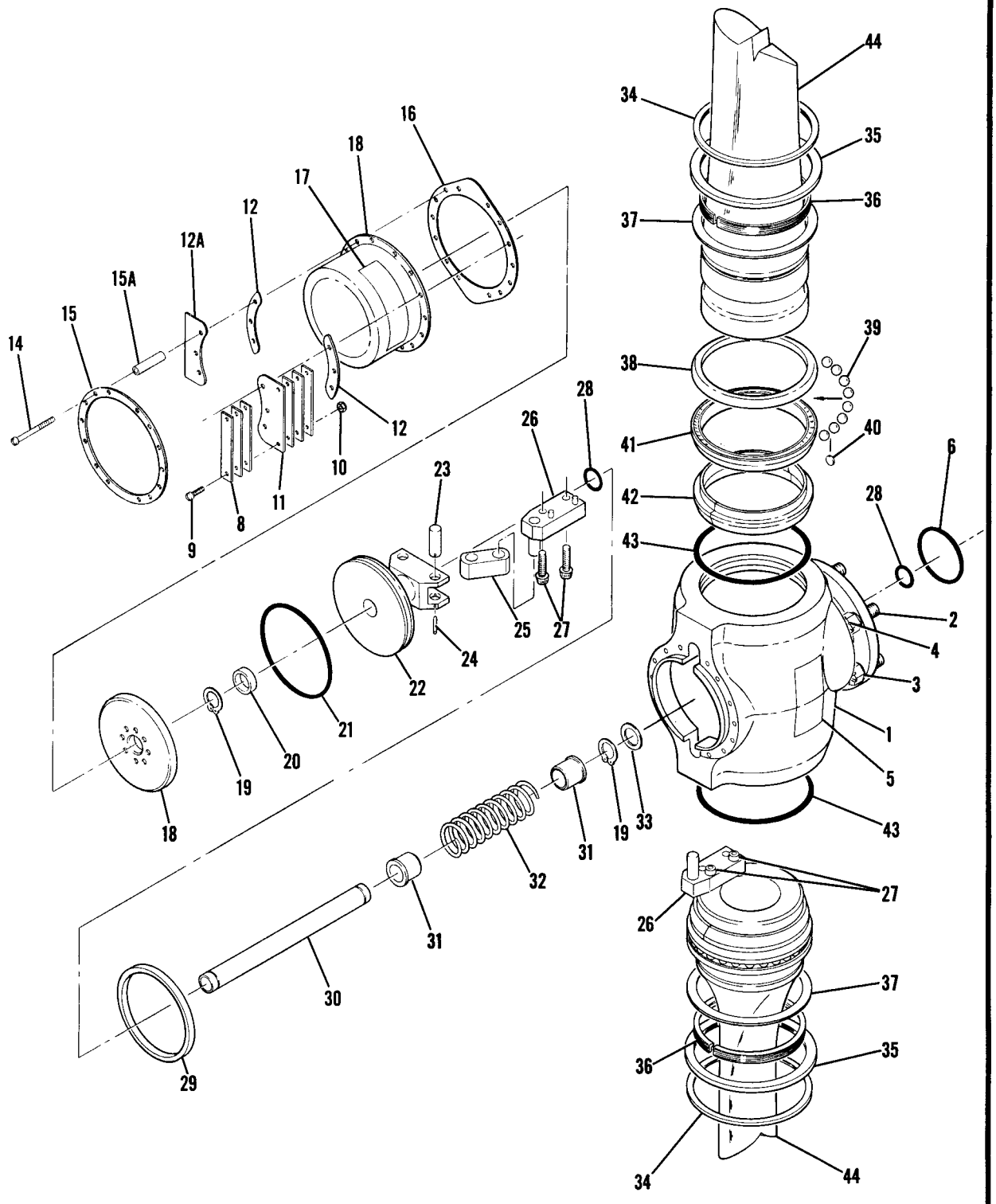
Figure 48A. Propeller Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
48A-		PROPELLER INSTALLATION	NP	A
	C161008-0104	PROPELLER ASSY-MCCAULEY 2D34C206/78TA-0 78 IN DIA	1	B
- 1	SEE FIG 48B	PROPELLER ASSEMBLY	1	B
	C161008-0105 *	PROPELLER ASSY MCL B2D34C208/82PA-6 76 IN DIA	1	C
	C161008-0106 *	PROPELLER ASSY B2D34C211/82PCA-6 76 IN DIA	1	D
		SPINNER ASSEMBLY-PROPELLER	NP	
- 2	0752637-16	DOME ASSEMBLY-PROPELLER	1	
		ATTACHING PARTS		
- 3	NAS221-8	SCREW	10	
		---*---		
- 4		DELETED NOT AVAILABLE		
- 5	S1050-1-14.14	GROMMET	1	
- 6	1750051-1	BULKHEAD ASSEMBLY-PROPELLER	1	
		ATTACHING PARTS		
- 7	AN4-10A	BOLT	12	
- 8	1750042-1	SHIM	6	
- 9	AN960-416L	WASHER	12	
-10	MS21042L4	NUT	12	
		---*---		
-11	NAS680A3	NUTPLATE	10	

NOTE. *FOR DETAILS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL

A---177 SERIAL 17701371 & ON
B---177 SERIAL 17701371 THRU 17701701 & 17701704
C---177 SERIAL 17701702, 17701703, 17701705 THRU 17702123
D---177 SERIAL 17702124 & ON

Propeller (Cont)



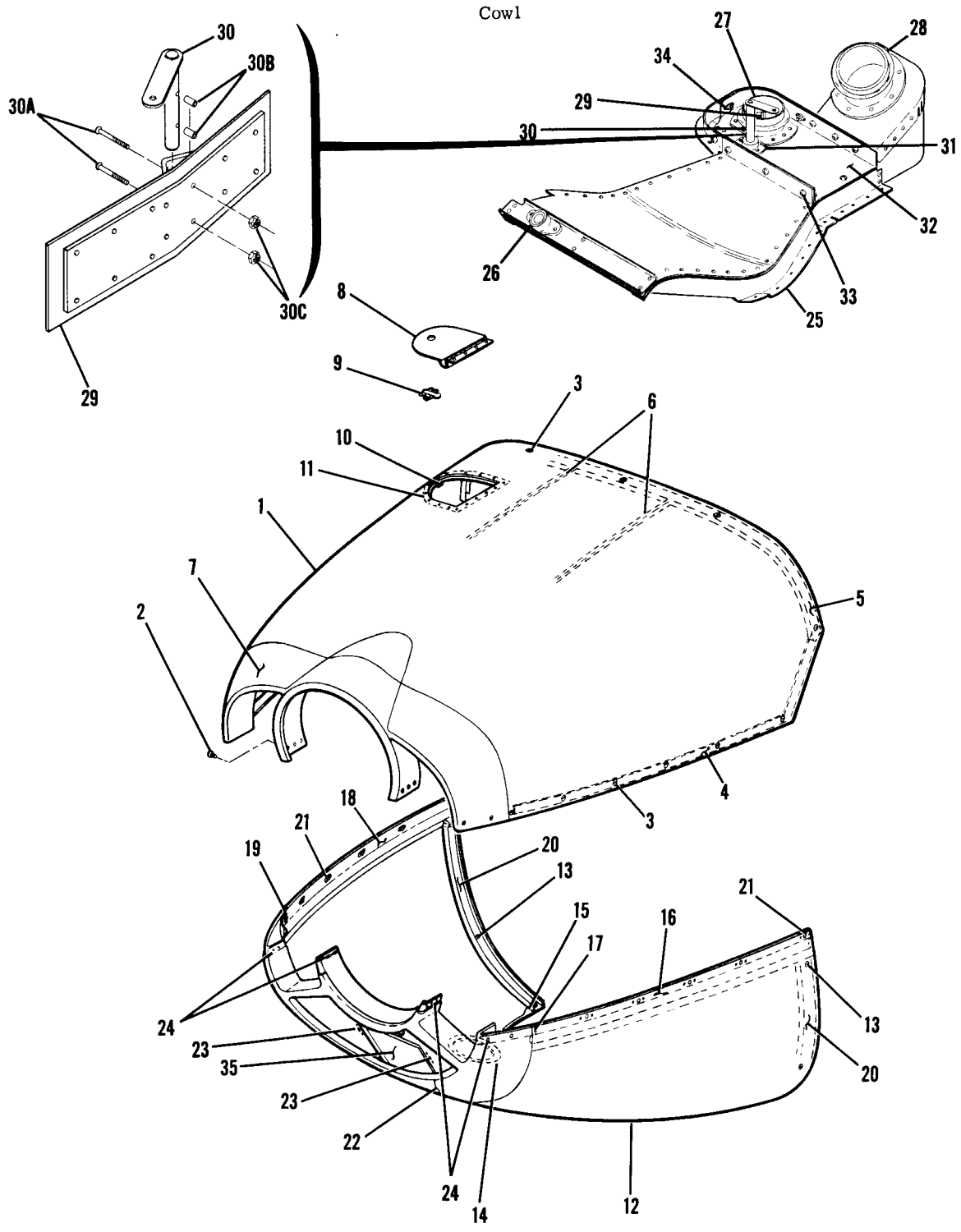
177 SERIAL SEE CODE A

Figure 48B. McCauley Propeller Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
488-	C161008-0101	PROPELLER ASSEMBLY-MCCAULEY 2D34C202/82PA-6 76 IN DIA -----	1	A
		WEU C161008-0105 *		
- 1	C4149	HUB ASSEMBLY MCL -----	1	A
	C4326	HUB ASSEMBLY MCL -----	1	B
- 2	B3121	STUD-HUB MOUNTING MCL -----	6	
- 3	A1639-9	NUT-HUB MOUNTING MCL -----	6	
- 4	A3150-1	ROLL PIN MCL -----	6	
	A1638-10	WASHER MCL -----	6	
- 5	A2330	PLACARD MCL -----	1	
- 6	A1633-11	O-RING MCL -----	1	
- 7	B4026	WEIGHT-BALANCE MCL -----	AR	
- 8	A3906	WEIGHT-BALANCE MCL -----	AR	
		ATTACHING PARTS		
- 9	A1635-36	SCREW ATTACH ONE WEIGHT MCL -----	2	
	A1635-37	SCREW ATTACH TWO WEIGHTS MCL -----	2	
	A1635-40	SCREW ATTACH THREE WEIGHTS MCL -----	2	
	A1635-67	SCREW ATTACH FOUR WEIGHTS MCL -----	2	
	A1635-56	SCREW ATTACH FIVE WEIGHTS MCL -----	2	
	A1635-68	SCREW ATTACH SIX WEIGHTS MCL -----	2	
-10	A1639-23	NUT MCL -----	2	
-11	B3908	BRACKET-BALANCE WEIGHT USE WITH A3906 ONLY MCL -----	AR	
-12	B4016	GASKET MCL -----	AR	
-12A	B4026	WEIGHT-BALANCE 2 MAX MCL -----	AR	
-13	C4129	CYLINDER MCL -----	1	
		ATTACHING PARTS		
-14	A1635-70	SCREW MCL -----	14	
-15	B4342	RING-CYLINDER MCL -----	1	
-15A	B4354-2	TUBE-CYLINDER MOUNT LONG MCL -----	AR	
	B4354-3	TUBE-CYLINDER MOUNT SHORT MCL -----	AR	
-16	B4138	GASKET-CYLINDER MCL -----	1	
		---*---		
-17	A2356	PLACARD MCL -----	1	
-18	B3526	SUPPORT-SPACER MCL -----	1	
-19	A1636-7	RING-RETAINING MCL -----	2	
-20	A2108	SPACER-LOW PITCH STOP MCL -----	1	
-21	A1633-12	O-RING MCL -----	1	
-22	C3418	PISTON-BLADE ACTUATING MCL -----	1	
-23	B3414	PIN-PISTON ROD MCL -----	2	
-24	A3150-5	ROLL PIN MCL -----	2	
-25	A3902	LINK-BLADE ACTUATOR MCL -----	2	
-26	B3905	ACTUATING PIN & BASE ASSEMBLY MCL -----	2	
		ATTACHING PARTS		
-27	A1635-66	CAP SCREW MCL -----	2	
		---*---		
-28	A1633-9	O-RING MCL -----	2	
-29	A1937	SPACER-HIGH PITCH STOP MCL -----	1	
-30	B2345	TUBE-PISTON ROD MCL -----	1	
-31	A3124	GUIDE-SPRING MCL -----	2	
-32	A3125	SPRING-PITCH RETURN MCL -----	1	
-33	A2351	WASHER-FIBER MCL -----	1	
-34	B4024	NUT-LOCK MCL -----	2	
-35	B4023	NUT-BLADE MCL -----	2	
-36	B4022	RING-BLADE MCL -----	2	
-37	B4017	SHIM MCL -----	2	
-38	C3411-2	RACE-OUTER MCL -----	2	
-39	A1634-6	BALL BEARING MCL -----	80	
-40	B4014	SEPERATOR-BALL MCL -----	80	
-41	C3411-1	RACE-INNER MCL -----	1	
-42	C3903	RETAINER-SPLIT MATCHED SET MCL -----	2	
-43	A1633-37	O-RING MCL -----	2	
-44	82PA-6	BLADE MCL -----	2	A
	78TA-0	BLADE MCL -----	2	B

NOTE. *FOR DETAIL PARTS OF THIS PROPELLER REFER TO APPLICABLE MCCAULEY MANUAL

A---177 SERIAL 17701371 THRU 17701658 & 17701666 THRU 17701701 & 17701704
B---177 SERIAL 17701659 THRU 17701665



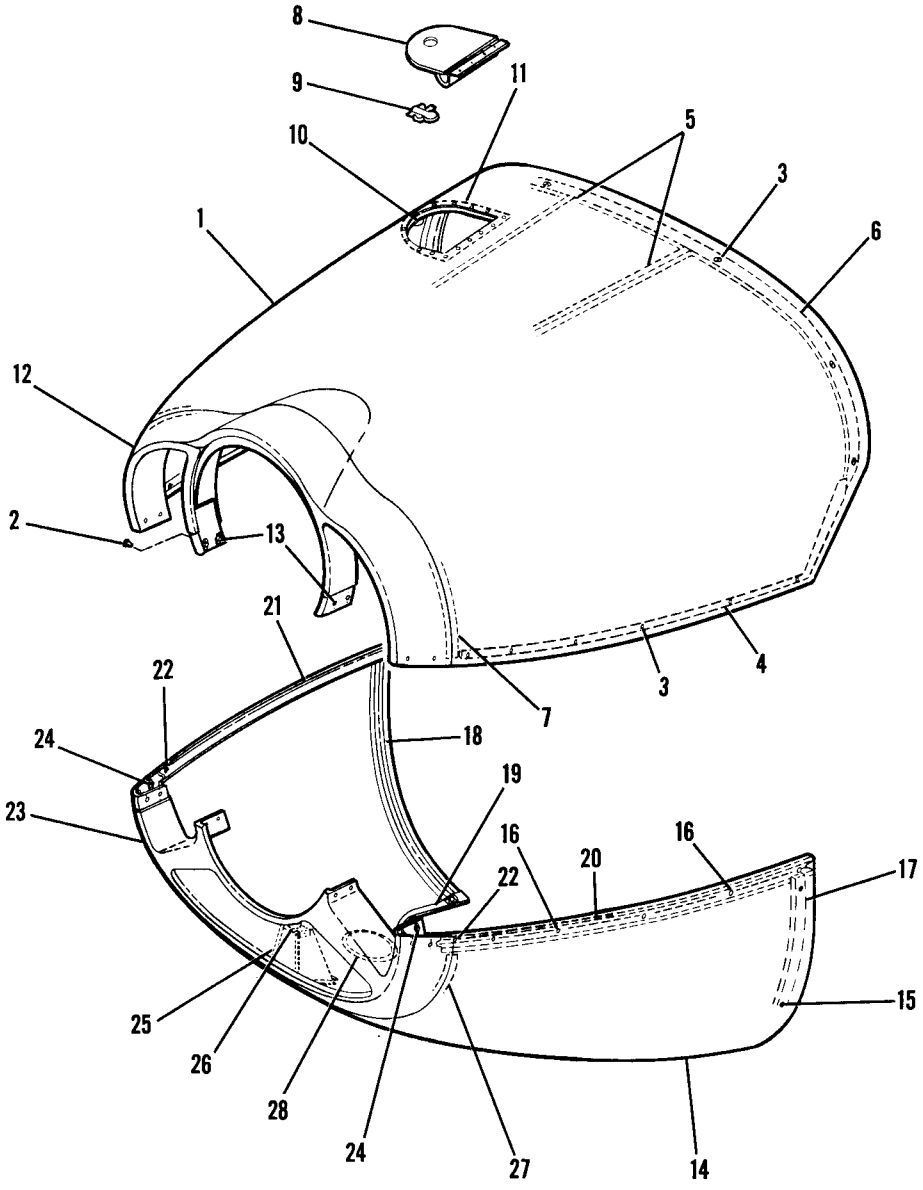
177 SERIAL 17700001 THRU 17701164

Figure 49. Engine Cowl Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49 -		COWL ASSEMBLY-ENGINE	NP	A
- 1	1752002-1	COWL ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW	16	
		---*---		
- 3	S1115-12	STUD	16	
	S1115-9	RING	15	
- 4	1752006-1	DOUBLER-LH WHEN EXHAUSTED USE 1752006-3	1	B
	1752006-2	DOUBLER-RH WHEN EXHAUSTED USE 1752006-4	1	B
	1752006-3	DOUBLER-LH	1	C
	1752006-4	DOUBLER-RH	1	C
- 5	1752005-1	STIFFENER-AFT	1	
- 6	1752004-1	STIFFENER-UPPER COWL	2	
- 7	1752075-2	NOSECAP ASSEMBLY-UPPER COWL	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL	1	
- 9	KM610-.051	LATCH-DOOR CLC	1	
-10	1552004-25	STRIKER	1	
-11	1552004-32	DOUBLER	1	
	1752002-3	SHIM	1	
-12	1752001-1	COWL ASSEMBLY-LOWER	1	
-13	S1115-12	STUD	6	
	S1115-9	RING	6	
-14	1752001-3	DOUBLER-EXHAUST OPENING	1	
-15	1752009-2	DOUBLER-LOWER COWL RH	1	B
	1752009-1	DOUBLER-LOWER COWL LH	1	B
-16	1752007-1	STIFFENER-LOWER COWL LH	1	
-17	NAS697A08K	NUTPLATE	1	
-18	1752007-2	STIFFENER-LOWER COWL RH	1	
-19	NAS697A08K	NUTPLATE	1	
-20	1752008-3	CHANNEL-LOWER COWL LH	1	
	1752008-4	CHANNEL-LOWER COWL RH	1	
-21	S1115-19	RECEPTACLE	10	
-22	1752075-1	NOSECAP ASSEMBLY-LOWER COWL	1	
-23	S1853-1	FASTENER	2	
-24	NAS697A08	NUTPLATE	14	
-25	1752045-2	AIRBOX ASSEMBLY-CARBURETOR	1	
-26	S1115-29	SHOCK MOUNT-SNUBBER	1	
-27	1752012-1	DUCT ASSEMBLY	1	
-28	1752071-1	UNION ASSEMBLY	1	
-29	1752052-200	VALVE ASSEMBLY	1	
-30	1752027-1	SHAFT ASSEMBLY-VALVE	1	
		ATTACHING PARTS		
-30A	NAS601-16	SCREW	2	
-30B	NAS43D01-22	SPACER	2	
-30C	NAS679A06	NUT	2	
		---*---		
-31	0750113-3	HOUSING-UPPER	1	
	1752048-1	HOUSING-LOWER	1	
-32	1752043-3	COVER ASSEMBLY	1	
		ATTACHING PARTS		
-33	NAS602-6	SCREW	11	
-34	NAS697A08	NUTPLATE	11	
		---*---		
-35	C294510-0601	FILTER ASSEMBLY-CARBURETOR AIRBOX	1	

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17700001 THRU 17701119
C---177 SERIAL 17701120 THRU 17701164

Cowl (Cont)

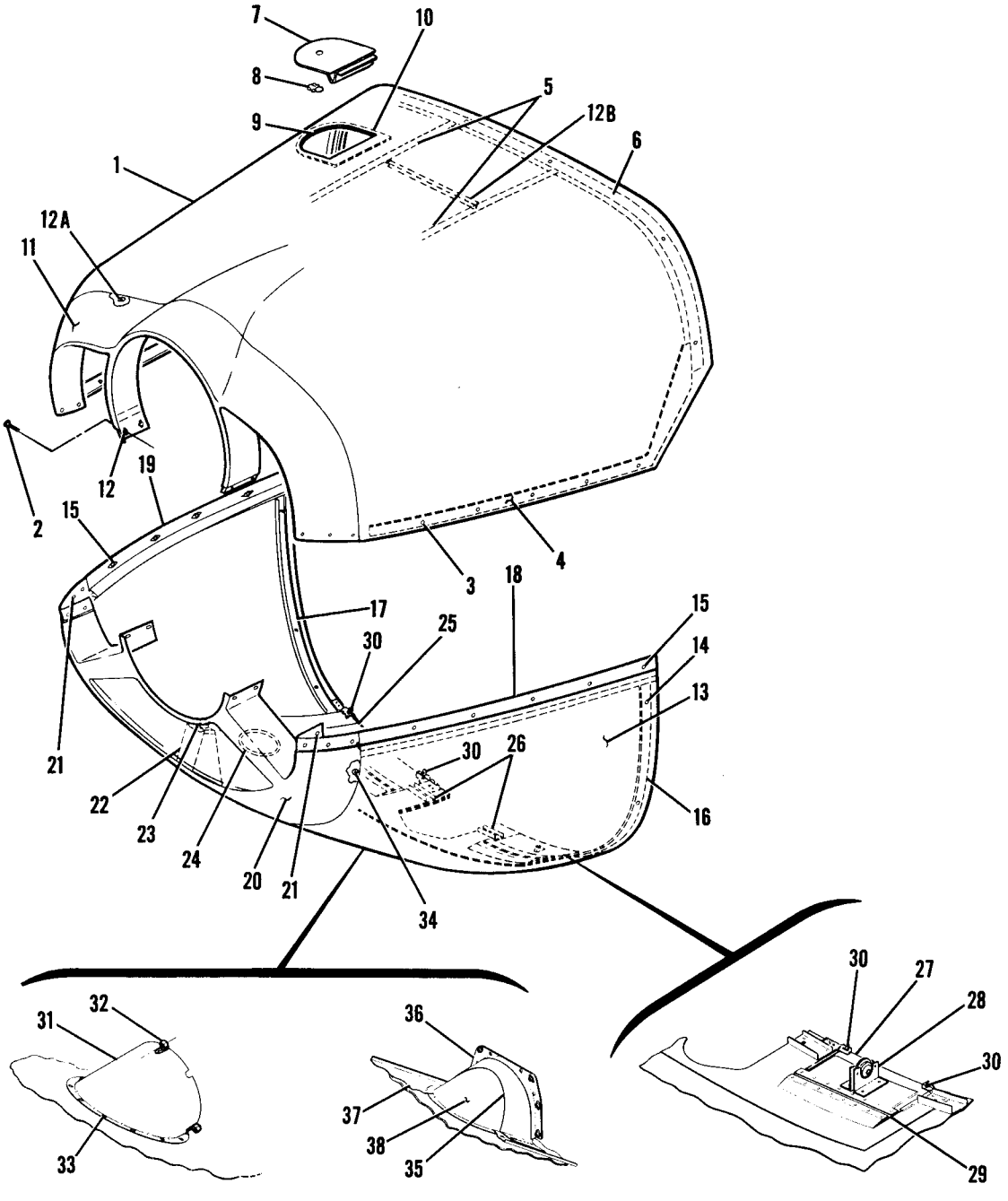


177 SERIAL 17701165 THRU 17701370

Figure 49A. Engine Cowl Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49A-		COWL ASSEMBLY-ENGINE	NP	A
- 1	1752081-1	COWL ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW	14	
		---*---		
- 3	S1115-32	STUD	16	
	S1115-9	RING	16	
- 4	1752006-3	DOUBLER-LH	1	
	1752006-4	DOUBLER-RH	1	
- 5	1752004-1	STIFFENER-COWL UPPER	2	
- 6	1752005-1	STIFFENER-COWL AFT	1	
- 7	1752081-3	SPLICE-UPPER COWL	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL	1	
- 9	KM610-.051	LATCH-DOOR CLC	1	
-10	1552004-25	STRIKER	1	
-11	1552004-32	DOUBLER	1	
	1752002-3	SHIM	1	
-12	1752085-2	NOSECAP ASSEMBLY-UPPER COWL	1	
-13	NAS697A08	NUTPLATE	4	
-14	1752080-1	COWL ASSEMBLY-LOWER	1	
-15	S1115-32	STUD	6	
	S1115-9	RING	6	
-16	S1115-19	RECEPTACLE	10	
-17	1752008-3	STIFFENER-COWL LH	1	
-18	1752008-4	STIFFENER-COWL RH	1	
-19	1752087-2	LIP	1	
-20	1752007-5	STIFFENER-LH	1	
-21	1752007-6	STIFFENER-RH	1	
-22	NAS697A08K	NUTPLATE	1	
-23	1752085-1	NOSE CAP ASSEMBLY-LOWER COWL	1	
-24	NAS697A08	NUTPLATE	8	
-25	1752084-1	SUPPORT ASSEMBLY-SNUBBER	1	
-26	S1115-29	SHOCK MOUNT	1	
-27	1752080-3	SPLICE-LOWER COWL	1	
-28	1752080-4	DOUBLER-TAIL PIPE OPENING	1	
		A---177 SERIAL 17701165 THRU 17701370		

Cowl (Cont)



USED ON 1752090-200

USED ON 1752090-9

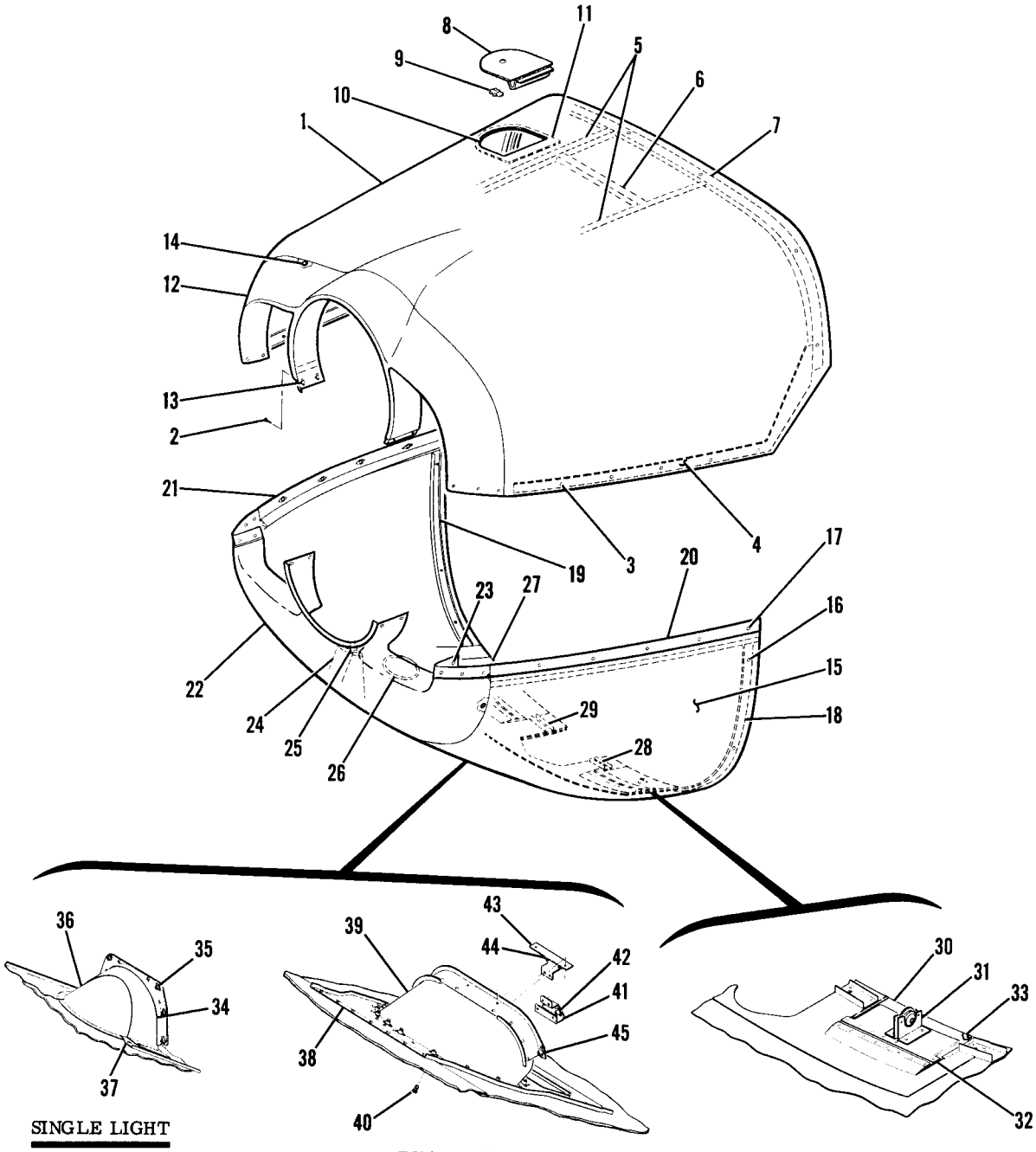
177 SERIAL 17701371 THRU 17701773

Figure 49B. Engine Cowl Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49B-		COWL ASSEMBLY-ENGINE	NP	A
- 1	1752081-5	COWL ASSEMBLY-UPPER WEU 1752081-9	1	C
	1752081-9	COWL ASSEMBLY-UPPER BONDED	1	D
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW	14	
		---*---		
- 3	S1115-32	STUD	16	
	S1115-9	RING	16	
- 4	1752006-3	DOUBLER-LH	1	
	1752006-4	DOUBLER-RH	1	
- 5	1752004-1	STIFFENER-UPPER COWL	2	
- 6	1752005-1	STIFFENER-COWL AFT	1	
- 7	1552004-28	DOOR ASSEMBLY-UPPER COWL	1	
- 8	KM610-.051	LATCH-DOOR CLC	1	
- 9	1552004-25	STRIKER	1	
-10	1552004-32	DOUBLER	1	
	1752002-3	SHIM	1	
-11	1752085-2	NOSE CAP ASSEMBLY-UPPER COWL	1	
-12	NAS697A08	NUTPLATE	4	
-12A	AN960P 4L	WASHER	AR	
-12B	1752098-1	STIFFENER-UPPER COWL	2	
-13	1752090-1	COWL ASSEMBLY-LOWER	1	
	1752090-200	COWL ASSEMBLY-LOWER USED WITH LANDING LIGHT WEU 1752090-9	1	B
	1752090-9	COWL ASSY-LOWER USED WITH LANDING LIGHT	1	B
-14	S1115-32	STUD	8	
	S1115-9	RING	8	
-15	S1115-19	RECEPTACLE	10	
-16	1752008-5	STIFFENER-LH	1	
-17	1752008-6	STIFFENER-RH	1	
-18	1752007-11	STIFFENER-LH	1	
-19	1752007-12	STIFFENER-RH	1	
-20	1752085-1	NOSECAP ASSEMBLY-LOWER COWL	1	
-21	NAS697A08	NUTPLATE	8	
-22	1752084-1	SUPPORT ASSEMBLY-SNUBBER	1	
-23	S1115-29	SHOCK MOUNT	1	
-24	1752090-3	DOUBLER-TAIL PIPE OPENING	1	
-25	1752094-1	PAN-COWL	1	
-26	1752090-4	STIFFENER	2	
-27	1752091-1	FLAP ASSEMBLY-LH COWL	1	
	1752091-2	FLAP ASSEMBLY-RH COWL	1	
-28	1752092-1	BRACKET ASSEMBLY-COWL FLAP LH	1	
	1752092-2	BRACKET ASSEMBLY-COWL FLAP RH	1	
-29	1752091-13	HINGE ASSEMBLY-COWL FLAP	1	
-30	1752097-1	BUMPER ASSEMBLY-COWL FLAP	4	
	S1929-1	BUMPER	1	
-31	1752108-3	SUPPORT ASSY-LANDING LIGHT ATTACH USED WITH 1752090-200	1	B
-32	AN256F8	NUT-ANGLE	3	
-33	AN960PD46	WASHER USED WITH 1752090-200	21	B
-34	AN960PD46	WASHER	AR	
-35	1752109-1	SUPPORT DOUBLER ASSY USED WITH 1752090-9	1	B
-36	NAS697A3	NUTPLATE	6	B
-37	1752112-1	COWL DOUBLER-LANDING LIGHT USED WITH 1752090-9	1	B
-38	1752108-4	SUPPORT-LANDING LIGHT ATTACHMENT USED WITH 1752090-9	1	B

A---177 SERIAL 17701371 THRU 17701773
B---177 SERIAL 17701531 THRU 17701773
C---177 SERIAL 17701371 THRU 17701633
D---177 SERIAL 17701634 THRU 17701773

Cowl (Cont)



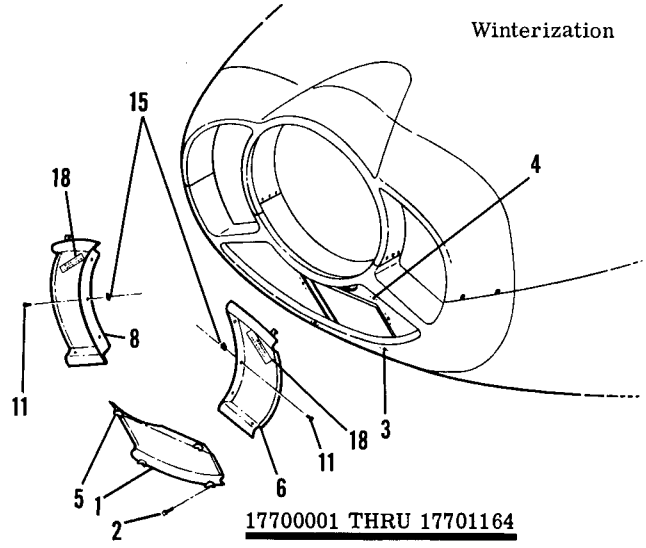
177 SERIAL 17701774 & ON

Figure 49C. Engine Cowl Assembly

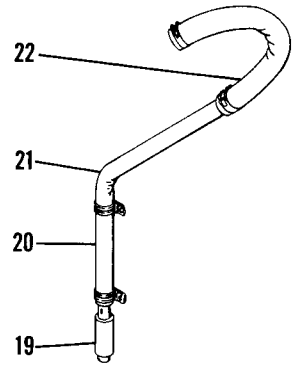
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49C-		COWL ASSEMBLY-ENGINE	NP	A
- 1	1752114-5	COWL ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
- 2	AN520-8R7	SCREW	14	
		---*---		
- 3	S1115-32	STUD	16	
	S1115-9	RING	16	
- 4	1752006-5	DOUBLER-LH	1	
	1752006-6	DOUBLER-RH	1	
- 5	1752004-3	STIFFENER-UPPER COWL	2	
- 6	1752098-2	STIFFENER-UPPER COWL	2	
- 7	1752005-1	STIFFENER-COWL AFT	1	
- 8	1552004-28	DOOR ASSEMBLY-UPPER COWL	1	
- 9	KM610-.051	LATCH-DOOR CLC	1	
-10	1552004-25	STRIKER	1	
-11	1552004-32	DOUBLER	1	
	1752002-3	SHIM	1	
-12	1752115-1	NOSE CAP ASSEMBLY-UPPER COWL	1	
-13	NAS697A08	NUTPLATE	4	
-14	S1550-1	WASHER	AR	
-15	1752114-3	COWL ASSEMBLY-LOWER	1	
	1752114-4	COWL ASSEMBLY-LOWER USED WITH LANDING LIGHT	1	
	1752114-15	COWL ASSEMBLY-LOWER USED WITH LANDING & TAXI LIGHTS	1	B
-16	S1115-32	STUD	8	
	S1115-9	RING	8	
-17	S1115-19	RECEPTACLE	10	
-18	1752008-7	STIFFENER-LH	1	
-19	1752008-8	STIFFENER-RH	1	
-20	1752007-13	STIFFENER-LH	1	
-21	1752007-14	STIFFENER-RH	1	
-22	1752115-2	NOSECAP ASSEMBLY-LOWER COWL	1	
-23	NAS697A08	NUTPLATE	8	
-24	1752116-1	SUPPORT ASSEMBLY-SNUBBER	1	
-25	S1115-29	SHOCK MOUNT	1	
-26	1752114-8	DOUBLER-TAIL PIPE OPENING	1	
-27	1752094-1	PAN-COWL	1	
-28	1752114-9	STIFFENER	1	
-29	1752114-10	STIFFENER	1	
-30	1752091-1	FLAP ASSEMBLY-LH COWL	1	
	1752091-2	FLAP ASSEMBLY-RH COWL	1	
-31	1752092-1	BRACKET ASSEMBLY-COWL FLAP LH	1	
	1752092-2	BRACKET ASSEMBLY-COWL FLAP RH	1	
-32	1752091-13	HINGE ASSEMBLY-COWL FLAP	1	
-33	1752097-1	BUMPER ASSEMBLY-COWL FLAP	4	
	S1929-1	BUMPER	1	
-34	1752109-6	SUPPORT DOUBLER ASSY-LANDING LIGHT SINGLE LIGHT	1	
-35	NAS697A3	NUTPLATE	6	
-36	1752108-5	SUPPORT SINGLE LIGHT	1	
-37	1752112-2	DOUBLER SINGLE LIGHT	1	
-38	1752122-4	DOUBLER ASSY DUAL LIGHTS	1	B
	NAS681A08	NUTPLATE	14	B
-39	1752120-1	SUPPORT ASSY-LANDING LIGHT DUAL LIGHTS	1	B
		ATTACHING PARTS		
-40	NAS514P832-8	SCREW	14	
		---*---		
-41	1752119-7	BRACKET ASSY	1	
-42	NAS697A08	NUTPLATE	2	
-43	1752119-4	BRACKET ASSY	1	
-44	NAS697A08	NUTPLATE	2	
-45	NAS697A08	NUTPLATE	2	

A---177 SERIAL 17701774 & ON
B---177 SERIAL 17701974 & ON

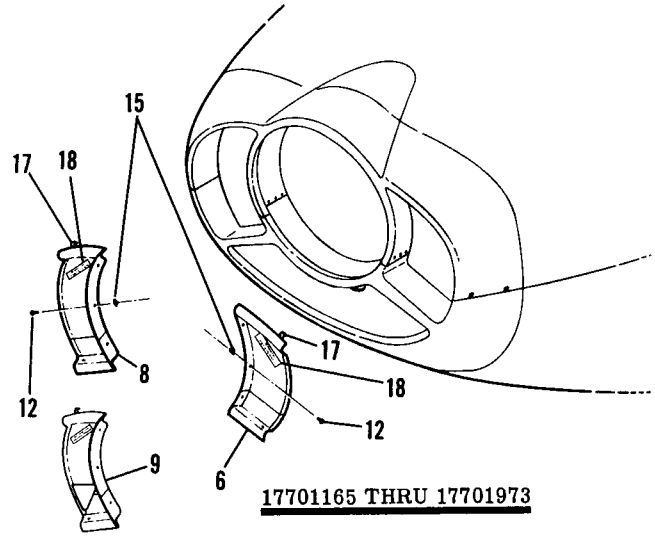
Winterization



17700001 THRU 17701164

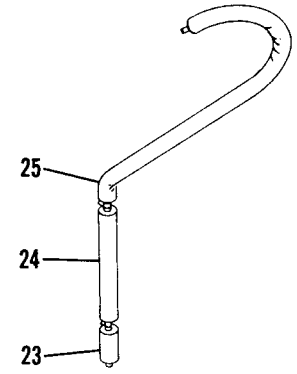


17701140 THRU 17701164

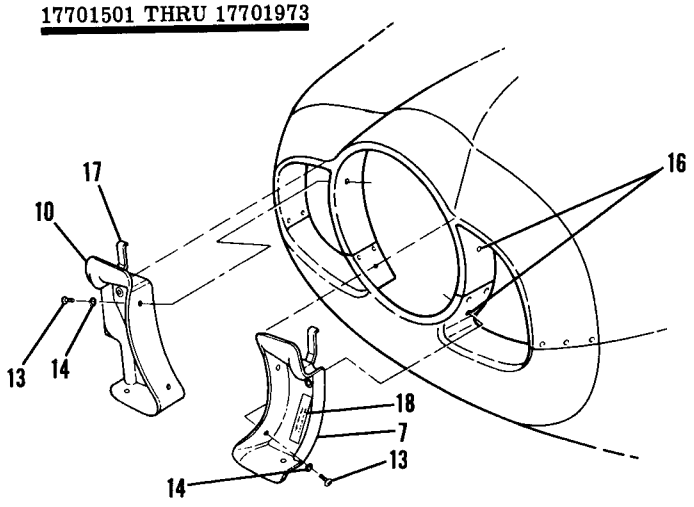


17701165 THRU 17701973

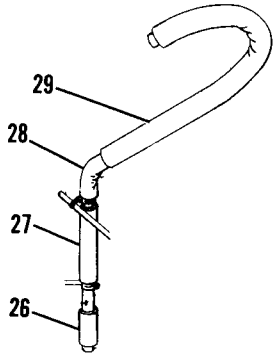
17701501 THRU 17701973



17701165 THRU 17701973



17701974 & ON



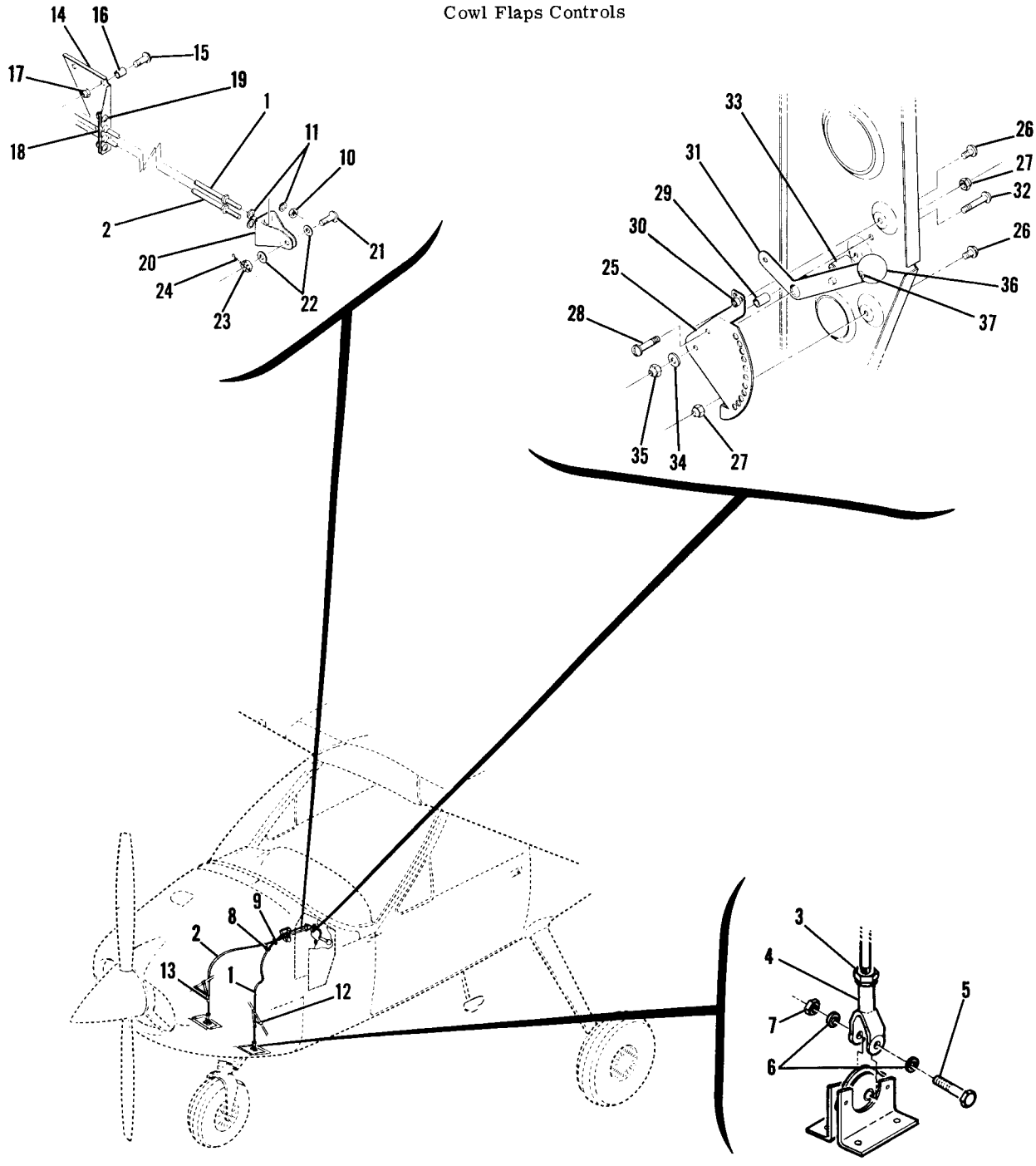
17701974 & ON

Figure 50. Winterization Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
50 -		EQUIPMENT INSTALLATION-WINTERIZATION	NP	
- 1	1752105-1	COVER ASSEMBLY-COWL LOWER	1	B
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW	2	B
- 3	NAS1329A08K	NUT	2	B
- 4	212-2N	RECEPTACLE CLC	2	B
		---*---		
- 5	2600-5W	STUD CLC	2	B
	2600SW2	SPLIT WASHER CLC	2	B
- 6	1752106-9	COVER ASSEMBLY-COWL LH	1	F
- 7	1752121-3	COVER ASSEMBLY-COWL LH	1	H
- 8	1752106-10	COVER ASSEMBLY-COWL RH	1	D
- 9	1752106-30	COVER ASSEMBLY-COWL RH	1	G
-10	1752121-4	COVER ASSEMBLY-COWL RH	1	H
		ATTACHING PARTS		
-11	AN515-8-6	SCREW	4	B
-12	AN515-8R8	SCREW	4	C
-13	AN520-10R10	SCREW	3	H
-14	AN960-10L	WASHER	3	H
-15	NAS697A08	NUTPLATE	4	F
-16	NAS680A3	NUTPLATE	3	H
		---*---		
-17	1752107-1	CLIP	1	
-18	0552110-3	PLACARD	1	
	0552110-3	PLACARD	1	H
-19	1750016-2	TUBE-INSULATION	1	A
-20	1750016-3	TUBE-INSULATION	1	A
-21	1750016-4	TUBE-INSULATION	1	A
-22	1750016-5	TUBE-INSULATION	1	A
-23	1752101-4	TUBE-FLEX	1	C
-24	1752101-3	TUBE-FLEX	1	C
-25	1752101-2	TUBE-FLEX	1	C
-26	1752121-11	TUBE-FLEX	1	H
-27	1752121-10	TUBE-FLEX	1	H
-28	1752121-9	TUBE-FLEX	1	H
-29	1752121-8	TUBE-FLEX	1	H
	SEE FIG 54A	DEFLECTOR ASSEMBLY-CABIN HEAT	1	E

A---177 SERIAL 17701140 THRU 17701164
B---177 SERIAL 17700001 THRU 17701164
C---177 SERIAL 17701165 THRU 17701773
D---177 SERIAL 17700001 THRU 17701500
E---177 SERIAL 17701501 & ON
F---177 SERIAL 17700001 THRU 17701773
G---177 SERIAL 17701501 THRU 17701773
H---177 SERIAL 17701774 & ON

Cowl Flaps Controls

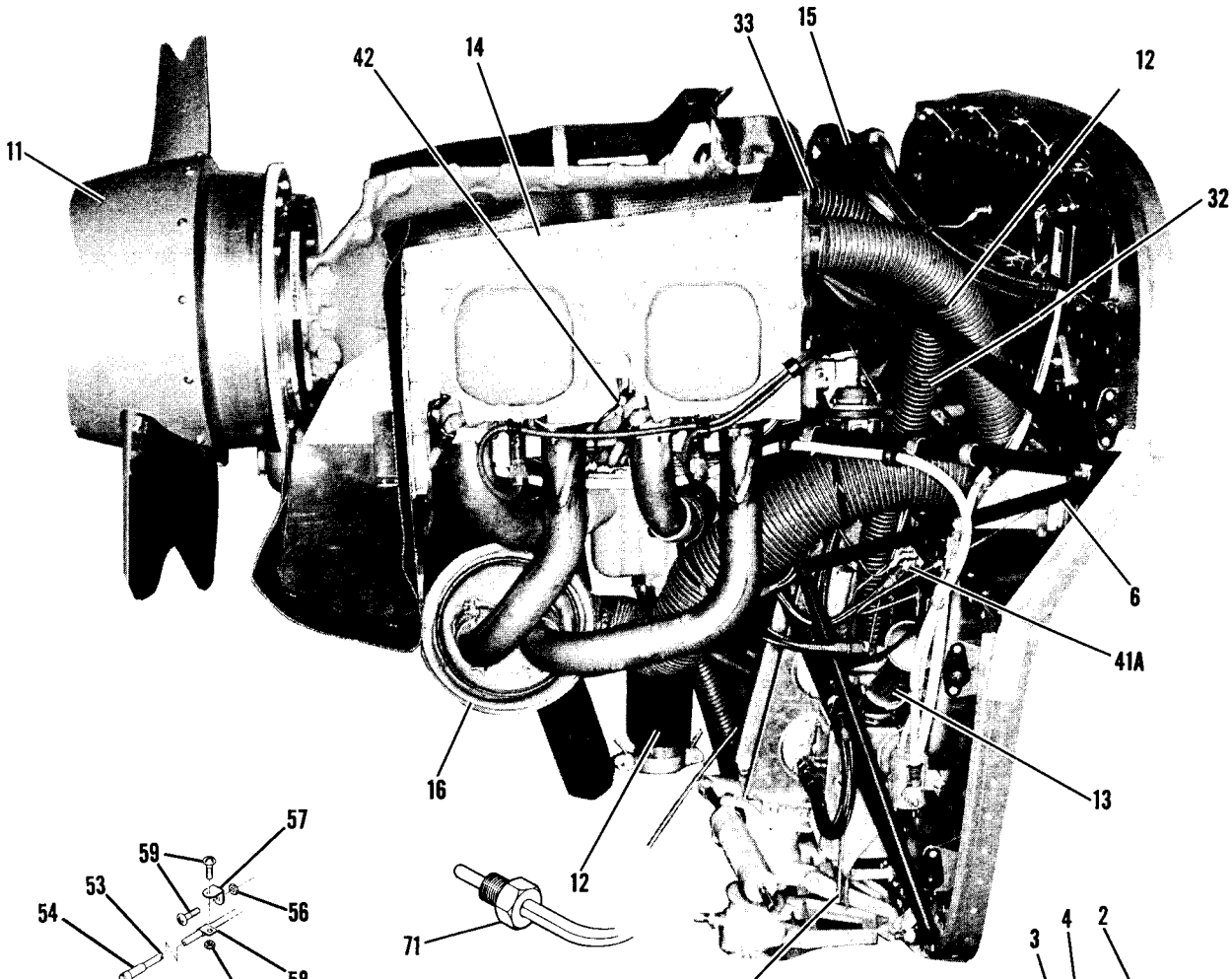


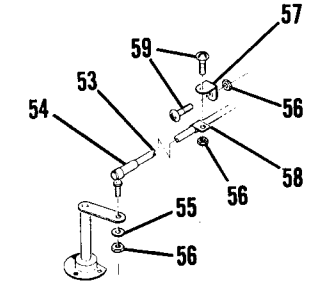
177 SERIAL 17701371 & ON

Figure 50A. Cowl Flaps Controls Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
50A-		COWL FLAPS CONTROLS INSTALLATION	NP	A
- 1	S1391-25	CONTROL-COWL FLAP LH	1	
- 2	S1391-26	CONTROL-COWL FLAP RH	1	
		ATTACHING PARTS		
- 3	AN345-10	NUT	1	
- 4	1513768-2	CLEVIS	1	
- 5	AN3-10A	BOLT	1	
- 6	AN960-10	WASHER	2	
- 7	MS21045L3	NUT	1	
- 8	S1486DG5L	CLAMP LH CONTROL	1	
	S1021Z8-8	SCREW LH CONTROL	1	
- 9	S1742-1	STRAP	1	
	S1021Z8-6	SCREW	1	
	NAS446-4-1	NUT	1	
-10	AN345C10	NUT	1	
-11	AN936A10	WASHER	2	
		---*---		
-12	1752095-1	SUPPORT ASSEMBLY-LH	1	
-13	1752095-2	SUPPORT ASSEMBLY-RH	1	
		ATTACHING PARTS		
	NAS464P4-7	BOLT	2	
	AN320C4	NUT	2	
		---*---		
-14	1713323-1	BRACKET-CONTROL CABLE	1	
		ATTACHING PARTS		
-15	AN525-10R11	SCREW	2	
-16	NAS42DD6-23	SPACER	2	
-17	MS21045L3	NUT	2	
		---*---		
-18	1713323-2	CLAMP-CONTROL CABLE	1	
		ATTACHING PARTS		
-19	AN515-8R8	SCREW	2	
	MS21045L08	NUT	2	
		---*---		
-20	0713701-3	CLEVIS	1	
		ATTACHING PARTS		
-21	AN24-11	BOLT	1	
-22	AN960C416L	WASHER	2	
-23	AN320D4	NUT	1	
-24	MS24665-134	COTTER PIN	1	
		---*---		
-25	0713314-3	BRACKET ASSEMBLY-CONTROL ARM POSITIONING	1	
		ATTACHING PARTS		
-26	AN525-10R6	SCREW	2	
-27	MS21045L3	NUT	2	
-28	AN525-10R16	SCREW	1	
-29	NAS42DD6-32	SPACER	1	
		---*---		
-30	NAS698A3	NUTPLATE	1	
-31	0713315-10	LEVER ASSEMBLY-COWL FLAP	1	
		ATTACHING PARTS		
-32	AN525-10R18	SCREW	1	
-33	NAS43HT3-42	SPACER	1	
-34	NAS70B328-563	WASHER	1	
-35	MS21045L3	NUT	1	
		---*---		
-36	S1249-2	KNOB	1	
		ATTACHING PARTS		
-37	AN507-1032R8	SCREW	1	
	S1196-1	WASHER	1	
		---*---		
		A---177 SERIAL 17701371 & ON		

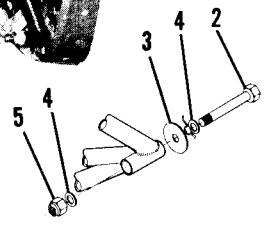
Engine



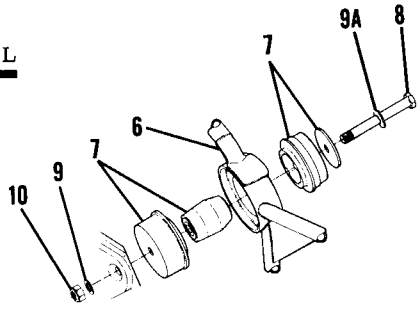


CARBURETOR HEAT CONTROL

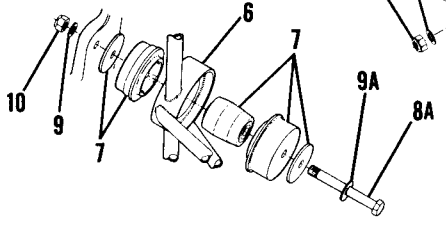
CARBURETOR AIR TEMP PROBE



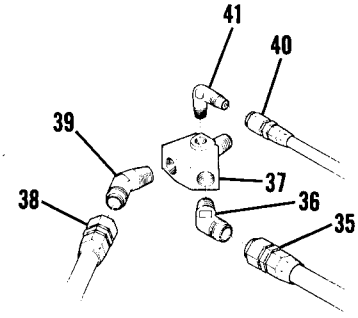
ENGINE MOUNT



UPR SHOCK MOUNT



LWR SHOCK MOUNT

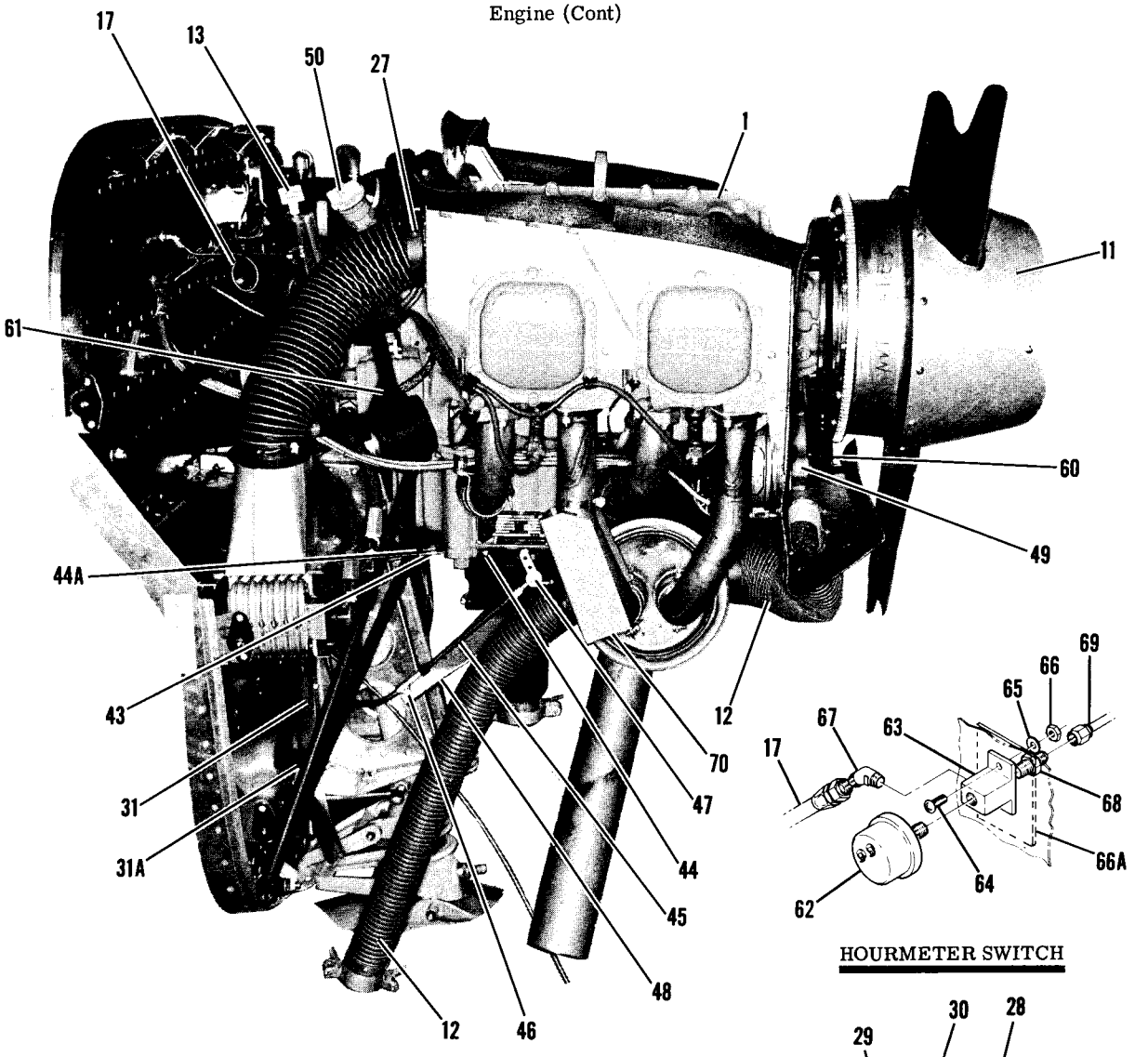


CARBURETOR FITTING

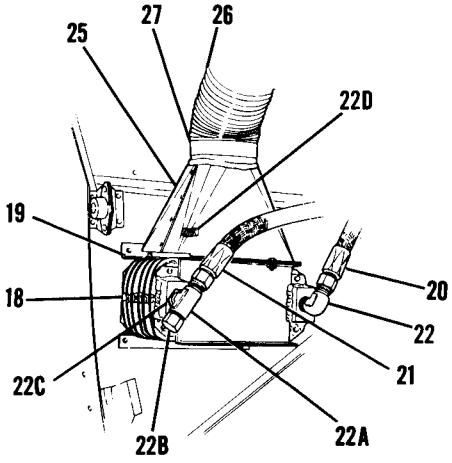
177 SERIAL 17700001 THRU 17701164

Figure 51. Engine Installation (Sheet 1 of 2)

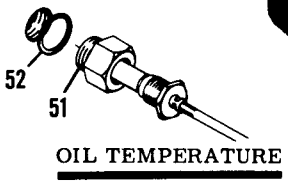
Engine (Cont)



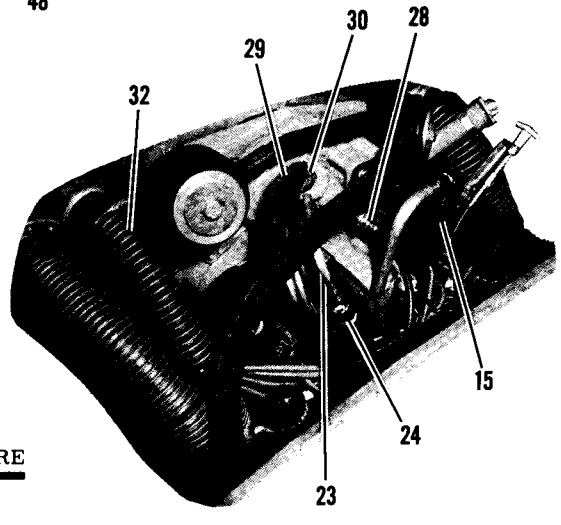
HOURMETER SWITCH



OIL COOLER



OIL TEMPERATURE



TACH SHAFT

177 SERIAL 17700001 THRU 17701164

Figure 51. Engine Installation (Sheet 2 of 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -		ENGINE INSTALLATION	NP	A
- 1	0320E2D-ENPL2698	ENGINE LY	1	
		ATTACHING PARTS		
- 2	AN6-6A	BOLT-UPPER	2	
	AN6-21A	BOLT-LOWER	2	
- 3	0550156	WASHER	4	
- 4	AN960-616	WASHER	8	
- 5	MS21042L6	NUT	4	
- 6	1751000-1	MOUNT ASSEMBLY-ENGINE	1	
- 7	J9613-49	KIT-SHOCK MOUNT LO	4	
- 8	AN7-43A	BOLT-UPPER	2	
- 8A	AN7-44A	BOLT-LOWER	2	
- 9	AN960-716	WASHER	1	
- 9A	AN960-716	WASHER	AR	
-10	MS20365-720C	NUT	4	
		---*---		
-11	SEE FIG 48	PROPELLER & SPINNER INSTALLATION	1	
-12	SEE FIG 57	HEATING & DEFROSTING SYSTEM	1	
-13	SEE FIG 69	FUEL SYSTEM	1	
-14	SEE FIG 54	BAFFLES INSTALLATION-ENGINE	1	
-15	SEE FIG 74	VACUUM SYSTEM	1	
-16	SEE FIG 53	EXHAUST STACK ASSEMBLY	1	
-17	S1236-3-0125	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
	MS21919DG8	CLAMP AT VACUUM PUMP EXHAUST TUBE	1	
	MS21919DG6	CLAMP AT VACUUM PUMP EXHAUST TUBE	1	
	S1021Z10-12	SCREW AT VACUUM PUMP EXHAUST TUBE	1	
	NAS446-5-1	NUT AT VACUUM PUMP EXHAUST TUBE	1	
		---*---		
	0752037-3	ELBOW ASSEMBLY	1	
	0750139	ADAPTER OIL TEMPERATURE	1	
	AN900-10	GASKET	1	
-18	8406E	OIL COOLER SW	1	
	8526250	OIL COOLER ALTERNATE HR	1	
		ATTACHING PARTS		
-19	AN520-1032R6	SCREW	4	
		---*---		
-20	S1167-6-*	HOSE ASSEMBLY ENGINE TO COOLER	1	
-21	S1167-6-0290	HOSE ASSEMBLY COOLER TO ENGINE	1	
		ATTACHING PARTS		
-22	MS20822-6-6	ELBOW	1	
-22A	MS20825-6	TEE	1	
		---*---		
-22B	0556018-1	CAP ASSEMBLY	1	
-22C	AN912-2D	BUSHING	1	
-22D	0505011-1	PLACARD	1	
-23	1700121-16	LINE ASSEMBLY-OIL COOLER	1	
-24	AN815-6D	UNION	1	
-25	1756001-1	DUCT ASSEMBLY-OIL COOLER	1	
-26	S1053E24T	HOSE * IN LG BULK ITEM REF S1053E24T*	1	
		ATTACHING PARTS		
-27	NAS398-50	CLAMP	2	
		---*---		
-28	S1605-4	TACHOMETER SHAFT	1	
-29	S1495-12	HOSE-CRKC BREATHER 16.0 IN LG BULK ITEM REF S1495-12-16.0 -	1	
		ATTACHING PARTS		
-30	NAS397-18	CLAMP	2	
		---*---		
-31	1700121-70	LINE-BREATHER	1	
		ATTACHING PARTS		
-31A	MS21919DG12	CLAMP	2	
	S1021Z10-10	SCREW	2	
		---*---		
-32	S1053K12T	HOSE 29.0 IN LG BULK ITEM REF S1053K12T29.0	1	
		ATTACHING PARTS		
-33	NAS397-24	CLAMP	2	
		---*---		
-34	1700121-1	LINE-FUEL PUMP VENT LOWER	1	
	1700121-52	LINE ASSEMBLY-FUEL PUMP VENT UPPER	1	
		ATTACHING PARTS		
	AN742D3	CLAMP	1	
	S51-4	HOSE 3.0 IN LG BULK ITEM REF S51-4-24	1	
	NAS397-10	CLAMP	2	
	MS20822-4D	ELBOW	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -35	S1236-6-0094	HOSE ASSEMBLY ENGINE FUEL PUMP TO CARBURETOR	1	
		ATTACHING PARTS		
	AN837-6D	ELBOW AT FUEL PUMP	1	
	MS29512-06	O RING AT FUEL PUMP	1	
	AN924-6D	NUT AT FUEL PUMP	1	
-36	MS20823-6D	ELBOW	1	
		---*---		
-37	1750010-2	FITTING-CARBURETOR	1	
-38	S1236-6-0094	HOSE ASSEMBLY AUX FUEL PUMP TO CARBURETOR	1	
		ATTACHING PARTS		
-39	MS20823-6D	ELBOW	1	
	AN816-6-2D	NIPPLE AT AUX FUEL PUMP	1	
		---*---		
-40	S1236-3-0092	HOSE ASSEMBLY FUEL PRESSURE	1	
		ATTACHING PARTS		
-41	0756003-1	ELBOW ASSEMBLY-RESTRICTOR	1	
-41A	AN837-3D	ELBOW	1	
	AN924-3D	NUT	1	
		---*---		
-42	SEE FIG 73	PRIMING SYSTEM-3 CYLINDER	1	
-43	SEE FIG 45	CONTROL ASSEMBLY-MIXTURE	1	
		ATTACHING PARTS		
-44	0450311-2	CLAMP	1	
	AN960-416	WASHER	2	
	MS21042L4	NUT	1	
	S1104-3	ROD END		
	AN315-4R	NUT		
-44A	MS21919DG12	CLAMP ATTACHES TO ENGINE MOUNT	1	
	AN742D3	CLAMP	1	
	AN520-10R8	SCREW	1	
	MS21044N3	NUT	1	
		---*---		
-45	SEE FIG 45	CONTROL ASSEMBLY-THROTTLE	1	
		ATTACHING PARTS		
-46	0450191-1	CLAMP	1	
	AN3-6A	BOLT	1	
	NAS1022A3	NUT	1	
-47	AN3-16A	BOLT	1	
	AN970-3	WASHER	1	
	AN960-10	WASHER	2	
	MS21044N3	NUT	1	
	NAS43D03-24	SPACER	1	
	S1104-3	ROD END	1	
	AN315-3R	NUT	1	
		---*---		
-48	1756006-1	BRACKET-THROTTLE CONTROL SUPPORT	1	
-49	SEE FIG 76	ALTERNATOR	1	
-50	SEE FIG 52	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	NP	
-51	0750139	ADAPTER-OIL TEMP GAGE	1	
-52	AN900-10	GASKET-OIL TEMP GAGE	1	
-53	SEE FIG 45	CONTROL-CARBURETOR HEAT	1	
		ATTACHING PARTS		
-54	S1442-1	QUICK DISCONNECT	1	
-55	AN960PD10L	WASHER	1	
-56	MS21044N3	NUT	3	
-57	AN743-12	BRACKET	1	
-58	AN742D3	CLAMP	1	
-59	NAS221-6	SCREW	2	
		---*---		
-60	1752032-1	BRACKET-AIRBOX SNUBBER	1	
-61	0412007-8	STRAP-GROUND	1	
		ATTACHING PARTS		
	AN4-11A	BOLT	1	
	AN4-4A	BOLT	1	
	AN960-10L	WASHER	2	
	MS21042L4	NUT	2	
		---*---		

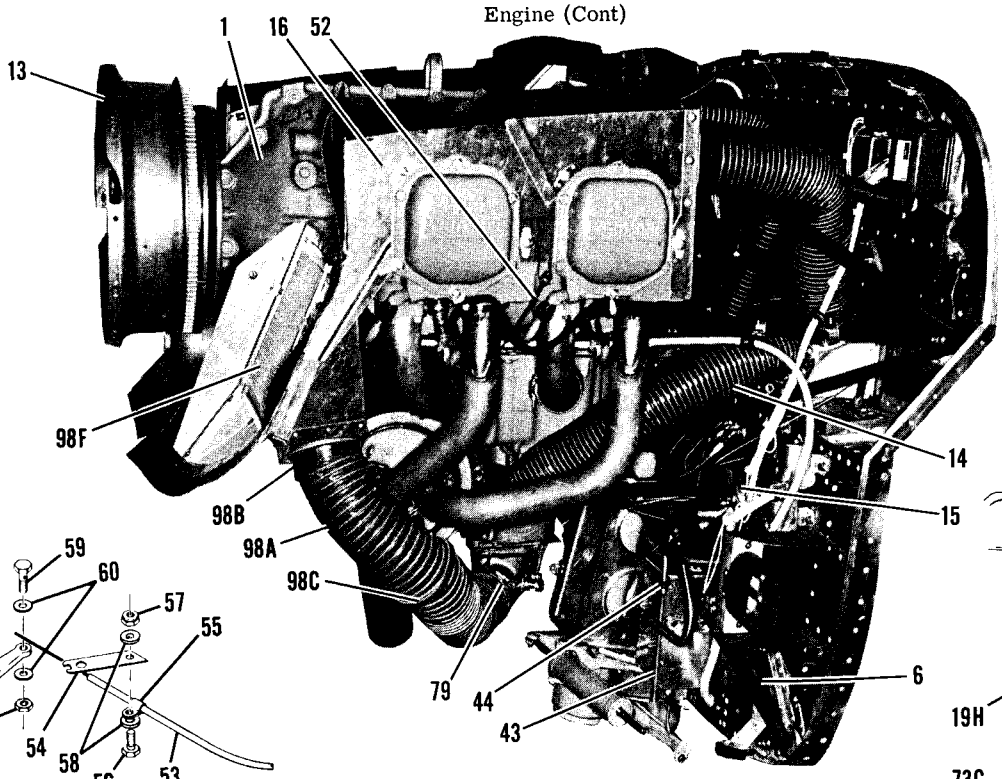
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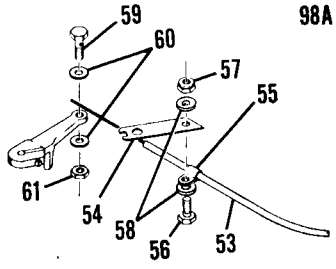
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -62	S1711-1	SWITCH-OIL PRESSURE	1	
-63	1713303-1	FITTING	1	
		ATTACHING PARTS		
-64	AN520C10-8	SCREW	2	
-65	S1450-3-10-032	WASHER	2	
-66	MS21044N3	NUT	2	
		---*---		
-66A	1709011-3	REINFORCEMENT	1	
-67	MS20823-3D	ELBOW	1	
-68	AN816-2D	NIPPLE	1	
-69	1700121-67	LINE ASSEMBLY-OIL PRESSURE	1	
-70	1750011-1	SHROUD ASSEMBLY-CARBURETOR HEAT WEU 1750011-4	1	
	1750011-4	SHROUD ASSEMBLY-CARBURETOR HEAT	1	
-71	0550209-1	PROBE-CARBURETOR AIR TEMP	1	
		NOTE. *HOSE LENGTHS TO BE ADDED LATER		
		A---177 SERIAL 17700001 THRU 17701164		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51A- 1	0-360-A2F	ENGINE LY	1	E
	0-360-A1F6	ENGINE LY	1	M
	0-360-A1F6D	ENGINE LY	1	L
		ATTACHING PARTS		
- 2	AN6-27A	BOLT-UPPER	2	
	AN6-22A	BOLT-LOWER	2	
- 3	0550156	WASHER	4	
- 4	AN960-616	WASHER	8	
	MS1919DG10	CLAMP	2	L
- 5	MS20365-624C	NUT	4	
- 6	1751000-21	MOUNT ASSEMBLY-ENGINE	1	
- 7	C299501-0101	KIT-SHOCK MOUNT	4	
- 8	AN7-43A	BOLT-UPPER	2	
- 9	AN7-44A	BOLT-LOWER	2	
-10	AN960-716	WASHER	AR	
	AN960-716L	WASHER ALTERNATE	AR	
-11	1450001-1	WASHER	2	
-12	MS20365-720C	NUT	4	
		---*---		
-13	SEE FIG 48	PROPELLER & SPINNER INSTALLATION	1	
-14	SEE FIG 57	HEATING & DEFROSTING SYSTEM	1	
-15	SEE FIG 69	FUEL SYSTEM	1	
-16	SEE FIG 54A	BAFFLES INSTALLATION-ENGINE	1	
-17	SEE FIG 74	VACUUM SYSTEM	1	
-18	SEE FIG 53	EXHAUST STACK ASSEMBLY	1	
-19	S1236-3-0184	LINE ASSEMBLY-OIL PRESSURE	1	H
	S1236C3-0250	LINE ASSEMBLY-OIL PRESSURE	1	P
	S1236C3-0150	LINE ASSEMBLY-OIL PRESSURE	1	Q
-19A	S1236C3-0125	LINE ASSEMBLY-OIL PRESSURE	1	R
		ATTACHING PARTS		
	AN742D12	CLAMP OIL PRESSURE HOSE TO ENGINE MOUNT	1	P
	MS21919DG6	CLAMP OIL PRESSURE HOSE TO ENGINE MOUNT	1	P
	S1021Z10-8	SCREW OIL PRESSURE HOSE TO ENGINE MOUNT	1	P
	NAS446-5-1	NUT OIL PRESSURE HOSE TO ENGINE MOUNT	1	P
	MS21919DG10	CLAMP OIL PRESSURE LINE TO OIL COOLER	1	P
	MS21919DG6	CLAMP OIL PRESSURE LINE TO OIL COOLER	1	P
	S1021Z10-8	SCREW OIL PRESSURE LINE TO OIL COOLER	1	P
	NAS446-5-1	NUT OIL PRESSURE LINE TO OIL COOLER	1	P
		---*---		
	S292-14	SLEEVING-OIL PRESSURE LINE 5.00 IN LG BKI REF S292-14-5.00	1	P
	0752037-3	ELBOW ASSEMBLY ATTACH TO ENGINE	1	K
	0756003-1	ELBOW ASSEMBLY ATTACH TO ENGINE	1	L
	AN832-2D	UNION ATTACH TO FIREWALL	1	S
	AN960D616	WASHER ATTACH TO FIREWALL	2	S
	AN924-3D	NUT ATTACH TO FIREWALL	1	S
-19B	C669520-0104	TRANSDUCER-OIL PRESSURE	1	R
		ATTACHING PARTS		
-19C	AN3-3A	BOLT	2	
-19D	AN960-10L	WASHER	2	
		---*---		
-19E	AN894D4-3	BUSHING	1	R
-19F	MS28778-4	O-RING	1	R
-19G	AN924-4D	NUT	1	R
-19H	MS21919DG26	CLAMP	1	B
	S1599-48	CLAMP	1	B
	S1021Z8-10	SCREW	1	B
	NAS395-22-3	NUT	1	B
-20	8406E	OIL COOLER SW	1	
	8526250	OIL COOLER ALTERNATE HR	1	
		ATTACHING PARTS		
-21	AN520-10R6	SCREW	4	
		---*---		

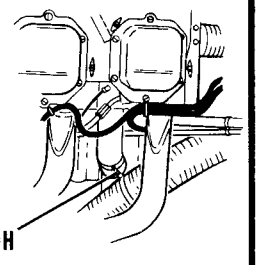
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Engine (Cont)

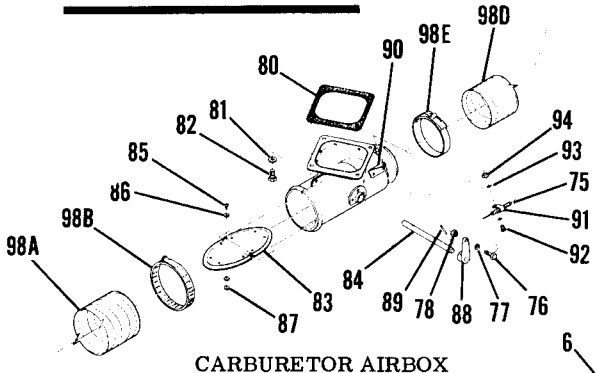




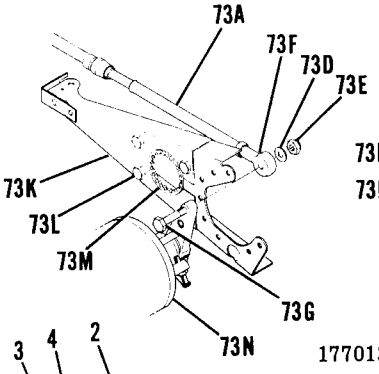
FUEL MIXTURE CONTROL

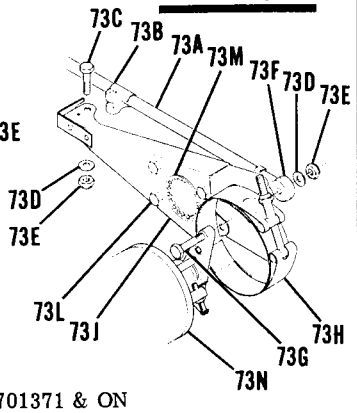


17701219 & ON



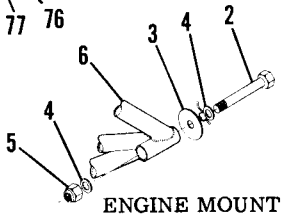
CARBURETOR AIRBOX



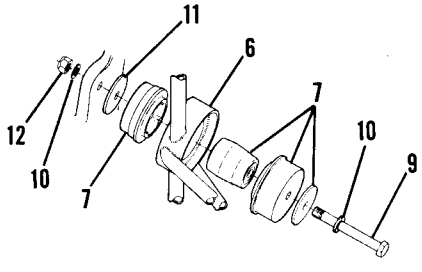


17701371 & ON

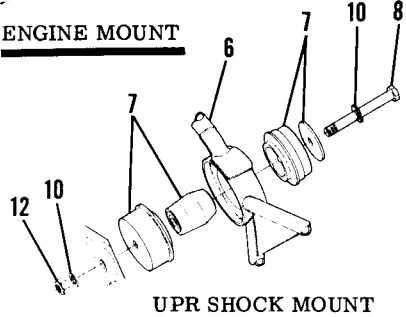
PROP GOVERNOR CONTROL



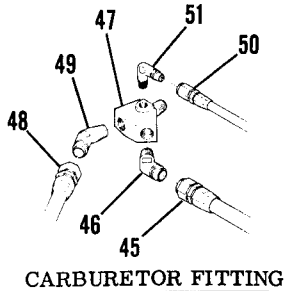
ENGINE MOUNT



LWR SHOCK MOUNT



UPR SHOCK MOUNT

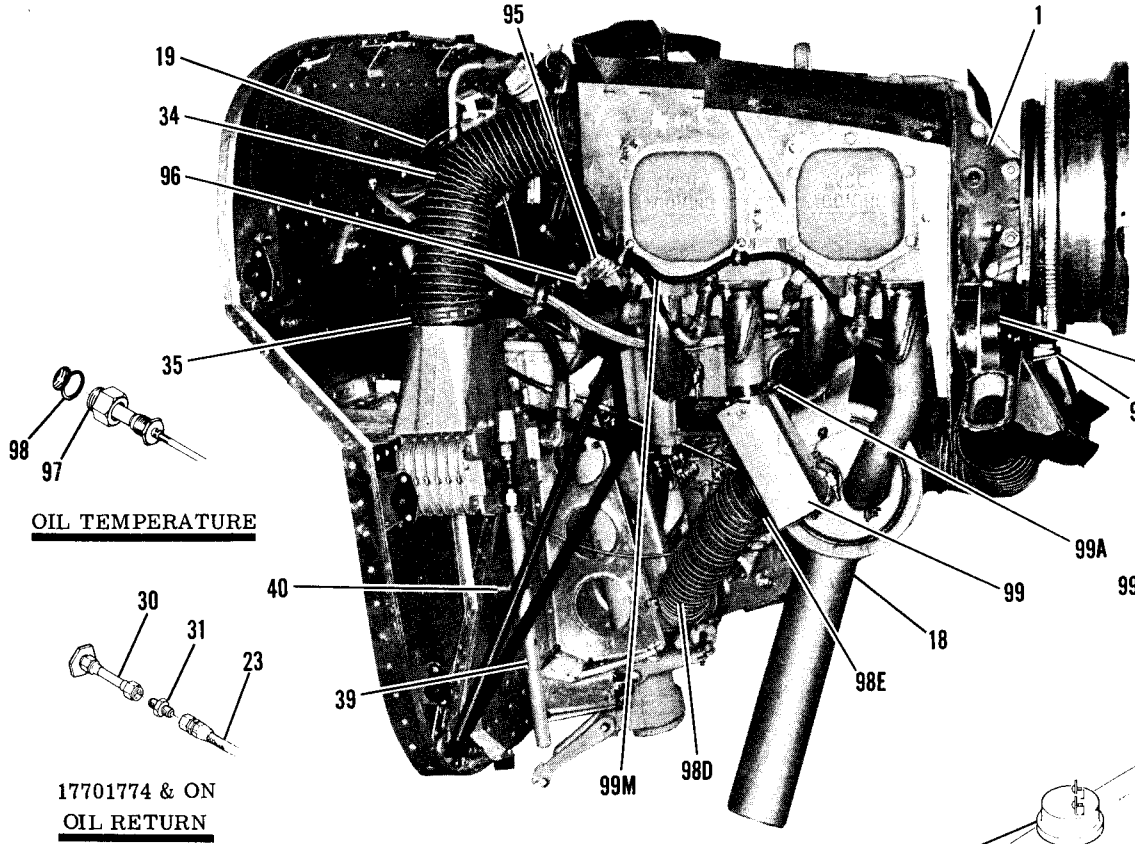


CARBURETOR FITTING

177 SERIAL 17701165 & ON

Figure 51A. Engine Installation (Sheet 1 of 2)

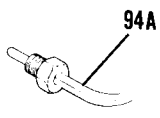
Engine (Cont)



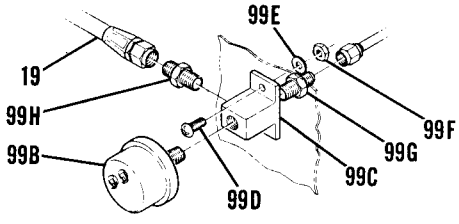
OIL TEMPERATURE

OIL QUICK DRAIN VALVE

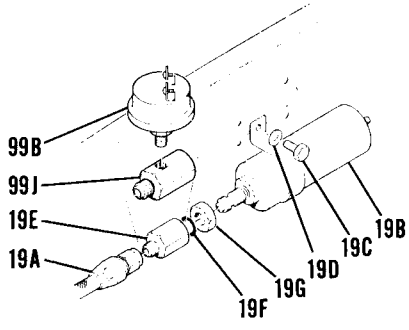
17701774 & ON
OIL RETURN



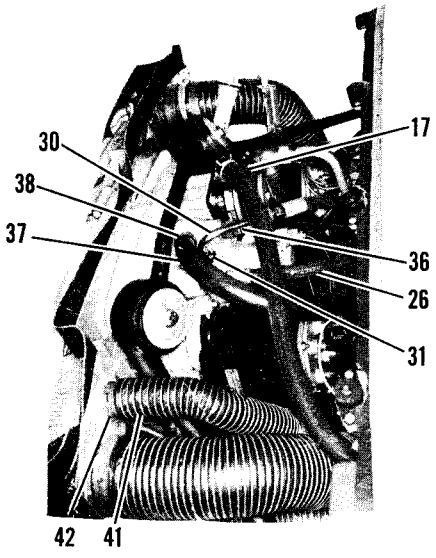
CARBURETOR AIR TEMP PROBE



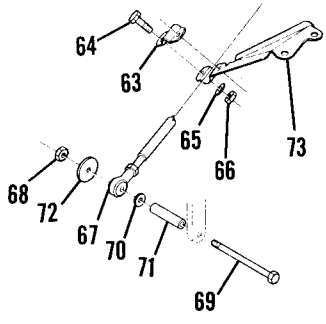
17700001 THRU 17702123
HOURMETER SWITCH



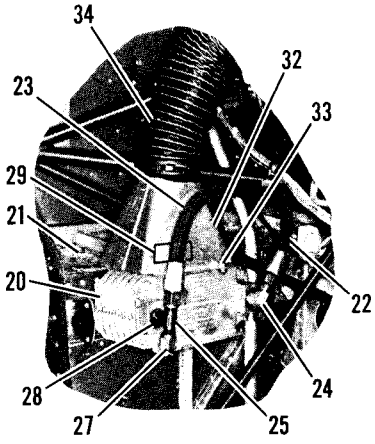
17702124 & ON
OIL PRESSURE TRANSDUCER
& HOURMETER INSTL



TACH SHAFT



THROTTLE CONTROL



OIL COOLER

177 SERIAL 17701165 & ON

Figure 51A. Engine Installation (Sheet 2 of 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51A-22	S1167-6-0260	HOSE ASSEMBLY ENGINE TO COOLER	1	K
	S1167-6-0220	HOSE ASSEMBLY ENGINE TO COOLER	1	L
-23	S1167-6-0290	HOSE ASSEMBLY COOLER TO ENGINE	1	K
	S1236-6-0120	HOSE ASSEMBLY OIL RETURN	1	L
		ATTACHING PARTS		
	MS21919DG10	CLAMP	1	J
	MS21919DG6	CLAMP	1	J
	S1021Z10-8	SCREW	1	J
	NAS446-5-1	NUT	1	J
-24	MS20822-6-6	ELBOW	1	
-25	MS20825-6	TEE	1	
-26	AN816-6-6D	NIPPLE	1	
		---*---		
-27	0556018-1	CAP ASSEMBLY-DRAIN OIL COOLER	1	
-28	AN912-2D	BUSHING	1	
-29	0505011-1	PLACARD-DRAIN OIL COOLER	1	
-30	1700121-16	LINE ASSEMBLY-OIL COOLER	1	K
	1700121-108	LINE ASSEMBLY-OIL COOLER	1	L
		ATTACHING PARTS		
-31	AN815-6D	UNION	1	
		---*---		
-32	1756001-1	DUCT ASSEMBLY-OIL COOLER	1	
		ATTACHING PARTS		
-33	AN515-10R8	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-34	S1053K24T	DUCT 14.50 IN LG BULK ITEM REF S1053K24T14.50	1	
		ATTACHING PARTS		
-35	NAS398-50	CLAMP	2	
		---*---		
-36	S1605-2	TACHOMETER SHAFT	1	
-37	S1495-12-18	HOSE	1	K
	S1495-10-23	HOSE	1	L
		ATTACHING PARTS		
-38	NAS397-18	CLAMP	2	K
	NAS397-16	CLAMP	2	L
		---*---		
-39	1750020-1	TUBE-CRANKCASE BREATHER	1	E
	1750020-2	TUBE-CRANKCASE BREATHER	1	M
	1750024-1	TUBE-CRANKCASE BREATHER	1	L
		ATTACHING PARTS		
-40	MS21919DG12	CLAMP	2	
	NAS43DD3-52	SPACER	1	
	AN520-10R18	SCREW	1	
	S1021Z10-12	SCREW	1	
	NAS446-5-1	NUT	1	
	MS21919DG10	CLAMP	1	K
		---*---		
-41	S1053K12T	DUCT 29.0 IN LG BULK ITEM S1053K12T29.0	1	
		ATTACHING PARTS		
-42	NAS697-4	CLAMP	2	
		---*---		
-43	1700121-1	LINE-FUEL PUMP VENT LOWER	1	
	1700121-52	LINE-FUEL PUMP VENT UPPER	1	
		ATTACHING PARTS		
-44	AN742D3	CLAMP	1	
	S51-4-24	HOSE 3.0 IN LG BULK ITEM REF S51-4-24	1	
	NAS397-10	CLAMP	2	
	MS20822-4D	ELBOW	1	
		---*---		
-45	S1236-6-0094	HOSE ASSEMBLY ENGINE FUEL PUMP TO CARBURETOR	1	
		ATTACHING PARTS		
-46	MS20823-6D	ELBOW	1	
	AN921-6D	ELBOW AT FUEL PUMP	1	
	MS29512-06	PACKING AT FUEL PUMP	1	
	AN924-6D	NUT AT FUEL PUMP	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51A-47	1750010-2	FITTING-CARBURETOR	1	
-48	S1236-6-0094	HOSE ASSEMBLY AUX FUEL PUMP TO CARBURETOR	1	
		ATTACHING PARTS		
-49	MS20823-6D	ELBOW	1	
	AN816-6-2D	NIPPLE AT AUX FUEL PUMP	1	
		---*---		
-50	S1236-3-0092	HOSE ASSEMBLY FUEL PRESSURE	1	
		ATTACHING PARTS		
-51	0756003-1	ELBOW ASSEMBLY-RESTRICTION	1	
		---*---		
-52	SEE FIG 73	PRIMING SYSTEM-3 CYLINDER	1	
-53	SEE FIG 45A	CONTROL ASSEMBLY-MIXTURE	1	
		ATTACHING PARTS		
-54	0750159-1	CLIP-MIXTURE CONTROL	1	
-55	AN742D4	CLAMP	1	
-56	AN520-10R8	SCREW	1	
-57	MS21045L3	NUT	1	
-58	AN960PD10L	WASHER	2	
-59	0450311-4	CLAMP	1	
-60	AN960D10	WASHER	2	
-61	MS21042L4	NUT	1	
	MS21919DG3	CLAMP ATTACH AT FIREWALL	1	C
	S1021Z8-8	SCREW ATTACH AT FIREWALL	1	C
	S1154-1	BRACKET ATTACH AT FIREWALL	1	C
		---*---		
-62	SEE FIG 45A	CONTROL ASSEMBLY-THROTTLE	1	
		ATTACHING PARTS		
-63	S-351	CLAMP	1	
-64	AN3-6A	BOLT	2	
-65	AN960PD10L	WASHER	2	
-66	MS21045L3	NUT	2	
-67	S1104-3	ROD END	1	
-68	MS21045L3	NUT	2	
-69	AN3-27A	BOLT	1	
-70	AN960PD10L	WASHER	1	
-71	NAS43HT3-92	SPACER	1	
-72	AN970-3	WASHER	1	
		---*---		
-73	1750018-1	BRACKET-THROTTLE SUPPORT WEU 1750018-2	1	E
	1750018-2	BRACKET-THROTTLE SUPPORT	1	D
-73A	SEE FIG 45B	CONTROL ASSEMBLY-PROPELLER	1	D
		ATTACHING PARTS		
-73B	0450191-1	CLAMP	1	N
-73C	AN3-6A	BOLT	1	N
-73D	AN960PD10L	WASHER	2	N
-73E	MS20365-1032C	NUT	2	N
-73F	S1104-3	ROD END	1	D
-73G	AN3-11A	BOLT	1	D
-73H	S1664-3	CLAMP	1	H
		---*---		
-73J	1750027-3	BRACKET ASSEMBLY-GOVERNOR CONTROL	1	M
-73K	2050017-6	BRACKET ASSEMBLY-GOVERNOR CONTROL	1	L
-73L	AN3-3A	BOLT	4	
	NAS1067A3	NUTPLATE	4	
-73M	S1050-2-4.12	GROMMET	1	
-73N	SEE FIG 52A&52B	GOVERNOR	1	D
		ATTACHING PARTS		
	MS20074-05-13	BOLT	4	M
		---*---		
-74	SEE FIG 76	ALTERNATOR	1	
	SEE FIG 52	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	NP	
-75	SEE FIG 45A	CONTROL-CARBURETOR HEAT	1	
		ATTACHING PARTS		
-76	0450311-5	CLAMP	1	
-77	AN960-10L	WASHER	1	
-78	MS21044N3	NUT	1	
		---*---		
-79	1752088-1	AIRBOX ASSEMBLY-CARBURETOR	1	K
	1752088-3	AIRBOX ASSEMBLY-CARBURETOR	1	U
	1752088-5	AIRBOX ASSEMBLY-CARBURETOR	1	V
		ATTACHING PARTS		
-80	0750142-1	GASKET-CARBURETOR AIRBOX	1	
-81	0750131-1	WASHER	4	
-82	MS20074-04-03	BOLT	4	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51A-83	1752078-7	VALVE ASSEMBLY-CARBURETOR AIRBOX	1	K
	1752078-9	VALVE ASSEMBLY-CARBURETOR AIRBOX	1	L
		ATTACHING PARTS		
-84	1752078-4	SHAFT-CARBURETOR AIRBOX VALVE	1	
-85	NAS601-10P	SCREW	2	
-86	AN960PD6L	WASHER	4	
-87	MS21045L06	NUT	2	
		---*---		
-88	0750111-19	ARM ASSEMBLY-CARBURETOR AIRBOX	1	
-89	MS16562-16	PIN	1	
-90	1752082-1	BRACKET-CARBURETOR AIRBOX CONTROL	1	
-91	AN742D3	CLAMP	1	
-92	AN520-10R8	SCREW	1	
-93	AN960-10L	WASHER	2	
-94	MS21044N3	NUT	1	
-94A	0550209-1	PROBE-CARBURETOR AIR TEMP	1	
-95	0412007-8	STRAP-BATTERY GROUND	1	
		ATTACHING PARTS		
-96	AN4-4A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21042L4	NUT	1	
	AN4-11A	BOLT ATTACH TO ENGINE	1	
	AN960-10L	WASHER ATTACH TO ENGINE	1	
	MS21042L4	NUT ATTACH TO ENGINE	1	
		---*---		
-97	0750139	ADAPTER OIL TEMP	1	S
	C669520-0105	TRANSDUCER-OIL TEMP	1	R
-98	AN900-10	GASKET OIL TEMP	1	
-98A	2050018-4	DUCT-AIR	1	K
	2050018-3	DUCT-AIR	1	U
	1750028-1	TUBE-CARBURETOR AIR INLET	1	V
	2050018-5	DUCT-AIR	2	V
		ATTACHING PARTS		
-98B	AN737TW98	CLAMP	2	K
	NAS398-58	CLAMP	2	U
	NAS398-50	CLAMP	4	V
-98C	S1599-48	CLAMP	1	K
	AN735D56	CLAMP	1	U
	AN735D48	CLAMP	1	V
	1750019-1	SUPPORT-AIR INDUCTION HOSE	1	K
	1750025-1	SUPPORT-AIR INDUCTION HOSE	1	U
	1750025-2	SUPPORT-AIR INDUCTION HOSE	1	V
	AN3-6A	BOLT	1	W
	AN3-4A	BOLT	1	V
	NAS43DD3-16	SPACER	1	W
	AN960-10	WASHER	2	
	MS20364-1032C	NUT	1	
		---*---		
-98D	S1053K20T	HOSE 18.00 IN LG BULK ITEM REF S1053K20T18.00	1	
		ATTACHING PARTS		
-98E	NAS398-40	CLAMP	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51A-98F	C294510-0601	FILTER ASSEMBLY-CARBURETOR AIR	1	
-99	1750011-3	SHROUD ASSEMBLY-CARBURETOR HEAT WEU 1750011-5	1	F
	1750011-5	SHROUD ASSEMBLY-CARBURETOR HEAT	1	G
-99A	AN737TW56	CLAMP	2	
-99B	S1711-1	SWITCH-OIL PRESSURE USED WITH HOURMETER	1	
-99C	1713303-1	FITTING USED WITH HOURMETER	1	S
		ATTACHING PARTS		
-99D	AN520-10R4	SCREW	2	S
-99E	AN960-10L	WASHER	2	S
-99F	MS21044N3	NUT	2	S
		---*---		
-99G	AN816-2D	NIPPLE	1	S
-99H	AN816-3D	NIPPLE	1	S
-99J	2013159-1	ADAPTER-HOURMETER	1	R
-99K	S1951-4T	VALVE ASSEMBLY-QUICK DRAIN OIL	1	D
-99L	0552116-10	BRACKET ASSEMBLY-COWL SNUBBER	1	
		90 IN LG BULK ITEM		
-99M	S1372-1	SENDING UNIT-CYLINDER HEAD TEMP	1	T
	C669520-0103	TRANSDUCER-CYLINDER HEAD TEMP	1	R
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT 90 IN LG BKI	1	

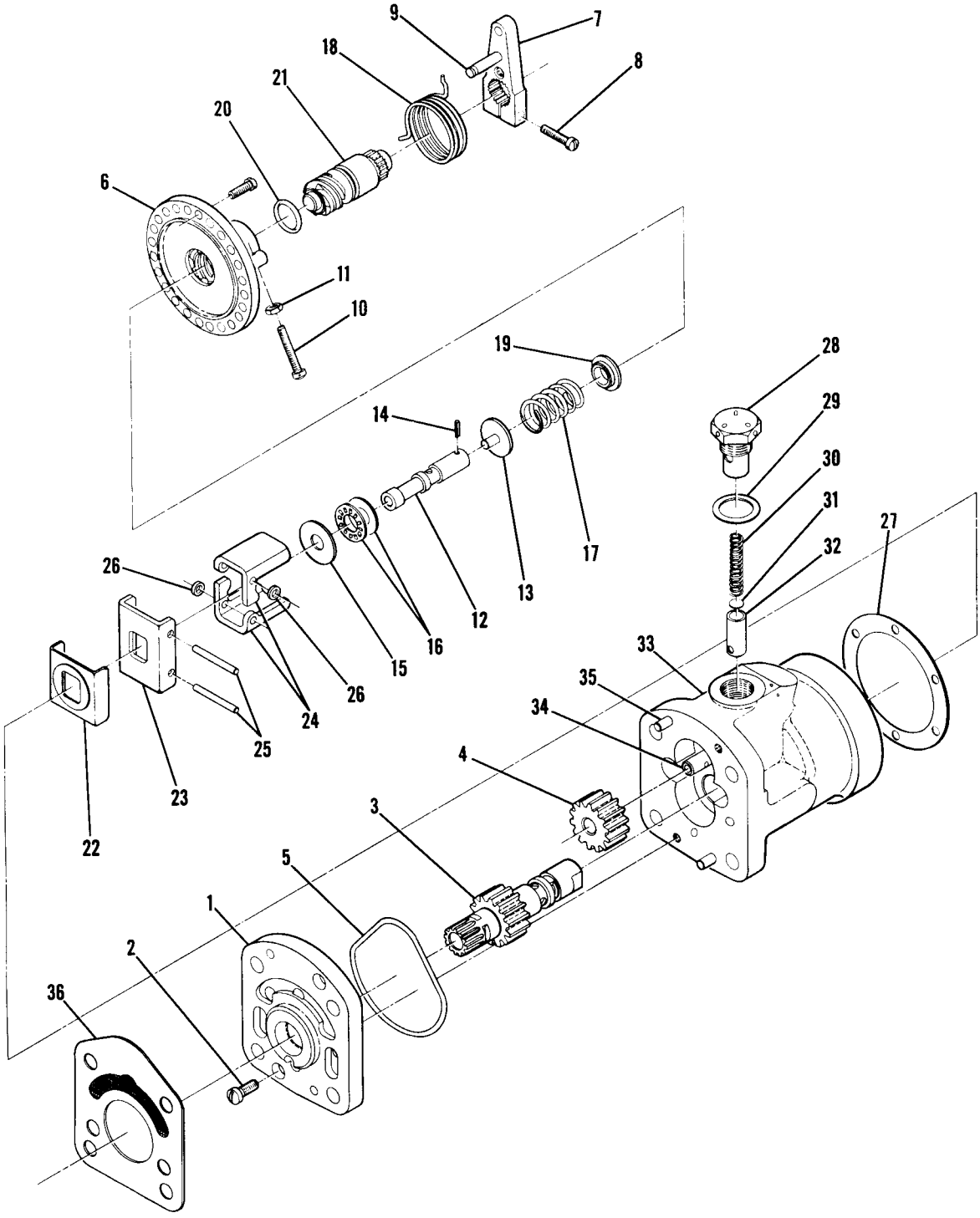
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G---177 SERIAL 17701390 & ON
H---177 SERIAL 17701165 THRU 17701471
J---177 SERIAL 17701472 & ON
K---177 SERIAL 17701165 THRU 17701773
L---177 SERIAL 17701774 & ON
M---177 SERIAL 17701371 THRU 17701773
N---177 SERIAL 17701371 THRU 17701729
P---177 SERIAL 17701472 THRU 17701773
Q---177 SERIAL 17701774 THRU 17702123
R---177 SERIAL 17702124 & ON
S---177 SERIAL 17701165 THRU 17702123
T---177 SERIAL 17701371 THRU 17702123
U---177 SERIAL 17701774 THRU 17702269
V---177 SERIAL 17702270 & ON
W---177 SERIAL 17701165 THRU 17702287

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
52 -	*	ENGINE COMPONENTS & ASSOCIATED ACCESS 0-320-E2D ENGINE ----	NP	A
- 1	4050	MAGNETO RH SLICK ----------	1	
	4051	MAGNETO LH IMPULSE COUPLING SLICK ----------	1	
- 2	73820	GASKET-MAGNETO LY ----------	2	
- 3	76543	HARNESS ASSEMBLY-IGNITION LY ----------	1	
- 4	76211	STARTER 12V LY ----------	1	
- 5	C611501-0101	ALTERNATOR ----------	1	
- 6	75380	LINK-ALTERNATOR ADJUSTING LY ----------	1	
- 7	C611001-0101	VOLTAGE REGULATOR ----------	1	
- 8	78728-M/S	CARBURETOR MARVEL-SCHEBLER MODEL MA4SPA ----------	1	
- 9	66224	GASKET-CARBURETOR LY ----------	1	
-10	75148	FUEL PUMP LY ----------	1	
-11	60096	GASKET-FUEL PUMP LY ----------	1	
-12	C431002-0101	VACUUM PUMP ----------	1	
-13	8313	GASKET-VACUUM PUMP LY ----------	1	
-14	61098	ADAPTER ASSEMBLY-VACUUM PUMP LY ----------	1	
-15	75906	GASKET-ROCKER BOX COVER LY ----------	4	
-16	68972	GASKET-OIL SUMP LY ----------	1	
-17	69116	GAGE ASSEMBLY-OIL LEVEL LY ----------	1	
	74068	SEAL RING-OIL GAGE LY ----------	1	
-18	SH15	SPARK PLUG ----------	8	
	*	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES 0360-A2F ------- , 0-360-A1F6 ENGINE & 0-360-A1F6D ENGINE	NP	B
-19	75896	MAGNETO RH LY ----------	1	C
	75897	MAGNETO LH IMPULSE COUPLING LY ----------	1	C
	D4LN-2021	MAGNETO-DUAL SINGLE DRIVE ----------	1	D
-20	76211	STARTER 12V LY ----------	1	
-21	C611501-0101	ALTERNATOR ----------	1	
-22	C611001-0101	VOLTAGE REGULATOR ----------	1	E
	C611001-0102	VOLTAGE REGULATION ----------	1	F
-23	LW10064	CARBURETOR LY ----------	1	
-24	75148	FUEL PUMP LY ----------	1	
-25	C431002-0102	VACUUM PUMP ----------	1	
-26	69116	GAGE-OIL LEVEL LY ----------	1	
-27	SH20A	SPARK PLUG ----------	8	
	SH26A	SPARK PLUG ALT ----------	8	
-28	78546	HARNESS ASSEMBLY-IGNITION LY ----------	1	C
	LW384400-303	HARNESS ASSEMBLY-IGNITION ----------	1	D

NOTE. *THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS & ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION THIS FIGURE IS NOT ILLUSTRATED. INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH THE PART NUMBER APPEARS.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701165 THRU 17701773
D---177 SERIAL 17701774 & ON
E---177 SERIAL 17700001 THRU 17702060
F---177 SERIAL 17702061 & ON

Engine (Cont)



177 SERIAL 17701371 & ON

Figure 52A. Governor Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
52A-	C161030-0108	GOVERNOR ASSEMBLY WEU C161031-0105	1	A
	C161031-0105 %*	GOVERNOR ASSEMBLY	1	A
	C161030-0109	GOVERNOR ASSEMBLY WEU C161031-0106	1	B
	C161031-0106 %%*	GOVERNOR ASSEMBLY	1	C
- 1	C20057	COVER-PUMP HOUSING MCL	1	
		ATTACHING PARTS		
- 2	AN500A10-8	SCREW	2	
		---*---		
- 3	C20073	GEAR-DRIVE MCL	1	
- 4	B20074	GEAR-IDLER MCL	1	
- 5	A1633-36	O RING MCL	1	
	B20085-2	HEAD ASSEMBLY-CONTROL MCL	1	
		ATTACHING PARTS		
	AN503-8-8	SCREW	6	
		---*---		
- 6	B20055	HOUSING ASSEMBLY-COVER MCL	1	
- 7	A20039	LEVER ASSEMBLY-CONTROL MCL	1	
		ATTACHING PARTS		
- 8	AN503-8-12	SCREW	1	
		---*---		
- 9	A20034	PIN-TORSION SPRING MCL	1	
-10	AN503-8-16	SCREW	2	
-11	AN340-8	NUT	2	
	A20083	PILOT SPOOL & END FITTING ASSEMBLY MCL	1	
-12	B20066	SPOOL-PILOT MCL	1	
-13	A20067	END FITTING-SPOOL MCL	1	
		ATTACHING PARTS		
-14	A20037	ROLL PIN MCL	1	
		---*---		
-15	A20071	RACE-BEARING MCL	1	
-16	A20086	BEARING-THRUST MCL	1	
-17		SPRING-SPEEDER MCL	1	
-18	B20040	SPRING-TORSIONAL MCL	1	
-19	A20068	SEAT-SPRING MCL	1	
-20	MS28775-113	O RING	1	
-21	C20075	SHAFT-CONTROL MCL	1	
	A20084	DRIVE DISC & FLYWEIGHT ASSEMBLY MCL	1	
-22	B20060	CAP-DRIVE DISC MCL	1	
-23	A20063	DISC-DRIVE MCL	1	
-24	A20064	FLYWEIGHT MCL	2	
		ATTACHING PARTS		
-25	A20070	PIN-FLYWEIGHT MCL	2	
-26	A20072	SPACER-FLYWEIGHT MCL	2	
		---*---		
-27	A20022	GASKET-COVER MCL	1	
-28	A20076	PLUG-RELIEF VALVE MCL	1	
-29	A20078	WASHER MCL	1	
-30	A20079	SPRING-PRESSURE RELIEF MCL	1	
-31	A20081	SHIM-PRESSURE RELIEF MCL	AR	
-32	B20077	PISTON MCL	1	
-33	B20082	BODY ASSEMBLY-GOVERNOR MCL	1	
-34	A20026	STUD-IDLER GEAR MCL	1	
-35	A20027	PIN-DOWEL MCL	2	
-36	MS100009	GASKET-MOUNTING	1	

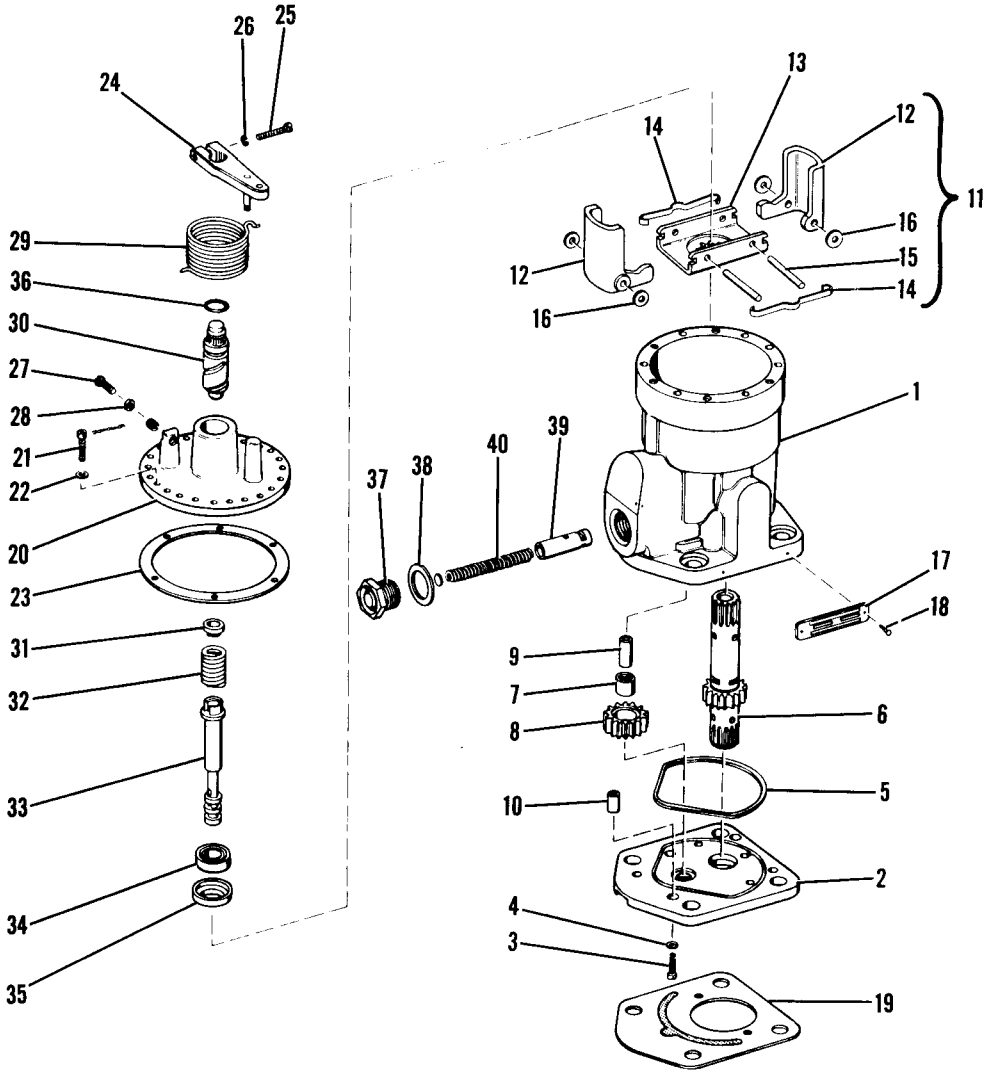
NOTE. *FOR BREAKDOWN OF THIS GOVERNOR REFER TO APPLICABLE MC CAULEY MANUAL.

NOTE. %WHEN SUPPLYING THIS PART FOR AIRCRAFT ORIGINALLY EQUIPPED WITH C161030-0108 ALSO ORDER 1750027-3 BRACKET ASSY-REF FIG 51A.

NOTE. %%WHEN SUPPLYING THIS PART FOR AIRCRAFT ORIGINALLY EQUIPPED WITH C161030-0109 ALSO ORDER 2050017-6 BRACKET ASSY-REF FIG 51A.

A---177 SERIAL 17701371 THRU 17701773
B---177 SERIAL 17701774 THRU 17701985
C---177 SERIAL 17701986 & ON

Engine (Cont)



177 SERIAL 17701371 THRU 17701773

Figure 52B. Propeller Governor Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
528-	C161040-0110	PROPELLER GOVERNOR ASSY ALTERNATE WGV C210460	1	A
- 1	210253	BODY-GOVERNOR WGV	1	
- 2	213214	BASE-GOVERNOR WGV	1	
		ATTACHING PARTS		
- 3	189744	SCREW WGV	2	
- 4	218547	WASHER WGV	2	
- 5	206336	GASKET-BASE WGV	1	
		---*---		
- 6	213231	GEAR-PUMP DRIVE WGV	1	
- 7	210036	BEARING-NEEDLE WGV	1	
- 8	204864	GEAR-PUMP IDLER WGV	1	
- 9	210031	STUD-IDLER GEAR WGV	1	
-10	210261	PIN-DOWEL WGV	2	
-11	5021-004	HEAD ASSY-FLYWEIGHT WGV	1	
-12	196405	FLYWEIGHT WGV	2	
-13	4507-018	HEAD-FLYWEIGHT WGV	1	
-14	3989-020	KEEPER WGV	2	
-15	1419-552	PIN-FLYWEIGHT WGV	2	
-16	1010-810	WASHER WGV	4	
-17	223423	NAMEPLATE WGV	1	
		ATTACHING PARTS		
-18	189574	DRIVE PIN WGV	2	
		---*---		
-19	MS100009	GASKET-MOUNTING	1	
-20	210399	COVER-GOVERNOR WGV	1	
		ATTACHING PARTS		
-21	189482	SCREW WGV	6	
-22	189739	WASHER WGV	6	
-23	206337	GASKET-COVER WGV	1	
		---*---		
-24	4451-064	LEVER ASSY-SPEED ADJUSTMENT	1	
		ATTACHING PARTS		
-25	188434	SCREW WGV	1	
-26	188141	WASHER WGV	1	
		---*---		
-27	218537	SCREW-STOP WGV	1	
-28	188302	NUT WGV	1	
-29	191869	SPRING-LEVER RETURN WGV	1	
-30	213232	SEAT-SPEED ADJUSTMENT WGV	1	
-31	3460-022	SEAT-SPEEDER SPRING WGV	1	
-32	192750	SPRING-SPEEDER WGV	1	
-33	210398	PLUNGER ASSY-PILOT VALVE WGV	1	
-34	1410-626	BEARING-PILOT VALVE WGV	1	
-35	3246-050	RACE-PILOT VALVE BEARING WGV	1	
-36	182798	O RING WGV	1	
-37	218446	PLUG-RELIEF VALVE WGV	1	
-38	186320	GASKET WGV	1	
-39	210257	PLUNGER-RELIEF VALVE WGV	1	
-40	192884	SPRING-RELIEF VALVE WGV	1	
		A---177 SERIAL 17701371 THRU 17701774		

Engine (Cont)

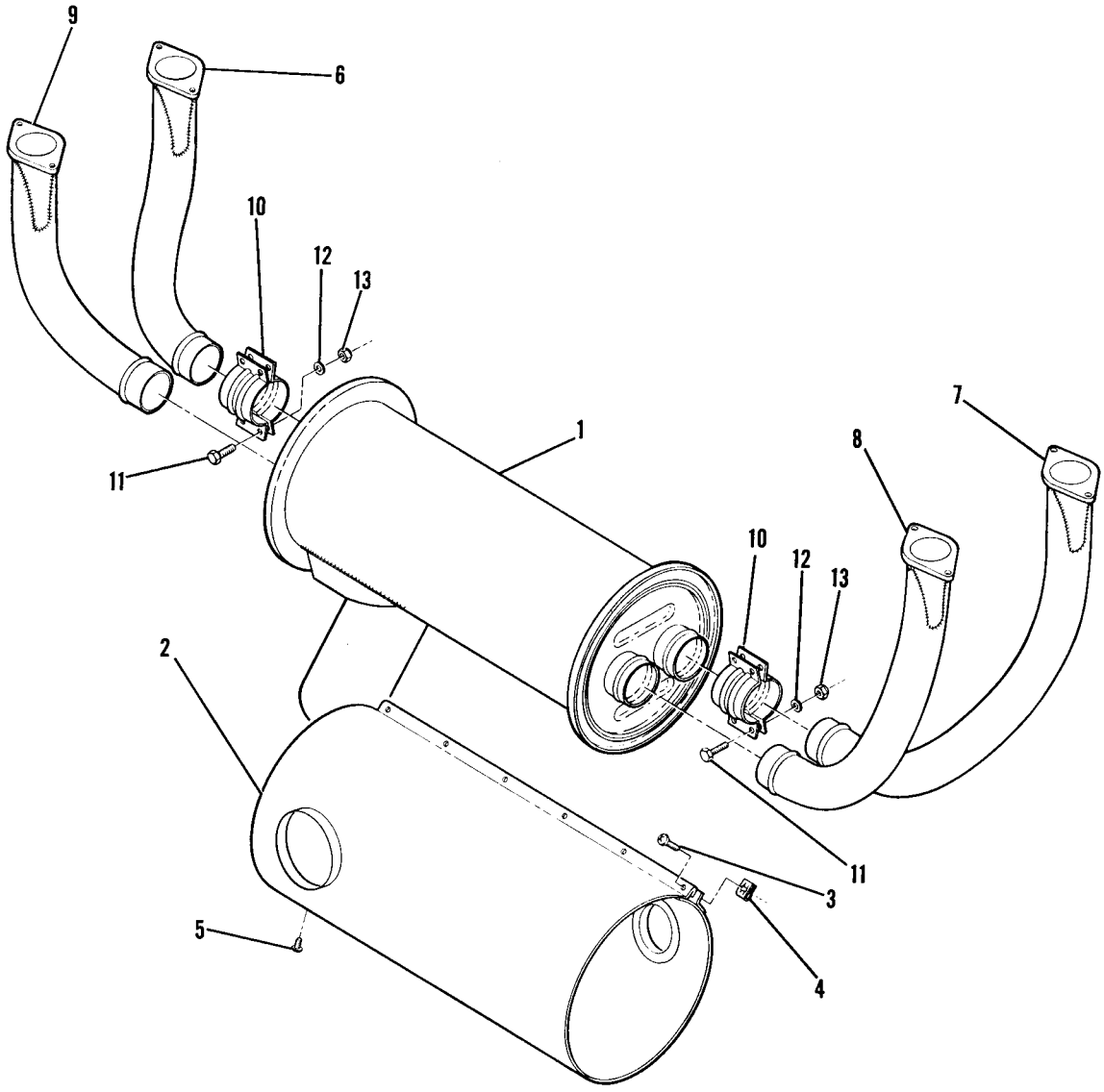
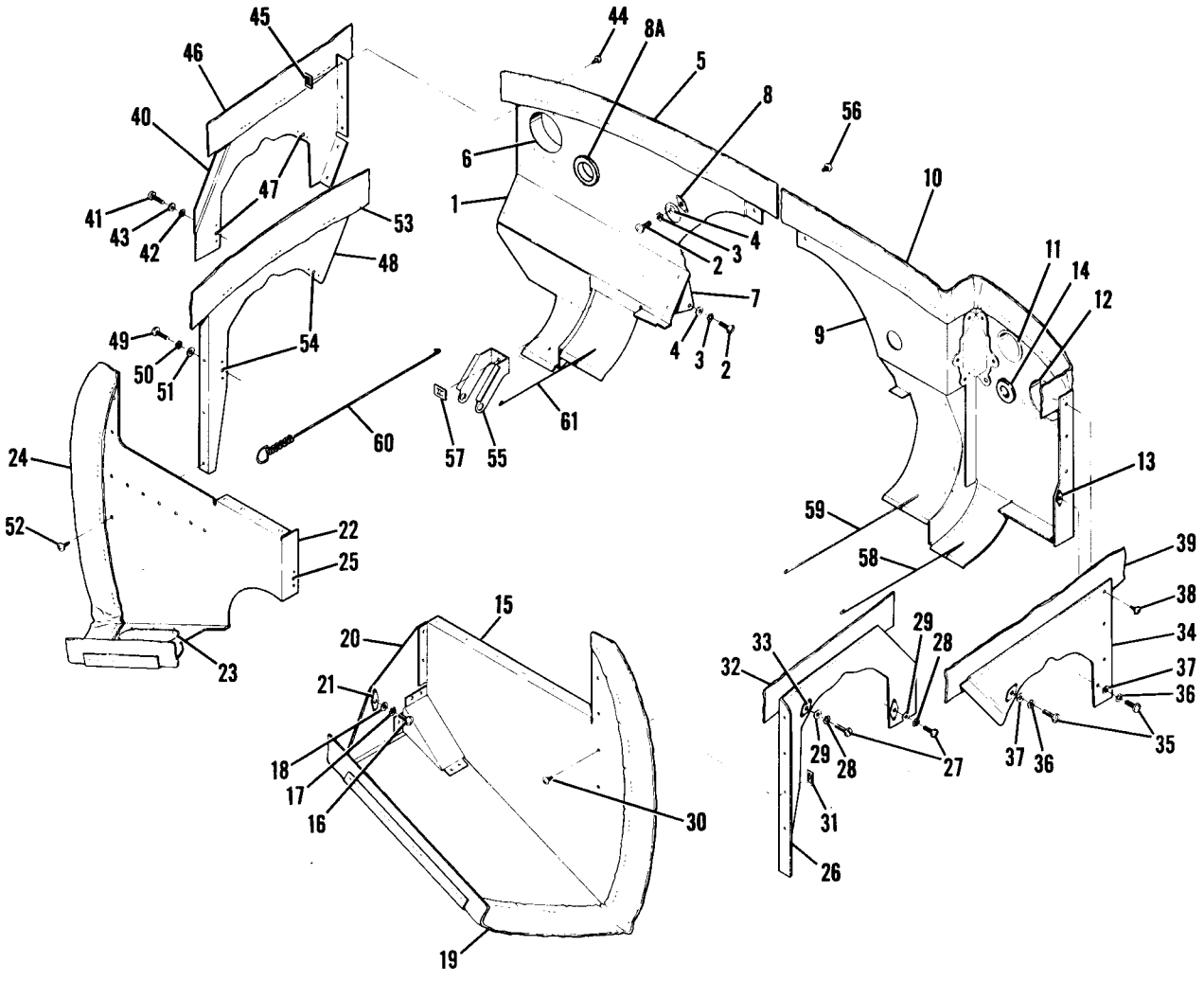


Figure 53. Exhaust System Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
53 -	1754001-1	EXHAUST SYSTEM ASSEMBLY	1	A
	1754001-5	EXHAUST SYSTEM ASSEMBLY	1	B
- 1	1754001-8	MUFFLER ASSEMBLY WEU 1754001-9	1	C
	1754001-9	MUFFLER ASSEMBLY 1754001-14	1	D
	1754001-14	MUFFLER ASSEMBLY	1	E
- 2	1754002-1	SHROUD ASSEMBLY	1	
		ATTACHING PARTS		
- 3	S1021Z8-8	SCREW	6	
- 4	NAS395-14-3	NUT	8	
- 5	S1021Z8-6	SCREW	2	
		---*---		
- 6	1754007-1	RISER ASSEMBLY-RH AFT	1	
- 7	1754008-1	RISER ASSEMBLY-LH AFT	1	A
	1754008-3	RISER ASSEMBLY-LH AFT	1	B
- 8	1754009-1	RISER ASSEMBLY-LH FWD	1	A
	1754009-3	RISER ASSEMBLY-LH FWD	1	B
- 9	1754010-1	RISER ASSEMBLY-RH FWD	1	
-10	0750161-25	CLAMP	8	
		ATTACHING PARTS		
-11	AN3-4A	BOLT	4	
-12	AN960-10	WASHER	4	
-13	MS21045L3	NUT	4	
		---*---		

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17700001 THRU 17701551
D---177 SERIAL 17701552 THRU 17701920
E---177 SERIAL 17701921 & ON

Engine (Cont)



177 SERIAL 17700001 THRU 17701164

Figure 54. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54 -		BAFFLES INSTALLATION-ENGINE	NP	A
- 1	1755004-1	BAFFLE ASSEMBLY-REAR RH	1	
		ATTACHING PARTS		
- 2	AN500-416-10	SCREW	2	
- 3	AN936A416	WASHER-LOCK	2	
- 4	AN960-416	WASHER	2	
		---*---		
- 5	1755004-3	SEAL-BAFFLE	1	
- 6	0713019-33	UNION	1	
- 7	1755016-1	BRACKET	1	
- 8	NAS463W416	SHIM-ANCHOR NUT	1	
- 8A	MS35489-15S	GROMMET	1	
- 9	1755003-1	BAFFLE ASSEMBLY-REAR LH	1	
-10	1755003-3	SEAL-BAFFLE	1	
-11		DELETED		
-12	0713019-33	UNION	1	
-13	NAS463W416	SHIM-ANCHOR NUT	1	
-14	MS35489-15S	GROMMET	1	
-15	1755005-1	BAFFLE ASSEMBLY-FORWARD VERTICAL LH	1	
		ATTACHING PARTS		
-16	AN500-416-10	SCREW	2	
-17	AN963A416	WASHER-LOCK	2	
-18	AN960-416	WASHER	2	
		---*---		
-19	1755005-5	SEAL-BAFFLE	1	
-20	1755012-1	SUPPORT ASSEMBLY	1	
-21	NAS463416	SHIM-ANCHOR	2	
-22	1755005-2	BAFFLE ASSEMBLY-FORWARD VERTICAL RH	1	
		ATTACHING PARTS		
	AN500-416-10	SCREW	1	
	AN936A416	WASHER-LOCK	1	
	AN960-416	WASHER	1	
		---*---		
-23	0750606-6	ADAPTER ASSEMBLY WEU 0750606-12	1	
	0750606-12	ADAPTER ASSEMBLY	1	
-24	1755005-6	SEAL-BAFFLE	1	
-25	NAS463W416	SHIM-ANCHOR NUT	1	
-26	1755008-1	BAFFLE ASSEMBLY #2 CYLINDER	1	
		ATTACHING PARTS		
-27	AN500-416-10	SCREW	2	
-28	AN936A416	WASHER-LOCK	2	
-29	AN960-416	WASHER	2	
-30	S1021Z8-12	SCREW	4	
-31	NAS446-4-3	NUT	4	
		---*---		
-32	1255008-3	SEAL-BAFFLE	1	
-33	NAS463-416	SHIM-ANCHOR NUT	2	
-34	1755010-1	BAFFLE ASSEMBLY #4 CYLINDER	1	
		ATTACHING PARTS		
-35	AN500-416-10	SCREW	2	
-36	AN936A416	WASHER-LOCK	2	
-37	AN960-416	WASHER	2	
-38	S1021Z8-12	SCREW	3	
	NAS446-4-3	NUT	3	
		---*---		
-39	1755010-3	SEAL-BAFFLE	1	

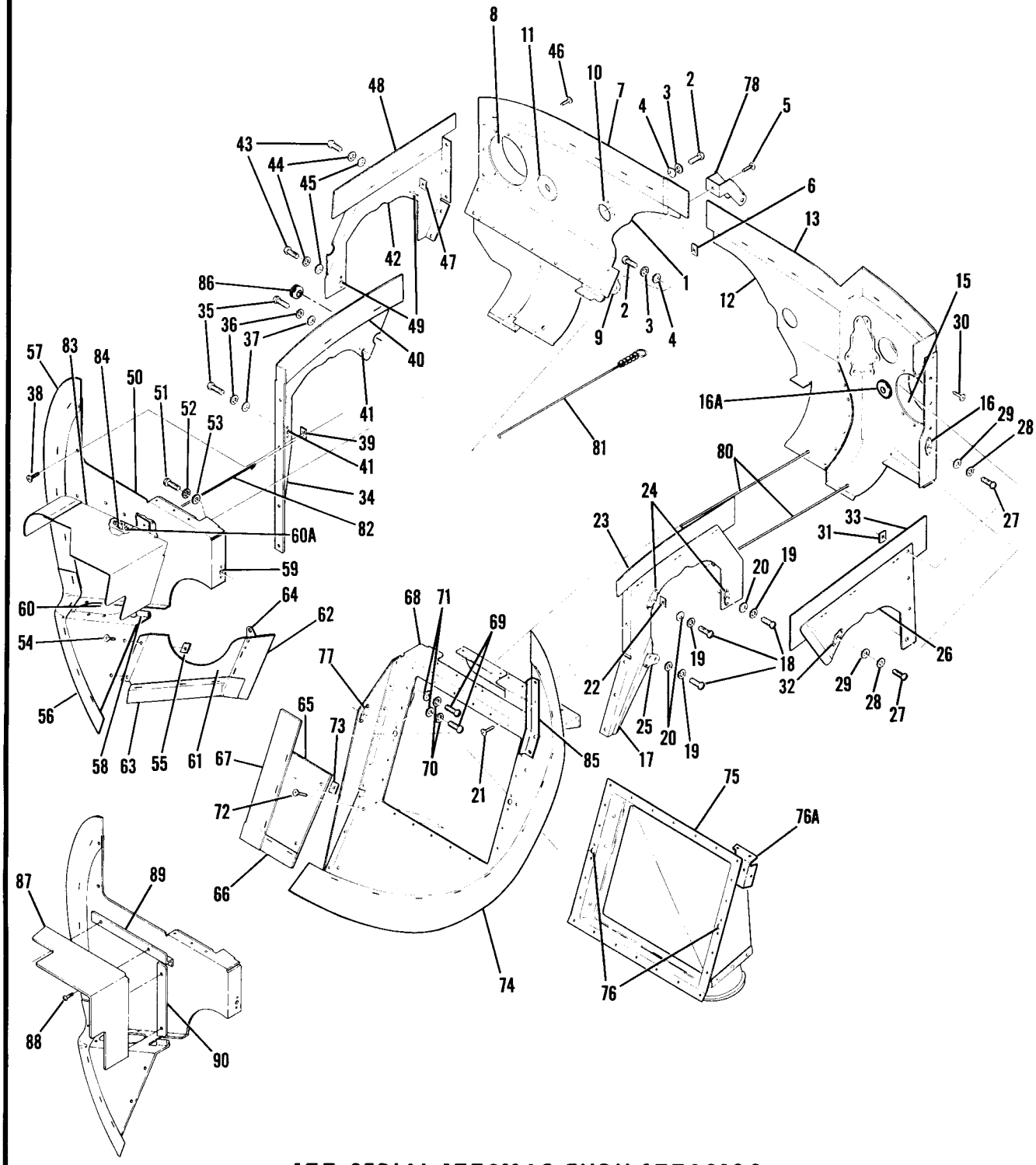
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54 -40	1755009-1	BAFFLE ASSEMBLY #3 CYLINDER	1	
		ATTACHING PARTS		
-41	AN500-416-10	SCREW	2	
-42	AN936A416	WASHER-LOCK	2	
-43	AN960-416	WASHER	2	
-44	S1021Z8-12	SCREW	5	
-45	NAS446-4-3	NUT	5	
		---*---		
-46	1755009-3	SEAL-BAFFLE	1	
-47	NAS463W416	SHIM-ANCHOR NUT	2	
-48	1755007-1	BAFFLE ASSEMBLY #1 CYLINDER	1	
		ATTACHING PARTS		
-49	AN500-416-10	SCREW	2	
-50	AN936A416	WASHER-LOCK	2	
-51	AN960-416	WASHER	2	
-52	S1021Z8-12	SCREW	4	
	NAS446-4-3	NUT	4	
		---*---		
-53	1755007-3	SEAL-BAFFLE	1	
-54	NAS463W416	SHIM-ANCHOR NUT	2	
-55	1755014-1	BAFFLE SUPPORT-REAR VERTICAL	1	
		ATTACHING PARTS		
-56	S1021Z8-12	SCREW	1	
-57	NAS446-4-3	NUT	1	
		---*---		
-58	0450277-12	FASTENER	1	
-59	0450277-13	FASTENER	1	
-60	0450277-14	FASTENER	1	
-61	0450277-15	FASTENER	1	
		A---177 SERIAL 17700001 THRU 17701164		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54A-		BAFFLES INSTALLATION-180 H.P. ENGINE	NP	A
- 1	1755036-1	BAFFLES ASSEMBLY-REAR RH	1	F
	1755036-7	BAFFLES ASSEMBLY-REAR RH	1	H
		ATTACHING PARTS		
- 2	AN500-416-10	SCREW	2	
- 3	AN936-A416	WASHER-LOCK	2	
- 4	AN960-416	WASHER	2	
- 5	S1021Z8-12	SCREW	1	
- 6	NAS446-4-3	NUT	1	
		---*---		
- 7	1755036-5	SEAL-BAFFLE	1	
- 8	0713019-33	UNION	1	
- 9	1755016-1	BRACKET	1	
-10	NAS463W4116	SHIM-ANCHOR NUT	1	
-11	MS35489-15S	GROMMET	1	F
-12	1755034-1	BAFFLE ASSEMBLY-REAR LH WHEN EXHAUSTED USE 1755034-5	1	B
	1755034-5	BAFFLE ASSEMBLY-REAR LH	1	C
	1755034-7	BAFFLE ASSEMBLY-REAR LH	1	H
-13	1755034-3	SEAL-BAFFLE	1	
-14		DELETED		
-15	0713019-33	UNION	1	
-16	NAS463W416	SHIM-ANCHOR NUT	1	
-16A	MS35489-15S	GROMMET	1	F
	MS35489-21S	GROMMET	1	H
-17	1755029-5	BAFFLE ASSEMBLY-#2 CYLINDER	1	F
	1755029-8	BAFFLE ASSEMBLY-#2 CYLINDER	1	H
		ATTACHING PARTS		
-18	AN500-416-10	SCREW	3	
-19	AN936-A416	WASHER-LOCK	3	
-20	AN960-416	WASHER	3	
-21	S1021Z8-12	SCREW	7	
-22	NAS446-4-3	NUT	7	
		---*---		
-23	1755029-3	SEAL-BAFFLE	1	F
	1755029-7	SEAL-BAFFLE	1	H
-24	NAS463W416	SHIM-ANCHOR NUT	2	
-25	1250884-1	LUG	1	
-26	1755030-1	BAFFLE ASSEMBLY-#4 CYLINDER	1	
		ATTACHING PARTS		
-27	AN500-416-10	SCREW	2	
-28	AN936-A416	WASHER-LOCK	2	
-29	AN960-416	WASHER	2	
-30	S1021Z8-12	SCREW	4	
-31	NAS446-4-3	NUT	4	
		---*---		
-32	NAS463W416	SHIM-ANCHOR NUT	1	
-33	1755030-3	SEAL-BAFFLE	1	
-34	1755031-1	BAFFLE ASSEMBLY-#1 CYLINDER	1	F
	1755031-5	BAFFLE ASSEMBLY-#1 CYLINDER	1	H
		ATTACHING PARTS		
-35	AN500-416-10	SCREW	2	
-36	AN936-A416	WASHER-LOCK	2	
-37	AN960-416	WASHER	2	
-38	S1021Z8-10	SCREW	4	
-39	NAS446-4-3	NUT	4	
		---*---		
-40	1755031-3	SEAL-BAFFLE	1	
-41	NAS463W416	SHIM-ANCHOR NUT	2	
-42	1755032-1	BAFFLE ASSEMBLY-#3 CYLINDER	1	F
	1755032-5	BAFFLE ASSEMBLY-#3 CYLINDER	1	H
		ATTACHING PARTS		
-43	AN500-416-10	SCREW	2	
-44	AN936-A416	WASHER-LOCK	2	
-45	AN960-416	WASHER	2	
-46	S1021Z8-12	SCREW	5	
-47	NAS446-4-3	NUT	5	
		---*---		
-48	1755032-3	SEAL-BAFFLE	1	
-49	NAS463W416	SHIM-ANCHOR NUT	2	

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Engine (Cont)



17701774 THRU 17702123

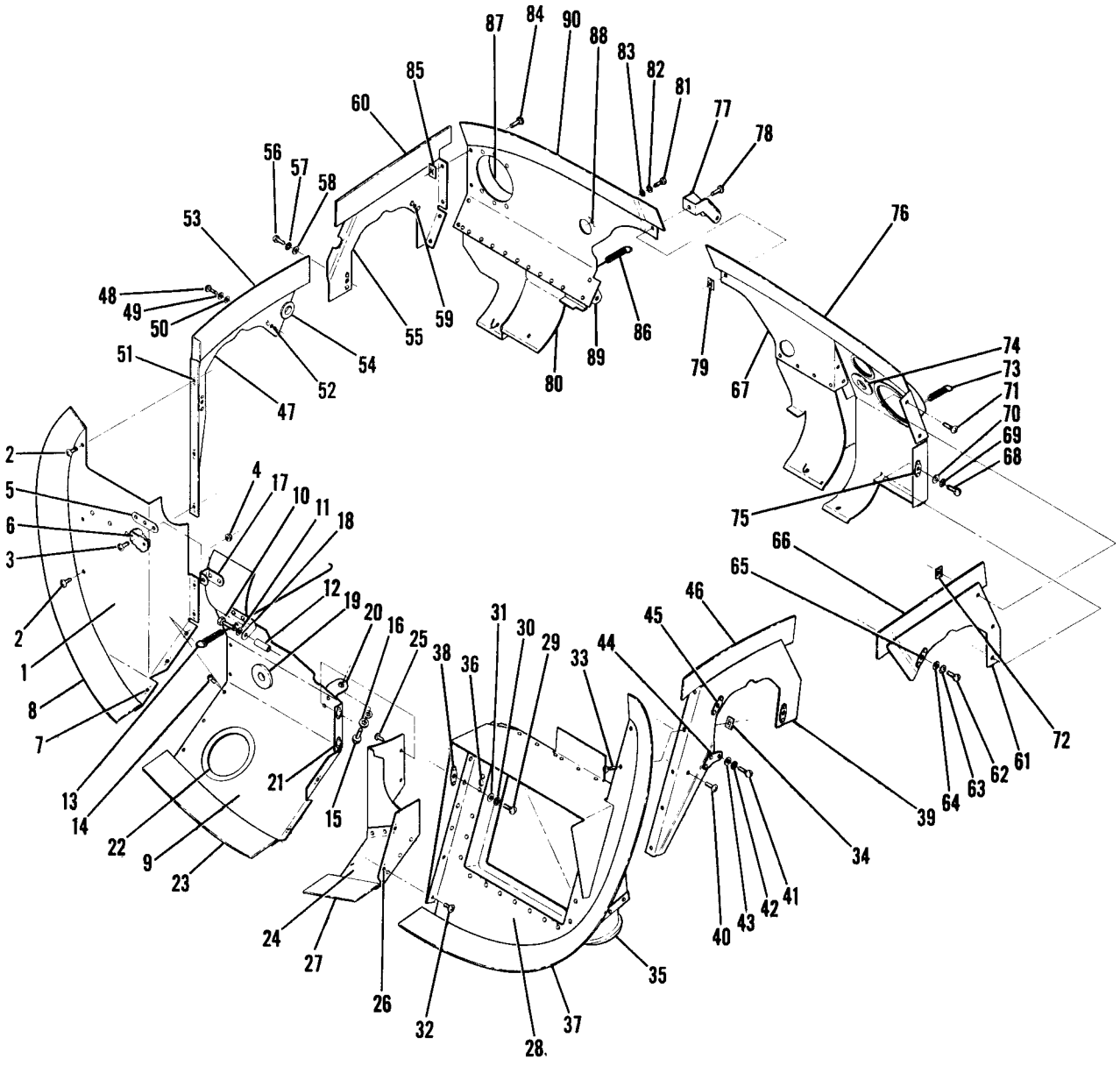
177 SERIAL 17701165 THRU 17702123

Figure 54A. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54A-50	1755026-2	BAFFLE ASSEMBLY-FORWARD VERTICAL RH	1	D
	1755026-8	BAFFLE ASSEMBLY-FORWARD VERTICAL RH	1	G
	1755026-20	BAFFLE ASSEMBLY-FORWARD VERTICAL RH	1	H
		ATTACHING PARTS		
-51	AN500-416-10	SCREW	1	
-52	AN936-A416	WASHER-LOCK	1	
-53	AN960-416	WASHER	1	
-54	S1021Z8-12	SCREW	2	
-55	NAS446-4-3	NUT	2	
		---*---		
-56	1755026-6	SEAL-BAFFLE	1	F
	1755026-18	SEAL-BAFFLE	1	H
-57	1755026-7	SEAL-BAFFLE	1	
-58	S1055-1-.9	CHANNEL-RVB	1	
-59	NAS463W416	SHIM-ANCHOR NUT	1	
-60	0750606-6	ADAPTOR ASSEMBLY WEU 0750606-12	1	
	0750606-12	ADAPTOR ASSEMBLY	1	
-60A	NAS697A3	NUTPLATE	3	E
-61	1755038-1	BAFFLE ASSEMBLY-CENTER FORWARD RH	1	F
	1755038-8	BAFFLE ASSEMBLY-CENTER FORWARD RH	1	H
-62	1755038-3	SEAL-BAFFLE	1	F
	1755038-9	SEAL-BAFFLE	1	H
-63	1755038-4	SEAL-BAFFLE	1	
-64	1755040-1	BRACKET	1	
-65	1755039-1	BAFFLE ASSEMBLY-CENTER FORWARD LH	1	F
	1755039-9	BAFFLE ASSEMBLY-CENTER FORWARD LH	1	H
-66	1755039-3	SEAL-BAFFLE	1	
-67	1755039-4	SEAL-BAFFLE	1	F
	1755039-8	SEAL-BAFFLE	1	H
-68	1755026-13	BAFFLE ASSEMBLY-FORWARD VERTICAL LH	1	F
	1755026-17	BAFFLE ASSEMBLY-FORWARD VERTICAL LH	1	H
		ATTACHING PARTS		
-69	AN500-416-10	SCREW	2	
-70	AN936-A416	WASHER-LOCK	2	
-71	AN960-416	WASHER	2	
-72	S1021Z8-12	SCREW	1	
-73	NAS446-4-3	NUT	1	
		---*---		
-74	1755026-5	SEAL-BAFFLE	1	F
	1755026-19	SEAL-BAFFLE	1	H
-75	1752074-1	HOUSING ASSEMBLY-AIR FILTER	1	F
	1752074-11	HOUSING ASSEMBLY-AIR FILTER	1	H
-76	S1853-1	RECEPTACLE	2	
-76A	2055011-2	STIFFENER-FWD VERTICAL BAFFLE	1	
-77	NAS463W416	SHIM-ANCHOR NUT	2	
-78	1755014-1	SUPPORT	1	F
	2055008-1	SUPPORT	1	H
-79		DELETED-NEVER USED		
-80	0450277-12	FASTENER	2	
-81	0450277-14	FASTENER	1	
-82	0450277-15	FASTENER	1	
-83	1752099-1	DEFLECTOR ASSEMBLY-CABIN HEAT	1	G
		ATTACHING PARTS		
-84	AN525-10R7	SCREW	4	G
		---*---		
-85	2055010-1	STIFFENER	1	J
-86	MS35489-16S	GROMMET	1	H
-87	1752123-1	DEFLECTOR-CABIN HEAT	1	H
		ATTACHING PARTS		
-88	AN520-10R8	SCREW	4	H
	AN960-10L	WASHER	4	H
		---*---		
-89	2052050-1	BRACKET ASSY	1	H
-90	2052050-2	BRACKET ASSY	1	H

A---177 SERIAL 17701165 THRU 17702123
B---177 SERIAL 17701165 THRU 17701361
C---177 SERIAL 17701362 THRU 17701773
D---177 SERIAL 17701165 THRU 17701500
E---177 SERIAL 17701501 THRU 17702123
F---177 SERIAL 17701165 THRU 17701773
G---177 SERIAL 17701501 THRU 17701773
H---177 SERIAL 17701774 THRU 17702123
J---177 SERIAL 17701634 THRU 17701773

Engine (Cont)



177 SERIAL 17702124 & ON

Figure 54B. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
548-		BAFFLES INSTALLATION-180 H.P. ENGINE	NP	A
- 1	1755052-4	BAFFLE ASSY-RH FWD	1	
		ATTACHING PARTS		
- 2	AN515-8R7	SCREW	3	
- 3	AN520-10R6	SCREW	1	
- 4	MS20364-1032C	NUT	1	
		---*---		
- 5	1755059-1	BRACKET	1	
- 6	1755018-2	BAFFLE	1	
- 7	NAS697A08	NUTPLATE	5	
- 8	1755052-7	SEAL-BAFFLE	1	
- 9	1755052-2	BAFFLE ASSY-FWD CENTER RH	1	
		ATTACHING PARTS		
-10	MS20074-04-13	BOLT	1	
-11	AN960-416	WASHER	1	
-12	NAS43DD4-64	SPACER	1	
-13	0450277-14	FASTENER-BAFFLE	1	
-14	AN515-8R6	SCREW	5	
-15	AN500-516-6	SCREW	1	
-16	AN936A516	WASHER-LOCK	1	
	AN960-516	WASHER	1	
		---*---		
-17	1755056-1	BRACKET	1	
-18	1755058-1	BRACKET	1	
-19	MS35489-15	GRUMMET	1	
-20	1755057-1	BRACKET	1	
-21	NAS697A08K	NUTPLATE	4	
-22	1755052-8	SEAL-BAFFLE	1	
-23	1755052-6	SEAL-BAFFLE	1	
-24	1755051-1	BAFFLE ASSY-FWD CENTER LH	1	
		ATTACHING PARTS		
-25	AN515-8R6	SCREW	4	
		---*---		
-26	NAS680A08	NUTPLATE	2	
-27	1755051-5	SEAL-BAFFLE	1	
-28	1755026-23	BAFFLE ASSY-LH FWD	1	B
	1755026-27	BAFFLE ASSY-LH FWD	1	C
		ATTACHING PARTS		
-29	AN500-416-10	SCREW	2	
-30	AN936A416	WASHER-LOCK	2	
-31	AN960-416	NUT	2	
-32	AN515-8R6	SCREW	2	
-33	S1021Z8-12	SCREW	5	
-34	NAS446-4-3	NUT	5	
		---*---		
-35	1752074-13	HOUSING ASSY-AIR FILTER	1	B
	1752074-16	HOUSING ASSY-AIR FILTER	1	C
-36	S1853-1	RECEPTACLE	2	
-37	1755026-25	SEAL-BAFFLE	1	
-38	NAS463W416	SHIM	2	
-39	1755029-8	BAFFLE ASSY-NO. 2 CYLINDER	1	
		ATTACHING PARTS		
-40	S1021Z10-8	SCREW	1	
	NAS446-5-3	NUT	1	
-41	AN500-416-10	SCREW	3	
-42	AN936A416	WASHER-LOCK	3	
-43	AN960-416	WASHER	3	
		---*---		
-44	1250884-1	LUG	1	
-45	NAS463W416	SHIM	2	
-46	1755029-7	SEAL-BAFFLE	1	
-47	1755031-6	BAFFLE ASSY-NO. 1 CYLINDER	1	
		ATTACHING PARTS		
-48	AN500-416-10	SCREW	2	
-49	AN936A416	WASHER-LOCK	2	
-50	AN960-416	WASHER	2	
		---*---		
-51	NAS697A08K	NUTPLATE LOWER	2	
	NAS696A08K	NUTPLATE UPPER	1	
-52	NAS463W416	SHIM	2	
-53	1755031-3	SEAL-BAFFLE	1	
-54	MS35489-16	GROMMET	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
548-55	1755032-7	BAFFLE ASSY-NO. 3 CYLINDER	1	
		ATTACHING PARTS		
-56	AN500-416-10	SCREW	2	
-57	AN936A416	WASHER-LOCK	2	
-58	AN960-416	NUT	2	
		---*---		
-59	NAS463W416	SHIM	2	
-60	1755032-3	SEAL-BAFFLE	1	
-61	1755053-1	BAFFLE ASSY-NO. 4 CYLINDER	1	
		ATTACHING PARTS		
-62	AN500-416-10	SCREW	1	
-63	AN936A416	WASHER	1	
-64	AN960-416	WASHER	1	
		---*---		
-65	NAS463W416	SHIM	1	
-66	1755053-3	SEAL-BAFFLE	1	
-67	1755054-1	BAFFLE ASSY-LH AFT	1	
		ATTACHING PARTS		
-68	AN500-416-10	SCREW	1	
-69	AN936A416	WASHER	1	
-70	AN960-416	WASHER	1	
-71	S1021Z8-12	SCREW	2	
-72	NAS446-4-3	NUT	2	
-73	0450277-13	FASTENER	2	
		---*---		
-74	MS35489-21	GROMMET	1	
-75	NAS463W416	SHIM	1	
-76	1755054-5	SEAL-BAFFLE	1	
-77	2055008-1	SUPPORT-BAFFLE	1	
		ATTACHING PARTS		
-78	S1021Z8-12	SCREW	1	
-79	NAS446-4-3	NUT	1	
		---*---		
-80	1755036-9	BAFFLE ASSY-RH AFT	1	
		ATTACHING PARTS		
-81	AN500-416-10	SCREW	2	
-82	AN936A416	WASHER-LOCK	2	
-83	AN960-416	WASHER	2	
-84	S1021Z8-12	SCREW	4	
-85	NAS446-4-3	NUT	4	
-86	0450277-15	FASTENER-BAFFLE	1	
		---*---		
-87	0713019-33	UNION	1	
-88	NAS463W416	SHIM	1	
-89	1755016-1	BRACKET	1	
-90	1755036-5	SEAL-BAFFLE	1	
		A---177 SERIAL 17702124 & ON		
		B---177 SERIAL 17702124 THRU 17702269		
		C---177 SERIAL 17702270 & ON		

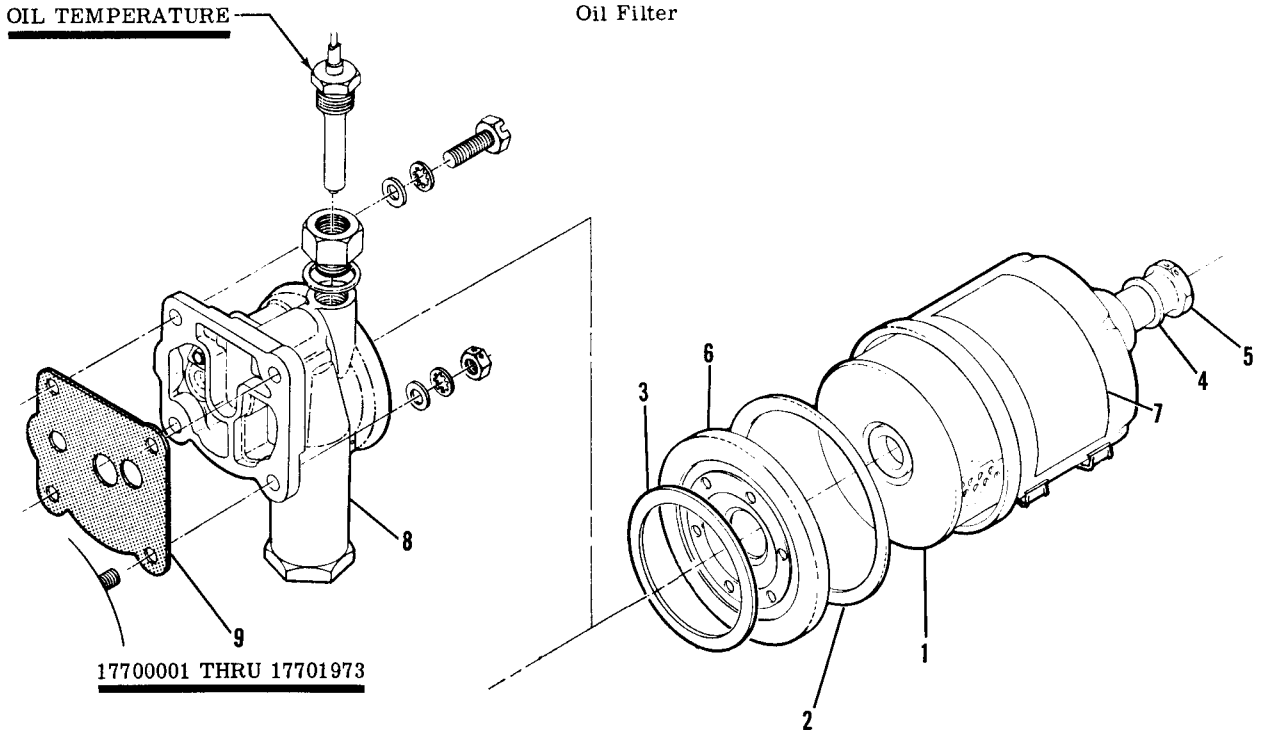


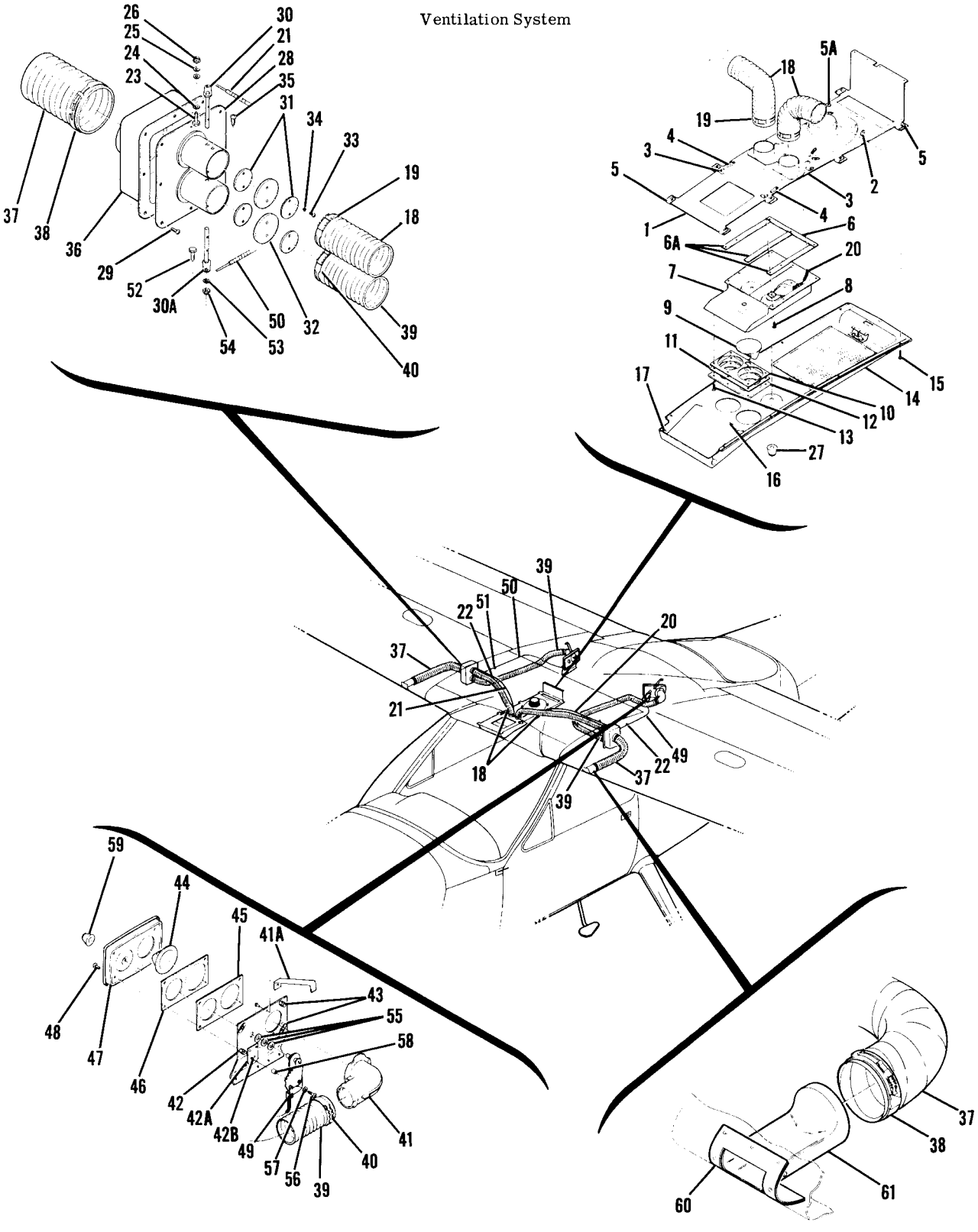
Figure 55. Oil Filter Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
55 -		OIL FILTER INSTALLATION	NP	
	C294505-0101	OIL FILTER ASSEMBLY	1	
- 1	C294505-0102	FILTER ELEMENT KIT	1	
- 2	6436637	GASKET AC	1	
- 3	6436635	GASKET AC	1	
- 4	5579654	METAL GASKET AC	1	
- 5	6436916	STUD-CENTER	1	
- 6	6436989	LID-OIL FILTER	1	
- 7	1250410-3	PLACARD-OIL FILTER	1	
- 8	6439036	ADAPTER ASSEMBLY-OIL FILTER AC	1	A
- 9	6437520	GASKETS-ADAPTER AC	1	A
		A---177 SERIAL 17700001 THRU 17701973		

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56 -			CABIN AIR VENTILATION SYSTEM INSTALLATION	NP	E
- 1	1706024-1		SUPPORT ASSEMBLY-CABIN TOP CONSOLE	1	
- 2	A6191-8Z		NUTPLATE TIN	5	
- 3	A6200-8Z		NUTPLATE TIN	4	
- 4	A6194-8Z		NUTPLATE TIN	2	
- 5	NAS395-7-3		NUT	8	
- 5A	MS35489-1		GROMMET	1	
- 6	1706022-1		GASKET-CABIN AIRBOX	1	
- 6A	1706022-2		GASKET-CABIN AIRBOX	3	
- 7	1706025-1		AIRBOX ASSY-FRONT CABIN VENT WHEN EXHAUSTED USE 1706039-1	1	A
	1706039-1		AIRBOX ASSEMBLY-FRONT CABIN VENT	1	B
			ATTACHING PARTS		
- 8	S1021Z8-6C		SCREW	7	
			---*---		
- 9	1706003-1	¤	OUTLET-CABIN AIR VENT	2	
-10	1706008-1		SPACER	1	
-11	1706008-2		SPACER	1	
-12	1706009-1		RETAINER	1	
-13	AN507-832-8		SCREW	5	
	NAS684A08		NUTPLATE	5	
-14	1706017-1	¤	COVER ASSEMBLY-CABIN TOP CONSOLE	1	
			ATTACHING PARTS		
-15	S1021Z6-12		SCREW	8	
			---*---		
-16	1706033-1		LENS	1	
-17	CM2692-16A2B		PLUG BUTTON	2	
-18	S1053E16T		DUCT * IN LG BULK ITEM REF S1053E16T*	2	
			ATTACHING PARTS		
-19	NAS397-34		CLAMP	2	
			---*---		
-20	S1799-1		CONTROL-LH	1	
-21	S1799-2		CONTROL-RH	1	
			ATTACHING PARTS		
	AN960D716		WASHER	3	
-22	1706004-1		BRACKET	1	
	S1485D3		CLAMP	1	
	S1021Z8-8		SCREW	1	
-23	0450311-5		CLAMP	1	
-24	AN960-10L		WASHER	1	
-25	AN960-10		WASHER	2	
-26	MS21044N3		NUT	1	
			---*---		

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Ventilation System



177 SERIAL 17700001 THRU 17701164

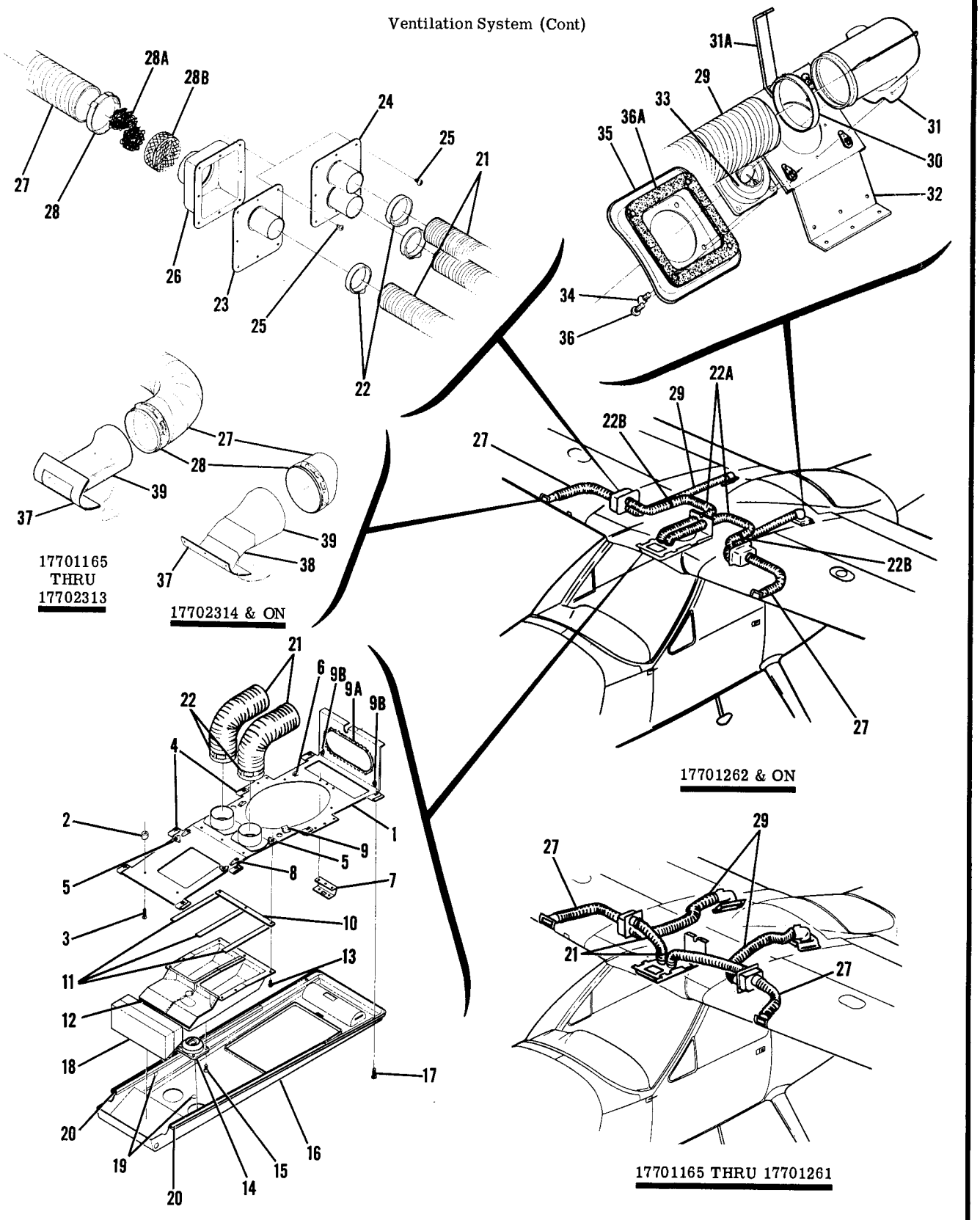
Figure 56. Cabin Air Ventilation System Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56 -27	S1390-9		KNOB ASSEMBLY-CONTROL	2	
-28	1706001-5		VALVE ASSEMBLY-CABIN AIR CONTROL LH	1	
	1706001-10		VALVE ASSEMBLY-CABIN AIR CONTROL RH	1	
	1706001-1		VALVE ASSEMBLY-CABIN AIR CONTROL LH REAR SEAT VENTS INST-	1	
	1706001-8		VALVE ASSEMBLY-CABIN AIR CONTROL RH REAR SEAT VENTS INST-	1	
			ATTACHING PARTS		
-29	AN515-8R8		SCREW	8	
			---*---		
-30	1713030-11		DAMPER ARM ASSEMBLY RH SIDE USED ON 1706001-8 & 10-	1	
	1713030-6		DAMPER ARM ASSEMBLY LH SIDE USED ON 1706001-1 & 5 -	1	
-30A	1713030-6		DAMPER ARM ASSEMBLY RH SIDE USED ON 1706001-8 WITH- REAR VENTS INSTALLATION	1	
	1713030-11		DAMPER ARM ASSEMBLY LH SIDE USED ON 1706001-1 WITH- REAR VENTS INSTALLATION	1	
-31	1706030-1		COVER-SEAL	4	
-32	1706029-1		SEAL-VALVE	2	
			ATTACHING PARTS		
-33	AN515-3R6		SCREW	4	
-34	AN935-3L		WASHER	4	
			---*---		
-35	S1021Z8-8		SCREW	2	
-36	1706002-1		BOX ASSEMBLY-CABIN AIR VENT	2	
-37	S1053E24T		DUCT * IN LG BULK ITEM REF S1053E24T*	2	
			ATTACHING PARTS		
-38	NAS398-50		CLAMP	2	
			---*---		
			REAR SEAT VENTS INSTALLATION	NP	
-39	S1053E16T		DUCT *IN LG BULK ITEM REF S1053E16T*	2	
			ATTACHING PARTS		
-40	NAS397-34		CLAMP	2	
			---*---		
-41	1701006-1		NOZZLE ASSEMBLY	2	
-41A	1706037-1		BRACKET-SUPPORT LH	1	
	1706037-2		BRACKET-SUPPORT RH	1	
-42	1706019-1		BRACE ASSEMBLY-LH	1	C
	1706019-2		BRACE ASSEMBLY-RH	1	C
	1706019-5		BRACE ASSEMBLY-LH	1	D
	1706019-6		BRACE ASSEMBLY-RH	1	D
-42A	1706042-1		SUPPORT ASSEMBLY-REAR AIR VENT CONTROL	1	D
-42B	NAS684A3		NUTPLATE	1	
-43	A6191-6Z-3		NUTPLATE TIN	4	
-44	1706003-1	□	OUTLET-CABIN AIR VENT	2	
-45	1706021-2		SPACER-REAR CABIN AIR OUTLET	2	
-46	1706021-1		SPACER-REAR CABIN AIR OUTLET	2	
-47	1706020-1	□	COVER-REAR CABIN AIR OUTLET LH	1	
	1706020-2	□	COVER-REAR CABIN AIR OUTLET RH	1	
			ATTACHING PARTS		
-48	S1023Z8-8		SCREW	4	
			---*---		
-49	S1799-3		CONTROL-LH	1	
-50	S1799-4		CONTROL-RH	1	
			ATTACHING PARTS		
-51	S1485D3		CLAMP	1	
	S1021Z8-5		SCREW	1	
-52	0450311-5		CLAMP	1	
-53	AN960-10L		WASHER	1	
-54	MS21044N3		NUT	1	
-55	AN960D716		WASHER	3	
-56	AN520-10-12		SCREW	1	D
-57	AN960-716L		WASHER	1	D
-58	NAS43HT3-20		SPACER	1	D
			---*---		
-59	S1390-9		KNOB ASSEMBLY-CONTROL	1	
-60	1221027-1		FLANGE	1	
	1720102-1		DOUBLER	1	
-61	1221025-1		SCOOP	1	

NOTE. *LENGTH TO BE ADDED LATER

NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17700446
B---177 SERIAL 17700447 THRU 17701164
C---177 SERIAL 17700001 THRU 17701141
D---177 SERIAL 17701142 THRU 17701164
E---177 SERIAL 17700001 THRU 17701164



177 SERIAL 17701165 & ON

Figure 56A. Cabin Air Ventilation System Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56A-			CABIN AIR VENTILATION SYSTEM INSTALLATION	NP	A
- 1	1706024-5		SUPPORT ASSEMBLY-CABIN TOP CONSOLE WEU 1706024-7	1	N
	1706024-7		SUPPORT ASSEMBLY-CABIN TOP CONSOLE	1	P
	1706057-1		SUPPORT ASSEMBLY-CABIN TOP CONSOLE	1	Q
			ATTACHING PARTS		
- 2	1713293-1		SPACER	2	
- 3	S1021Z8-12C		SCREW	2	
			---*---		
- 4	NAS395-7-3		NUT	8	
- 5	A6200-8Z		NUTPLATE TIN	4	
	A6191-8Z		NUTPLATE TIN	1	
- 6	MS35489-1		GROMMET	1	
- 7	1706048-1		BRACKET ASSEMBLY	1	
- 8	A6194-8Z		NUTPLATE TIN	2	
- 9	1706024-3		CLIP	2	
- 9A	S1050-1		GROMMET 12.75 IN LG BULK ITEM REF S1050-1-12.75	1	
- 9B	NAS680A3		NUTPLATE	2	M
-10	1706022-1		GASKET-CABIN AIR BOX	2	
-11	1706022-2		GASKET-CABIN AIR BOX	3	
-12	1706047-1		AIRBOX ASSEMBLY-FRONT CABIN VENT	1	
			ATTACHING PARTS		
-13	S1021Z8-6C		SCREW	7	
			---*---		
	NAS1067A08		NUTPLATE	2	
	NAS698A08		NUTPLATE	6	
-14	C168001-0102		VALVE ASSEMBLY	2	
			ATTACHING PARTS		
-15	AN507-832R6		SCREW	8	
			---*---		
-16	1706044-3	□	COVER ASSEMBLY-CABIN TOP CONSOLE	1	P
	1706044-7	□	COVER ASSEMBLY-CABIN TOP CONSOLE	1	R
	1706044-5	□	COVER ASSY-CABIN TOP CONSOLE USED WITH POST LIGHTS & FLOOD LIGHTS	1	Q
	1706044-9	□	COVER ASSY-CABIN TOP CONSOLE USED WITH POST LIGHTS & FLOOD LIGHTS	1	R
			ATTACHING PARTS		
-17	S1021Z6-12		SCREW	8	
			---*---		
-18	1706017-3		SHIELD-FIBERGLASS	2	
-19	CM2692-22A18		PLUG BUTTON	2	
-20	S1389-8		SEAL 22.50 IN LG BULK ITEM REF S1938-8-22.50	4	
-21	S1053E16T		DUCT 29.0 IN LG BULK ITEM REF S1053E16T29.0	2	B
			ATTACHING PARTS		
-22	NAS397-34		CLAMP	2	B
			---*---		
-22A	S1053E16T		DUCT 54.0 IN LG BULK ITEM REF S1053E16T54.0	2	C
			ATTACHING PARTS		
	NAS397-34		CLAMP	2	C
-22B	AN742D32		CLAMP	1	C
			---*---		
-23	1706043-1		DIVIDER ASSEMBLY	2	
-24	1706043-2		DIVIDER ASSEMBLY REAR SEAT VENTILATION	2	
			ATTACHING PARTS		
-25	AN5158R8		SCREW	8	
			---*---		
-26	1706002-1		BOX ASSEMBLY-CABIN AIR VENT	2	
-27	S1053E24T		DUCT 21.0 IN LG BULK ITEM REF S1053E24T21.0	2	
			ATTACHING PARTS		
-28	NAS398-50		CLAMP	2	
			---*---		
-28A	1200018-1		ELEMENT	4	P
-28B	2006002-1		RETAINER-ELEMENT	2	P
			REAR SEAT VENT INSTALLATION	NP	
-29	S1053E16T		DUCT * IN LG BULK ITEM REF S1053E16T*	2	
			ATTACHING PARTS		
-30	NAS397-34		CLAMP	2	
			---*---		
-31	1701006-1		NOZZLE ASSEMBLY	1	
-31A	1706037-1		BRACKET-AIR VALVE SPOUT LH	1	K
	1706037-3		BRACKET-AIR VALVE SPOUT LH	1	L
	1706037-2		BRACKET-AIR VALVE SPOUT RH	1	K
	1706037-4		BRACKET-AIR VALVE SPOUT RH	1	L
-32	1706056-1		SUPPORT ASSEMBLY	2	

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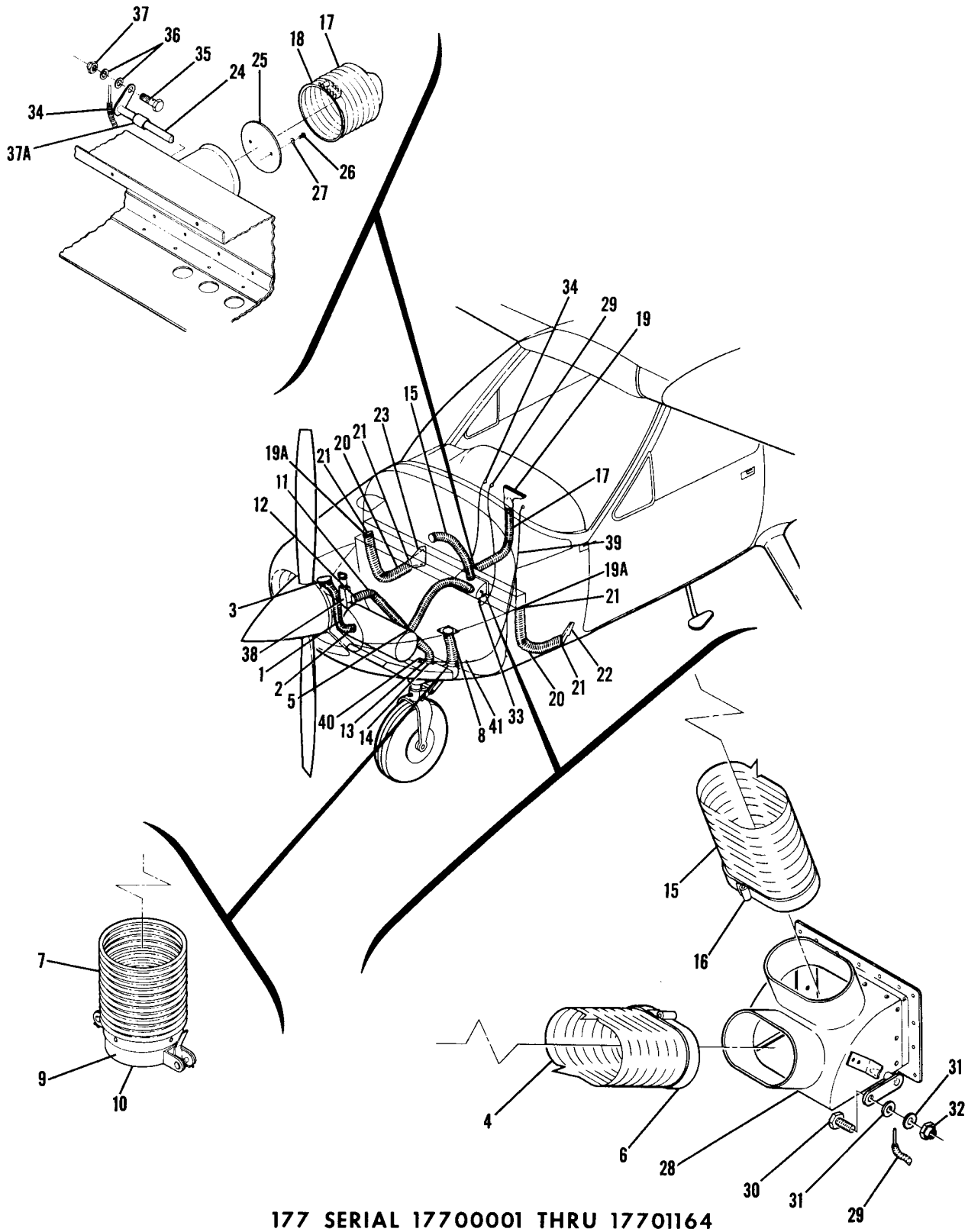
FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
56A-33	C168001-0101	AIR VALVE ASSEMBLY WHEN EXHAUSTED USE C168001-0102 -----	2	D
	C168001-0102	AIR VALVE ASSEMBLY ----------	2	E
		ATTACHING PARTS		
-34	NAS514P832-8	SCREW ----------	4	
	MS21044N08	NUT ----------	4	
		---*---		
-35	1706054-1 ¤	COVER-CABIN AIR OUTLET REAR ----------	2	
		ATTACHING PARTS		
-36	AN515-8R8	SCREW ----------	4	H
	S1021Z8-8	SCREW ----------	4	J
-36A	1706055-1	SEAL ----------	1	L
		---*---		
-37	1221027-1	FLANGE ----------	1	F
	1221027-3	FLANGE ----------	1	G
	1720106-2	FLANGE ASSY-SCOOP ----------	1	R
	1720102-1	DOUBLER ----------	1	F
	1720102-2	DOUBLER ----------	1	G
	1720104-1	DOUBLER ----------	1	R
-38	1720107-1	ADAPTER ----------	1	R
-39	1221025-1	SCOOP ----------	1	P
	1221025-2	SCOOP ----------	1	R

NOTE. *LENGTH TO BE ADDED LATER

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17701165 & ON
B---177 SERIAL 17701165 THRU 17701261
C---177 SERIAL 17701262 & ON
D---177 SERIAL 17701165 THRU 17701340
E---177 SERIAL 17701341 & ON
F---177 SERIAL 17701165 THRU 17701370
G---177 SERIAL 17701371 THRU 17702313
H---177 SERIAL 17700001 THRU 17701611
J---177 SERIAL 17701612 & ON
K---177 SERIAL 17701165 THRU 17701686
L---177 SERIAL 17701687 & ON
M---177 SERIAL 17702124 & ON
N---177 SERIAL 17701165 THRU 17702123
P---177 SERIAL 17701165 THRU 17702313
Q---177 SERIAL 17702124 THRU 17702313
R---177 SERIAL 17702314 & ON

Heating System



177 SERIAL 17700001 THRU 17701164

Figure 57. Heating & Defrosting System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57 -		HEATING & DEFROSTING SYSTEM	NP	A
- 1	S1053K24T	HOSE * IN LG BULK ITEM REF S1053K24T *	1	
		ATTACHING PARTS		
- 2	NAS398-50	CLAMP	1	
- 3	S1026BG6.50X	CLAMP	1	
		---*---		
- 4	S1053K24T	DUCT 28.00 IN LG BULK ITEM REF S1053K24T28.00 ---	1	
		ATTACHING PARTS		
- 5	NAS398-50	CLAMP	1	
- 6	S1026BG1090X	CLAMP	1	
		---*---		
- 7	1752039-2	DUCT-CARBURETOR HEAT	1	
		ATTACHING PARTS		
- 8	1752070-1	PLATE	1	
	MS20074-04-03	BOLT	4	
	AN960-416L	WASHER	4	
- 9	1752066-1	COLLAR	1	
-10	1752060-200	TUBE CONNECTION ASSEMBLY	1	
		---*---		
-11	S1053K16T	DUCT 16.00 IN LG BULK ITEM REF S1053K16T 16.0 ---	1	
		ATTACHING PARTS		
-12	NAS397-32	CLAMP	1	
-13	1752066-2	COLLAR	1	
-14	1752061-200	TUBE CONNECTION ASSEMBLY	1	
		---*---		
-15	S1053K16T	HOSE * IN LG BULK ITEM REF S1053K16T *	1	
		ATTACHING PARTS		
-16	NAS397-32	CLAMP	2	
		---*---		
-17	S1053E16T	DUCT 18.00 IN LG BULK ITEM REF S1053E16T 18.0 ---	1	
		ATTACHING PARTS		
-18	NAS397-34	CLAMP	2	
		---*---		
-19	1713368-1	NOZZLE ASSEMBLY-DEFROST	1	
	0713253-1	DEFLECTOR PLATE-DEFROST OUTLET	1	
		ATTACHING PARTS		
	S1021Z4-6	SCREW	4	
	NAS446-1-3	NUT	4	
		---*---		
-19A	0513238-1	UNION ASSEMBLY	2	
-20	S1110ET	DUCT 18.0 IN LG BULK ITEM REF S1110ET 18.0 ------	2	
		ATTACHING PARTS		
-21	S1026BG10.90X	CLAMP	2	
		---*---		
-22	1250503-7	DUCT ASSY-LH	1	
-23	1250503-8	DUCT ASSY-RH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-24	1713030-6	DAMPER ARM ASSEMBLY	1	
-25	1713030-5	VALVE	1	
		ATTACHING PARTS		
-26	AN515-3R3	SCREW	2	
-27	AN935-3L	WASHER	2	
		---*---		
-28	1713095-2	HOUSING ASSEMBLY-HEATER VALVE	1	
-29	SEE FIG 45	CONTROL ASSEMBLY-CABIN HEAT	1	
		ATTACHING PARTS		
-30	0450311-5	CLAMP	1	
-31	AN960-10	WASHER	2	
-32	MS21044N3	NUT	1	
-33	AN742D3	CLAMP	1	
	AN520-10R7	SCREW	1	
	MS21044N3	NUT	1	
		---*---		

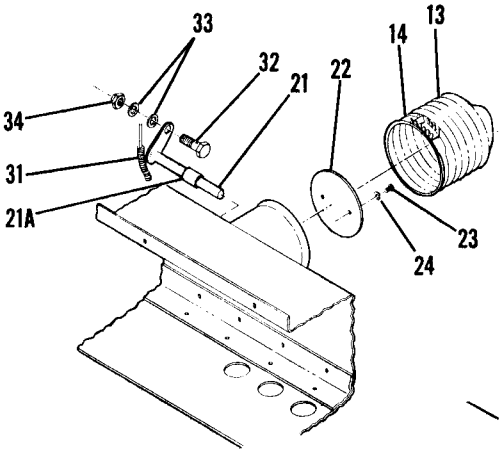
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57 -34	SEE FIG 45	CONTROL ASSEMBLY-DEFROST	1	
		ATTACHING PARTS		
-35	0450311-5	CLAMP	1	
-36	AN960-10	WASHER	2	
-37	MS21044N3	NUT	1	
		---*---		
-37A	NAS43DD3-24	SPACER	1	
-38	1750011-1	SHROUD ASSEMBLY-CARB HEAT WEU 1750011-4	1	
	1750011-4	SHROUD ASSEMBLY-CARB HEAT	1	
		ATTACHING PARTS		
	AN737TW56	CLAMP	2	
		---*---		
-39	SEE FIG 45	CONTROL ASSEMBLY-CARB HEAT	1	
		ATTACHING PARTS		
-40	S1442-1	QUICK DISCONNECT	1	
	MS21044N3	NUT	1	
	NAS690PD10L	WASHER	1	
-41	AN743-12	BRACKET	1	
	AN742D3	CLAMP	1	
	NAS221-6	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
		A---177 SERIAL 17700001 THRU 17701164		

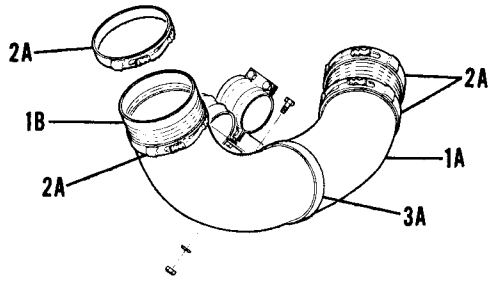
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57A-		HEATING & DEFROSTING SYSTEM	NP	A
- 1	2050018-4	DUCT-CARBURETOR AIR	1	F
	2050018-3	DUCT-CARBURETOR AIR	1	H
- 1A	1750028-1	DUCT-CARBURETOR AIR	1	J
- 1B	2050018-5	DUCT-CARBURETOR AIR	2	J
		ATTACHING PARTS		
- 2	AN737TW98	CLAMP	2	F
	NAS398-58	CLAMP	2	H
- 2A	NAS398-50	CLAMP	4	J
- 3	1750019-1	SUPPORT-AIR INDUCTION DUCT	1	F
	1750025-1	SUPPORT-AIR INDUCTION DUCT	1	H
- 3A	1750025-2	SUPPORT-AIR INDUCTION DUCT	1	J
	S1599-48	CLAMP	1	F
	AN735D56	CLAMP	1	H
	AN735D48	CLAMP	1	J
	AN3-6A	BOLT	1	G
	AN3-4A	BOLT	1	J
	NAS430D3-16	SPACER	1	G
	AN960-10	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
- 4	S1053K24T	HOSE 13.50 IN LG BULK ITEM REF S1053K24T13.50	1	D
		ATTACHING PARTS		
- 5	NAS398-50	CLAMP	1	D
		---*---		
- 5A	1754018-1	INLET ASSEMBLY-MUFFLER SHROUD	1	E
		ATTACHING PARTS		
- 5B	S1891-48	CLAMP	1	E
		---*---		
- 6	S1053K20T	HOSE 18.00 IN LG BULK ITEM REF S1053K20T-18.00	1	
		ATTACHING PARTS		
- 7	NAS398-40	CLAMP	1	
		---*---		

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Heating System (Cont)

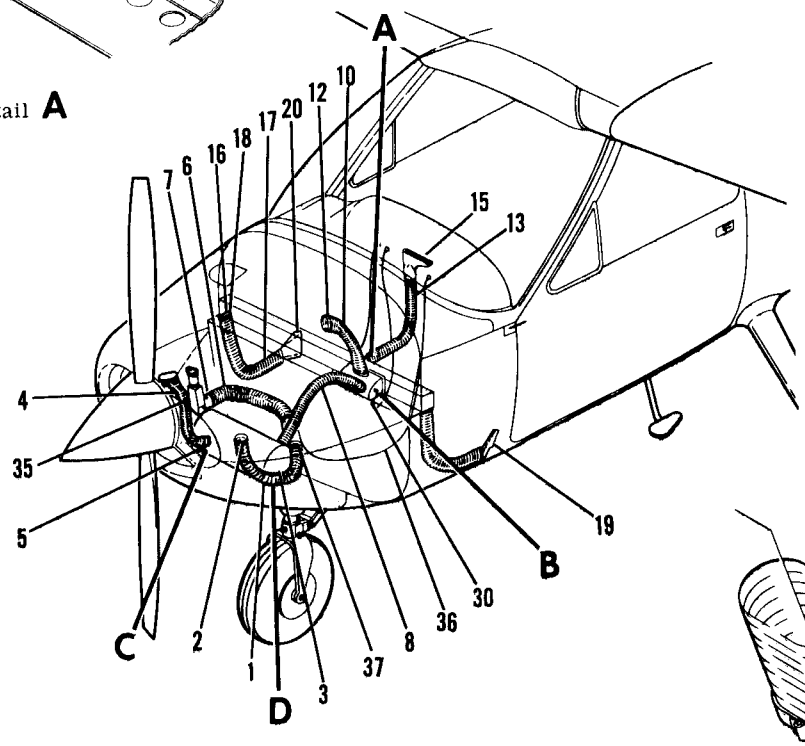


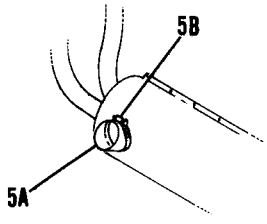
Detail A



17702288 & ON

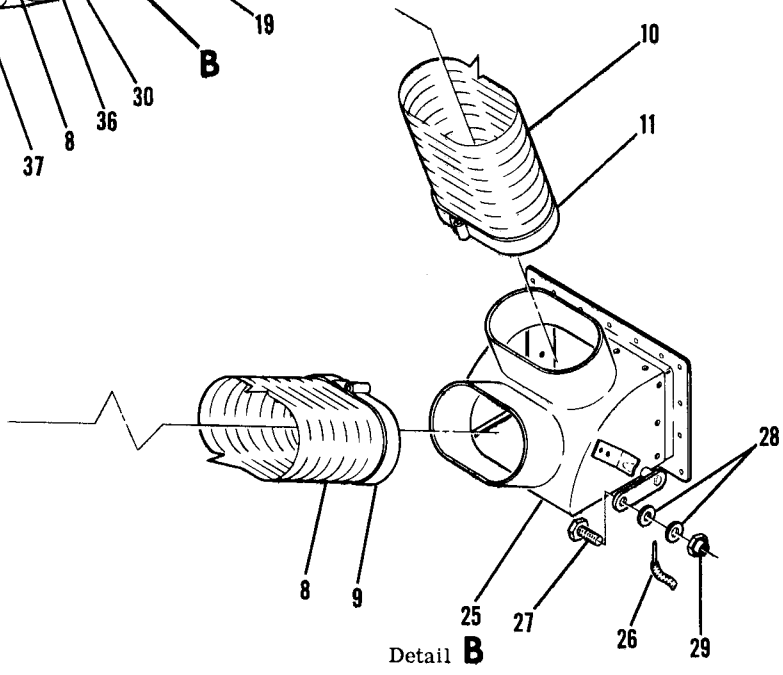
Detail D





17702124 & ON

Detail C



Detail B

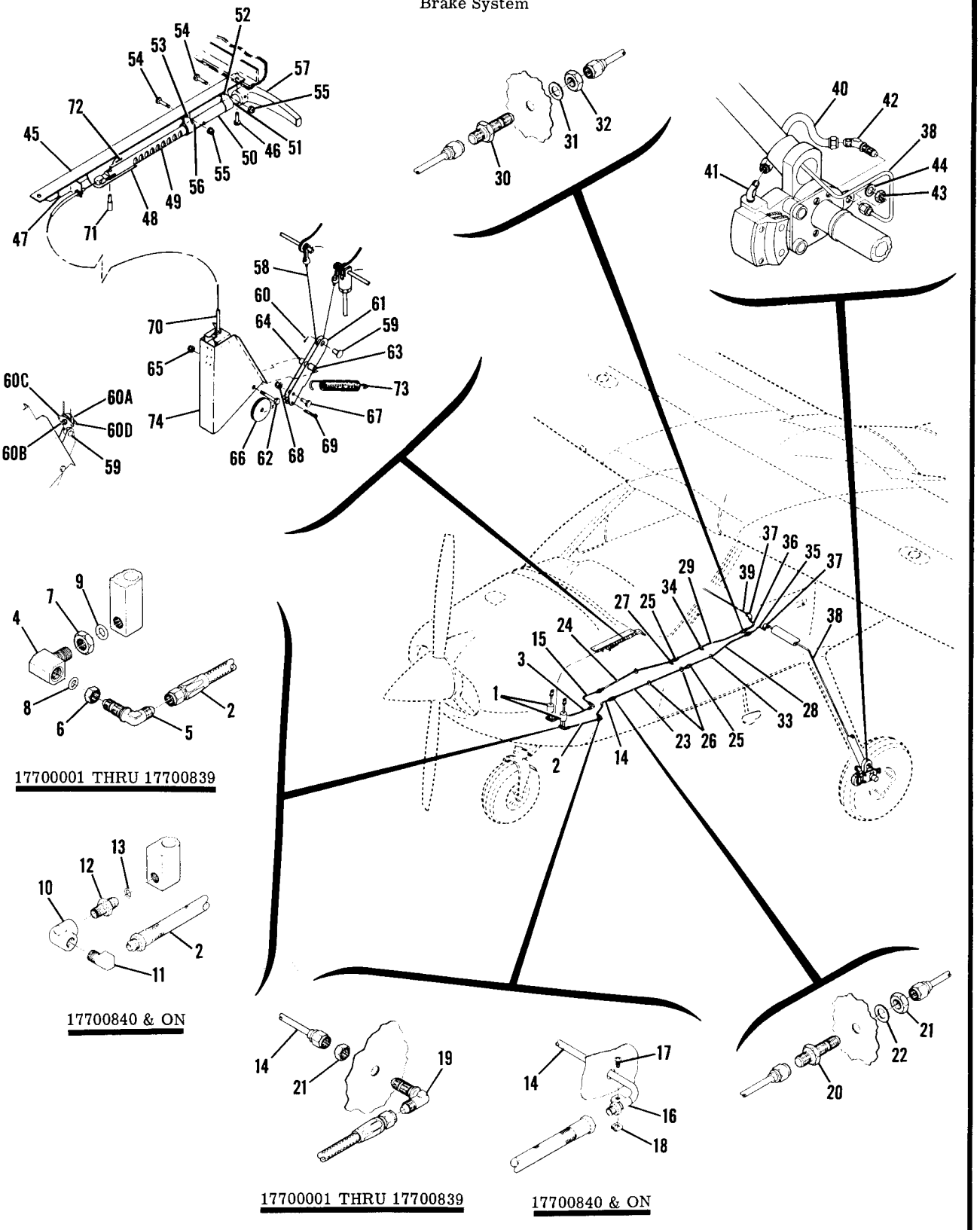
177 SERIAL 17701165 & ON

Figure 57A. Heating & Defrosting System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57A- 8	S1053K24T	DUCT 28.00 IN LG BULK ITEM REF S1053K24T28.00 ---- ATTACHING PARTS	1	
	NAS398-50	CLAMP ----------	1	
- 9	S10268G1090X	CLAMP ---------- ---*---	1	
-10	S1053E24T	DUCT 24.00 IN LG BULK ITEM REF S1053K24T24.00 ---- ATTACHING PARTS	1	
-11	S10268G1090X	CLAMP ----------	1	
-12	NAS398-50	CLAMP ---------- ---*---	1	
-13	S1053E16T	DUCT 18.00 IN LG BULK ITEM REF S1053E16T 18.0 ---- ATTACHING PARTS	1	
-14	NAS397-34	CLAMP ---------- ---*---	2	
-15	1713368-1	NOZZLE ASSEMBLY-DEFROST ----------	1	
	0713253-1	DEFLECTOR PLATE-DEFROST OUTLET ---------- ATTACHING PARTS	1	
	S1021Z4-6	SCREW ----------	4	
	NAS446-1-3	NUT ---------- ---*---	4	
-16	0513238-1	UNION ASSEMBLY ----------	2	
-17	S1110ET	DUCT 18.0 IN LG BULK ITEM REF S1110ET 18.0 ------- ATTACHING PARTS	2	
-18	S10268G10.90X	CLAMP ---------- ---*---	2	
-19	1250503-7	DUCT ASSEMBLY-LH ----------	1	
-20	1250503-8	DUCT ASSEMBLY-RH ---------- ATTACHING PARTS	1	
	S1021Z8-8	SCREW ---------- ---*---	3	
-21	1713030-11	DAMPER ARM ASSEMBLY ----------	1	
-21A	NAS43DD3-24	SPACER ----------	1	
-22	1713030-5	VALVE ---------- ATTACHING PARTS	1	
-23	AN515-3R3	SCREW ----------	2	
-24	AN935-3L	WASHER ---------- ---*---	2	
-25	1713095-2	HOUSING ASSEMBLY-HEATER VALVE ----------	1	D
	1713095-3	HOUSING ASSEMBLY-HEATER VALVE ----------	1	E
-26	SEE FIG 45	CONTROL ASSEMBLY-CABIN HEAT ---------- ATTACHING PARTS	1	
-27	0450311-5	CLAMP ----------	1	
-28	AN960-10	WASHER ----------	2	
-29	MS21044N3	NUT ----------	1	
-30	AN742D3	CLAMP ----------	1	
	AN520-10R7	SCREW ----------	1	
	MS21044N3	NUT ---------- ---*---	1	
-31	SEE FIG 45	CONTROL ASSEMBLY-DEFROST ---------- ATTACHING PARTS	1	
-32	0450311-5	CLAMP ----------	1	
-33	AN960-10	WASHER ----------	2	
-34	MS21044N3	NUT ---------- ---*---	1	
-35	1750011-3	SHROUD ASSEMBLY-CARB HEAT WEU 1750011-5 ----------	1	B
	1750011-5	SHROUD ASSEMBLY-CARB HEAT ---------- ATTACHING PARTS	1	C
	AN737TW56	CLAMP ---------- ---*---	2	
-36	SEE FIG 45	CONTROL ASSEMBLY-CARB HEAT ---------- ATTACHING PARTS	1	
-37	0450311-5	CLAMP ----------	1	
	MS21044N3	NUT ----------	1	
	AN960-10L	WASHER ---------- ---*---	1	

A---177 SERIAL 17701165 & ON
B---177 SERIAL 17701165 THRU 17701389
C---177 SERIAL 17701390 & ON
D---177 SERIAL 17701165 THRU 17702123
E---177 SERIAL 17702124 & ON
F---177 SERIAL 17701165 THRU 17701774
G---177 SERIAL 17701165 THRU 17702287
H---177 SERIAL 17701774 THRU 17702287
J---177 SERIAL 17702288 & ON

Brake System



17700001 THRU 17700839

17700840 & ON

17700001 THRU 17700839

17700840 & ON

Figure 58. Brake System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58 -		BRAKE SYSTEM INSTALLATION	NP	
- 1	SEE FIG 60	MASTER CYLINDER-BRAKE	2	
- 2	S1167-3-0094	HOSE ASSEMBLY-LH MASTER CYLINDER TO ELBOW	1	A
	S1810-800	HOSE ASSEMBLY-LH MASTER CYLINDER TO ELBOW	1	B
- 3	S1167-3-0122	HOSE ASSEMBLY-RH MASTER CYLINDER TO ELBOW	1	A
	S1810-1075	HOSE ASSEMBLY-RH MASTER CYLINDER TO ELBOW	1	B
- 4	0760661-2	FITTING-BRAKE LINE	2	A
- 5	AN833-3D	ELBOW	2	A
- 6	AN924-3D	NUT	2	A
- 7	AN924-4D	NUT	2	A
- 8	MS28778-3	GASKET	2	A
- 9	MS28778-4	GASKET	2	A
-10	AN916-1D	ELBOW	2	B
-11	AN914-1D	ELBOW	2	B
-12	1782001-1	NIPPLE	2	B
-13	MS28778-4	O RING	2	B
-14	1700121-4	LINE ASSEMBLY-BRAKE LH	1	A
	1700121-53	LINE ASSEMBLY-BRAKE LH	1	B
-15	1700121-11	LINE ASSEMBLY-BRAKE RH	1	A
	1700121-54	LINE ASSEMBLY-BRAKE RH	1	B
		ATTACHING PARTS		
-16	AN742D3	CLAMP	1	B
-17	S1021Z8-8	SCREW	1	B
-18	NAS395-20-3	NUT	1	B
		---*---		
-19	AN833-3D	ELBOW	2	A
-20	AN832-3D	UNION	2	A
-21	AN924-3D	NUT	4	A
	AN924-3D	NUT	2	B
-22	AN960D616	WASHER	2	A
-23	1700121-9	LINE ASSEMBLY-BRAKE LH	1	A
-24	1700121-10	LINE ASSEMBLY-BRAKE RH	1	A
-25	AN815-3D	UNION	2	A
-26	MS35489-134	GROMMET	3	B
-27	AN742D3	CLAMP	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	1	
	NAS395-20-3	NUT	1	
		---*---		
-28	1700121-7	LINE ASSEMBLY-BRAKE LH	1	A
-29	1700121-8	LINE ASSEMBLY-BRAKE RH	1	A
-30	AN832-3D	UNION	2	
-31	AN960D616	WASHER	2	
-32	AN924-3D	NUT	2	
-33	MS35489-134	GROMMET	1	
-34	AN742D3	CLAMP	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	1	
	NAS395-20-3	NUT	1	
		---*---		
-35	1700121-55	LINE ASSEMBLY-BRAKE LH	1	
-36	1700121-14	LINE ASSEMBLY-BRAKE RH	1	
-37	AN831-3D	ELBOW	2	
-38	1700121-5	LINE ASSEMBLY-BRAKE LH	1	
-39	1700121-6	LINE ASSEMBLY-BRAKE RH	1	
-40	S1167-3-0054	HOSE ASSEMBLY-BRAKE	2	A
	S1810-550	HOSE ASSEMBLY-BRAKE	2	B
-41	MS20822-3D	ELBOW	2	A
	AN914-1D	ELBOW	2	B
-42	AN837-3D	ELBOW	2	A
	1713267-2	FITTING	2	B
-43	AN924-3D	NUT	2	
-44	AN960D616	WASHER	2	
		PARKING BRAKE INSTALLATION	NP	
-45	1713035-1	SUPPORT ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
-46	AN520-10R12	SCREW	1	
	NAS43DD3-16	SPACER	1	
	AN520-10R8	SCREW FWD END	1	
		---*---		
-47	0713070-5	ANGLE-SUPPORT	1	
-48	0713070-4	RACK-POSITIONING	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58 -49	0813150-55	HANDLE ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
-50	0813156-4	HOUSING ASSEMBLY-PARKING BRAKE	1	
-51	0713070-25	CLAMP-HOUSING ASSEMBLY	1	
-52	0713070-32	SPACER	1	
-53	0713070-15	SPACER	1	
-54	AN3-6A	BOLT	2	
-55	MS21044N3	NUT	2	
		---*---		
-56	0713070-24	CATCH-HANDLE ASSEMBLY	1	
-57	0811490-6	HANDLE-PARKING BRAKE	1	
		ATTACHING PARTS		
	NAS561-5-12	ROLL PIN EN	1	
		---*---		
-58	0510105-70	CABLE ASSEMBLY-PARKING BRAKE	1	C
	0510105-232	CABLE ASSEMBLY-PARKING BRAKE	1	D
		ATTACHING PARTS		
-59	MS20392-4C13	PIN	1	
-60	MS24665-281	PIN-COTTER	1	
-60A	S1710-1	PULLEY	1	D
-60B	AN3-6A	BOLT	1	D
	MS21044N3	NUT	1	D
	AN960-10L	WASHER	1	D
	0411783	BUSHING	1	D
-60C	0713959-1	BRACKET ASSY	1	D
-60D	MS24665-134	COTTER PIN	3	D
		---*---		
-61	0713070-9	BELLCRANK ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
-62	AN3-13A	BOLT	1	
-63	1713088-1	SPACER	1	
-64	1713088-2	SPACER	1	
-65	MS21044N3	NUT	1	
		---*---		
-66	S378-1	PULLEY	1	
		ATTACHING PARTS		
-67	AN3-5A	BOLT	1	
-68	MS21044N3	NUT	1	
		---*---		
-69	MS24665-132	PIN-COTTER	1	
-70	1713099-1	TUBE ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
-71	0713070-6	ARM-PARKING BRAKE POSITIONING	1	
-72	MS24665-132	PIN-COTTER	1	
		---*---		
-73	0713625-1	SPRING-BELLCRANK RETURN	1	
-74	1713023-2	BRACKET ASSEMBLY-PARKING BRAKE BELLCRANK	1	

A---177 SERIAL 17700001 THRU 17700839
B---177 SERIAL 17700840 & ON
C---177 SERIAL 17700001 THRU 17701632
D---177 SERIAL 17701633 & ON

Control Pedals

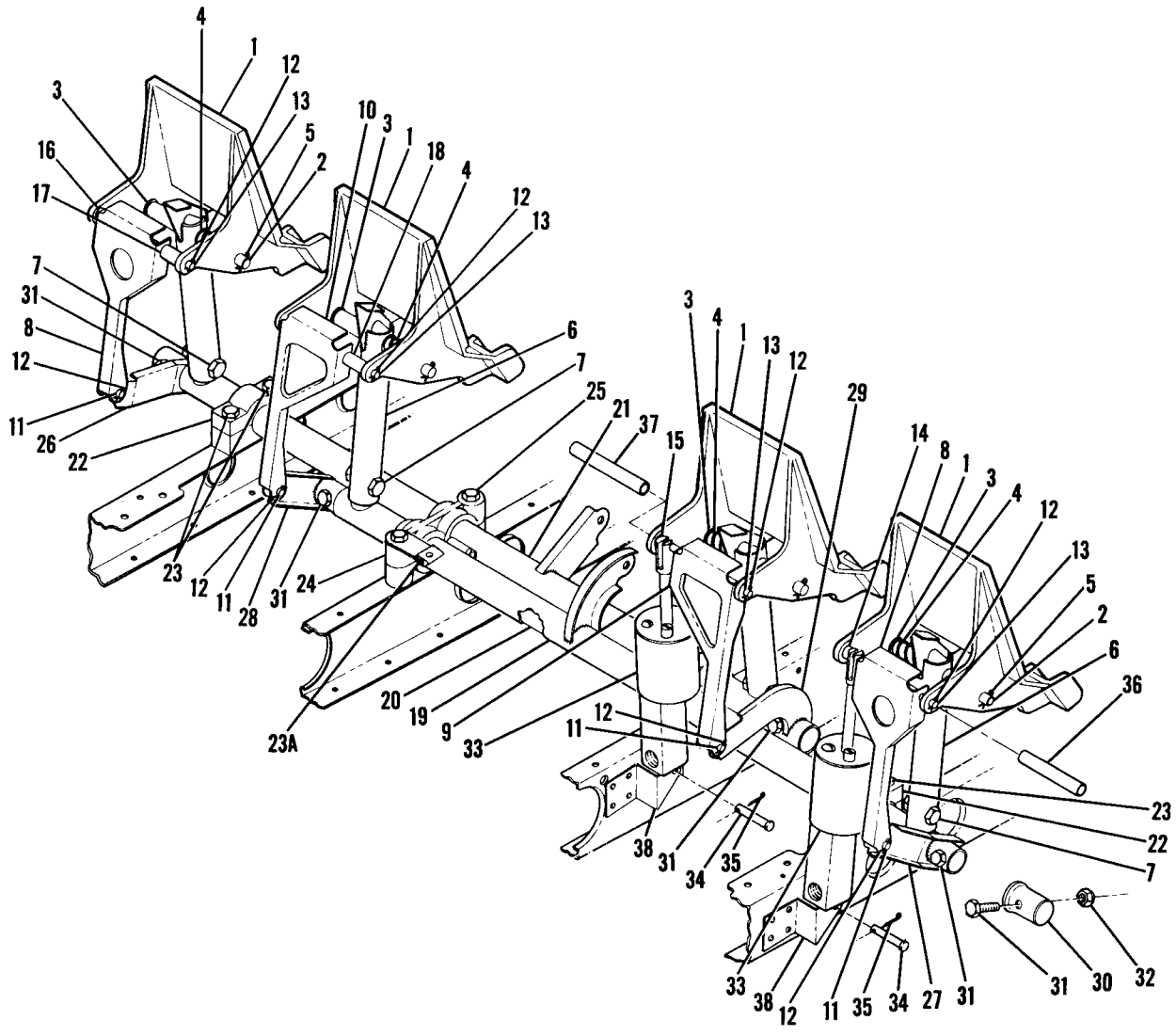


Figure 59. Brake & Rudder Pedals Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59 -		BRAKE & RUDDER PEDALS INSTALLATION	NP	
- 1	1460320-1	PEDAL ASSEMBLY-BRAKE & RUDDER SINGLE CONTROLS	2	
	1460320-1	PEDAL ASSEMBLY-BRAKE & RUDDER DUAL CONTROLS	4	
		ATTACHING PARTS		
- 2	1460501-21	SHAFT	1	
- 3	AN960-516L	WASHER	2	
- 4	0760682-1	SPRING-PEDAL ANTI RATTLE	1	
- 5	MS24665-283	COTTER PIN	2	
		---*---		
- 6	1460501-5	ARM ASSEMBLY SINGLE CONTROLS	2	
	1460501-5	ARM ASSEMBLY DUAL CONTROLS	4	
		ATTACHING PARTS		
- 7	AN3-13A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
- 8	1460507-1	LINK-OUTBD RUDDER PEDAL DUAL CONTROLS	2	
- 9	1460506-1	LINK-LH INBD RUDDER PEDAL DUAL CONTROLS	1	
-10	1460506-2	LINK-RH INBD RUDDER PEDAL DUAL CONTROLS	1	
		ATTACHING PARTS		
-11	MS20392-2C15	PIN	1	
-12	MS24665-132	COTTER PIN	2	
	NAS43HT3-15	SPACER	1	
-13	1460501-17	SHAFT	1	
-14	NAS43HT3-24	SPACER LH OUTBD LINK	1	
-15	NAS43HT3-24	SPACER LH INBD LINK	1	
-16	NAS43HT3-18	SPACER RH OUTBD LINK ONLY	1	
-17	NAS43HT3-40	SPACER RH OUTBD LINK ONLY	1	
-18	NAS43HT3-56	SPACER RH INBD LINK ONLY	1	
	NAS43HT3-8	SPACER RH INBD LINK	1	
	NAS43HT3-8	SPACER LH INBD LINK	1	
		---*---		
-19	1767019-2	RUDDER BAR ASSEMBLY-LH	1	
-20	1767001-1	CROSS TUBE-RUDDER BAR	2	
-21	1767014-3	RUDDER BAR ASSEMBLY-RH	1	A
	1767014-4	RUDDER BAR ASSEMBLY-RH	1	B
-22	S1674-1	BEARING HALF ORDER PAIR	4	
		ATTACHING PARTS		
-23	AN3-16A	BOLT	2	
		---*---		
-23A	1767063-1	SUPPORT ASSEMBLY	2	
	NAS395-13-3	NUT	1	
-24	S1708-2	BEARING HALF ORDER PAIR	4	
		ATTACHING PARTS		
-25	AN3-17A	BOLT	2	
		---*---		
-26	1767011-1	ARM ASSEMBLY-RH OUTBD DUAL CONTROLS	1	
-27	1767002-1	ARM ASSEMBLY-LH OUTBD DUAL CONTROLS	1	
		ATTACHING PARTS		
	AN3-11A	BOLT	1	
	NAS43HT3-8	SPACER	1	
	MS21044N3	NUT	1	
		---*---		
-28	1260021-1	BELLCRANK ASSEMBLY-RH INBD DUAL CONTROLS		
-29	1767007-1	ARM ASSEMBLY-LH INBD DUAL CONTROLS	1	
-30	0411562	HUB SINGLE CONTROLS	4	
		ATTACHING PARTS		
-31	AN3-10A	BOLT	1	
-32	MS21044N3	NUT	1	
		---*---		
-33	SEE FIG 60	CYLINDER ASSEMBLY-BRAKE	2	
		ATTACHING PARTS		
-34	MS20392-2C33	PIN	1	
-35	MS24665-132	COTTER PIN	1	
-36	NAS43HT3-148	SPACER-LH OUTBD SINGLE CONTROLS	1	
-37	NAS43HT3-174	SPACER-LH INBD SINGLE CONTROLS	1	
		---*---		
-38	0713624-1	ANCHOR-BRAKE CYLINDER	2	

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON

Brake Cylinder

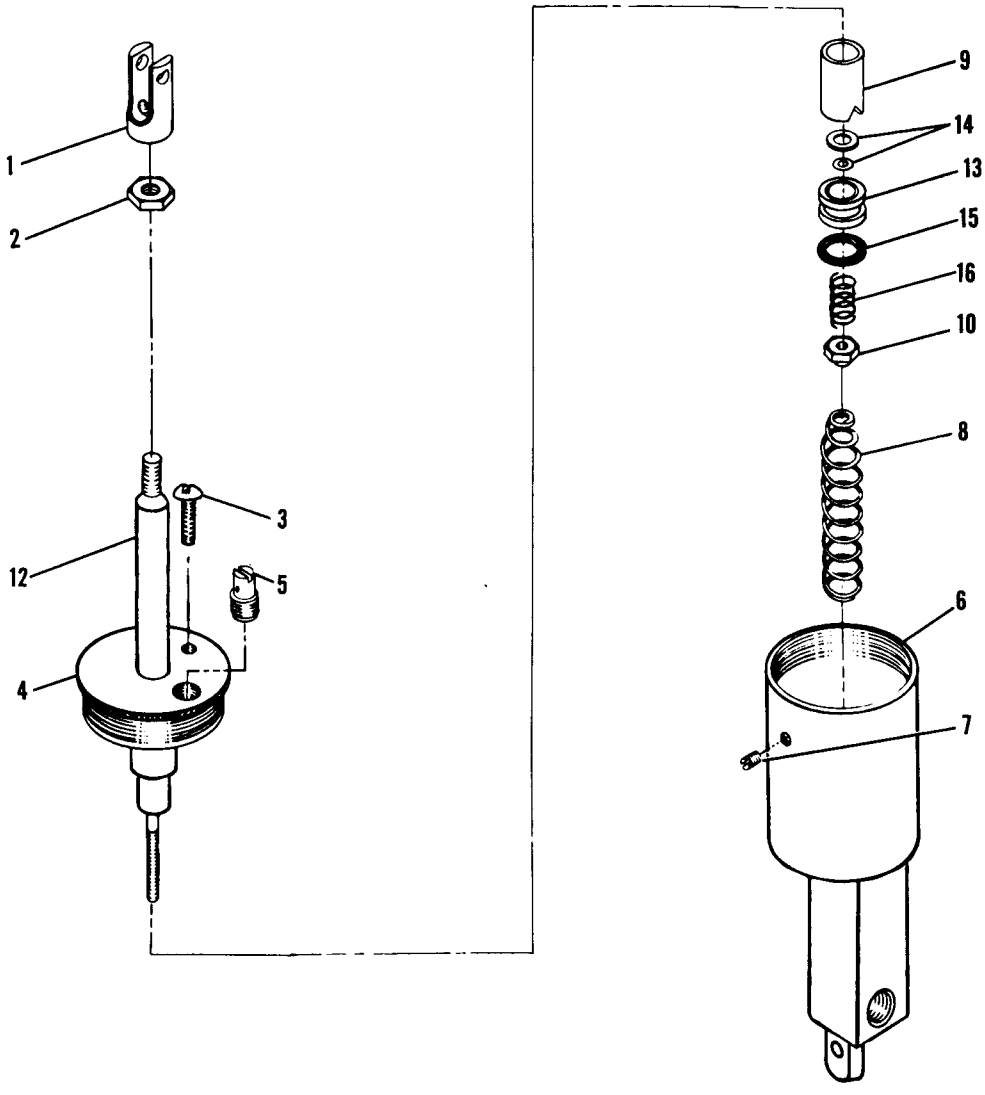


Figure 60. Master Brake Cylinder Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
60 -	0541138-3	CYLINDER ASSEMBLY-MASTER BRAKE	2	
- 1	0511140	CLEVIS-ROD END	1	
- 2	AN316-4R	NUT-CHECK	1	
- 3	AN515-10R8	SCREW	1	
- 4	0541151	COVER-MASTER CYLINDER	1	
- 5	0541139	PLUG-FILLER	1	
- 6	0541184-1	BODY-MASTER CYLINDER	1	
- 7	AN565D6H3	SCREW	1	
- 8	0541148	SPRING-PISTON RETURN	1	
- 9	0541149	SLEEVE-PISTON ROD	1	
	0541138-5	PISTON ASSEMBLY-MASTER CYLINDER	1	
-10	22FH632	NUT SPS	1	
-11		DELETED-NEVER USED		
-12	0541144	ROD	1	
-13	0541143	PISTON	1	
-14	200AC-6	LOCK-O-SEAL PKSC	1	
-15	MS28775-110	O RING	1	
-16	0541148-1	SPRING	1	

Flight Controls

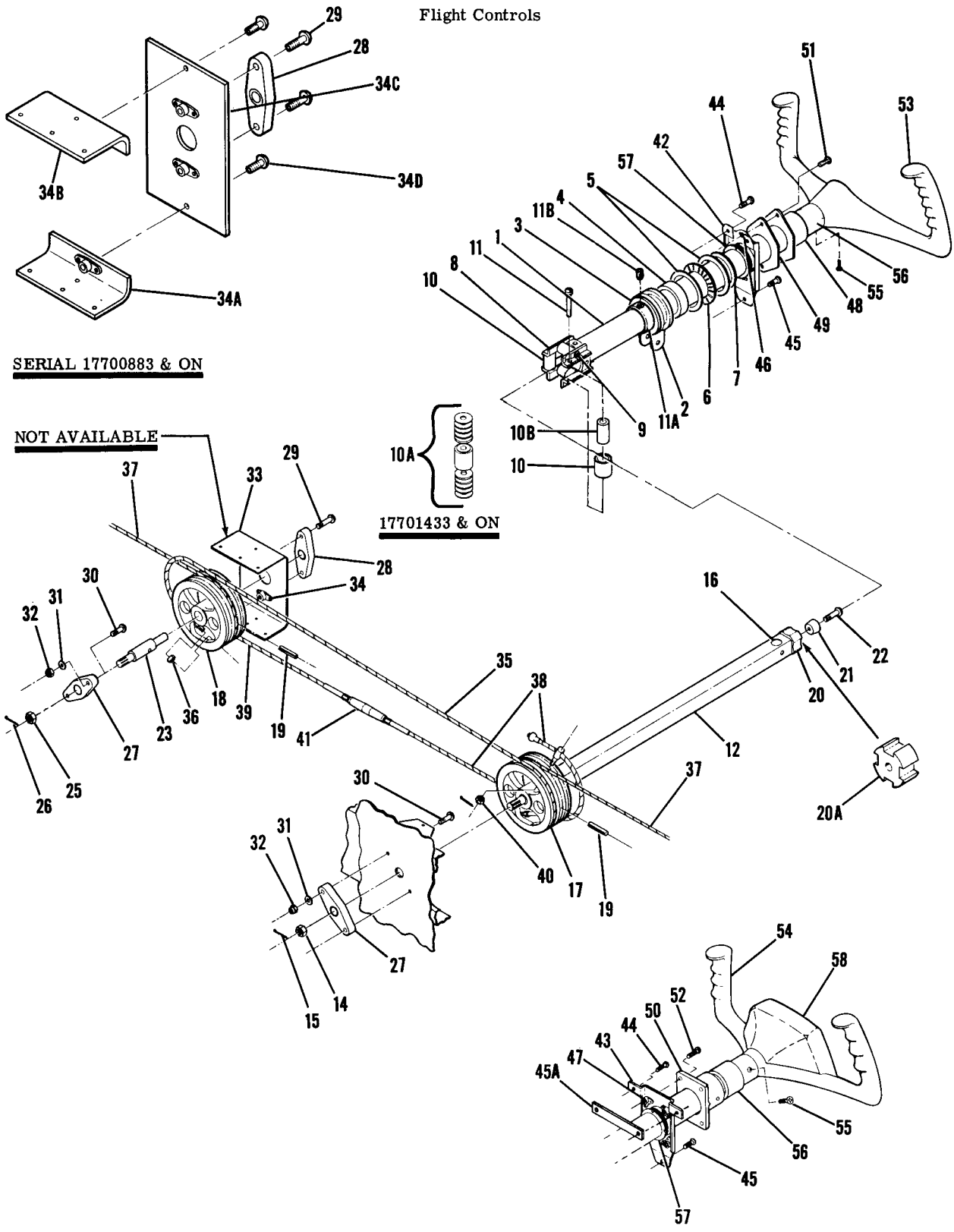


Figure 61. Control Column Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -			CONTROL COLUMN INSTALLATION	NP	
- 1	1767057K200		TUBE & BEARING ASSEMBLY KIT-FLIGHT CONTROLS	1	C
	1767074-3		TUBE & BEARING ASSEMBLY-FLIGHT CONTROLS LH	1	K
	1767074-5		TUBE & BEARING ASSEMBLY-FLIGHT CONTROLS LH	1	J
	1767074-4		TUBE & BEARING ASSEMBLY-FLIGHT CONTROL RH	1	K
	1767074-6		TUBE & BEARING ASSEMBLY-FLIGHT CONTROL RH	1	J
- 2	0760643-5		SLEEVE WELD ASSEMBLY	1	
- 3	S1358-1		WASHER	AR	C
- 4	B228		BEARING TOR	1	
- 5	TRA2233		RACE-BEARING TOR	4	
- 6	NTA2233		BEARING TOR	2	
- 7	MS16624-1137		RING-RETAINING	1	
- 8	0760646-2		RETAINER ASSEMBLY-CONTROL ROLLERS	1	
- 9	MK7200-3		NUT-STAKE	4	
-10	B-59		BEARING TOR	4	A
	KN050809		BEARING ALTERNATE KNGC	4	A
-10A	1260664-1		BEARING ASSEMBLY-CONTROL WHEEL	1	B
-10B	0760672-1		SPACER	4	A
-11	0760644-1		SCREW-MACHINE	4	
-11A	1560312-1		COLLAR-CONTROL WHEEL	1	D
			ATTACHING PARTS		
-11B	1260148-1		STUD	1	D
			---*---		
-12	1767030-13	*	TUBE ASSEMBLY-AILERON CONTROL LH	1	
	1767030-14	*	TUBE ASSEMBLY-AILERON CONTROL RH	1	
			ATTACHING PARTS		
-13			DELETED-NOT AVAILABLE		
-14	AN310-5		NUT	1	
-15	MS24665-132		COTTER PIN	1	
			---*---		
-16	AN256-8		NUT	1	A
	0760696-1		SUPPORT ASSEMBLY-GLIDE	1	B
-17	1260112-1		QUADRANT-LH	1	
-18	1260112-2		QUADRANT-RH	1	
			ATTACHING PARTS		
-19	NAS561P6-18		PIN	1	
			---*---		
-20	0760104-1		GLIDE-CONTROL TUBE LH	1	C
-20A	0760121-1		GLIDE-CONTROL TUBE LH	1	D
	0760104-1		GLIDE-CONTROL TUBE RH	1	D
-21	0760104-2		PLUG-ADJUSTABLE GLIDE	1	C
-22	NAS220-13		SCREW	1	
-23	0760649-2		SHAFT-AILERON IDLER SINGLE CONTROLS ONLY	1	
			ATTACHING PARTS		
-24			DELETED-NOT AVAILABLE		
-25	AN310-5		NUT	1	
-26	MS24665-132		COTTER PIN	1	
			---*---		
-27	0760633-1		BEARING BLOCK ASSEMBLY	2	
-28	0760633-1		BEARING BLOCK ASSEMBLY SINGLE CONTROLS ONLY	1	
			ATTACHING PARTS		
-29	NAS220-11		SCREW SINGLE CONTROLS ONLY	2	E
	NAS220-9		SCREW SINGLE CONTROLS ONLY	2	F
-30	NAS220-10		SCREW	2	
-31	AN960-8L		WASHER	2	
-32	MS21044N08		NUT	2	
			---*---		
-33			SUPPORT ASSEMBLY-AILERON IDLER SINGLE CONTROLS ONLY	NP	E
-34	NAS680A08K		NUTPLATE	2	E
-34A	1713266-3		BRACKET ASSEMBLY-AILERON IDLER LOWER SINGLE CONTROLS ONLY	1	F
-34B	1713266-5		BRACKET ASSEMBLY-AILERON IDLER UPPER SINGLE CONTROLS ONLY	1	F
	NAS680A08K		NUTPLATE	1	
-34C	1713266-1		PLATE ASSEMBLY-AILERON IDLER SINGLE CONTROLS ONLY	1	F
			ATTACHING PARTS		
-34D	NAS220-9		SCREW	2	
			---*---		
	NAS680A08		NUTPLATE	2	
-35	1760006-1		CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT	1	
			ATTACHING PARTS		
-36	MS21044N3		NUT	2	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -37	1760006-4	CABLE ASSEMBLY-AILERON DIRECTIONAL QUADRANT TO DOORPOST --	2	
		ATTACHING PARTS		
	MS21044N3	NUT	1	
		---*---		
-38	1760006-3	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT LH	1	
-39	1760006-2	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT RH	1	
		ATTACHING PARTS		
-40	AN310-3	NUT	1	
		---*---		
-41	AN155B32S	BARREL	1	
-42	1713208-1	BRACKET ASSEMBLY-CONTROL TUBE	1	H
-43	1713343-3	BRACKET ASSEMBLY-CONTROL TUBE	1	J
		ATTACHING PARTS		
-44	AN515-8R8	SCREW	2	
-45	AN525-832R8	SCREW	1	
-45A	1713343-5	SPACER	AR	
		---*---		
-46	NAS697A08	NUTPLATE	2	H
-47	NAS698A06	NUTPLATE	4	J
-48	1713209-1	SPACER	2	H
-49	1713210-1	COLLAR-CONTROL TUBE	1	C
	1713210-2	COLLAR-CONTROL TUBE	1	K
-50	1260668-3	COLLAR-CONTROL TUBE LH	1	J
	1260668-1	COLLAR-CONTROL TUBE RH	1	N
		ATTACHING PARTS		
-51	AN525-832R9	SCREW	2	K
-52	AN507-632R8	SCREW	4	J
		---*---		
-53	1767078-201	WHEEL ASSEMBLY-CONTROL	2	H
		WITHOUT MIKE SWITCH		
	1767078-202	WHEEL ASSEMBLY-CONTROL PILOT USED WITH MIKE SWITCH ---	1	H
-54	1767078-2	WHEEL ASSEMBLY-CONTROL PILOT & COPILOT USED	2	J
		WITHOUT MIKE SWITCH		
	1767078-3	WHEEL ASSEMBLY-CONTROL PILOT USED WITH MIKE SWITCH ---	1	J
		ATTACHING PARTS		
-55	AN507-1032-5	SCREW	3	C
	AN507-1032R6	SCREW	3	D
-56	1560319-2	COLLAR	1	D
		---*---		
	MS21209-F1-15	INSERT-HELI-COIL	3	
-57	S1080-3	GROMMET	1	
-58	0514080-1	PAD-CONTROL WHEEL	1	L
	0514088-1	PAD-CONTROL WHEEL	1	M
	0414044-1	PAD-CONTROL WHEEL 177	1	P
	0514097-1	PAD-CONTROL WHEEL CARDINAL	1	P
		PAD-CONTROL WHEEL 177 & CARDINAL	1	Q

NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES PRIOR TO SERIAL 17701433 ALSO ORDER 4 1260664-1 BEARING ASSEMBLIES.

A---177 SERIAL 17700001 THRU 17701432
B---177 SERIAL 17701433 & ON
C---177 SERIAL 17700001 THRU 17701530
D---177 SERIAL 17701531 & ON
E---177 SERIAL 17700001 THRU 17700882
F---177 SERIAL 17700883 & ON
G---DELETED
H---177 SERIAL 17700001 THRU 17701633
J---177 SERIAL 17701634 & ON
K---177 SERIAL 17701531 THRU 17701633
L---177 SERIAL 17701634 THRU 17701773
M---177 SERIAL 17701774 THRU 17701973
N---177 SERIAL 17701974 & ON
P---177 SERIAL 17701974 THRU 17702123
Q---177 SERIAL 17702124 & ON

Flight Controls (Cont)

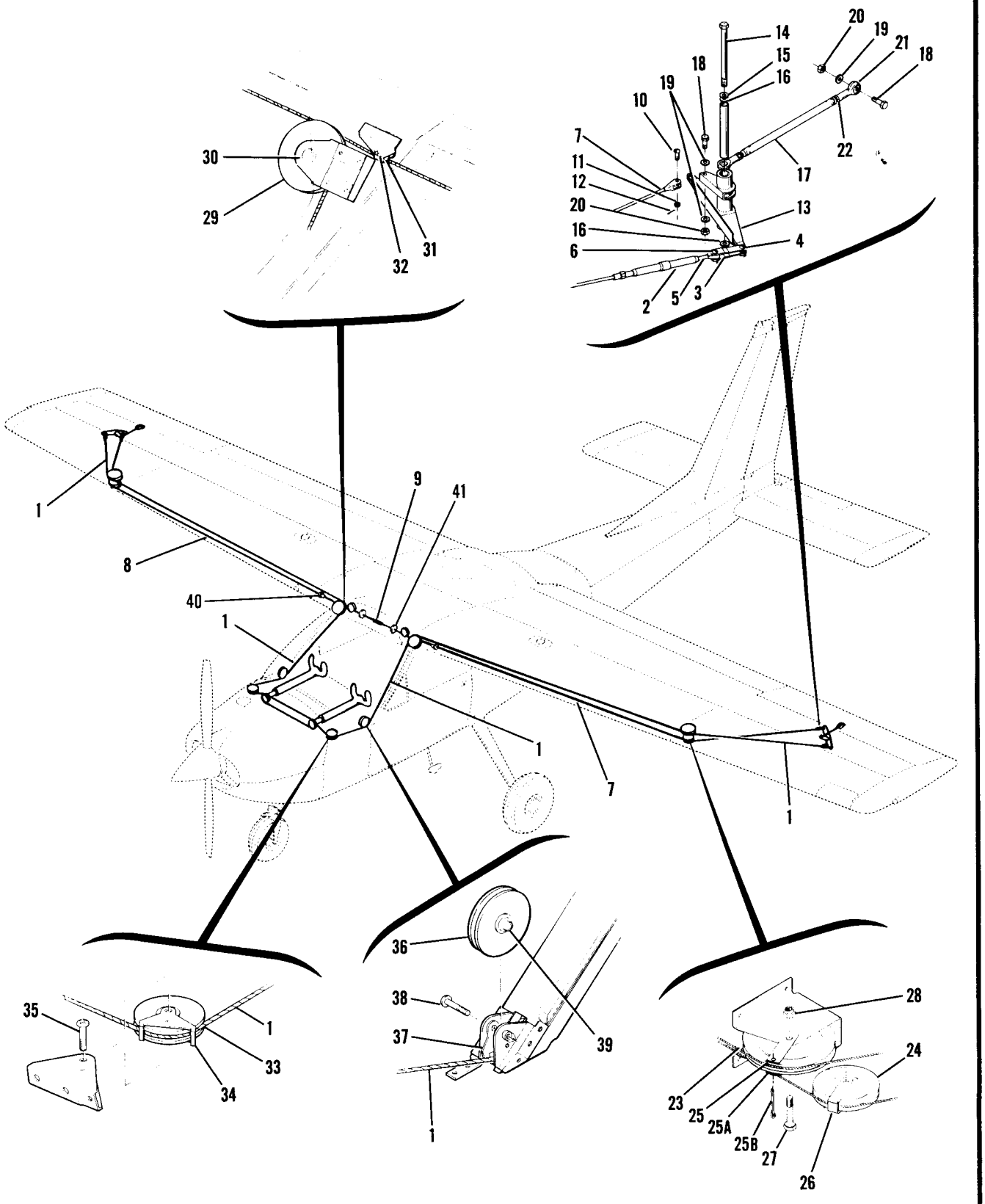
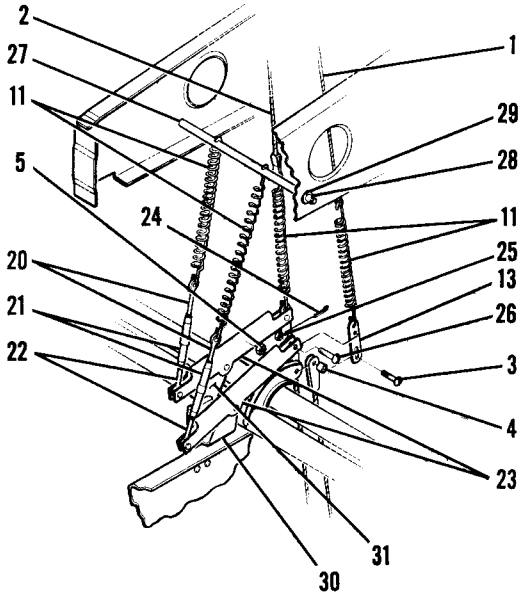


Figure 62. Aileron Control System

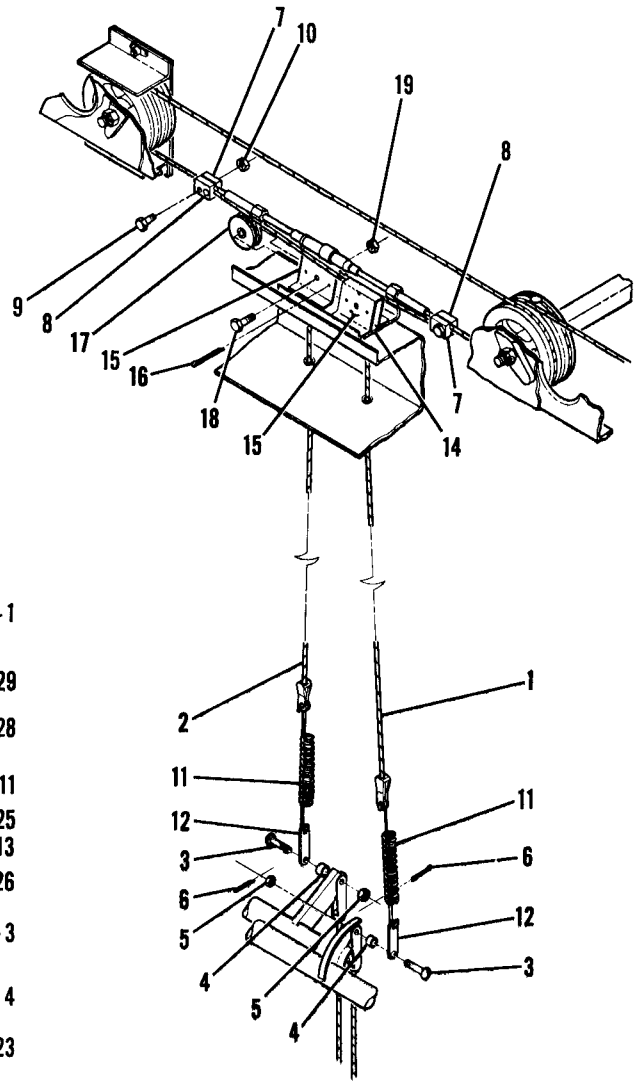
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
62 -		AILERON CONTROL SYSTEM	NP	
- 1	1760006-4	CABLE-AILERON CONTROL DIRECT	2	
		ATTACHING PARTS		
- 2	AN155B32L	BARREL-TURNBUCKLE	1	
- 3	1760009-1	LINK	2	
- 4	AN23-9	BOLT	1	
	AN310-3	NUT	1	
	AN960-10L	WASHER	1	
	MS24665-132	PIN	1	
- 5	AN165-22RS	EYE	1	
- 6	AN23-11	BOLT	1	
	AN310-3	NUT	1	
	MS24665-132	PIN	1	
		---*---		
- 7	1760006-7	CABLE-AILERON CONTROL RETURN LH	1	
- 8	1760006-6	CABLE-AILERON CONTROL RETURN RH	1	
		ATTACHING PARTS		
- 9	AN155B32S	BARREL-TURNBUCKLE	1	
-10	AN23-10	BOLT	1	
-11	AN310-3	NUT	1	
-12	MS24665-134	PIN	1	
		---*---		
-13	1221087-1	BELLCRANK ASSEMBLY-AILERON LH	1	
	1221087-2	BELLCRANK ASSEMBLY-AILERON RH	1	
		ATTACHING PARTS		
-14	AN4-40A	BOLT	1	
-15	AN960-416	WASHER	1	
-16	0522629	WASHER	2	
		---*---		
-17	1221113-4	ROD ASSEMBLY-AILERON	2	
-18	AN4-7A	BOLT	2	
-19	AN960-416	WASHER	2	
-20	MS21042L4	NUT	2	
-21	S1819-4	ROD END	2	
-22	AN316-4R	NUT	2	
-23	MS20220-3	PULLEY-AILERON DIRECT	2	
-24	MS20220-2	PULLEY-AILERON RETURN	2	
		ATTACHING PARTS		
-25	1760008-1	GUARD-AILERON DIRECT CABLE	2	
-25A	1760008-3	GUARD-AILERON DIRECT CABLE	2	
-25B	MS24665-134	COTTER PIN	2	
-26	1221086-2	GUARD-AILERON RETURN CABLE	2	
-27	AN5-17A	BOLT	1	
-28	NAS679A5	NUT	1	
		---*---		
-29	MS20220-2	PULLEY-AILERON DIRECT	2	
		ATTACHING PARTS		
	1713048-1	GUARD-AILERON DIRECT CABLE	2	
-30	AN4-13A	BOLT	1	
	1713061-2	SPACER	1	
	AN960-416L	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
-31	S394	PULLEY-AILERON RETURN	2	A
		ATTACHING PARTS		
-32	NAS221-18	SCREW	1	A
	1713061-1	BUSHING	1	A
	NAS43HT4-13	SPACER	1	A
		---*---		
-33	MS20220-2	PULLEY-AILERON DIRECT	2	
		ATTACHING PARTS		
-34	1713048-1	GUARD-AILERON DIRECT CABLE	2	
-35	NAS222-19	SCREW	1	
	1713061-2	BUSHING	1	
	MS21042L4	NUT	1	
		---*---		
-36	MS20220-2	PULLEY-AILERON DIRECT	2	
		ATTACHING PARTS		
-37	1713048-2	GUARD-AILERON DIRECT CABLE	2	
-38	NAS222-19	SCREW	1	
-39	1713061-2	BUSHING	1	
-40	S338-5	FAIRLEAD HALF-CONTROL CABLE	4	B
	S339-3	CLIP-FAIRLEAD RETAINING	2	B
-41	S1291-6	GROMMET	2	B

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON

Flight Controls (Cont)



17701371 & ON



17701165 THRU 17701370

177 SERIAL 17701165 & ON

Figure 62A. Aileron Rudder Interconnect System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
62A-		AILERON RUDDER INTERCONNECT SYSTEM	NP	A
- 1	1760006-39	CABLE ASSEMBLY-RUDDER LH	1	
- 2	1760006-40	CABLE ASSEMBLY-RUDDER RH	1	
		ATTACHING PARTS		
- 3	AN23-15	BOLT	1	
- 4	NAS43-3-12	SPACER	1	
- 5	AN310-3	NUT	1	
- 6	MS24665-132	COTTER PIN	1	
		---*---		
- 7	1760015-1	CLAMP	2	
- 8	1760015-2	CLAMP	2	
		ATTACHING PARTS		
- 9	AN3-5A	BOLT	1	
-10	MS21044N3	NUT	1	
		---*---		
-11	1760016-1	SPRING	2	B
	1760016-1	SPRING	4	C
-12	1760013-1	LINK	2	B
-13	1760013-2	LINK	2	C
-14	1713300-1	STIFFENER	1	
-15	1760012-1	PULLEY BRACKET	2	
-16	MS24665-132	COTTER PIN	2	
-17	S378-1	PULLEY	2	
		ATTACHING PARTS		
-18	AN3-6A	BOLT	1	
-19	MS21044N3	NUT	1	
		---*---		
-20	AN165-8LS	EYE	2	C
-21	AN155B8L	BARREL-LH	1	C
	AN155B8S	BARREL-RH	1	C
-22	AN165-8RS	EYE	2	C
-23	1760019-2	ARM	2	C
		ATTACHING PARTS		
-24	MS24665-132	PIN-COTTER	3	
-25	AN320-1	NUT	3	
-26	AN21-9	BOLT	3	
		---*---		
-27	1760023-1	SHAFT	1	C
		ATTACHING PARTS		
-28	MS24665-132	PIN-COTTER	2	
-29	AN960-416L	WASHER	2	
		---*---		
-30	1760018-4	BRACKET	1	C
-31	1760018-3	BRACKET	1	C

A---177 SERIAL 17701165 & ON
B---177 SERIAL 17701165 THRU 17701370
C---177 SERIAL 17701371 & ON

Flight Controls (Cont)

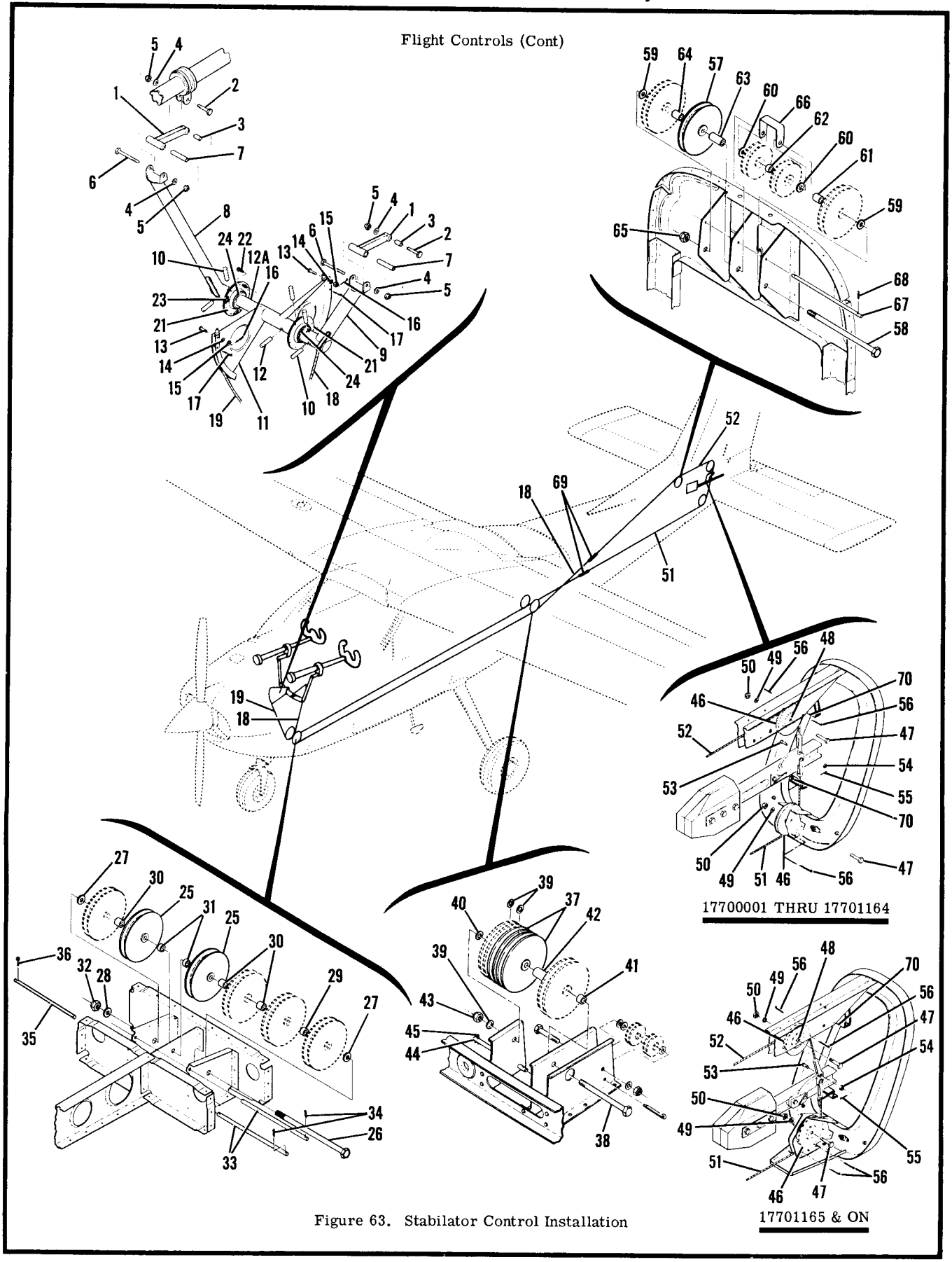


Figure 63. Stabilator Control Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -		STABILATOR CONTROLS INSTALLATION	NP	
- 1	1767027-1	LINK ASSEMBLY	2	
		ATTACHING PARTS		
- 2	AN4-11A	BOLT	1	
- 3	1767031-1	SPACER	1	
- 4	AN960-416L	WASHER	2	
- 5	MS21042L4	NUT	2	
- 6	AN4-17A	BOLT	1	
- 7	1767031-2	SPACER	1	
		---*---		
- 8	1767033-7	LEVER ASSEMBLY-LH STABILATOR QUADRANT	1	
- 9	1767033-8	LEVER ASSEMBLY-RH STABILATOR QUADRANT	1	
		ATTACHING PARTS		
-10	NAS561CF8-18	PIN	2	A
	NAS464P4-17	BOLT	2	B
	AN310-4	NUT	2	B
	MS24665-155	COTTER PIN	2	B
	AN960-416L	WASHER	2	B
		---*---		
-11	1767024-1	QUADRANT ASSEMBLY	1	
		ATTACHING PARTS		
-12	NAS561CF8-18	PIN	2	A
	NAS464P4-17	BOLT	2	B
	AN310-4	NUT	2	B
	MS24665-155	COTTER PIN	2	B
		WASHER	2	B
		---*---		
-12A	1767037-2	SHAFT-QUADRANT	1	
-13	AN21-9	BOLT	2	
-14	AN960D6	WASHER	2	
-15	AN320-1	NUT	2	
-16	MS24665-24	COTTER PIN	2	
-17	MS24665-281	COTTER PIN	2	
-18	1760006-9	CABLE ASSEMBLY-STABILATOR DOWN	1	
-19	1760006-8	CABLE ASSEMBLY-STABILATOR UP	1	
-20		DELETED-NEVER USED		
-21	1713203-3	HOUSING ASSEMBLY-CONTROL SUPPORT BEARING	2	
		ATTACHING PARTS		
-22	AN515-8R3	SCREW	3	
		---*---		
-23	NAS697A08	NUTPLATE	3	
-24	1713202-1	BEARING	2	
-25	S378-4	PULLEY-STABILATOR CONTROL	2	
		ATTACHING PARTS		
-26	AN4-53A	BOLT	1	
-27	AN960-416	WASHER	2	
-28	AN960-416L	WASHER	1	
-29	NAS43HT4-14	SPACER	1	
-30	NAS43HT4-24	SPACER	3	
-31	NAS43HT4-10	SPACER	2	
-32	AN679A4	NUT	1	
		---*---		
-33	1767022-1	PIN-CABLE GUARD	2	
		ATTACHING PARTS		
-34	MS24665-132	COTTER PIN	2	
		---*---		
-35	1767022-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-36	MS24665-132	COTTER PIN	2	
		---*---		
-37	S378-4	PULLEY-STABILATOR CONTROL	2	
		ATTACHING PARTS		
-38	AN4-36A	BOLT	1	
-39	AN960-416L	WASHER	3	
-40	AN960-416	WASHER	1	
-41	NAS43HT4-18	SPACER	1	
-42	NAS43HT4-67	SPACER	1	
-43	AN679A4	NUT	1	
		---*---		
-44	1760005-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-45	MS24665-132	COTTER PIN	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -46	MS20220-2	PULLEY-STABILATOR CONTROL	2	
		ATTACHING PARTS		
-47	AN4-11A	BOLT	1	
-48	1713061-2	BUSHING	1	
-49	AN960-416L	WASHER	1	
-50	AN679A4	NUT	1	
		---*---		
-51	1760006-10	CABLE ASSEMBLY-STABILATOR UP	1	A
	1760006-43	CABLE ASSEMBLY-STABILATOR UP	1	B
-52	1760006-11	CABLE ASSEMBLY-STABILATOR DOWN	1	A
	1760006-44	CABLE ASSEMBLY-STABILATOR DOWN	1	B
		ATTACHING PARTS		
-53	AN23-11	BOLT	1	
-54	AN310-3	NUT	1	
-55	MS24665-132	COTTER PIN	1	
		---*---		
-56	MS24665-132	COTTER PIN	3	
-57	S378-4	PULLEY	1	
		ATTACHING PARTS		
-58	AN4-53A	BOLT	1	
-59	AN960-416L	WASHER	2	
-60	AN960-416	WASHER	2	
-61	NAS43HT4-28	SPACER	1	
-62	NAS43HT4-12	SPACER	1	
-63	NAS43HT4-57	SPACER	1	
-64	NAS43HT4-35	SPACER	1	
-65	AN679A4	NUT	1	
		---*---		
-66	1760004-1	GUARD-PULLEY	1	
-67	1767022-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-68	MS24665-132	COTTER PIN	2	
		---*---		
-69	AN155B32S	TURNBUCKLE	2	
-70	NAS428-4-6	BOLT	2	
	AN316-4	NUT	2	

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
64 -		STABILATOR TRIM TAB CONTROL SYSTEM	NP	
- 1	1713205-2	STABILATOR TRIM ASSEMBLY	1	A
	1913052-1	STABILATOR TRIM ASSEMBLY	1	B
		ATTACHING PARTS		
- 2	AN515-8R8	SCREW	6	
- 3	AN960PD8L	WASHER	8	A
	AN960PD8L	WASHER	6	B
- 3A	AN960PD8	WASHER	1	B
- 4	MS21044N08	NUT	4	A
	MS21044N08	NUT	3	B
- 5	AN507-832R6	SCREW	2	A
- 5A	AN515-8R7	SCREW	2	B
- 5B	1913053-1	SUPPORT-STABILATOR TRIM CONTROL	1	B
		---*---		
	NAS696A08	NUTPLATE	1	
- 6	1713204-15	INDICATOR	1	
		ATTACHING PARTS		
- 7	0713032-2	COLLAR	1	
	AN960-6L	WASHER	1	
	NAS420D4-28	SPACER	1	
		---*---		
- 8	NAS430D4-35	SPACER	1	
- 9	0432134-1	SPROCKET	1	
		ATTACHING PARTS		
-10	0761205-3	ROLL PIN	1	E
	NAS561-3-8	PIN	1	F
		---*---		
-11	MS24665-132	COTTER PIN	1	
-12	AN960-416	WASHER	1	
-12A	NAS682A08	NUTPLATE	1	B
-13	0432138-19	CHAIN-STABILATOR TRIM	1	C
	0432138-21	CHAIN-STABILATOR TRIM	1	D
-14	1760006-13	CABLE ASSEMBLY-FORWARD STABILATOR TRIM TAB	1	
-15	1760006-12	CABLE ASSEMBLY-FORWARD STABILATOR TRIM TAB	1	
-16	S-378-4	PULLEY	2	
		ATTACHING PARTS		
-17	AN4-53A	BOLT	1	
-18	AN960-416L	WASHER	3	
-19	AN679A4	NUT	1	
-20	NAS43HT4-14	SPACER	1	
-21	NAS43HT4-24	SPACER	1	
		---*---		
-22	S378-1	PULLEY	2	
		ATTACHING PARTS		
-23	AN3-14A	BOLT	1	
-24	AN960-10L	WASHER	4	
-25	MS21044N3	NUT	1	
-26	NAS43HT3-15	SPACER	1	
		---*---		
-27	0411523	BLOCK-STABILATOR TAB STOP	3	
		ATTACHING PARTS		
-28	AN3-6A	BOLT	1	
-29	0411524	BUSHING	1	
-30	MS21044N3	NUT	1	
		---*---		

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Flight Controls (Cont)

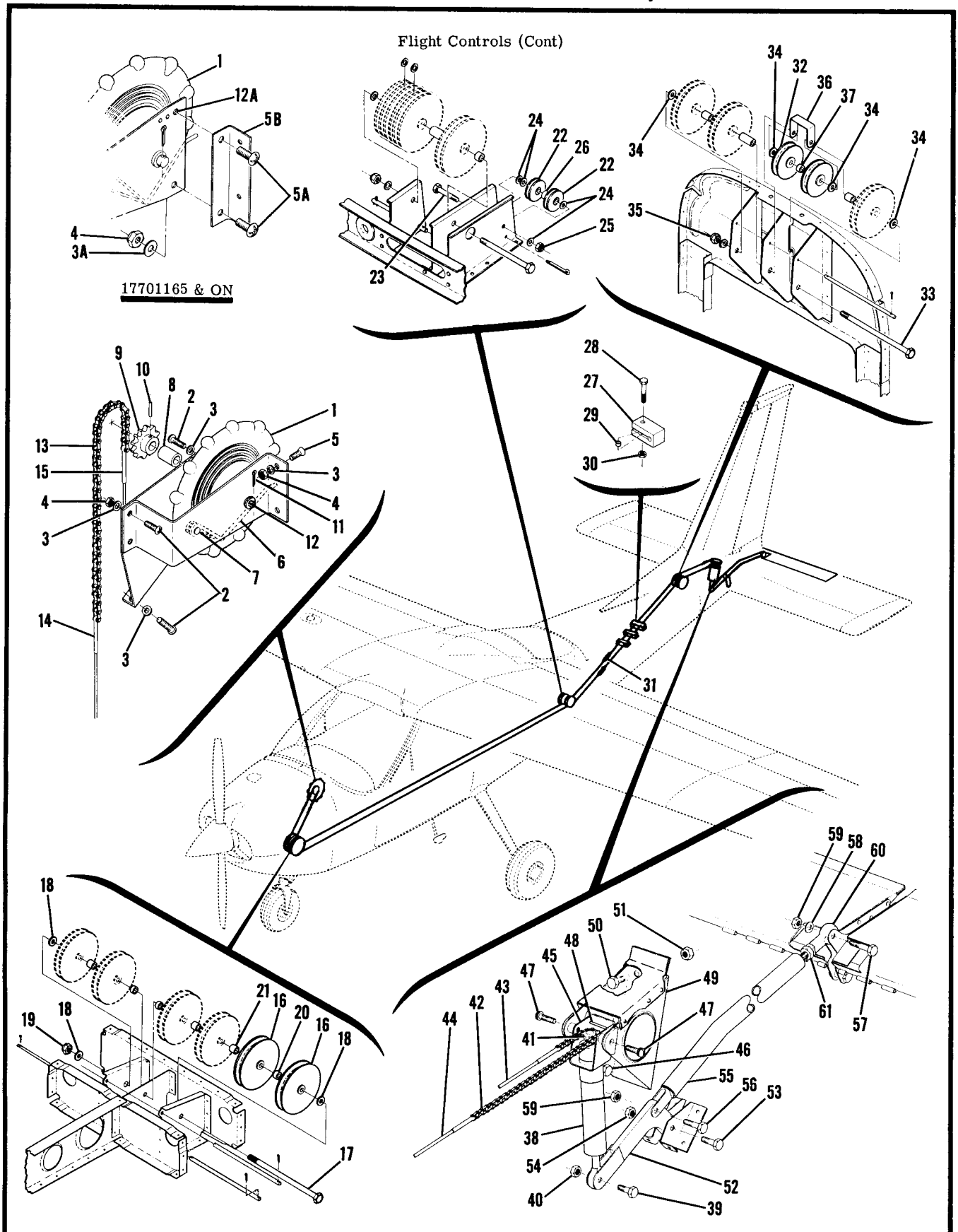


Figure 64. Stabilator Trim Tab Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
64 -31	AN155B8S	BARREL-TURNBUCKLE	2	
-32	S378-3	PULLEY	2	
		ATTACHING PARTS		
-33	AN4-53A	BOLT	1	
-34	AN960-416L	WASHER	4	
-35	MS21042L4	NUT	1	
-36	1760004-1	GUARD	1	
-37	NAS43HT4-12	SPACER	1	
		---*---		
-38	1260074-5	ACTUATOR ASSEMBLY-STABILATOR TRIM TAB	1	
		ATTACHING PARTS		
-39	AN3-6A	BOLT	1	
-40	MS21044N3	NUT	1	
	AN960-10	WASHER	1	
		---*---		
-41	0310332	SPROCKET	1	
		ATTACHING PARTS		
	3/32DX.38L	GROOV-PIN TYPE 3 GVP	1	
		---*---		
-42	0432138-19	CHAIN-CABLE TO TAB ACTUATOR	1	C
	0432138-21	CHAIN-CABLE TO TAB ACTUATOR	1	D
-43	1760006-14	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB	1	C
	1760006-46	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB	1	D
-44	1760006-15	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB	1	C
	1760006-45	CABLE ASSEMBLY-AFT STABILATOR TRIM TAB	1	D
-45	1712118-1	BRACKET-ACTUATOR	1	
		ATTACHING PARTS		
-46	AN3-7A	BOLT	1	
	MS21044N3	NUT	1	
-47	AN502-10-6	SCREW	2	
	1712075-1	BUSHING	2	
		---*---		
-48	NAS427W21	PIN	1	
	MS24665-132	COTTER PIN	1	
-49	1712073-1	BRACKET-ACTUATOR SUPPORT	1	A
	1712073-3	BRACKET-ACTUATOR SUPPORT	1	B
		ATTACHING PARTS		
-50	AN3-3	BOLT	4	
-51	MS21044 3	NUT	4	
		---*---		
-52	1768001-1	BELLCRANK ASSEMBLY-STABILATOR TRIM TAB	1	A
	1712142-1	BELLCRANK ASSEMBLY-STABILATOR TRIM	1	B
		ATTACHING PARTS		
-53	AN3-6A	BOLT	1	
-54	MS21044N3	NUT	1	
		---*---		
-55	1763003-1	ROD ASSEMBLY-STABILATOR TRIM TAB	1	A
	1763009-1	ROD ASSEMBLY-STABILATOR TRIM TAB WEU 1763009-3	1	G
	1763009-3	ROD ASSEMBLY-STABILATOR TRIM TAB	1	H
		ATTACHING PARTS		
-56	AN3-7	BOLT	1	
-57	AN3-10	BOLT	1	
-58	AN960-10	WASHER	2	
	AN960-10L	WASHER	1	
-59	AN310-3	NUT	2	
	MS24665-134	COTTER PIN	2	
		---*---		
-60	S1819-3	ROD END	1	J
	S2022-1	ROD END	1	H
-61	AN316-4	NUT	1	J
	AN316-6	NUT	1	H
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 & ON		
		C---177 SERIAL 17700001 THRU 17701247		
		D---177 SERIAL 17701248 & ON		
		E---177 SERIAL 17700001 THRU 17701427		
		F---177 SERIAL 17701428 & ON		
		G---177 SERIAL 17701165 THRU 1770130		
		H---177 SERIAL 17701371 & ON		
		J---177 SERIAL 17700001 THRU 17701370		

Flight Controls (Cont)

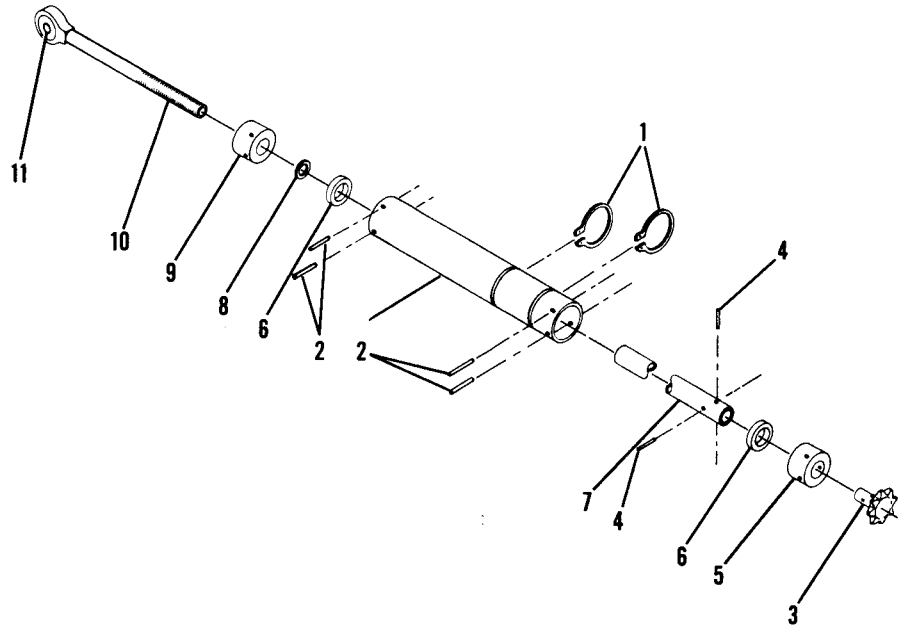


Figure 64A. Stabilator Trim Tab Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
64A-	1260074-5	STABILATOR TRIM TAB ACTUATOR ASSEMBLY	1	
- 1	MS16624-1081	RING-RETAINER OUTSIDE	2	
- 2	1/16X.62TYPE3	GROOV-PIN	4	
- 3	0310332	SPROCKET-ROLL CHAIN ATTACHING PARTS	1	
- 4	3/32X.38TYPE3	GROOV-PIN ---*---	2	
- 5	0310297-1	BEARING-ACTUATOR	1	
- 6	0310295	COLLAR-ACTUATOR	2	
- 7	1260049-1	SCREW-INTERNAL THREADS	1	
- 8	AN6227-5	PACKING-ACTUATOR	1	
- 9	0310298-1	BEARING-ACTUATOR	1	
-10	0310362-5	SCREW ASSEMBLY-ACTUATOR	1	
-11	PN3A	BEARING TOR	1	

Flight Controls (Cont)

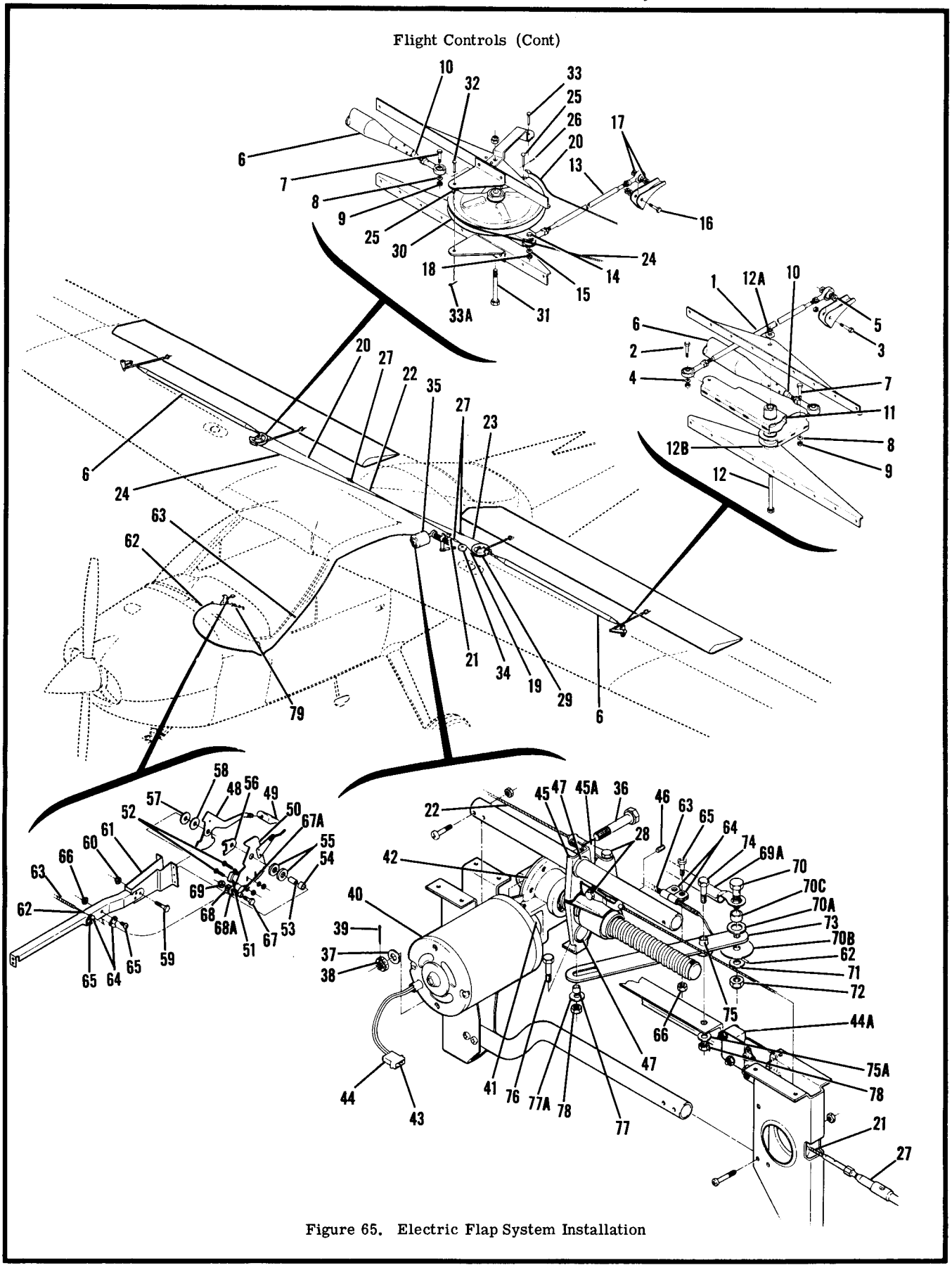


Figure 65. Electric Flap System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -		ELECTRIC FLAP SYSTEM INSTALLATION	NP	
- 1	1260128-1	PUSH ROD ASSEMBLY-FLAP OUTBOARD	2	M
	1260128-8	PUSH ROD ASSEMBLY-FLAP OUTBOARD	2	N
		ATTACHING PARTS		
- 2	AN3-6A	BOLT	1	
- 3	AN3-11A	BOLT	1	
- 4	AN960-10L	WASHER	1	
- 5	AN960-10	WASHER	5	
	MS21044N3	NUT	2	
		---*---		
	S1819-3	BEARING-ROD END	2	
	AN316-4R	NUT-CHECK	2	
- 6	1260653-3	PUSH ROD ASSEMBLY-OUTBOARD FLAP ACTUATOR	2	
		ATTACHING PARTS		
- 7	AN3-6A	BOLT	2	
- 8	AN960-10L	WASHER	2	
- 9	MS21044N3	NUT	2	
		---*---		
-10	1260650-1	ADAPTOR-ROD END	2	
	S1106-3	BEARING-ROD END	2	
	AN316-4R	NUT-CHECK	2	
-11	1260125-2	BELLCRANK ASSEMBLY-OUTBOARD FLAP-RH	1	
	1260125-1	BELLCRANK ASSEMBLY-OUTBOARD FLAP-LH	1	
		ATTACHING PARTS		
-12	AN4-30A	BOLT	1	
-12A	AN960-416	WASHER	1	
-12B	0522629	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
	B610	BEARING TOR	1	
	1462012-2	BUSHING	1	
-13	1260128-3	PUSH ROD ASSEMBLY-FLAP INBOARD	2	M
	1260128-8	PUSH ROD ASSEMBLY-FLAP INBOARD	2	N
		ATTACHING PARTS		
-14	AN3-6A	BOLT	1	
-15	AN960-10L	WASHER	1	
-16	AN3-11A	BOLT	1	
-17	AN960-10	WASHER	5	
-18	MS21044N3	NUT	2	
		---*---		
	S1819-3	BEARING-ROD END	2	
	AN316-4R	NUT-CHECK	2	
-19	1760006-23	CABLE ASSEMBLY-FLAP DIRECT OUTBOARD LH	1	
-20	1760006-22	CABLE ASSEMBLY-FLAP DIRECT OUTBOARD RH	1	
-21	1760006-18	CABLE ASSEMBLY-FLAP DIRECT INBOARD LH	1	
-22	1760006-19	CABLE ASSEMBLY-FLAP DIRECT INBOARD RH	1	
-23	1760006-20	CABLE ASSEMBLY-FLAP CARRY THRU LH	1	
-24	1760006-21	CABLE ASSEMBLY-FLAP CARRY THRU RH	1	
-25	MS20392-1C11	PIN-CABLE ATTACH	4	
-26	MS24665-134	PIN-COTTER	4	
-27	AN155B32S	BARREL-TURNBUCKLE	3	
-28	AN3-5	BOLT	2	
	AN310-3	NUT	2	
	MS21044N3	NUT ALT	2	
	MS24665-132	COTTER PIN	2	
-29	1722077-1	BELLCRANK ASSEMBLY-INBOARD LH	1	
-30	1722077-2	BELLCRANK ASSEMBLY-INBOARD RH	1	
		ATTACHING PARTS		
-31	AN4-30A	BOLT	1	
	0522629	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
	B610	BEARING TOR	1	
	1462012-2	BUSHING	1	
-32	MS20392-1C11	PIN CABLE GUARD	2	
-33	MS20392-2C61	PIN CABLE GUARD	2	
-33A	MS24665-132	COTTER PIN	4	
-34	MS20220-2	PULLEY	1	
		ATTACHING PARTS		
	AN5-10A	BOLT	1	
	NAS679A5	NUT	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -35	C301002-0201 *	ACTUATOR & MOTOR ASSEMBLY-WING FLAPS INTERNALLY FILTERED -	1	
		ATTACHING PARTS		
-36	AN6-16	BOLT	1	
-37	AN960-616	WASHER	1	
-38	AN310-6	NUT	1	
-39	MS24665-283	PIN-COTTER	1	
		---*---		
-40	C301002-0103 *	MOTOR INTERNALLY FILTERED	1	
-41	C301001-0211	COUPLING	1	
-42	C301002-0203	ACTUATOR ASSEMBLY	1	M
		ATTACHING PARTS		
	H14-3	NUT KNM	2	
	AN936810	WASHER	2	
		---*---		
-43	S1635-2	PIN	2	
-44	S1638-2	HOUSING-CAP	1	
-44A	E33-10K	SWITCH-ACTUATOR LIMIT CYRE	2	
		ATTACHING PARTS		
	AN515-4R10	SCREW	2	
	AN93684	WASHER	2	
	NAS679A04	NUT	2	
		---*---		
-45	1722088-1	GUIDE ASSEMBLY-ACTUATOR WEU 1722088-5	1	Q
	1722088-5	GUIDE ASSEMBLY-ACTUATOR	1	R
-45A	1722085-1	STRIKER PLATE	1	
		ATTACHING PARTS		
	AN515-8R14	SCREW	1	
	NAS43DD3-36	SPACER	1	
	AN515-8R6	SCREW	1	
	MS21044D08	NUT	2	
		---*---		
-46	AN565D1032H5	SET SCREW	1	Q
	AN56584328H4	SET SCREW	1	R
-47	NAS557-10A	GROMMET	2	
		FLAP INDICATOR & SWITCH INSTALLATION	NP	
-48	1512280-13	LEVER ASSEMBLY-FLAP CONTROL	1	A
	1512280-34	LEVER ASSEMBLY-FLAP CONTROL	1	G
-49	S1771-1	KNOB-FLAP CONTROL	1	H
	S1771-3	KNOB-FLAP CONTROL	1	J
-50	1562033-5	ARM ASSEMBLY-FLAP CONTROL	1	C
	1562033-7	ARM ASSEMBLY-FLAP CONTROL	1	P
	1562033-11	ARM ASSEMBLY-FLAP CONTROL	1	N
-51	S1906-1	SWITCH-FLAP LIMIT	2	
		ATTACHING PARTS		
-52	AN515-4-12	SCREW	2	
	AN93684	WASHER	2	
	AN340-4	NUT	2	
	1670019-1	INSULATOR	1	
		---*---		
-53	NAS75-3-018	BUSHING-FLAP CONTROL	1	
-54	1512280-24	BUSHING-FLAP CONTROL	1	
-55	S1438-9	WASHER-FLAP CONTROL	2	
-56	1713215-6	BRACKET	1	
-57	1452533-2	WASHER-FLAP CONTROL	1	
-58	1512280-25	WASHER-FLAP CONTROL	1	
-59	AN3-10A	BOLT	1	
-60	MS21044N3	NUT	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -61	1713229-2	BRACKET ASSEMBLY-FLAP CONTROL	1	E
	1713229-3	BRACKET ASSEMBLY-FLAP CONTROL	1	F
	1713229-4	BRACKET ASSEMBLY-FLAP CONTROL	1	N
-62	S1398-1	WIRE-CONTROL 142.0 IN LG BULK ITEM REF S1398-1-142.0 -	1	M
-63	S1398-2	CASTING-WIRE 132.0 IN LG BULK ITEM REF S1398-2-132.0 -	1	M
	S2126-1	CONTROL ASSY-FLAP	1	N
		ATTACHING PARTS		
-64	AN742D3	CLAMP	4	M
	AN742D6	CLAMP	4	N
-65	AN520-10R6	SCREW	4	
-66	MS21044N3	NUT	4	
-67	0450311-5	CLAMP	1	M
	0450311-9	CLAMP	1	N
-67A	NAS43HT3-7	SPACER	1	
-68	AN960-10	WASHER	1	M
	AN960-416	WASHER	2	N
-68A	AN970-3	WASHER	1	M
	AN970-4	WASHER	1	N
-69	MS21044N3	NUT	1	M
	MS21042L4	NUT	1	N
-69A	1722086-6	GUIDE ASSEMBLY-CONTROL	1	
-70	0450311-4	CLAMP	1	
-70A	AN960-616L	WASHER	1	
-70B	AN970-4	WASHER	1	
-70C	NAS43HT4-13	SPACER	1	
-71	AN960-416	WASHER	1	
-72	MS21042L4	NUT	1	
		---*---		
-73	1722082-7	ARM ASSEMBLY-LEVER	1	
		ATTACHING PARTS		
-74	AN3-5A	BOLT	1	
-75	NAS43DD3-26	SPACER	1	
-75A	AN960-516L	WASHER	1	
-76	AN3-4A	BOLT	1	
-77	NAS43HT3-8	SPACER	1	
-77A	S1450-3-8-032	WASHER	1	
-78	MS21044N3	NUT	2	
		---*---		
-79	1713352-1	SPRING	1	N
	S292-14	SLEEVING 3.50 IN LG BULK ITEM REF S292-14-3.50 -	1	

NOTE. *WHEN ORDERING THIS PART FOR AIRPLANES PRIOR TO SERIAL 17701445 ALSO ORDER S1638-1 PLUG HOUSING & TWO S1636-2 SOCKETS-SEE FIG 1.

A---177 SERIAL 17700001 THRU 17701214
B---DELETED
C---177 SERIAL 17700001 THRU 17701022
D---DELETED
E---177 SERIAL 17700001 THRU 17701164
F---177 SERIAL 17701165 THRU 17701633
G---177 SERIAL 17701215 & ON
H---177 SERIAL 17700001 THRU 17701370
J---177 SERIAL 17701371 & ON
K---DELETED
L---DELETED
M---177 SERIAL 17700001 THRU 17701633
N---177 SERIAL 17701634 & ON
P---177 SERIAL 17701023 THRU 17701633
Q---177 SERIAL 17700001 THRU 17702025
R---177 SERIAL 17702026 & ON

Flight Controls (Cont)

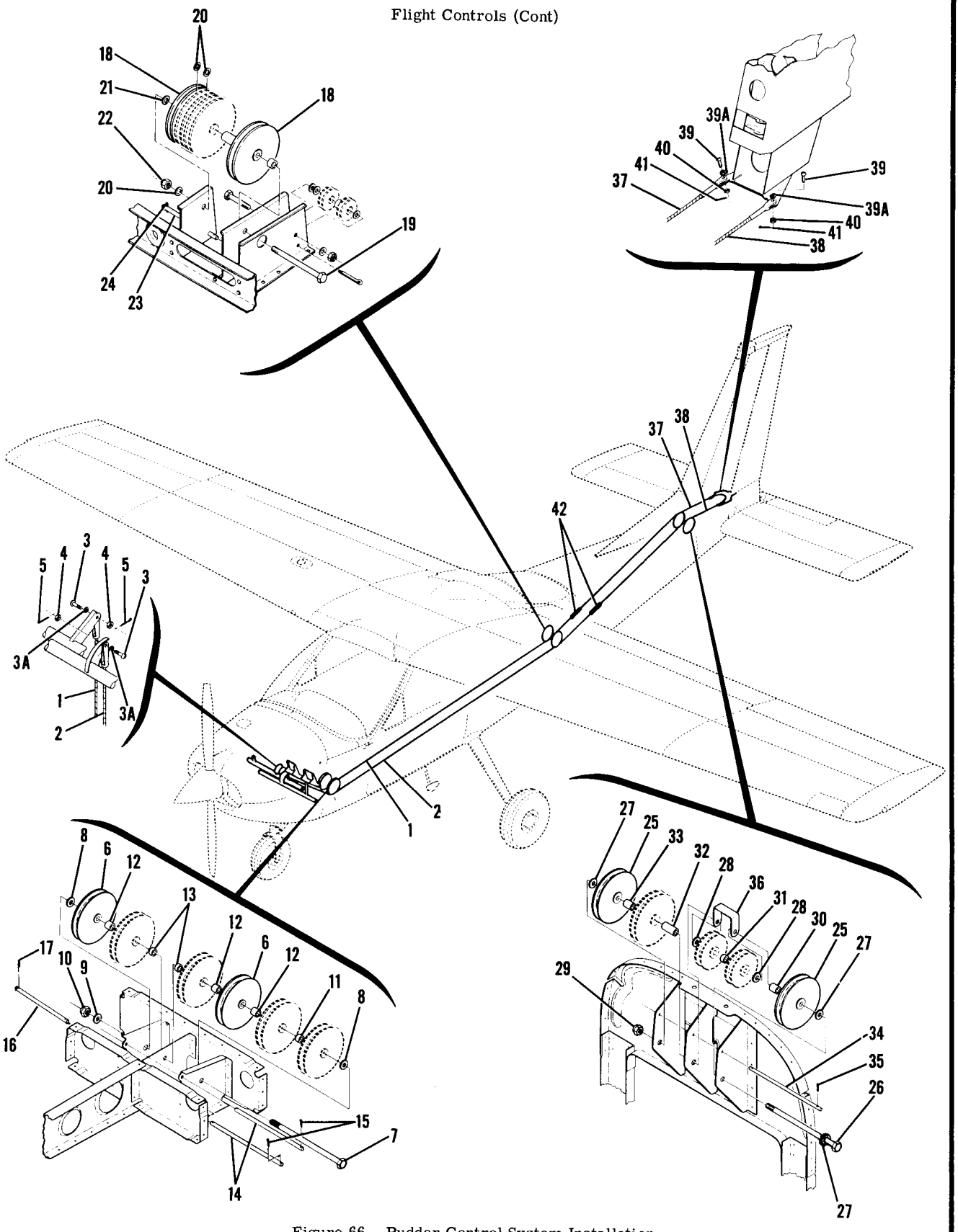
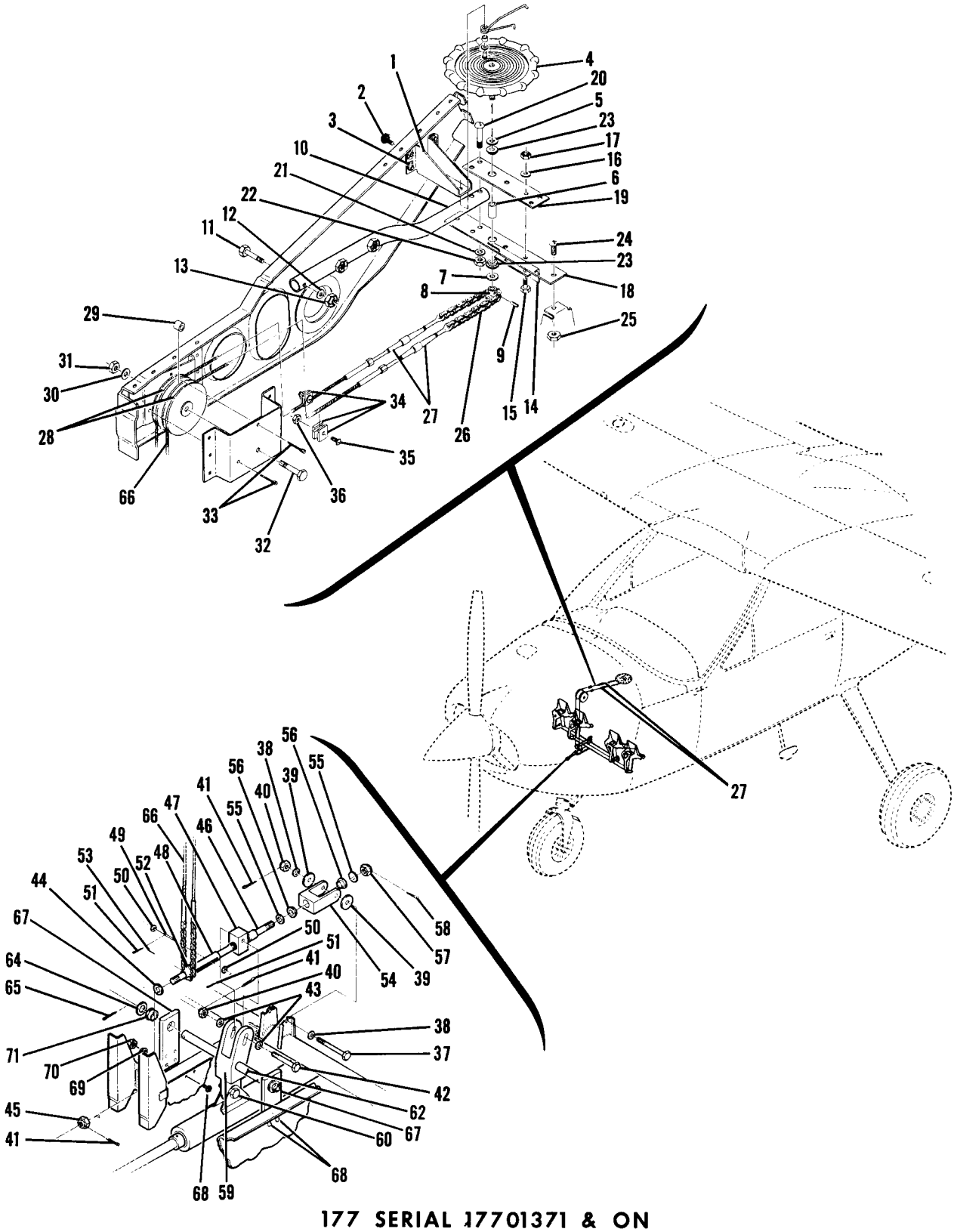


Figure 66. Rudder Control System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
66 -		RUDDER CONTROL SYSTEM INSTALLATION	NP	
- 1	1760006-24	CABLE ASSEMBLY-RUDDER RH	1	
- 2	1760006-25	CABLE ASSEMBLY-RUDDER LH	1	
		ATTACHING PARTS		
- 3	AN23-11	BOLT	1	A
	AN23-15	BOLT	1	B
- 3A	NAS43-3-12	SPACER	1	B
- 4	AN310-3	NUT	1	
- 5	MS24665-132	COTTER PIN	1	
		---*---		
- 6	S378-4	PULLEY-RUDDER CONTROL	2	
		ATTACHING PARTS		
- 7	AN4-53A	BOLT	1	
- 8	AN960-416	WASHER	2	
- 9	AN960-416L	WASHER	1	
-10	AN679A4	NUT	1	
-11	NAS43HT4-14	SPACER	1	
-12	NAS43HT4-24	SPACER	3	
-13	NAS43HT4-10	SPACER	2	
		---*---		
-14	1767022-1	PIN-CABLE GUARD	2	
		ATTACHING PARTS		
-15	MS24665-132	COTTER PIN	2	
		---*---		
-16	1767022-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-17	MS24665-132	COTTER PIN	2	
		---*---		
-18	S378-4	PULLEY-RUDDER CONTROL	2	
		ATTACHING PARTS		
-19	AN4-36A	BOLT	1	
-20	AN960-416L	WASHER	3	
-21	AN960-416	WASHER	1	
-22	AN679A4	NUT	1	
		---*---		
-23	1760005-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-24	MS24665-132	COTTER PIN	2	
		---*---		
-25	S378-4	PULLEY-RUDDER CONTROL	2	
		ATTACHING PARTS		
-26	AN4-53A	BOLT	1	
-27	AN960-416L	WASHER	3	
-28	AN960-416	WASHER	2	
-29	AN679A4	NUT	1	
-30	NAS43HT4-28	SPACER	1	
-31	NAS43HT4-12	SPACER	1	
-32	NAS43HT4-57	SPACER	1	
-33	NAS43HT4-35	SPACER	1	
		---*---		
-34	1767022-1	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-35	MS24665-132	COTTER PIN	2	
		---*---		
-36	1760004-1	GUARD-PULLEY	1	
-37	1760006-26	CABLE ASSEMBLY-RUDDER RH	1	
-38	1760006-27	CABLE ASSEMBLY-RUDDER LH	1	
		ATTACHING PARTS		
-39	AN23-11	BOLT	1	
-39A	1432009-2	BUSHING	1	
-40	AN310-3	NUT	1	
-41	MS24665-132	COTTER PIN	1	
		---*---		
-42	AN155B32S	TURNBUCKLE	2	

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON

Flight Controls (Cont)



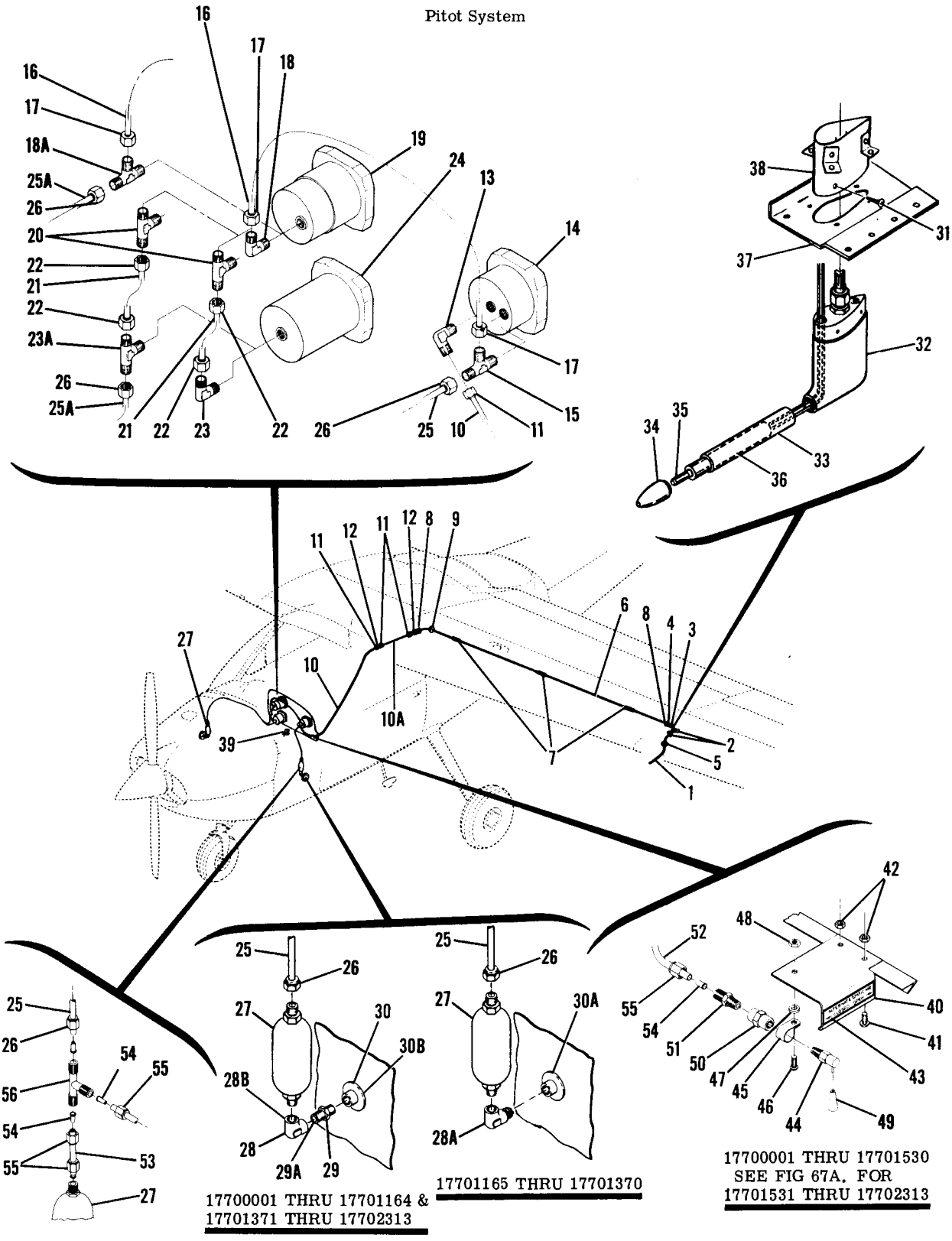
177 SERIAL 17701371 & ON

Figure 66A. Rudder Trim System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
66A-		RUDDER TRIM SYSTEM INSTALLATION	NP	A
- 1	0713643-4	INDICATOR SUPPORT ASSEMBLY	1	
		ATTACHING PARTS		
- 2	AN3-3A	BOLT	4	
		---*---		
- 3	NAS1067A3K	NUTPLATE	4	
- 4	1713269-6	WHEEL ASSEMBLY-RUDDER TRIM	1	
- 5	S1438-8	WASHER	1	
- 6	NAS43HT4-40	SPACER	1	
- 7	AN960-416L	WASHER	1	
- 8	1767066-5	SPROCKET	1	
		ATTACHING PARTS		
- 9	NAS561CF3-6	PIN	1	
		---*---		
-10	1713327-1	SUPPORT	2	
		ATTACHING PARTS		
-11	AN3-10A	BOLT	6	
-12	AN960-10L	WASHER	6	
-13	MS21044N3	NUT	6	
		---*---		
-14	1713326-1	GUARD-CHAIN	1	
		ATTACHING PARTS		
-15	NAS52510R8	SCREW	2	
-16	AN960-10L	WASHER	2	
-17	MS21044N3	NUT	2	
		---*---		
-18	1713331-1	SUPPORT ASSEMBLY-LWR	1	
-19	1713331-3	SUPPORT ASSEMBLY-UPPER	1	
		ATTACHING PARTS		
-20	AN52510R22	SCREW	4	
-21	AN960-10L	WASHER	4	
-22	MS21044N3	NUT	4	
		---*---		
-23	S1004-53A	BEARING	1	
-24	AN52510R7	SCREW	2	
-25	MS21044N3	NUT	2	
-26	1760006-48	CHAIN ASSEMBLY-RUDDER TRIM	1	
-27	AN155-8S	TURN BUCKLE-BARREL	2	
-28	S378-2	PULLEY	2	
		ATTACHING PARTS		
-29	NAS43HT3-14	SPACER	1	
-30	AN960-10	WASHER	1	
-31	MS21044N3	NUT	1	
-32	AN3-12A	BOLT	1	
		---*---		
-33	MS24665-138	PIN COTTER	2	
-34	1767070-1	STOP CABLE-RUDDER TRIM	4	
		ATTACHING PARTS		
-35	AN525-832R6	SCREW	2	
-36	MS21044N08	NUT	2	
		---*---		
	1767066-1	ACTUATOR ASSEMBLY-RUDDER TRIM	1	
		ATTACHING PARTS		
-37	AN173-14	BOLT	1	
-38	AN960-10L	WASHER	2	
-39	S1438-2	WASHER	2	
-40	AN310-3	NUT	2	
-41	MS24665-132	PIN-COTTER	3	
-42	AN173-13	BOLT	1	
-43	AN960-10	WASHER	2	
-44	S1450-4-7-032	WASHER	1	
-45	AN310-4	NUT	1	
		---*---		
-46	1767066-7	SCREW-ACTUATOR	1	
-47	1767066-4	NUT-ACTUATOR	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
66A-48	1767066-3	GUIDE-ACTUATOR	1	
		ATTACHING PARTS		
-49	1767066-6	PIN	1	
-50	AN960-4	WASHER	2	
-51	MS24665-69	PIN-COTTER	2	
		---*---		
-52	1767066-5	SPROCKET-ACTUATOR	1	
		ATTACHING PARTS		
-53	NAS561CF3-6	PIN	1	
		---*---		
-54	1767066-2	LINK-ACTUATOR	1	
		ATTACHING PARTS		
-55	AN960-416L	WASHER	2	
-56	S1004-53A	BEARING	2	
-57	AN310-4	NUT	1	
-58	MS24665-132	PIN-COTTER	1	
		---*---		
-59	1767065-1	LINK ASSEMBLY-STEERING BUNGEE	1	
		ATTACHING PARTS		
-60	AN3-7A	BOLT	1	
	S1450-3-6-032	WASHER	2	
	AN960-10	WASHER	1	
	MS21044N3	NUT	1	
-62	1767068-2	SHAFT	1	
-63		DELETED-NEVER USED		
-64	AN960-616L	WASHER	2	
-65	MS24665-210	PIN-COTTER	2	
		---*---		
-66	1767072-1	CHAIN & CABLE ASSEMBLY	1	
	1760006-47	CABLE ASSEMBLY	2	
	1760006-49	CHAIN	1	
-67	1767067-2	SUPPORT ASSEMBLY-TRIM ACTUATOR PIVOT	2	
		ATTACHING PARTS		
-68	NAS220-12	SCREW	4	
-69	AN960-8	WASHER	4	
-70	MS21044N08	NUT	4	
		---*---		
-71	NAS77-6-28	BUSHING	2	
		A---177 SERIAL 17701371 & ON		



17700001 THRU 17701164 & 17701371 THRU 17702313

17701165 THRU 17701370

17700001 THRU 17701530
SEE FIG 67A. FOR
17701531 THRU 17702313

177 SERIAL 17700001 THRU 17702313

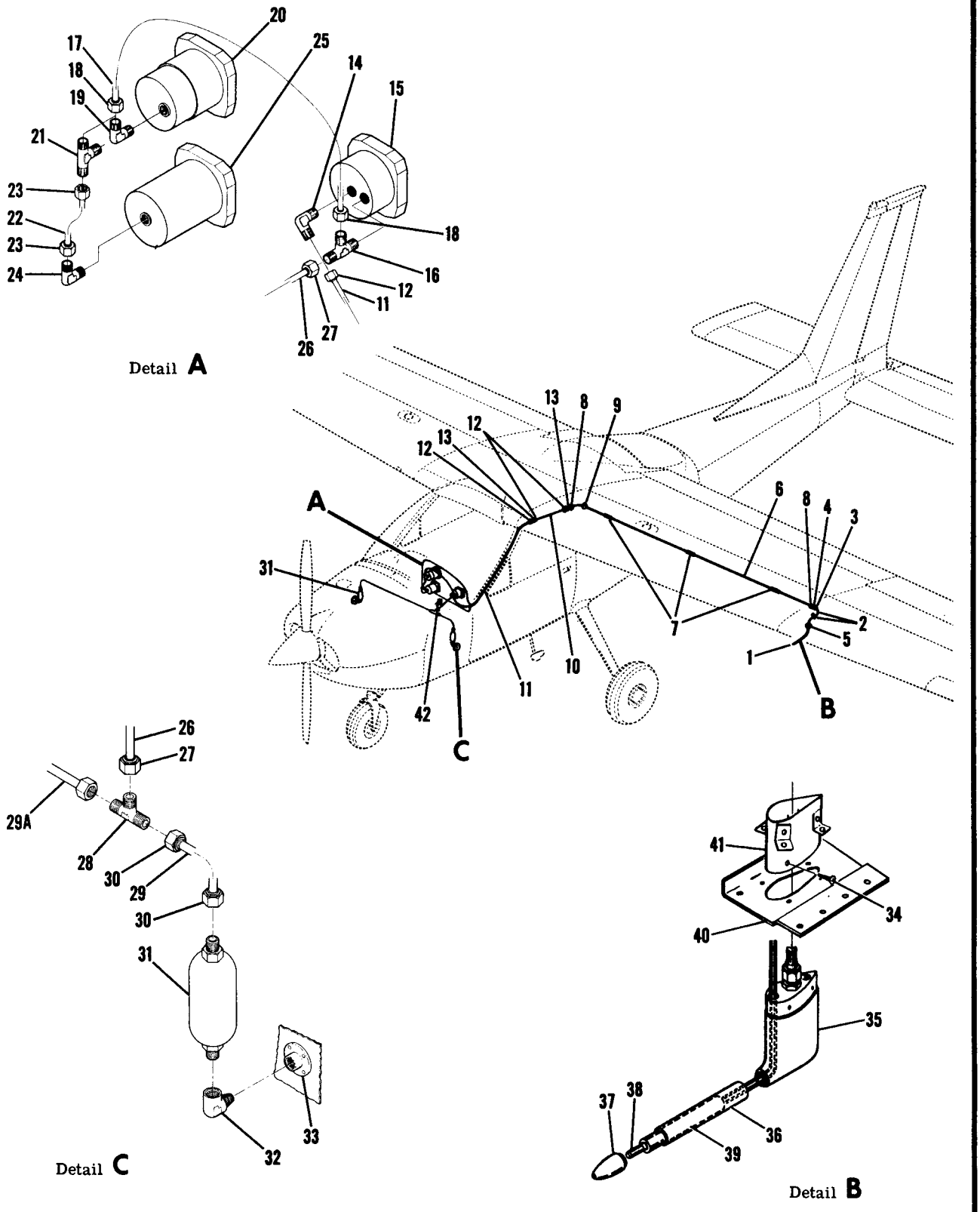
Figure 67. Pitot System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67 -		PITOT SYSTEM INSTALLATION	NP	J
- 1	1720098-2	TUBE ASSEMBLY-PITOT	1	A
	1720098-5	TUBE ASSEMBLY-PITOT	1	C
	1720098-7	TUBE ASSEMBLY-PITOT	1	H
	1720098-9	TUBE ASSEMBLY-PITOT	1	E
		ATTACHING PARTS		
- 2	AN742D4	CLAMP	2	
	AN525-10R10	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
- 3	S1130-1	NUT	1	
- 4	S1132-1	UNION	1	
	S1131-1	INSERT	1	
- 5	MS35489-6	GROMMET	1	
- 6	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-*	1	
		ATTACHING PARTS		
- 7	S1592-1A	BAND	3	
	S1021Z6-6	SCREW	3	
		---*---		
- 8	S1130-1	NUT	2	
	S1131-1	INSERT	2	
- 9	MS35489-7	GROMMET	1	
-10	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-*	1	
-10A	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-*	1	
-11	S1130-1	NUT	4	
	S1131-1	INSERT	4	
-12	S1132-1	UNION	2	
-13	S1135-1	ELBOW	1	
-14	SEE FIG 45	INDICATOR-AIRSPEED	1	
-15	S1139-1	TEE	1	
-16	S1071-1	TUBE 11.0 IN LG BULK ITEM REF S-1071-1-11.0	1	
-17	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-18	S1135-1	ELBOW	1	A
-18A	S1139-1	TEE	1	B
-19	SEE FIG 45	ALTIMETER	1	
	SEE FIG 678	ENCODING ALTIMETER INSTALLATION	1	
-20	S1138-1	TEE	1	
-21	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-*	1	
-22	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-23	S1135-1	ELBOW	1	A
-23A	S1138-1	TEE	1	
-24	SEE FIG 45	INDICATOR-VERTICAL SPEED	1	
-25	S1071-1	TUBE-LH * IN LG BULK ITEM REF S1071-1-*	1	
-25A	S1071-1	TUBE-RH * IN LG BULK ITEM REF S1071-1-*	1	B
-26	S1130-1	NUT	2	A
	S1130-1	NUT	4	B
	S1131-1	INSERT	2	A
	S1131-1	INSERT	4	B
-27	S1258-1	SUMP ASSEMBLY-PITOT STATIC LINE	1	A
	S1258-1	SUMP ASSEMBLY-PITOT STATIC LINE	2	B
-28	AN916-1D	ELBOW	1	A
-28A	AN914-1D	ELBOW	2	C
-28B	AN916-1D	ELBOW	2	D
-29	AN911-1D	UNION	1	A
-29A	AN911-1D	UNION	2	D
-30	S347-1	FLANGE-STATIC SOURCE	1	A
	S347-1	FLANGE-STATIC SOURCE	2	B
-30A	S347-3	FLANGE-STATIC SOURCE	2	C
-30B	S1776-5	FLANGE-STATIC SOURCE	2	D
	0721105-15	TUBE ASSEMBLY-HEATED PITOT	1	A
	0721105-24	TUBE ASSEMBLY-HEATED PITOT	1	C
	0721105-25	TUBE ASSEMBLY-HEATED PITOT	1	H
	0721105-33	TUBE ASSEMBLY-HEATED PITOT	1	E
		ATTACHING PARTS		
-31	AN507-640R4	SCREW	4	
		---*---		
-32	0721105-13	BODY-PITOT	1	A
	0721105-22	BODY-PITOT	1	C

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67 -	0721105-7	BODY-PITOT	1	H
	0721105-31	BODY-PITOT	1	E
	S1133-2	CONNECTOR-NYLON	1	
-33	0721105-3	TUBE-PITOT	1	
-34	0721105-4	FITTING-PITOT TUBE NOSE	1	
-35	0721105-8	STEM-PITOT TUBE	1	
-36	0721105-5	HEATER ASSEMBLY-PITOT	1	
-37	1221098-200	DOUBLER	1	
-38	1221098-2	CONNECTOR ASSEMBLY-PITOT TUBE	1	
-39	SEE FIG 45	SWITCH-PITOT HEAT	1	
		STATIC SOURCE INSTALLATION-ALTERNATE	NP	F
	SEE FIG 67A	STATIC SOURCE INSTALLATION-ALTERNATE	NP	E
-40	1713078-1	BRACKET-ALTERNATE STATIC SOURCE	1	
		ATTACHING PARTS		
-41	AN515-8R6	SCREW	2	
-42	MS21044N08	NUT	2	
		---*---		
-43	1200678-2	PLACARD-ALTERNATE STATIC SOURCE WEU 0505005-1	1	A
	0505005-1	PLACARD-ALTERNATE STATIC SOURCE	1	G
-44	0511199-20	VALVE-ALTERNATE STATIC SOURCE	1	
		ATTACHING PARTS		
-45	MS21919DG9	CLAMP	1	
-46	AN520-10R8	SCREW	1	
-47	AN960D10	WASHER	1	
-48	MS21044N3	NUT	1	
		---*---		
-49	S430-1	KNOB	1	
-50	AN910-1D	COUPLING	1	
-51	S1133-1	CONNECTOR	1	
-52	S1071-1	TUBE * IN LG BULK ITEM REF S1071-1-*	1	
-53	S1071-1	TUBE 2.0 IN LG BULK ITEM REF S1071-1-2.0	1	
-54	S1131-1	INSERT	4	
-55	S1130-1	NUT	4	
-56	S1137-1	TEE	1	
		NOTE. *LENGTH TO BE DETERMINED LATER		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 THRU 17702313		
		C---177 SERIAL 17701165 THRU 17701370		
		D---177 SERIAL 17701371 THRU 17702313		
		E---177 SERIAL 17701531 THRU 17702313		
		F---177 SERIAL 17700001 THRU 17701530		
		G---177 SERIAL 17701165 THRU 17701530		
		H---177 SERIAL 17701371 THRU 17701530		
		J---177 SERIAL 17700001 THRU 17702313		

Pitot System (Cont)

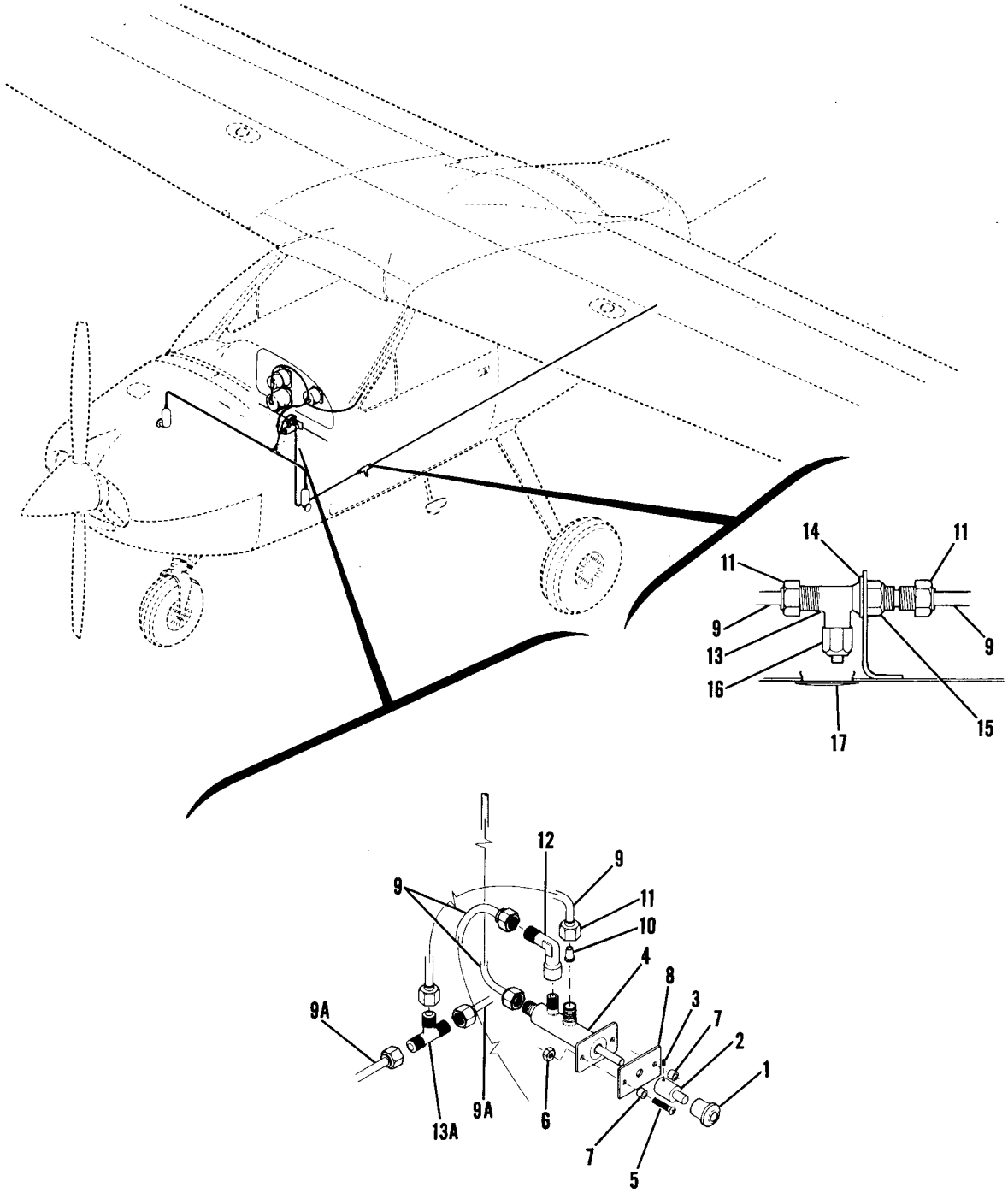


177 SERIAL 17702314 & ON

Figure 67A. Pitot System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67A-		PITOT SYSTEM INSTALLATION	NP	A
- 1	1720098-9	TUBE ASSEMBLY-PITOT	1	
		ATTACHING PARTS		
- 2	AN742D4	CLAMP	2	
	AN525-10R10	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
- 3	S1130-1	NUT	1	
- 4	S1131-1	INSERT	1	
	S1132-1	UNION	1	
- 5	MS35489-6	GROMMET	1	
- 6	S1071-1	TUBE *IN LONG BULK ITEM REF S1071-1-*	1	
		ATTACHING PARTS		
- 7	S1592-1A	BAND	3	
	S1021Z6-6	SCREW	3	
		---*---		
- 8	S1130-1	NUT	2	
	S1131-1	INSERT	2	
- 9	MS35489-7	GROMMET	1	
-10	S1071-1	TUBE *IN LONG BULK ITEM REF S1071-1-*	1	
-11	S1071-1	TUBE *IN LONG BULK ITEM REF S1071-1-*	1	
-12	S1130-1	NUT	4	
	S1131-1	INSERT	4	
-13	S1132-1	UNION	2	
-14	S1135-1	ELBOW	1	
-15		INDICATOR-AIRSPEED SEE INSTRUMENT PANEL	1	
-16	S1139-1	TEE	1	
-17	S1071-1	TUBE 11.0 IN LONG BULK ITEM REF S1071-1-11.0	1	
-18	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-19	S1135-1	ELBOW	1	
-20		ALTIMETER SEE INSTRUMENT PANEL	1	
	SEE FIG 67C	ENCODING ALTIMETER INSTALLATION	1	
-21	S1138-1	TEE	1	
-22	S1071-1	TUBE *IN LONG BULK ITEM REF S1071-1-*	1	
-23	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-24	S1135-1	ELBOW	1	
-25		INDICATOR VERTICAL SPEED SEE INSTRUMENT PANEL	1	
-26	S1071-1	TUBE * IN LONG BULK ITEM REF S1071-1-*	1	
-27	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-28	S1137-1	TEE	1	
-29	S1071-1	TUBE-LH * IN LONG BULK ITEM REF S1071-1-*	1	
-29A	S1071-1	TUBE-RH * IN LONG BULK ITEM REF S1071-1-*	1	
-30	S1130-1	NUT	4	
	S1131-1	INSERT	4	
-31	S1258-1	SUMP ASSEMBLY-PITOT STATIC LINE	2	
-32	AN914-10	ELBOW	2	
-33	S347-1	FLANGE-STATIC SOURCE	2	
	0721105-33	TUBE ASSEMBLY-HEATED PITOT	1	
		ATTACHING PARTS		
-34	AN507-640R4	SCREW	4	
		---*---		
-35	0721105-31	BODY-PITOT	1	
	S1133-2	CONNECTOR-NYLON	1	
-36	0721105-3	TUBE-PITOT	1	
-37	0721105-4	FITTING-PITOT TUBE NOSE	1	
-38	0721105-8	STEM-PITOT TUBE	1	
-39	0721105-5	HEATER ASSEMBLY-PITOT	1	
-40	1221098-200	DOUBLER	1	
-41	1221098-2	CONNECTOR ASSEMBLY-PITOT TUBE	1	
-42		SWITCH-PITOT HEAT SEE INSTRUMENT PANEL	1	
	SEE FIG 67B	STATIC SOURCE INSTALLATION-ALTERNATE		
		NOTE. *LENGTH TO BE DETERMINED LATER		
		A---177 SERIAL 17702314 & ON		

Alternate Static Source



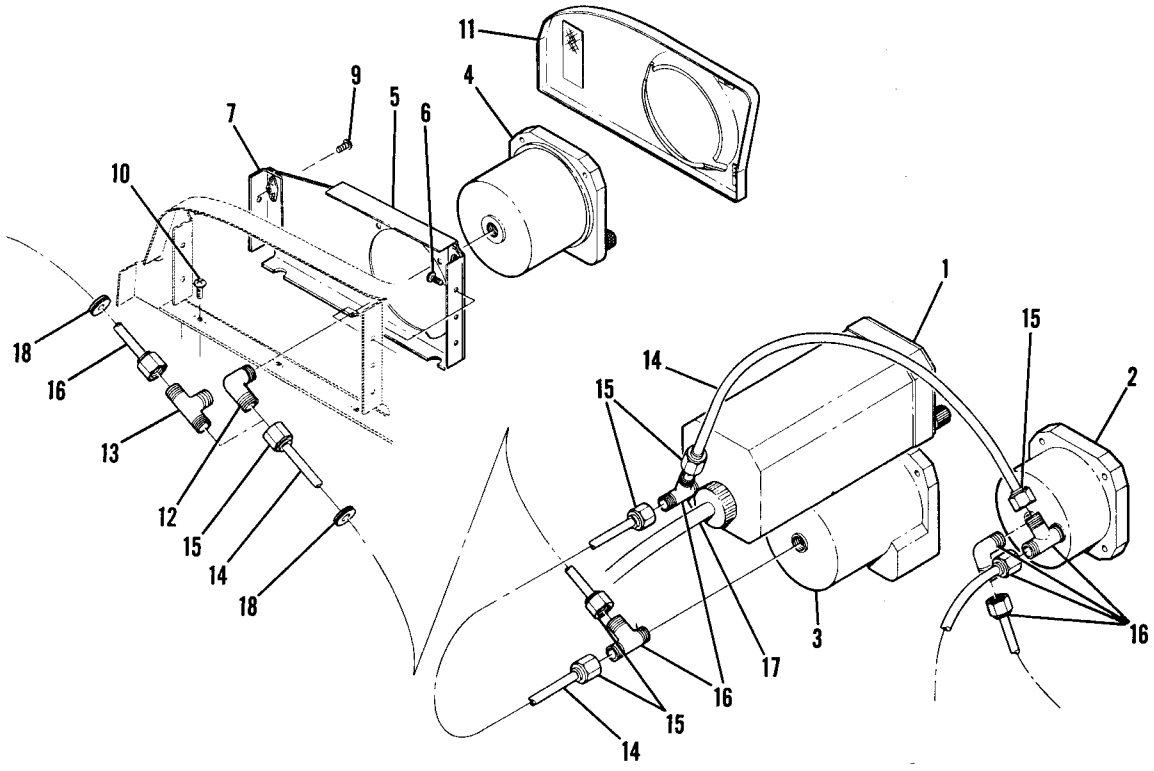
177 SERIAL 17701531 & ON

Figure 67B. Alternate Static Source Installation

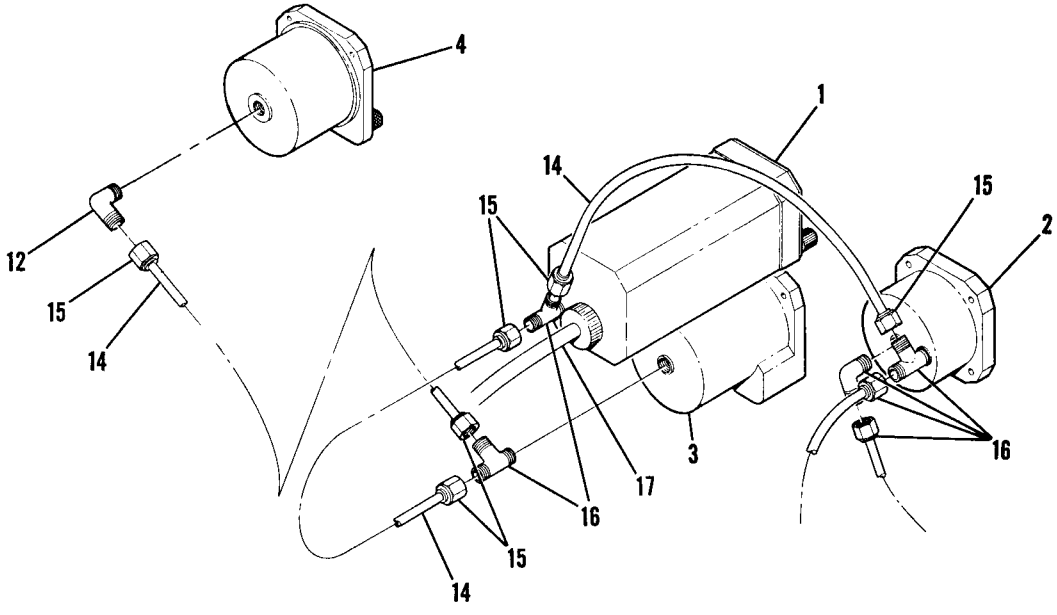
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
678-		ALTERNATE STATIC SOURCE INSTALLATION	NP	A
- 1	S1981-5	KNOB-ALTERNATE AIR VALVE	1	
- 2	2013130-1	EXTENSION ASSY-KNOB	1	
- 3	AN565D8H2	SET SCREW	1	
- 4	2013142-1	VALVE ASSY-ALTERNATE	1	
		ATTACHING PARTS		
- 5	AN509-8R9	SCREW	2	
- 6	MS21044N08	NUT	2	
- 7	NAS430D3-16	SPACER	2	
- 8	2013132-1	PLATE	1	
		---*---		
- 9	S1071-1	TUBE * IN LG BULK ITEM	AR	
- 9A	S1071-1	TUBE * IN LG BULK ITEM	AR	B
-10	S1131-1	INSERT	AR	
-11	S1130-1	NUT	AR	
-12	S2071-1	ELBOW	1	
-13	S2109-4	LIGHT ASSY-INSTRUMENT CLUSTER	1	
-13A	S1137-1	TEE	1	B
-14	AN960PD716	WASHER	1	
-15	AN924-4D	NUT	1	
-16	AN929-4	CAP	1	
-17	CM2692-32-1S	PLUG BUTTON	1	

A---177 SERIAL 17701531 & ON
B---177 SERIAL 17701531 THRU 17702313

Encoding Altimeter



17702124 THRU 17702313



17702314 & ON

177 SERIAL 17702124 & ON

Figure 67C. Encoding Altimeter Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67C-		ENCODING ALTIMETER INSTALLATION	NP	A
- 1	42540-3114	ALTIMETER-ENCODING FEET & INCHES ARC	1	
	42540-3214	ALTIMETER-ENCODING FEET & MILLIBARS ARC	1	
		ATTACHING PARTS		
	AN51586R7	SCREW	3	
		---*---		
- 2		INDICATOR-AIRSPEED SEE INSTRUMENT PANEL	1	
- 3		INDICATOR-VERTICAL SPEED SEE INSTRUMENT PANEL	1	
- 4		ALTIMETER SEE INSTRUMENT PANEL	1	
- 5	2001016-7	BRACKET ASSY-ALTIMETER ATTACH	1	B
		ATTACHING PARTS		
- 6	S1021Z4-6	SCREW	5	
		---*---		
- 7	2001016-13	BRACKET ASSEMBLY	1	B
- 8	2001016-14	BRACKET ASSEMBLY	1	B
		ATTACHING PARTS		
- 9	AN515-8R6	SCREW	2	
		---*---		
-10	AN515-4R5	SCREW	3	B
-11	2001016-5	COVER ASSY-ALTIMETER	1	B
-12	S1135-1	ELBOW	1	C
	S1135-1	ELBOW USED WITH ALTERNATE STATIC SOURCE	1	B
-13	S1138-1	TEE USED WITHOUT ALTERNATE STATIC SOURCE	1	B
-14	S1071-1	TUBE *IN LG BKI REF. S1071-1-*	3	
-15	S1130-1	NUT	6	
	S1131-1	INSERT	6	
-16	SEE FIG. 67	PITOT SYSTEM INSTALLATION	1	
-17		CABLE ASSY SEE CESSNA ELETRONICS MANUAL	1	
-18	MS35489-6	GROMMET USED WITHOUT ALTERNATE STATIC SOURCE	2	B
	MS35489-6	GROMMET USED WITH ALTERNATE STATIC SOURCE	1	B

NOTE. *LENGTH TO BE DETERMINED LATER

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17702124 & ON
B---177 SERIAL 17702124 THRU 17702313
C---177 SERIAL 17702314 & ON

Stall Warning

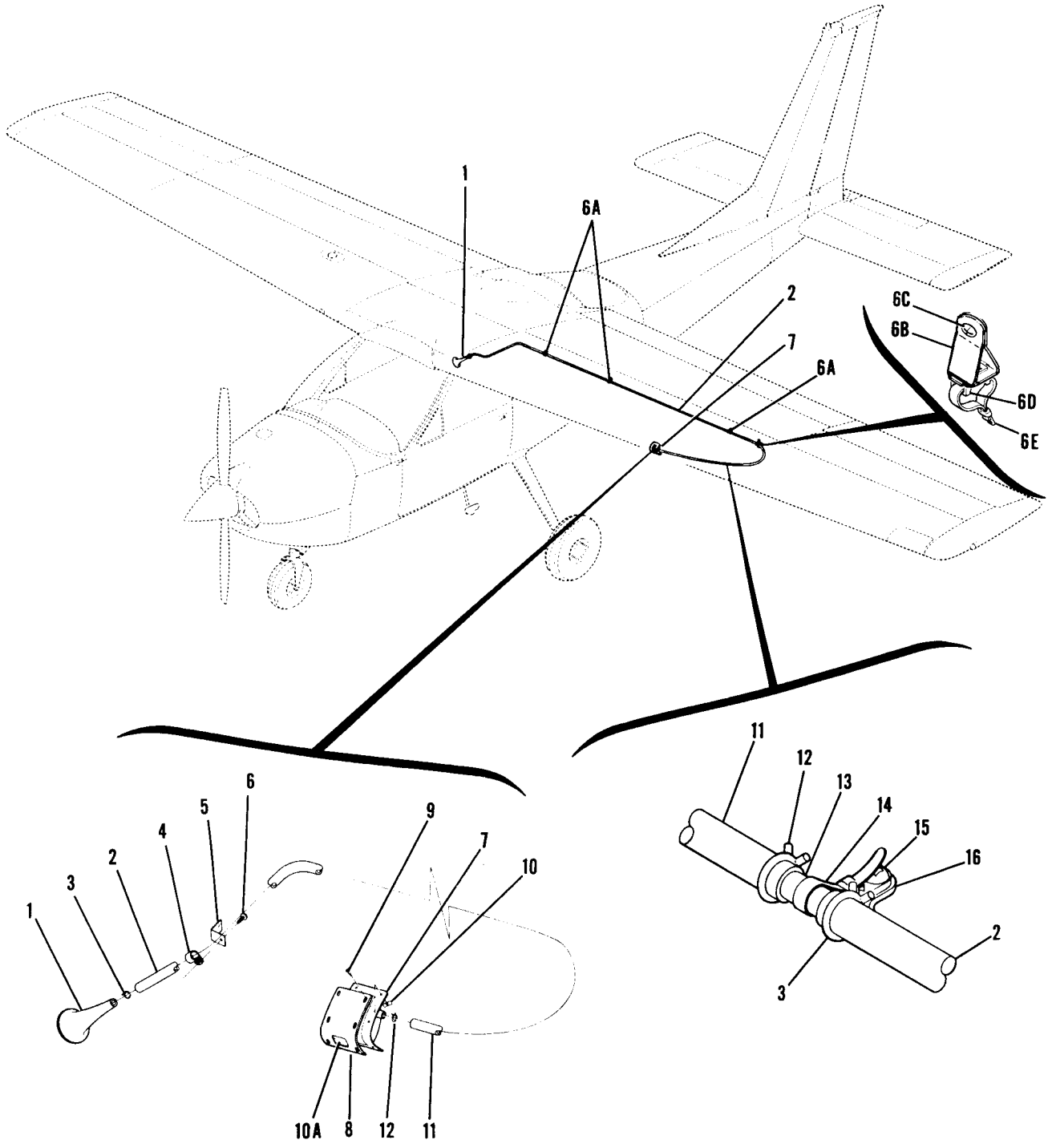


Figure 68. Stall Warning Horn Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
68 -		STALL WARNING HORN INSTALLATION	NP	
- 1	0413483-1	HORN ASSEMBLY-STALL WARNING	1	
- 2	S1071-4	TUBE 126.0 IN LG BULK ITEM REF S1071-4-126.0	1	
		ATTACHING PARTS		
- 3	S1494-8	CLAMP	2	
- 4	S1485D8U	CLAMP	1	H
- 5	1706004-1	BRACKET	1	A
	1706004-2	BRACKET	1	B
	S2034-1	MOUNT	1	J
- 6	S1021Z10-8	SCREW	1	H
- 6A	S1693-4	STRAP-TUBE	1	C
- 6B	S1592-7	CLIP	1	
- 6C	S1021A6-6	SCREW	1	
	NAS395-10-3	NUT	1	
- 6D	S1741-1	ANCHOR	1	
	S1022Z8-6	SCREW	1	
- 6E	S1693-2	STA-STRAP	1	
		---*---		
- 7	1720100-1	SCOOP-STALL WARNING WEU 1720100-4	1	D
	1720100-4	SCOOP ASSEMBLY-STALL WARNING	1	D
	1720100-6	SCOOP ASSEMBLY-STALL WARNING	1	E
- 8	1720103-1	PLATE	1	D
	1720103-4	PLATE	1	F
	1720103-6	PLATE	1	G
		ATTACHING PARTS		
- 9	S1022Z6-8	SCREW	6	
-10	NAS446-2	NUT	6	
		---*---		
	1720103-3	SEAL	1	D
	1720103-5	SEAL	1	E
-10A	1722010-1	SCREEN	1	
-11	S1495-6	TUBE 25.00 IN LG BULK ITEM REF S1495-6-25.00	1	
		ATTACHING PARTS		
-12	S1494-9	CLAMP	2	
		---*---		
-13	1706040-1	CONNECTION	1	
		ATTACHING PARTS		
-14	S1742-1	CLAMP	1	
-15	AN520-10R6	SCREW	1	
	MS21044N3	NUT	1	
-16	AN743-12	BRACKET	1	
	AN520-10R7	SCREW	1	
	MS21044N3	NUT	1	
		---*---		

NOTE. *LENGTH TO BE DETERMINED LATER

A---177 SERIAL 17700001 THRU 17700024
B---177 SERIAL 17700025 THRU 17701622
C---177 SERIAL 17701165 & ON
D---177 SERIAL 17700001 THRU 17701370
E---177 SERIAL 17701371 & ON
F---177 SERIAL 17701371 THRU 17701530
G---177 SERIAL 17701531 & ON
H---177 SERIAL 17700001 THRU 17701622
J---177 SERIAL 17701623 & ON

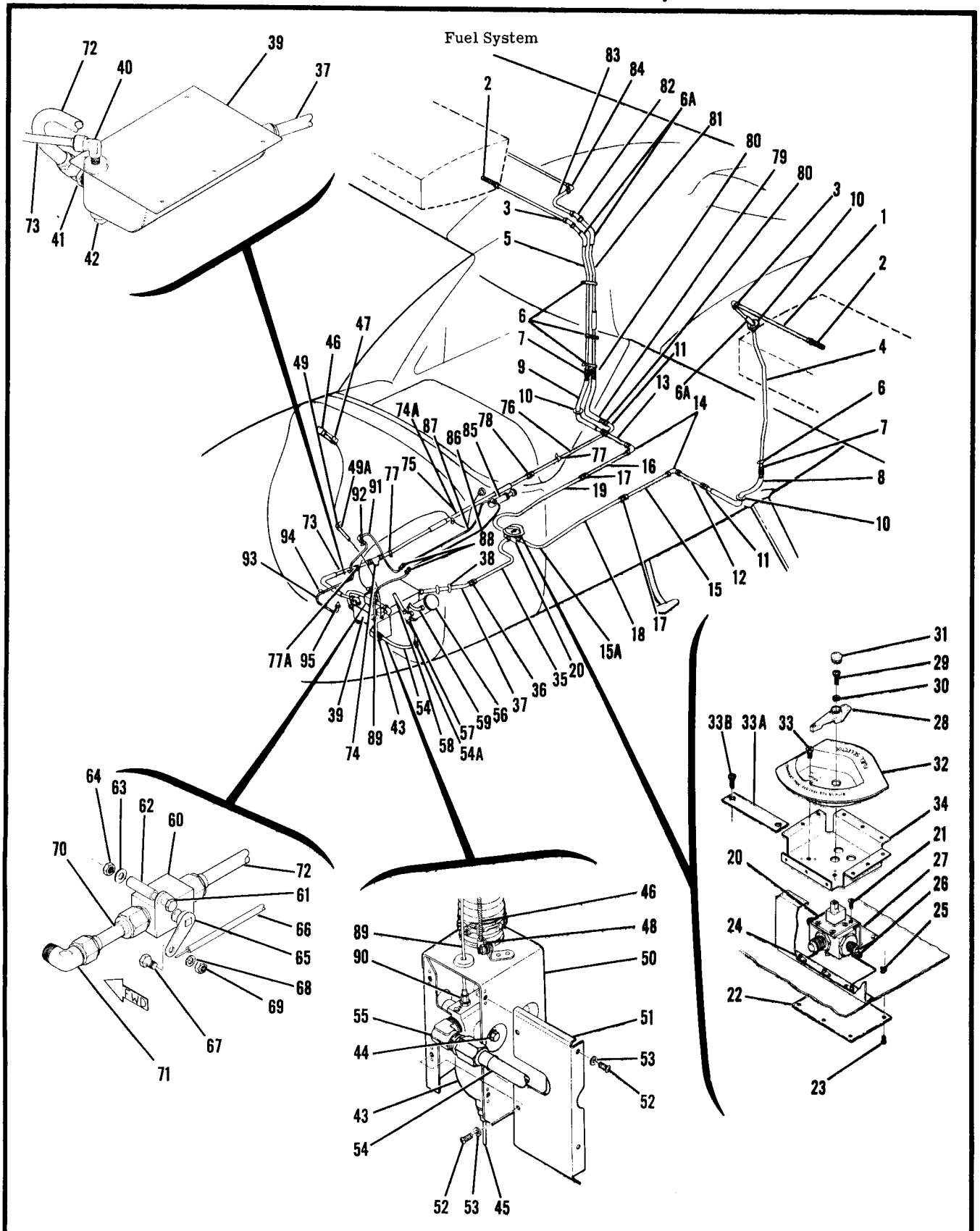


Figure 69. Fuel System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -		FUEL SYSTEM INSTALLATION	NP	
	SEE FIG 69A	FUEL VENT SYSTEM	NP	
- 1	1700121-51	LINE ASSEMBLY-FUEL	2	J
	1700121-104	LINE ASSEMBLY-FUEL	2	K
- 2	1726045-6	FINGER STRAINER	2	
	MS29512-08	O-RING	2	
- 3	AN833-8D	ELBOW	2	
	AN924-8D	NUT	2	
	AN960D1216	WASHER	2	
- 4	1700121-28	LINE ASSEMBLY-FUEL LH	1	
- 5	1700121-29	LINE ASSEMBLY-FUEL RH	1	
		ATTACHING PARTS		
- 6	S1486DG6U	CLAMP	3	
	MS21919DG4	CLAMP	3	
	S1021Z10-8	SCREW	3	
		---*---		
- 6A	S292-8	TUBE 4.00 IN LG BULK ITEM REF S292-8-4.00	3	
- 7	AN815-6D	UNION	2	
- 8	1700121-30	LINE ASSEMBLY-FUEL LH	1	
- 9	1700121-31	LINE ASSEMBLY-FUEL RH	1	
-10	S1050-3	GROMMET * IN LG BULK ITEM REF S1050-3-*	4	
-11	AN815-6D	UNION	2	
-12	1700121-26	LINE ASSEMBLY-FUEL LH	1	
-13	1700121-27	LINE ASSEMBLY-FUEL RH	1	
-14	AN833-6D	ELBOW	2	
	AN924-6D	NUT	2	
-15	1700121-24	LINE ASSEMBLY-FUEL LH	1	A
-15A	1700121-71	LINE ASSEMBLY-FUEL	1	B
-16	1700121-25	LINE ASSEMBLY-FUEL RH	1	
-17	AN815-6D	UNION	2	A
-18	1700121-22	LINE ASSEMBLY-FUEL LH	1	A
-19	1700121-23	LINE ASSEMBLY-FUEL RH	1	
-20	SEE FIG 71	VALVE ASSEMBLY-FUEL SELECTOR	1	
		ATTACHING PARTS		
-21	AN515-8R8	SCREW	2	
		---*---		
-22	1713060-1	DOOR-ACCESS	1	
		ATTACHING PARTS		
-23	AN515-6R8	SCREW	6	
-24	NAS696A08K	NUTPLATE	3	
-25	NAS684A06	NUTPLATE	2	
-26	NAS680A06	NUTPLATE	1	
		---*---		
-27	1716010-1	BRACKET ASSEMBLY-VALVE SUPPORT	1	
-28	0716623-2	HANDLE-FUEL SELECTOR VALVE	1	
		ATTACHING PARTS		
-29	AN525-832R6	SCREW	1	
-30	AN936A8	WASHER	1	
-31	0716624-1	CAP	1	
		---*---		
-32	1716012-1 □	COVER-FUEL SELECTOR VALVE	1	J
	1716012-3 □	COVER-FUEL SELECTOR VLAVE	1	K
		ATTACHING PARTS		
-33	S1022Z8-8B	SCREW	2	
		---*---		
-33A	1705016-1	PLACARD	1	L
		ATTACHING PARTS		
-33B	S1021A6-8	SCREW	2	
		---*---		
-34	1711035-1	SUPPORT ASSEMBLY	1	
	AN6191-8Z3	NUTPLATE	2	
-35	1700121-18	LINE ASSEMBLY-FUEL	1	C
	1700121-78	LINE ASSEMBLY-FUEL	1	D
-36	AN832-8D	UNION	1	
	AN924-8D	NUT	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -37	1700121-17	LINE ASSEMBLY-FUEL	1	C
	1700121-77	LINE ASSEMBLY-FUEL	1	D
-38	MS35489-17	GROMMET	2	
-39	1716009-1	TANK ASSEMBLY-RESERVOIR WEU 1716009-8	1	E
	1716009-8	TANK ASSEMBLY-RESERVOIR	1	F
		ATTACHING PARTS		
	AN3-4	BOLT	3	
	AN960-P010L	WASHER	3	
	NAS680A3	NUTPLATE	3	
		---*---		
-40	MS20822-4	ELBOW	1	
-41	MS20823-8	ELBOW	1	
-42	MS20913-1	PLUG	1	E
	AN814-5DL	PLUG	1	P
	MS29512-05	PACKING	1	P
	S2020-1	VALVE-FUEL DRAIN	1	Q
-43	SEE FIG 70	STRAINER ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-44	MS20074-03-03	SCREW	4	
	AN936A10	WASHER	4	
		---*---		
-45	1700121-40	TUBE ASSEMBLY-DRAIN WEU 1700121-105	1	J
	1700121-105	TUBE ASSEMBLY-DRAIN	1	K
-46	S1517-3	DRAIN CONTROL-STRAINER	1	
		ATTACHING PARTS		
-47	1716013-1	BRACKET-STRAINER DRAIN CONTROL	1	
	AN741T06	CLAMP	1	
	AN520-10R12	SCREW	2	
	AN960-10L	WASHER	2	
	MS21045L3	NUT	2	
-48	AN742D3	CLAMP	1	
	AN743-12	BRACKET	1	
	S1021Z10-8	SCREW	2	
	NAS395-22-3	NUT	2	
-49	AN742D3	CLAMP	1	
	AN515-10R8	SCREW	1	
	MS21045L3	NUT	1	
	AN960-10L	WASHER	1	
		---*---		
-49A	S1399-1-4.00	SLEEVE	1	
-50	1713120-1	SHROUD ASSEMBLY-FUEL STRAINER	1	
-51	1713121-1	FRONT COVER	1	
		ATTACHING PARTS		
-52	AN515-8R6	SCREW	4	
-53	NAS960P08L	WASHER	4	
		---*---		
-54	1700121-83	LINE ASSEMBLY STRAINER TO PUMP	1	
		ATTACHING PARTS		
-55	MS20822-8D	ELBOW	1	
	AN919-12D	REDUCER AT TEE	1	
	MS29512-06	O-RING	1	
		---*---		
-56	SEE FIG 72	FUEL PUMP	1	
		ATTACHING PARTS		
	AN4H4A	BOLT	2	C
	AN4H10A	BOLT	2	D
	NAS43DD4-16	SPACER	2	D
	AN960D416L	WASHER	2	
		---*---		
-57	AN938D6	TEE	1	
	AN816-6-2D	NIPPLE	1	
	MS29512-06	O-RING	1	
	AN919-12D	REDUCER	1	
	AN815-6D	UNION	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -58	S1236-8-0280	HOSE ASSEMBLY ELEC FUEL PUMP TO ENGINE PUMP	1	C
	S1236-6-0204	HOSE ASSEMBLY ELEC FUEL PUMP TO ENGINE PUMP	1	D
		ATTACHING PARTS		
	AN919-12D	REDUCER	2	C
	AN919-12D	REDUCER	1	D
	AN815-6D	UNION AT TEE	1	D
	AN921-6D	ELBOW AT ENGINE PUMP	1	D
	MS29512-06	O RING	1	D
	AN924-6D	NUT	1	D
	MS29512-06	O-RING	2	
	MS21919DG10	CLAMP	1	
	S1153-1	BRACKET	1	
	S1021Z8-8	SCREW	2	
	NAS395-22-3	NUT	2	
	S1485D10U	CLAMP ATTACH TO MOTOR MOUNT	1	G
	MS21919DG9	CLAMP	1	G
	S1021Z10-10	SCREW	1	G
		---*---		
-59	S1236-6-0094	HOSE ASSEMBLY ELEC FUEL PUMP TO CARB	1	
		ATTACHING PARTS		
	MS20823-6D	ELBOW	1	
	AN816-6-2D	NIPPLE	1	
		---*---		
-60	SEE FIG 71	VALVE ASSEMBLY-FUEL SHUT OFF	1	
		ATTACHING PARTS		
-61	AN3-17	BOLT	2	
-62	NAS43DD3-80	SPACER	2	
-63	AN960-10L	WASHER	2	
-64	MS21045L3	NUT	2	
		---*---		
-65	0716606-5	ARM ASSEMBLY-FUEL SHUT OFF VALVE	1	
		ATTACHING PARTS		
	MS16562-6	PIN	1	
		---*---		
-66	S1239-31	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	J
	S2113-1	CONTROL ASSEMBLY-FUEL SHUT OFF VALVE	1	K
		ATTACHING PARTS		
-67	0450311-8	CLAMP	1	
-68	AN960-10L	WASHER	2	
-69	MS21045L3	NUT	1	
	S1485D3U	CLAMP	1	M
	S1485D4U	CLAMP	1	N
	S1021Z8-6C	SCREW	1	
		---*---		
-70	1700121-64	LINE ASSEMBLY-FUEL	1	
-71	MS20822-8D	ELBOW	1	
-72	1700121-65	LINE ASSEMBLY-FUEL	1	A
	1700121-72	LINE ASSEMBLY-FUEL	1	B
-73	1700121-61	LINE ASSEMBLY-VENT	1	
-74	AN917-2D	TEE	1	
	AN816-4-4D	NIPPLE	2	
	AN933D2	PLUG	1	
-74A	1700121-73	LINE ASSEMBLY-VENT	1	B
-75	1700121-56	LINE ASSEMBLY-VENT	1	A
-76	1700121-57	LINE ASSEMBLY-VENT	1	A
		ATTACHING PARTS		
-77	MS21919DG4	CLAMP	1	
	S1154-1	BRACKET	1	
	S1021Z8-6C	SCREW	1	
	MS21045L3	NUT	1	
	NAS221-6	SCREW	1	
-77A	MS21919DG4	CLAMP	1	H
	NAS221-8	SCREW	1	H
	MS21044N08	NUT	1	H
		---*---		
-78	AN815-4D	UNION	1	A
-79	1700121-58	LINE ASSEMBLY-VENT	1	
-80	AN815-4D	UNION	2	

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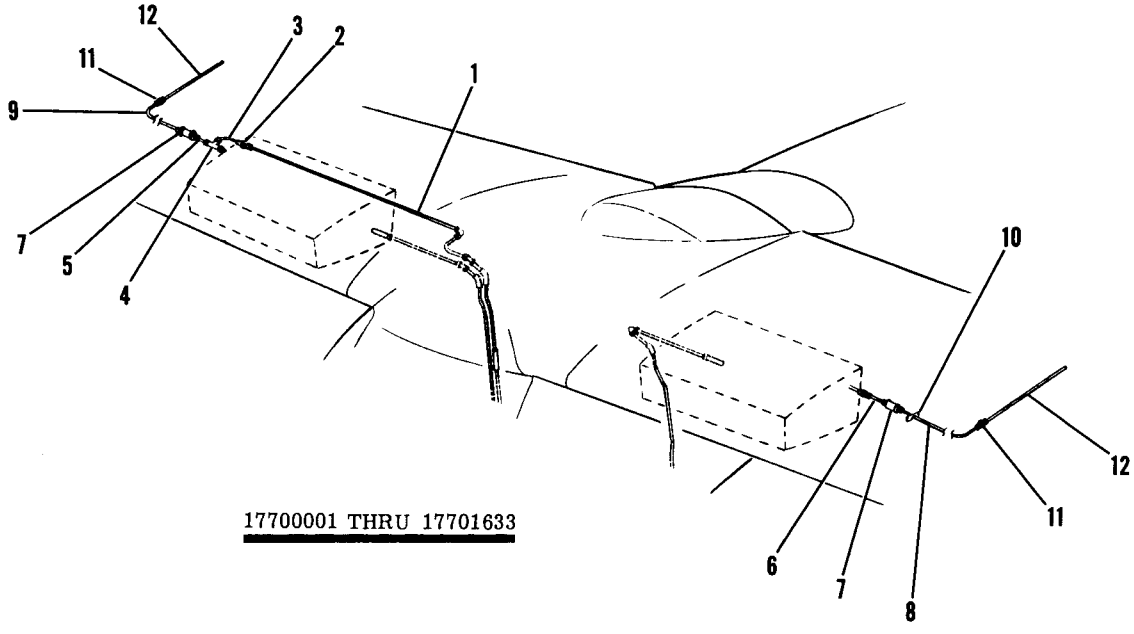
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -81	1700121-59	LINE ASSEMBLY-VENT	1	
-82	AN833-4D	ELBOW	1	
-83	1700121-60	LINE ASSEMBLY-VENT	1	
-84	AN821-4D	ELBOW	1	
-85	C291502-0101	PRIMER ASSEMBLY	1	
-86	1700121-42	LINE ASSEMBLY-PRIMER OUTBOARD WHEN EXHAUSTED USE 1700121-93	1	
	1700121-93	LINE ASSEMBLY-PRIMER OUTBOARD	1	
-87	1700121-41	LINE ASSEMBLY-PRIMER INBOARD WHEN EXHAUSTED USE 1700121-92	1	
	1700121-92	LINE ASSEMBLY-PRIMER INBOARD	1	
-88	AN837-2D	ELBOW	2	
		ATTACHING PARTS		
	AN960D516	WASHER	2	
	AN924-2D	NUT	1	
		---*---		
-89	1700121-3	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-91	1	
	1700121-91	LINE ASSEMBLY-PRIMER	1	
-90	AN816-2D	NIPPLE	1	
-91	1700121-15	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-82	1	
	1700121-82	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-99	1	
	1700121-99	LINE ASSEMBLY-PRIMER	1	
-92	AN821-2D	ELBOW	1	
-93	1700121-48	LINE ASSEMBLY-PRIMER WHEN EXHAUSTED USE 1700121-96	1	
	1700121-96	LINE ASSEMBLY-PRIMER	1	
		ATTACHING PARTS		
-94	0550100-8	BRACKET	3	
	S1485D2	CLAMP	3	
	S1021Z8-5C	SCREW	3	
		---*---		
-95	AN4022-1	JET-PRIMING	1	

NOTE. *LENGTHS TO BE DETERMINED LATER

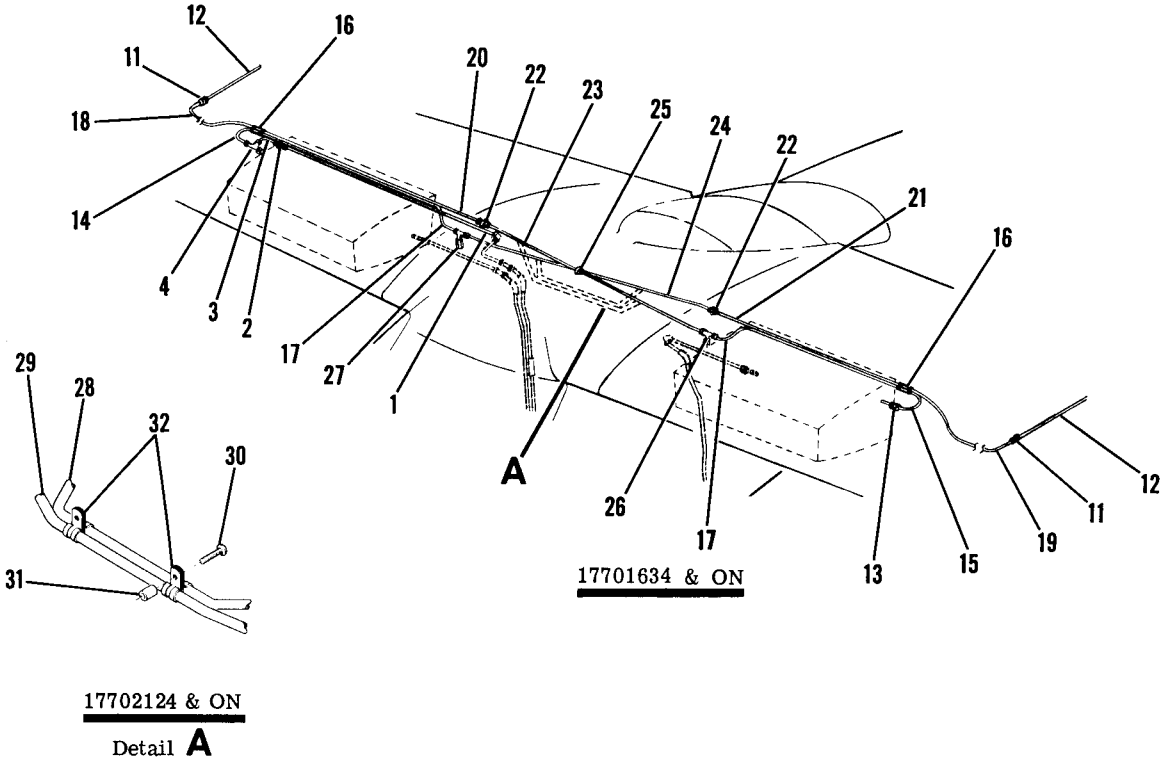
NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17701157
B---177 SERIAL 17701158 & ON
C---177 SERIAL 17700001 THRU 17701164
D---177 SERIAL 17701165 & ON
E---177 SERIAL 17700001 THRU 17701358
F---177 SERIAL 17701359 & ON
G---177 SERIAL 17701219 & ON
H---177 SERIAL 17701325 & ON
J---177 SERIAL 17700001 THRU 17701370
K---177 SERIAL 17701371 & ON
L---177 SERIAL 17701355 & ON
M---177 SERIAL 17700001 THRU 17701539
N---177 SERIAL 17701540 & ON
P---177 SERIAL 17701359 THRU 17702123
Q---177 SERIAL 17702124 & ON

Fuel System (Cont)



17700001 THRU 17701633



17701634 & ON

17702124 & ON
Detail A

Figure 69A. Fuel Vent System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69A-		FUEL VENT SYSTEM	NP	
- 1	1700121-32	LINE ASSY-VENT RH ONLY	1	
- 2	AN919-6D	REDUCER RH ONLY	1	
- 3	1700121-37	LINE ASSY-VENT RH ONLY	1	C
	1700121-71	LINE ASSY-VENT RH ONLY	1	E
- 4	AN824-6D	TEE RH ONLY	1	
- 5	1700121-33	LINE ASSY-VENT RH	1	A
- 6	1700121-34	LINE ASSY-VENT LH	1	A
- 7	1422051-1	VALVE-FUEL VENT	2	A
- 8	1700121-35	LINE ASSY-FUEL VENT RH	1	A
- 9	1700121-36	LINE ASSY-FUEL VENT LH	1	A
		ATTACHING PARTS		
-10	1722087-1	RETAINER-VENT LINE	2	
	S1021Z8-8	SCREW	2	
	MS35489-12	GROMMET	AR	
-11	AN815-6D	UNION	2	
-12	1200406-85	TUBE ASSY-FUEL VENT	2	
-13	AN815-6D	UNION	1	B
-14	2000010-44	LINE ASSY-VENT RH	1	D
	2000010-69	LINE ASSY-VENT RH	1	E
-15	2000010-45	LINE ASSY-VENT LH	1	D
	2000010-70	LINE ASSY-VENT LH	1	E
-16	S51-6	HOSE 3 IN LG BK1 REF S51-6-12	4	B
		ATTACHING PARTS		
	NAS397-12	CLAMP	2	B
		---*---		
-17	2000010-46	LINE ASSY-FUEL VENT	2	B
-18	2000010-73	LINE ASSY-FUEL VENT RH	1	B
-19	2000010-72	LINE ASSY-FUEL VENT LH	1	B
-20	2000010-74	LINE ASSY-FUEL VENT RH	1	B
-21	2000010-75	LINE ASSY-FUEL VENT LH	1	B
-22	AN832-6D	UNION	2	B
	AN924-6D	NUT	2	B
-23	2000010-40	LINE ASSY-FUEL VENT	1	F
-24	2000010-41	LINE ASSY-FUEL VENT	1	F
		ATTACHING PARTS		
-25	MS21919DG6	CLAMP	2	F
	S1021Z10-6	SCREW	1	F
	NAS446-5-1	NUT	1	F
		---*---		
-26	MS20825-6D	TEE	2	B
-27	2026000-2	DRAIN FITTING	2	B
	AN814D5L	PLUG DRAIN FITTING	2	B
	MS29512-05	O RING	2	B
-28	2000010-85	LINE ASSEMBLY-FUEL VENT	1	G
-29	2000010-86	LINE ASSEMBLY-FUEL VENT	1	G
		ATTACHING PARTS		
-30	AN520-10R16	SCREW	2	G
-31	NAS42DD6-36	SPACER	2	G
-32	MS21919DG6	CLAMP	4	G
		---*---		

A---177 SERIAL 17700001 THRU 17701633
B---177 SERIAL 17701634 & ON
C---177 SERIAL 17700001 THRU 17701773
D---177 SERIAL 17701634 THRU 17701773
E---177 SERIAL 17701774 & ON
F---177 SERIAL 17701634 THRU 17702123
G---177 SERIAL 17702124 & ON

Fuel System (Cont)

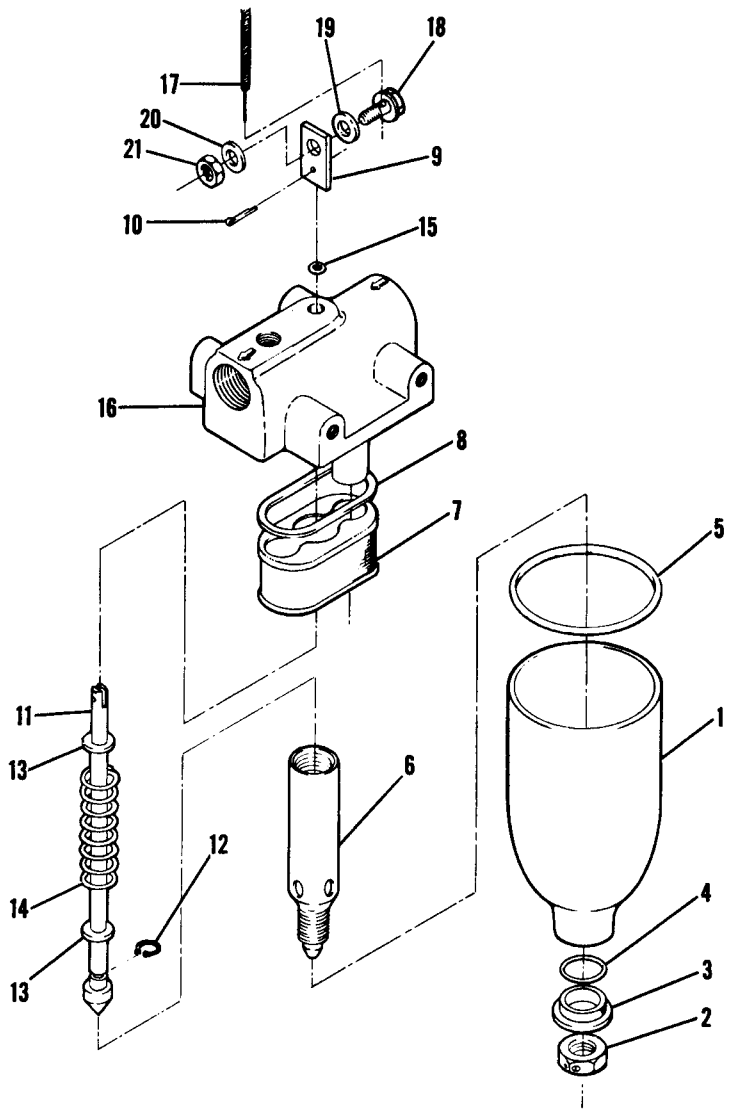


Figure 70. Fuel Strainer Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
70 -	0756005-1	FUEL STRAINER ASSEMBLY	NP	
- 1	0756008-1	BOWL-FUEL STRAINER	1	
		ATTACHING PARTS		
- 2	S1573-3	NUT	1	
- 3	0756015-1	WASHER	1	
- 4	MS29513-111	O-RING	1	
- 5	MS29513-138	O-RING	1	
		---*---		
- 6	0756011-1	STANDPIPE	1	
- 7	0756009-1	FILTER ASSEMBLY-FUEL STRAINER	1	
- 8	0756009-8	GASKET	1	
- 9	0756014-1	PLATE	1	
		ATTACHING PARTS		
-10	MS24665-132	COTTER PIN	1	
		---*---		
-11	0756010-1	PLUNGER ASSEMBLY-DRAIN	1	
-12	MS16624-1025	SNAP RING	1	
-13	0756014-2	WASHER	2	
-14	0756012-1	SPRING	1	
-15	MS29513-10	O-RING	1	
-16	0756005-2	TOP ASSEMBLY-FUEL STRAINER	1	
-17	SEE FIG 69	CONTROL-STRAINER DRAIN		
		ATTACHING PARTS		
-18	0450311-3	CLAMP	1	
-19	AN960-416	WASHER	1	
-20	AN960-416L	WASHER	2	
-21	MS20365-428C	NUT	1	
		---*---		

Fuel System (Cont)

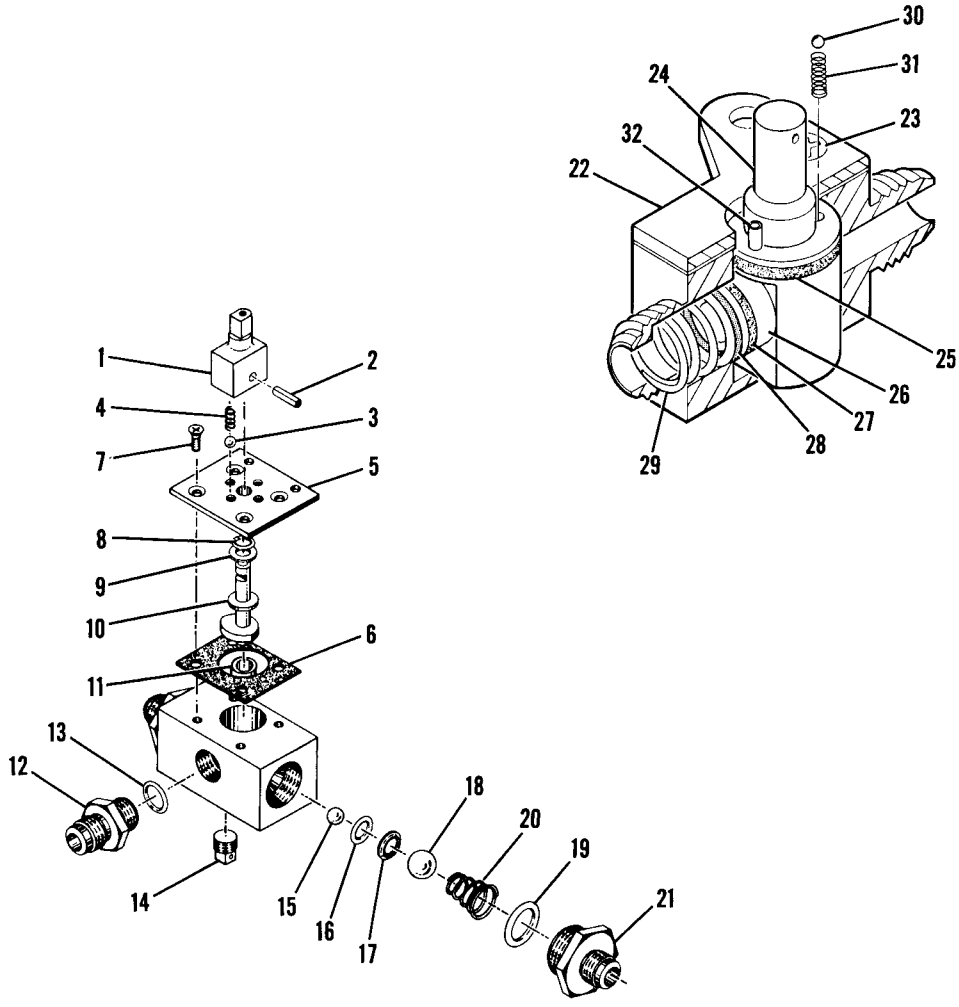


Figure 71. Fuel Valve Assemblies

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
71 -			VALVE ASSEMBLIES-FUEL	NP	
	0513120-9		VALVE ASSEMBLY-FUEL SELECTOR	1	
- 1	1716014-1		HOUSING-FUEL SELECTOR VALVE	1	
			ATTACHING PARTS		
- 2	NAS561P3-8		ROLL PIN	1	
			---*---		
- 3	S272-207		BALL-FUEL VALVE	1	
- 4	0513120-1		SPRING-FUEL VALVE	1	
- 5	0513122		COVER-FUEL VALVE	1	
- 6	0513125		GASKET-FUEL COVER	1	
			ATTACHING PARTS		
- 7	AN507-632R6		SCREW	4	
			---*---		
- 8	AF934-5		O RING	1	
- 9	AN960C416L		WASHER	1	
-10	0513123		CAM	1	
-11	S1003-9A		BEARING	1	
-12	0513126-1		NIPPLE	1	
-13	AF934-9		O RING	1	
-14	MS20913-1		PLUG	1	
-15	S272-209		BALL	2	
-16	AF934-7		O RING	2	
-17	0513120-4		RETAINER	2	
-18	S272-215		BALL	2	
-19	AF934-14		O RING	2	
-20	0513120-2		SPRING	2	
-21	0513120-3		RETAINER	2	
	S1903-1		VALVE ASSEMBLY-FUEL SHUT OFF	1	
-22	HE1367-1	*	COVER HEAC	1	
			ATTACHING PARTS		
-23	AN507-1032-6R		SCREW	2	
			---*---		
-24	HE1859	*	ROTOR-FUEL SHUT OFF HEAC	1	
-25	MS29513-18		O RING	1	
-26	HE1372-2	*	SEAL HEAC	1	
-27	MS29513-13		O RING	1	
-28	HE1373	*	WASHER HEAC	1	
-29	HE1251	*	SPRING HEAC	1	
-30	S272-204		BALL-STEEL	1	
-31	HE107	*	SPRING HEAC	1	
-32	79-022-094-37.5		PIN-ROLL	1	

NOTE. *WHEN THESE PARTS ARE EXHAUSTED
VALVE ASSY MUST BE ORDERED.

Fuel System (Cont)

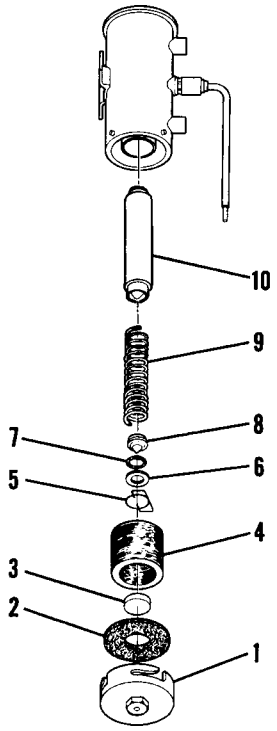


Figure 72. Auxiliary Fuel Pump Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
72 -	1216012-1	AUXILIARY FUEL PUMP ASSEMBLY	1	
- 1	ECM479130	COVER ECM	1	
- 2	ECM479136	GASKET-COVER ECM	1	
- 3	ECM479012	MAGNET ECM	1	
- 4	ECM479135	FILTER ECM	1	
- 5	ECM479137	RETAINER ECM	1	
- 6	ECM479138	WASHER ECM	1	
- 7	ECM479139	O-RING ECM	1	
- 8	ECM479132	CUP VALVE ECM	1	
- 9	ECM475127	SPRING-PLUNGER ECM	1	
-10	ECM476474	PLUNGER ASSEMBLY ECM	1	

Fuel System (Cont)

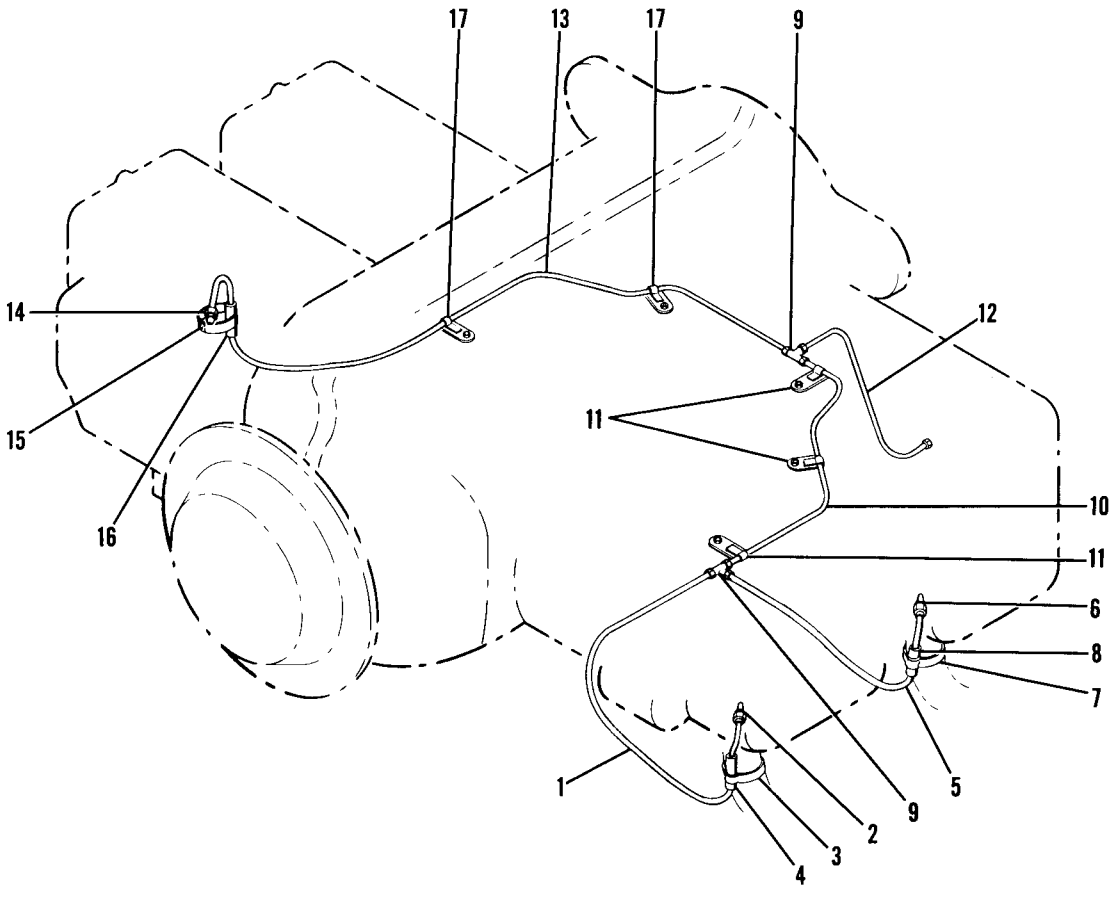


Figure 73. Fuel Primer Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
73 -		FUEL PRIMER INSTALLATION-THREE CYLINDER	NP	
- 1	1700121-46	LINE ASSEMBLY-CYLINDER 2 TO TEE WHEN EXHAUSTED USE 1700121-87	1	A
	1700121-87	LINE ASSEMBLY-CYLINDER 2 TO TEE WHEN EXHAUSTED USE 1700121-100	1	B
	1700121-100	LINE ASSEMBLY-CYLINDER 2 TO TEE ATTACHING PARTS	1	
- 2	AN4022-1	JET-FUEL	1	
- 3	71910	CLAMP LYC	1	B
	AN515-6-10	SCREW	1	B
	MS21045L06	NUT	1	B
- 4	S1949-1-0012	TUBING-RUBBER ---*---	1	B
- 5	1700121-45	LINE ASSEMBLY-CYLINDER 4 TO TEE WHEN EXHAUSTED USE 1700121-88	1	A
	1700121-88	LINE ASSEMBLY-CYLINDER 4 TO TEE WHEN EXHAUSTED USE 1700121-101	1	B
	1700121-101	LINE ASSEMBLY-CYLINDER 4 TO TEE ATTACHING PARTS	1	
- 6	AN4022-1	JET-FUEL	1	
- 7	71910	CLAMP LYC	1	B
	AN515-6-10	SCREW	1	B
	MS21045L06	NUT	1	B
- 8	S1949-1-0012	TUBING-RUBBER ---*---	1	B
- 9	AN824-2D	TEE	2	
-10	1700121-47	LINE ASSEMBLY-TEE TO TEE WHEN EXHAUSTED USE 1700121-95	1	
	1700121-95	LINE ASSEMBLY-TEE TO TEE ATTACHING PARTS	1	
-11	0550100-8	BRACKET	3	
	S1485D2	CLAMP	3	
	S1021Z8-8C	SCREW ---*---	3	
-12	1700121-15	LINE ASSEMBLY-TEE TO FIREWALL	1	
-13	1700121-44	LINE ASSEMBLY-CYLINDER 1 TO TEE WHEN EXHAUSTED USE 1700121-89	1	A
	1700121-89	LINE ASSEMBLY-CYLINDER 1 TO TEE WHEN EXHAUSTED USE 1700121-94	1	B
	1700121-94	LINE ASSEMBLY-CYLINDER 1 TO TEE ATTACHING PARTS	1	
-14	AN4022-1	JET-FUEL	1	
-15	71910	CLAMP LYC	1	B
	AN515-6-10	SCREW	1	B
	MS21045L06	NUT	1	B
-16	S1949-1-0012	TUBING-RUBBER	1	B
-17	0550100-8	BRACKET	2	
	S1485D2	CLAMP	2	
	S1021Z8-8C	SCREW ---*---	2	

A---177 SERIAL 17700001 THRU 17701327
B---177 SERIAL 17701328 & UP

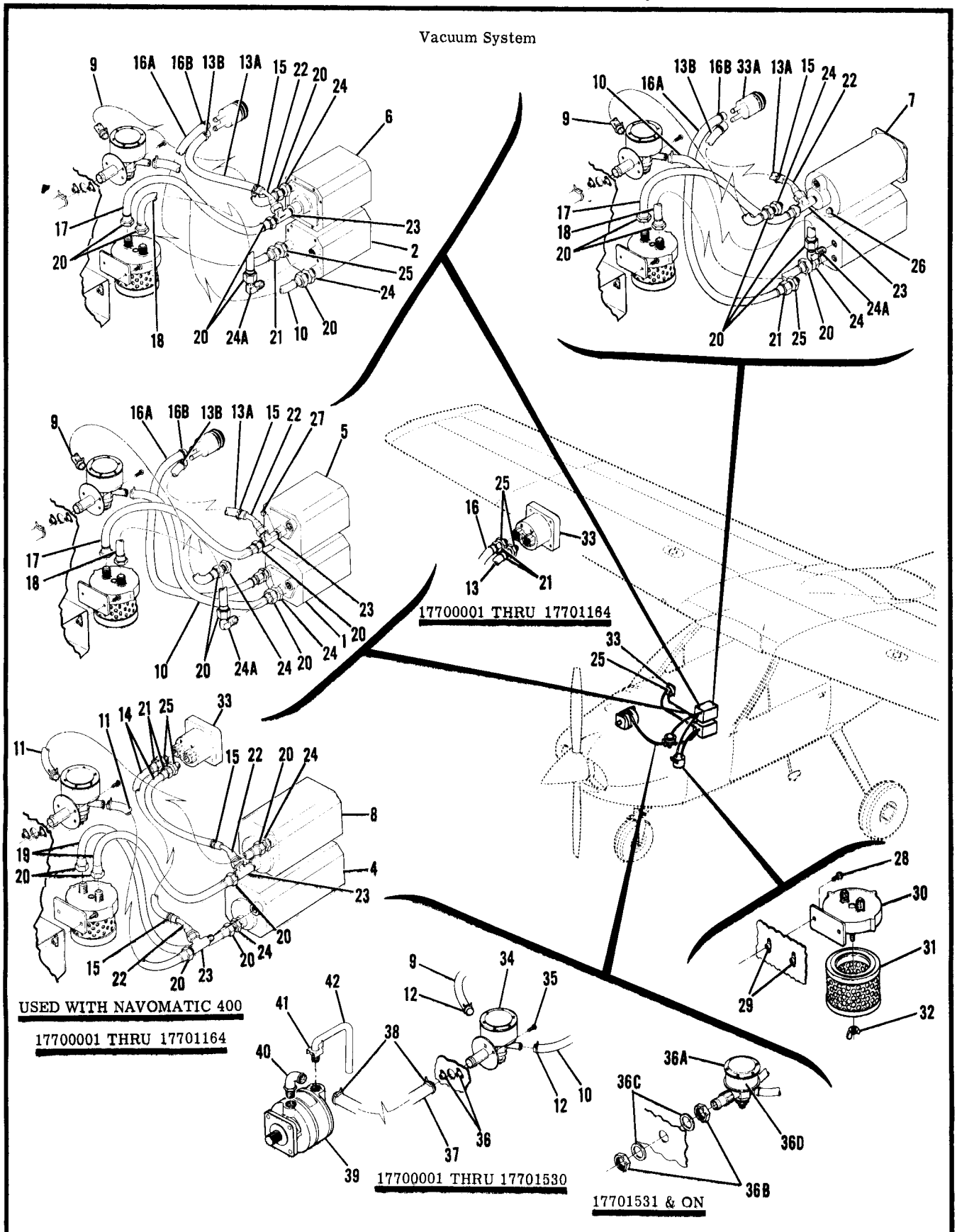


Figure 74. Vacuum System Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
74 -		VACUUM SYSTEM INSTALLATION	NP	
- 1	C661002-0501 *	GYRO-DIRECTIONAL WEU C661002-0505	1	
	C661002-0505 *	GYRO-DIRECTIONAL WEU C661075-0102	1	G
	C661075-0102 *	GYRO-DIRECTIONAL	1	H
- 2	C661002-0503 *	GYRO-DIRECTIONAL WEU C661002-0506	1	
	C661002-0506 *	GYRO-DIRECTIONAL WEU C661075-0103	1	G
	C661075-0103 *	GYRO-DIRECTIONAL	1	H
- 3	C661002-0301 *	GYRO-DIRECTIONAL WEU C661075-0104	1	G
	C661075-0104 *	GYRO-DIRECTIONAL	1	H
	C661002-0504 *	GYRO-DIRECTIONAL WEU C661075-0101	1	G
	C661075-0101 *	GYRO-DIRECTIONAL	1	H
- 4	40760-0104	GYRO-DIRECTIONAL ARC USED WITH NAVOMATIC 300 & 400	1	
- 5	C661001-0501 **	GYRO-HORIZONTAL WEU C661076-0104	1	
	C661001-0505 **	GYRO-HORIZONAL WEU C661076-0104	1	G
	C661076-0104 **	GYRO-HORIZONTAL	1	H
- 6	C661001-0503 **	GYRO-HORIZONTAL WEU C661076-102	1	G
	C661076-0102 **	GYRO-HORIZONTAL	1	H
- 7	C661001-0502 **	GYRO-HORIZONTAL WEU C661076-0101	1	G
	C661076-0101 **	GYRO-HORIZONTAL	1	H
	C661001-0504 **	GYRO-HORIZONTAL WEU C661076-0103	1	G
	C661076-0103 **	GYRO-HORIZONTAL	1	H
- 8	37570-0001	GYRO-HORIZONTAL ARC USED WITH NAVOMATIC 400	1	A
- 9	S1495-6	HOSE 12.00 IN LG BULK ITEM REF S1499-6L-12.00	1	
-10	S1495-6	HOSE 12.00 IN LG BULK ITEM REF S1499-6L-12.00	1	
-11	S1495-6	HOSE *** IN LG BULK ITEM REF S1499-6L-***	2	
		ATTACHING PARTS		
-12	S1494-6	CLAMP	1	
		---*---		
-13	S1495-4	HOSE 25.00 IN LG BULK ITEM REF S1691-1-25.00	1	A
-13A	S1495-4	HOSE 16.00 IN LG BULK ITEM REF S1499-4J16.00	1	B
		ATTACHING PARTS		
-13B	NAS397-8	CLAMP	1	A
	NAS397-8	CLAMP	1	B
		---*---		
-14	S1495-4	HOSE *** IN LG BULK ITEM REF S1691-1-***	2	
		ATTACHING PARTS		
-15	NAS397-8	CLAMP	1	
		---*---		
-16	S1495-4	HOSE 32.00 IN LG BULK ITEM REF S1499-4JJ-32.00	1	A
-16A	S1495-4	HOSE 16.00 IN LG BULK ITEM REF S1499-4J16.00	1	B
		ATTACHING PARTS		
-16B	NAS397-8	CLAMP	1	B
		---*---		
-17	S1495-6	HOSE 17.00 IN LG BULK ITEM REF S1499-6LL-17.00	1	
-18	S1495-6	HOSE 13.50 IN LG BULK ITEM REF S1499-6LL-13.50	1	
-19	S1495-6	HOSE *** IN LG BULK ITEM REF S1499-6LL-***	2	
-20	S1497-6	FITTING	6	
-21	S1497-4	FITTING	3	A
	S1497-4	FITTING	1	B
	S1497-4	FITTING USED WITH NAVOMATIC 400	2	A
-22	1713039-1	ELBOW ASSEMBLY	1	
	1713039-1	ELBOW ASSEMBLY USED WITH NAVOMATIC 400	2	A
-23	MS20826-6	TEE	1	
	MS20826-6D	TEE ALTERNATE	1	
	MS20826-6	TEE USED WITH NAVOMATIC 400	2	A
-24	AN816-6D	NIPPLE	2	
	AN816-6D	NIPPLE USED WITH NAVOMATIC 400	2	A
-24A	MS20822-6D	ELBOW	1	
-25	AN816-4D	NIPPLE	3	A
	AN816-4D	NIPPLE	2	B
	AN816-4D	NIPPLE USED WITH NAVOMATIC 400	2	A
-26	MS20913-2D	PLUG	AR	
-27	MS20913-1D	PLUG	AR	
	C294501-0101	FILTER ASSEMBLY	1	
		ATTACHING PARTS		
-28	NAS603-7	SCREW	2	
-29	NAS680A3	NUTPLATE	2	
		---*---		
-30	C294501-0102	BRACKET	1	
-31	C294501-0103	FILTER ELEMENT	1	
		ATTACHING PARTS		
-32	P2274	NUT-WING DCI	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
74 -33	S1414N1	GAGE-SUCTION	1	A
-33A	C668509-0101	GAGE-SUCTION	1	B
	S1450-16-24-100	WASHER	1	C
-34	C482001-0301	VALVE-VACUUM RELIEF WEU C482001-0401	1	D
		ATTACHING PARTS		
-35	NAS602-8	SCREW	2	D
-36	NAS697A08	NUTPLATE	2	D
		---*---		
	C482001-0202	FILTER-VACUUM RELIEF VALVE	1	
-36A	C482001-0401 %	VALVE-VACUUM RELIEF	1	E
		ATTACHING PARTS		
-36B	AN924-10D	NUT	2	E
-36C	S1450-14A20-016	WASHER	2	E
		---*---		
-36D	C482001-0202	FILTER-VACUUM RELIEF VALVE	1	
-37	S51-10	HOSE 19.00 IN LG BULK ITEM REF S51-10-76	1	
		ATTACHING PARTS		
-38	S1494-16	CLAMP	2	
		---*---		
-39	C431002-0101	PUMP-VACUUM WHEN EXHAUSTED USE C431002-0102	1	A
	C431002-0102	PUMP-VACUUM WEU C431003-0101	1	F
	C431003-0101	PUMP-VACUUM	1	E
-40	1K1-6-10	FITTING AIRB	1	
-41	1250319-1	LOCATOR-TUBE	1	
-42	1K66-1	TUBE-EXHAUST ABNE	1	

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. %WHEN ORDERING THIS PART FOR AIRPLANES ORIGINALLY EQUIPPED WITH C482001-0301 VALVE ALSO ORDER TWO AN924-10D NUTS & TWO S1450-14A20-016 WASHERS.

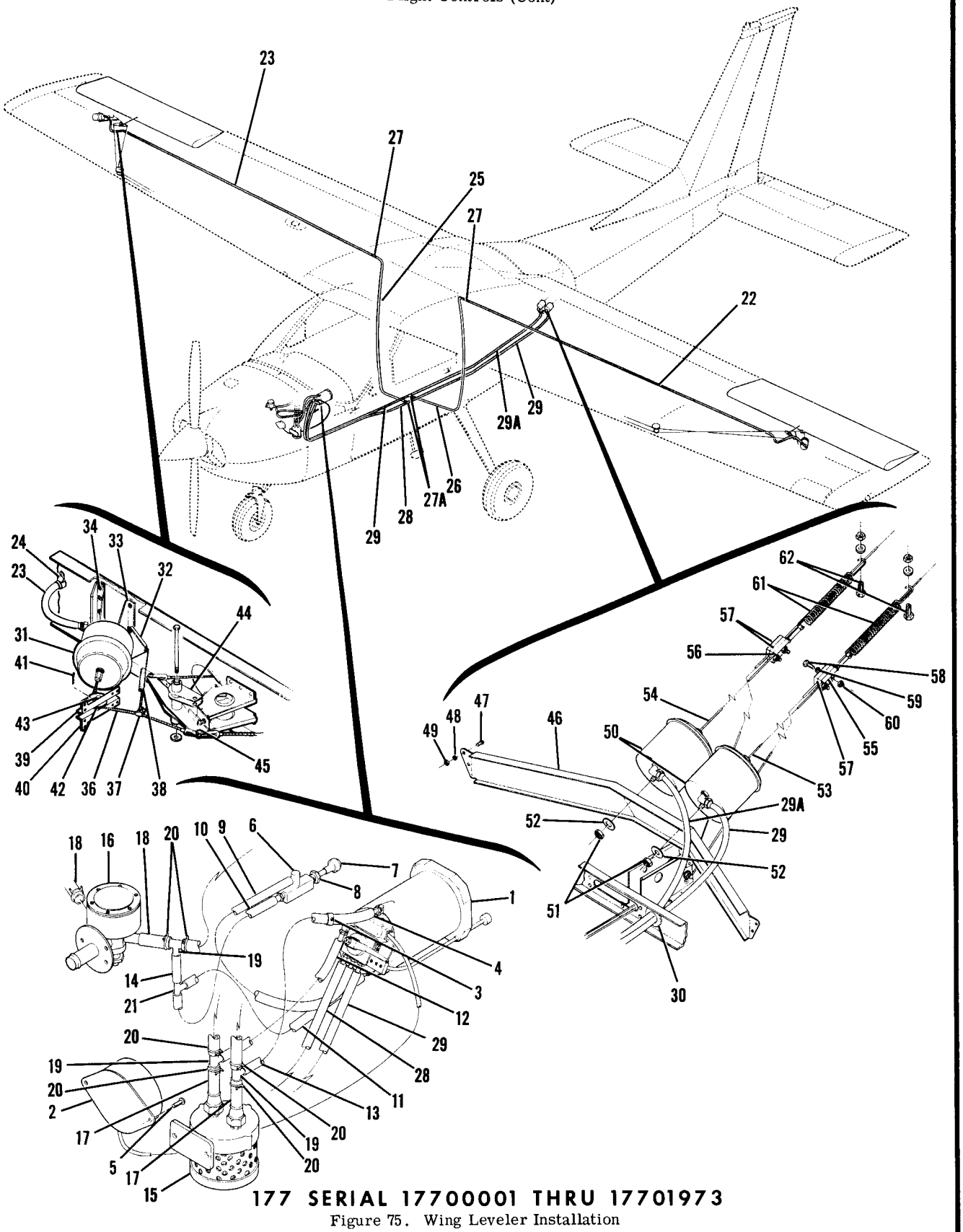
NOTE. ***LENGTH TO BE DETERMINED LATER

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17701342 & ON
D---177 SERIAL 17700001 THRU 17701530
SUBJECT TO STOCKS ON HAND
E---177 SERIAL 17701531 & ON
BASED ON STOCK AVAILABILITY
F---177 SERIAL 17701165 THRU 17701530
SUBJECT TO STOCKS ON HAND
G---177 SERIAL 17700001 THRU 17701633
H---177 SERIAL 17701634 & ON

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
75 -			WING LEVELER INSTALLATION	NP	C
- 1	C661003-0201	**	TURN COORDINATOR	1	A
	2904-1	**	TURN COORDINATOR BTID WEU 20351-4	1	B
	20351-4	**	TURN COORDINATOR BTID WEU C661003-0601	1	B
	C661003-0601	**	TURN COORDINATOR	1	D
			ATTACHING PARTS		
	AN5156R16		SCREW	3	
	AN936A6B		WASHER	3	
	AN34086		NUT	3	
			---*---		
- 2		**	INVERTER	NP	
- 3		**	VALVE-RESTRICTOR	NP	
- 4	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
- 5	NAS602-8		SCREW	2	
- 6	S1791-1		VALVE ASSEMBLY-ON-OFF	1	
- 7	S1760-1		KNOB-VALVE ASSEMBLY	1	
- 8	AN960PD616		WASHER	AR	
- 9	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-10	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-11	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-12	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-13	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-14	S1800-1		HOSE * IN LG BULK ITEM REF S1800-1-*	1	
-15	SEE FIG 74		FILTER ASSEMBLY	1	
-16	SEE FIG 74		VALVE-RELIEF	1	
-17	SEE FIG 74		HOSE ASSEMBLY-VACUUM SYSTEM	2	
-18	SEE FIG 74		HOSE ASSEMBLY-VACUUM SYSTEM	2	
-19	S1793-2		TEE	3	
-20	S1494-9		CLAMP	6	
-21	S1793-1		TEE	1	
-22	S1071G3		HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071G3-*	1	
-23	S1071R3		HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071R3-*	1	
			ATTACHING PARTS		
-24	S1592-2A		CLAMP	1	
	S1021Z6-8		SCREW	1	
			---*---		

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Flight Controls (Cont)



177 SERIAL 17700001 THRU 17701973

Figure 75. Wing Leveler Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
75 -25	S1071R3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071R3* ----	1	
		CONTINUED ON NEXT PAGE		
-26	S1071G3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071G3-* ---	1	
-27	S1794-1	UNION	2	
	S1494-6	CLAMP	4	
-27A	S1793-1	TEE	2	
	S1494-6	CLAMP	6	
-28	S1071R3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071R3* ----	1	
-29	S1071G3	HOSE-POLYETHYLENE * IN LG BULK ITEM REF S1071G3* ----	1	
-30	MS35489-22	GROMMET	1	
-31	1005-1-0	SERVO ASSEMBLY-AILERON	2	
		ATTACHING PARTS		
	NAS679A5	NUT	1	
	S1450-5A15-050	WASHER	2	
		---*---		
-32	1222014-1	BRACKET-LH WING	1	
	1222014-2	BRACKET-RH WING	1	
-33	1222011-1	BRACKET-AILERON SERVO LH WING	1	
	1222011-2	BRACKET-AILERON SERVO RH WING	1	
		ATTACHING PARTS		
-34	NAS220-7	SCREW	6	
-35		DELETED-NEVER USED		
		---*---		
-36	0422358-3	CABLE ASSEMBLY	2	
-37	1222015-1	CLAMP	1	
	NAS679A04	NUT	1	
	AN515-4R5	SCREW	1	
-38	1222016-1	SPRING	2	
-39	1222010-1	BRACKET-AILERON PULLEY	2	
-40	1222010-2	BRACKET-AILERON PULLEY	2	
-41	MS24665-134	PIN-COTTER	2	
-42	S378-1L	PULLEY	1	
		ATTACHING PARTS		
-43	AN3-5A	BOLT	1	
	AN960-10L	WASHER	2	
	MS21044N3	NUT	1	
		---*---		
-44	SEE FIG 62	BELLCRANK ASSEMBLY-LH WING	1	
	SEE FIG 62	BELLCRANK ASSEMBLY-RH WING	1	
-45	AN23-11	BOLT	2	
	AN310-3	NUT	2	
	MS24665-134	PIN-COTTER	2	
-46	1712125-1	BRACKET-SERVO MOUNT	2	
		ATTACHING PARTS		
-47	NAS603-5	SCREW	4	
-48	AN960-10L	WASHER	4	
-49	MS21044N3	NUT	4	
		---*---		
-50	1100-0-0	SERVO ASSEMBLY-RUDDER	2	
		ATTACHING PARTS		
-51	NAS679A5	NUT	2	
-52	S1450-5A15-050	WASHER	4	
		---*---		
-53	0422358-7	CABLE ASSEMBLY-LH SERVO	1	
-54	0422358-8	CABLE ASSEMBLY-RH SERVO	1	
-55	1712129-1	SLEEVE-LH	1	
-56	1712129-2	SLEEVE-RH	1	
-57	0861520-1	CLAMP HALF	4	
-58	AN3-10A	BOLT	4	
-59	AN960-10	WASHER	4	
-60	MS21044N3	NUT	4	
-61	1712127-1	SPRING	2	
-62	S8S	CLAMP PEUN	2	
		NOTE. **MATCHED SET-ORDER TURN COORDINATOR ONLY		
		NOTE. *LENGTH TO BE DETERMINED LATER		
		A---177 SERIAL 17700001 THRU 17701164		
		B---177 SERIAL 17701165 THRU 17701633		
		C---177 SERIAL 17700001 THRU 17701973		
		D---177 SERIAL 17701634 THRU 17701973		

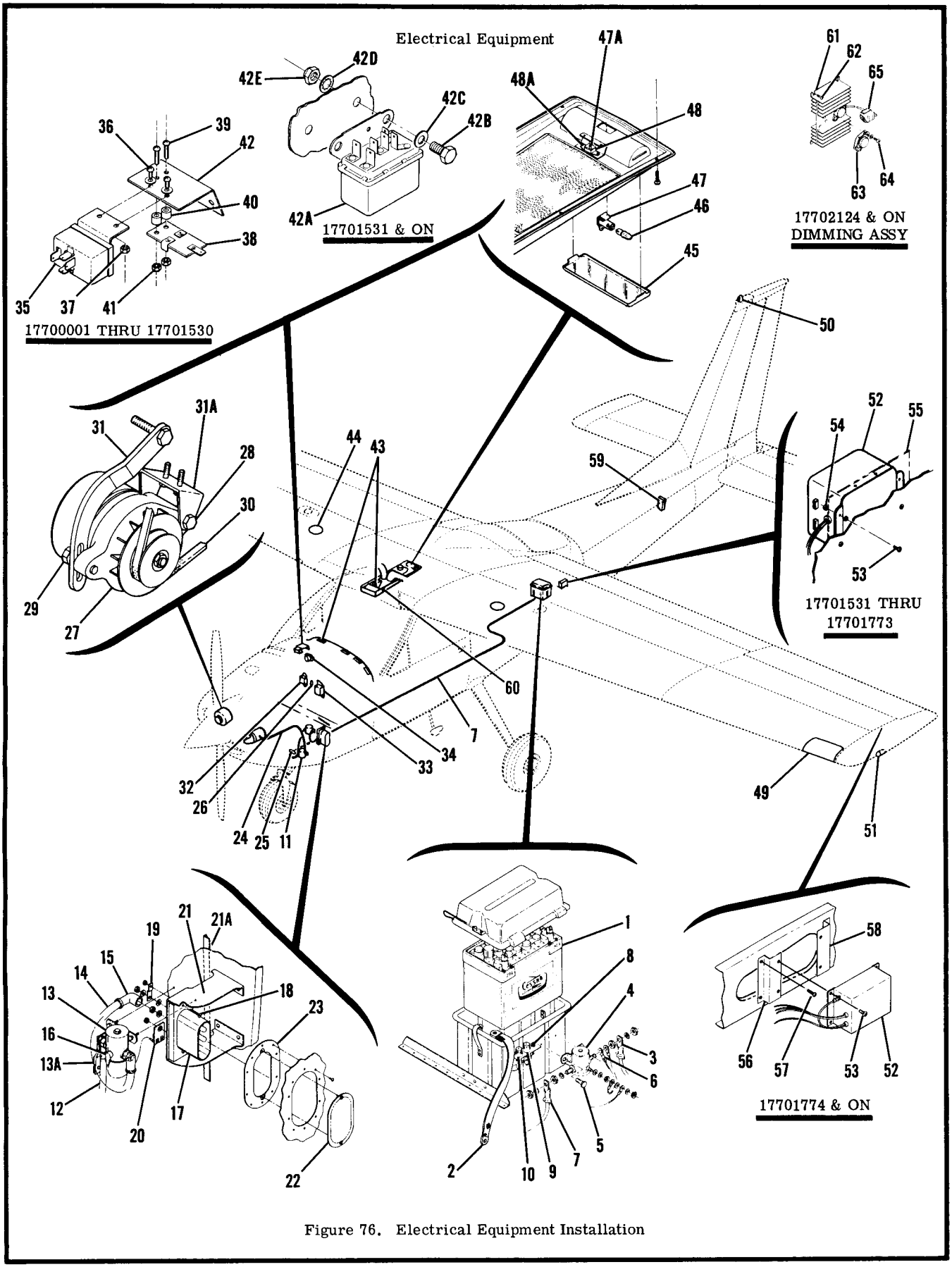


Figure 76. Electrical Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
76 -			ELECTRICAL EQUIPMENT INSTALLATION	NP	
- 1	0511319-201	*	BATTERY KIT 25 A.H.	1	
	0712605-201	*	BATTERY KIT 33 A.H.	1	
	1770007-1		SPACER USED WITH SMALL BATTERY	1	
- 2	0412007-1		STRAP-GROUND	1	
			ATTACHING PARTS		
	AN3-3A		BOLT	1	
	MS21042L4		NUT	1	
			---*---		
- 3	1770001-PA1		CABLE-BATTERY TO CONTACTOR	1	
- 4	S1579-1		CONTACTOR-BATTERY	1	
			ATTACHING PARTS		
- 5	AN3-3A		BOLT	2	
	MS21044N3		NUT	2	
			---*---		
- 6	0770728-1		DIODE ASSEMBLY	1	
- 7	1770001-PA4		CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR	1	
- 8	20H39		DIODE SATA	1	
- 9	S1090-2		FUSEHOLDER	1	
	S1090-5		FUSE EXTERNAL POWER	1	
-10	S1090-22		FUSEHOLDER	1	
	S1090-1		FUSE CLOCK	1	
	0712031-1		BRACKET-MOUNTING	1	
			ATTACHING PARTS		
	AN3-3A		BOLT	2	
	AN935-10L		WASHER	2	
	AN431-10		NUT	2	
			---*---		
-11	S1673-1		CONTACTOR-STARTER	1	
			ATTACHING PARTS		
	AN515-10R8		SCREW	2	
			---*---		
-12	1770001-PA5		CABLE-STARTER CONTACTOR TO EXT PWR CONTACTOR	1	
-13	S1660-1		CONTACTOR-EXTERNAL POWER	1	
-13A	1770010-1		BUS BAR ASSEMBLY	1	D
	1770010-3		BUS BAR ASSEMBLY	1	E
			ATTACHING PARTS		
	AN3-3A		BOLT	2	
	NAS697A3K		NUTPLATE	1	
	S1693-2		STA-STRAP	1	C
			---*---		
-14	1770001-PC1		CABLE-EXT PWR CONTACTOR TO RECEPTICAL	1	
-15	MS25171-3S		NIPPLE	2	B
	S1807-1		COVER-CONTACTOR TERMINAL	2	C
-16	MS25171-1S		NIPPLE	1	
-17	AN2552-3A		RECEPTICAL-EXTERNAL POWER	1	
			ATTACHING PARTS		
-18	AN510-10R14		SCREW	2	
-19	0312155-10		STRAP-GROUND	1	
	MS21044N3		NUT	2	
			---*---		
-20	1570043-3		DIODE ASSEMBLY	1	
-21	0553005-1		BRACKET-EXTERNAL POWER RECEPTACLE	1	A
	0553005-2		BRACKET-EXTERNAL POWER RECEPTACLE	1	F
-21A	1713134-1		STIFFENER-EXTERNAL POWER RECEPTACLE	1	D
	1713134-2		STIFFENER-EXTERNAL POWER RECEPTACLE	1	E
-22	0752611-1		DOOR ASSEMBLY	1	
	1213535-1		PLACARD	1	D
	1205024-1		PLACARD	1	E
-23	0752610-1		DOUBLER ASSEMBLY	1	
-24	1770001-PA6		CABLE-STARTER CONTACTOR TO STARTER	1	
			ATTACHING PARTS		
	AN742D28		CLAMP	1	
	S1486DG6U		CLAMP	1	
	S1021Z8-8		SCREW	1	
	MS21919DG6		CLAMP	1	
	S1486DG12U		CLAMP	1	
	S1021Z10-8		SCREW	1	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
76 -25	S1095-7	SHIELD HALF-FIREWALL	2	
		ATTACHING PARTS		
	AN520-8R8	SCREW	2	
		---*---		
	NAS557-10A	GROMMET-FIREWALL	1	
-26	S1095-7	SHIELD HALF-FIREWALL	2	
		ATTACHING PARTS		
	AN520-8R8	SCREW	2	
		---*---		
	NAS557-14A	GROMMET-FIREWALL	1	
-27	C611501-0101	ALTERNATOR WEU C611501-0102	1	L
	C611501-0102	ALTERNATOR	1	K
		ATTACHING PARTS		
-28	AN7-42A	BOLT	1	
	MS20365-720C	NUT	1	
-29	0750220-1	BOLT	1	
	S1450-6-14-080	WASHER	1	
		---*---		
-30	S1597-1-37.5	BELT-ALTERNATOR	1	
-31	LW10729	LINK-ALTERNATOR BELT ADJUSTING LY	1	
-31A	76906	BRACKET-ALTERNATOR LY	1	
-32	0770038-2	FILTER	1	
		ATTACHING PARTS		
	AN515-10R7	SCREW	2	
		---*---		
-33	C611001-0101	VOLTAGE REGULATOR	1	N
	C611001-0102	VOLTAGE REGULATOR	1	P
	C611001-0201	VOLTAGE REGULATOR	1	Q
		ATTACHING PARTS		
	AN520C416-8	SCREW	2	
		---*---		
	C6AB10A730A	HOUSING-REGULATOR PLUG	1	
-34	CA2	CIRCUIT BREAKER	1	
		ATTACHING PARTS		
	AN507-8R10	SCREW	2	
	MS21044N08	NUT	2	
		---*---		
-35	S1688-1	RELAY-POWER	1	H
		ATTACHING PARTS		
-36	AN515-8R6	SCREW	2	
	AN960-8	WASHER	2	
-37	MS21045-08	NUT	2	
		---*---		
-38	1570043-1	DIODE BOARD ASSEMBLY	1	H
		ATTACHING PARTS		
-39	AN515-8R10	SCREW	2	
-40	NAS43DD3-16	SPACER	2	
-41	MS21045-08	NUT	2	
		---*---		
-42	0713856-4	BRACKET-RELAY MOUNTING	1	H
-42A	S1917-1	RELAY-POWER	1	G
		ATTACHING PARTS		
-42B	AN4-5A	BOLT	2	
-42C	AN960-416L	WASHER	2	
-42D	AN936A416	WASHER	2	
-42E	MS21042L4	NUT	2	
		---*---		
	0770719-2	DIODE ASSEMBLY POWER RELAY	1	G
	S2064-1	CONNECTOR	1	G
-43	SEE FIG 77	INSTRUMENT LIGHT INSTALLATION	1	
-44	SEE FIG 79	COURTESY LIGHT INSTALLATION	1	
-45	1706015-2	LENS DOME LIGHT	1	
-46	S1876-1	BULB DOME LIGHT	1	
-47	S1893-1	SOCKET LECR	1	
-47A	1706018-2	SHIELD-SWITCH	1	D
	1706018-5	SHIELD-SWITCH	1	E

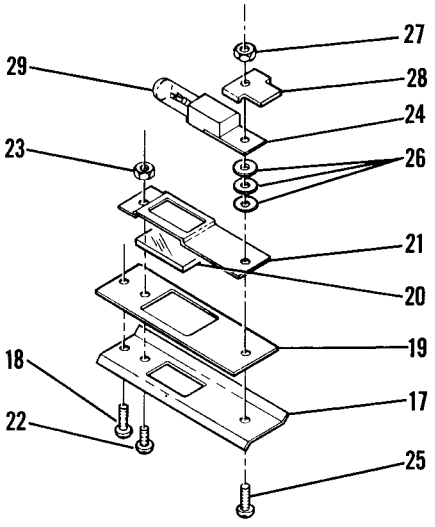
CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
76 -48	0713029-1	SWITCH DOME LIGHT	1	D
	S1831-1	SWITCH-DOME LIGHT	1	E
		ATTACHING PARTS		
-48A	AN515-4-3	SCREW	2	E
		---*---		
-49	SEE FIG 78	LANDING LIGHTS INSTALLATION	1	
-50	SEE FIG 80	FLASHING BEACON INSTALLATION	1	
-51	SEE FIG 3 & 10	NAVIGATION LIGHTS INSTALLATION	1	
		RADIO INSTALLATION SEE ELECTRONICS MANUAL	NP	
-52	C622004-0103	POWER SUPPLY-STROBE LIGHT	1	J
	C622007-0101	POWER SUPPLY-STROBE LIGHT	2	K
		ATTACHING PARTS		
-53	AN525-10R8	SCREW	4	J
	AN520-10R7	SCREW	4	K
-54	MS21044N3	NUT	4	J
	AN960-10L	WASHER	4	J
		---*---		
-55	0512182-1	DOUBLER	1	J
-56	1201127-1	BRACKET ASSEMBLY	2	K
		ATTACHING PARTS		
-57	AN520-10R7	SCREW	2	K
	MS21044N3	NUT	2	K
		---*---		
	NAS686A3	NUTPLATE	2	
-58	1620075-3	BRACKET ASSEMBLY	2	K
	NAS686A3	NUTPLATE	2	
-59	C594502-0101	FLASHER ASSY-BEACON LIGHT	1	K
		ATTACHING PARTS		
	AN515-8R12	SCREW	4	K
		---*---		
-60	S1501-1	SWITCH POST LIGHTS-FLOOD LIGHTS	1	M
-61	1570166-1	DIMMING ASSEMBLY	1	M
		ATTACHING PARTS		
-62	AN515-8R6	SCREW	4	
	AN960-8	WASHER	4	
	MS21044N08	NUT	4	
		---*---		
-63	2N3055	TRANSISTOR RCA	2	
		ATTACHING PARTS		
-64	S1021Z6-8	SCREW	2	
	AN960-10L	WASHER	2	
		---*---		
-65	S1641-6	HOUSING-SOCKET	1	

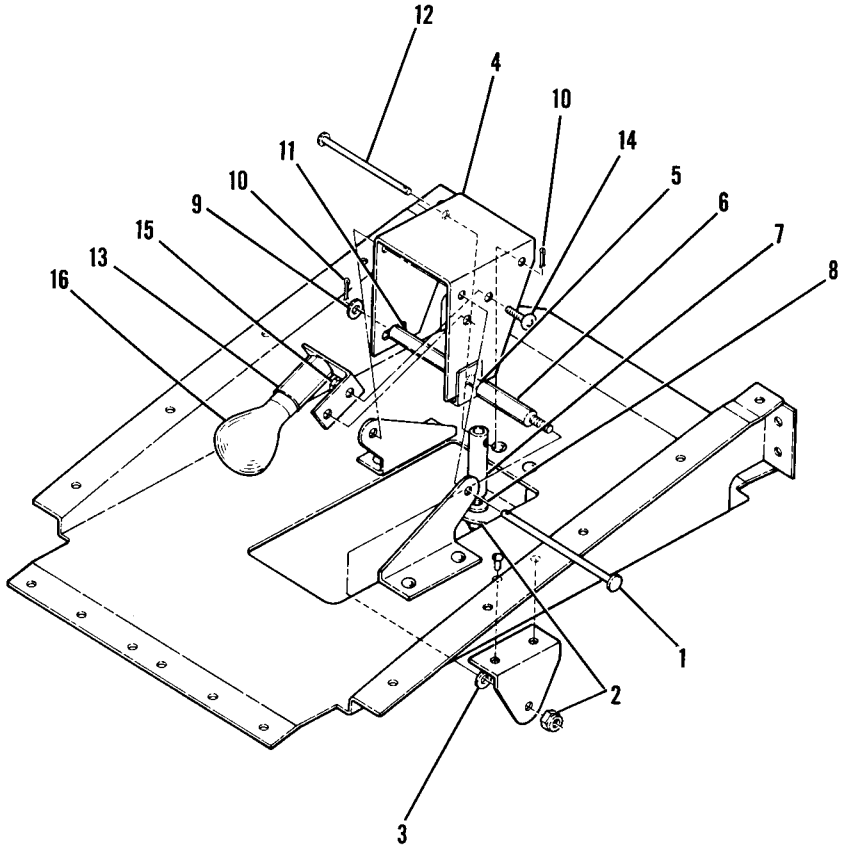
NOTE. *THIS KIT INCLUDES DRY BATTERY & ELECTROLYTE

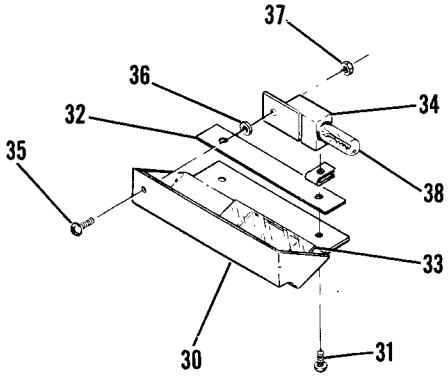
A---177 SERIAL 17700001 THRU 17701355
B---177 SERIAL 177-0001 THRU 177-0892
C---177 SERIAL 177-0893 & ON
D---177 SERIAL 17700001 THRU 17701164
E---177 SERIAL 17701165 & ON
F---177 SERIAL 17701356 & ON
G---177 SERIAL 17701531 & ON
H---177 SERIAL 17700001 THRU 17701530
J---177 SERIAL 17701531 THRU 17701773
K---177 SERIAL 17701774 & ON
L---177 SERIAL 17700001 THRU 17701773
M---177 SERIAL 17702124 & ON
N---177 SERIAL 17700001 THRU 17702060
P---177 SERIAL 17702061 THRU 17702313
Q---177 SERIAL 17702314 & ON

Electrical Equipment (Cont)

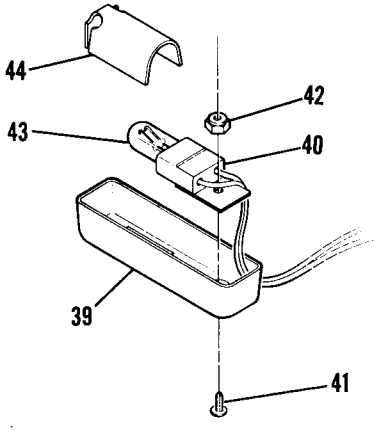


17700001 THRU 17701164

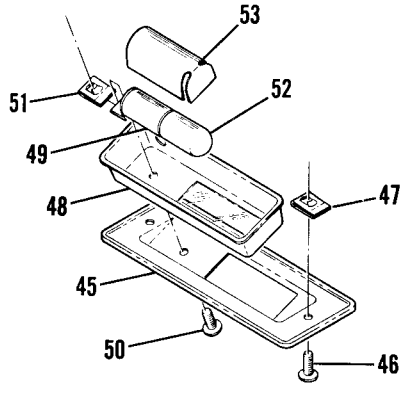




17701165 THRU 17701530



17701531 THRU 17702313



17702314 & ON

Figure 77. Instrument Panel Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
77 -		INSTRUMENT PANEL LIGHTS INSTALLATION	NP	
	1713243-1	LIGHT ASSEMBLY-INSTRUMENT PANEL	1	
		ATTACHING PARTS		
- 1	MS20392-1C61	PIN	1	
	MS20665-132	COTTER PIN	1	
- 2	MS21044N08	NUT	2	
- 3	AN960-8	WASHER	1	
		---*---		
- 4	1713244-1	BRACKET	1	
- 5	1713245-1	BOLT ASSEMBLY	1	
- 6	1713248-1	NUT	1	
- 7	1713248-2	NUT	1	
- 8	1713246-1	BOLT	1	
	NAS561-2-5	PIN	1	
- 9	AN960-8	WASHER	1	
-10	MS24665-132	COTTER PIN	2	
-11	NAS43DD3-96	SPACER	1	
-12	MS20392-1C51	PIN	1	
-13	0513208-1	SOCKET	1	
		ATTACHING PARTS		
-14	AN515-6R4	SCREW	2	
-15	NAS679A06	NUT	2	
		---*---		
-16	MS15584-2	BULB-OVERHEAD PANEL LIGHT	1	
		GLARE SHIELD LIGHT INSTALLATION	NP	A
-17	1713083-1	COVER	1	A
		ATTACHING PARTS		
-18	S1021Z4-6	SCREW	1	A
	NAS395-1-3	NUT	1	A
		---*---		
-19	1713080-3	GASKET	1	A
-20	1713084-1	LENS	1	A
-21	1713082-1	BRACKET	1	A
		ATTACHING PARTS		
-22	AN515-4R4	SCREW	1	A
-23	AN340-4	NUT	1	A
		---*---		
-24	S1910-2	LIGHT ASSEMBLY LECR	1	
		ATTACHING PARTS		
-25	AN515-4R6	SCREW	1	
-26	AN960PD4	WASHER	3	
-27	AN340-4	NUT	1	
		---*---		
-28	1713085-1	RETAINER	1	A
-29	S1901-1	BULB-GLARE SHIELD LIGHT	1	
	1713281-1	LIGHT ASSEMBLY-GLARE SHIELD	4	B
-30	1713281-2	RETAINER-LIGHT	1	B
		ATTACHING PARTS		
-31	S1021Z4-6	SCREW	2	B
	NAS395-1-3	NUT	2	B
-32	1713302-1	SEAL	1	B
		---*---		
-33	1713084-2	LENS	1	B
-34	S1910-2	LIGHT ASSEMBLY LECR	1	B
		ATTACHING PARTS		
-35	AN515-4R6	SCREW	1	
-36	AN960PD4	WASHER	1	
-37	AN340-4	NUT	1	
		---*---		
-38	S1901-1	BULB-GLARE SHIELD LIGHT	1	B

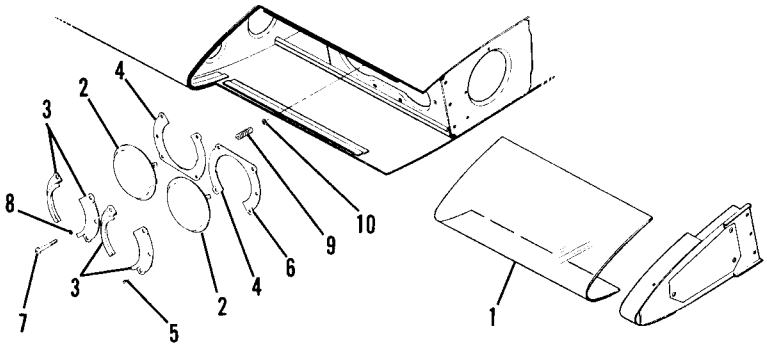
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FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
77 -		LIGHT ASSY-GLARE SHIELD	4	C
-39	1213319-7	HOUSING ASSY-LIGHT	1	C
-40	S1910-2	SOCKET ASSY-LIGHT	1	C
		ATTACHING PARTS		
-41	AN515-4R6	SCREW	1	C
-42	AN340-4	NUT	1	C
		---*---		
-43	S1901-1	BULB-GLARE SHIELD LIGHT	1	C
-44	1213321-2	REFLECTOR	1	C
		LIGHT ASSY-GLARE SHIELD	4	D
-45	1715064-3 ¤	HOUSING-LIGHT INBD	1	
	1715064-4 ¤	HOUSING-LIGHT OUTBD	1	
		ATTACHING PARTS		
-46	S1021Z6-6B	SCREW	2	
-47	NAS488-5-3	NUT	2	
		---*---		
-48	1213319-5	HOUSING	1	
-49	4155-308	LAMPHOLDER DMC	1	
		ATTACHING PARTS		
-50	S1021Z4-6B	SCREW	1	
-51	NAS395-1-3	NUT	1	
		---*---		
-52	53	BULB-GLARE SHIELD LIGHT GEML	1	
-53	1213321-2	REFLECTOR	1	

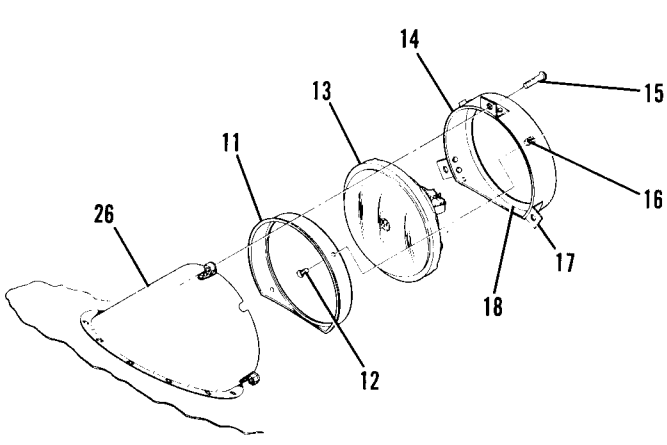
NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 THRU 17701530
C---177 SERIAL 17701531 THRU 17702313
D---177 SERIAL 17702314 & ON

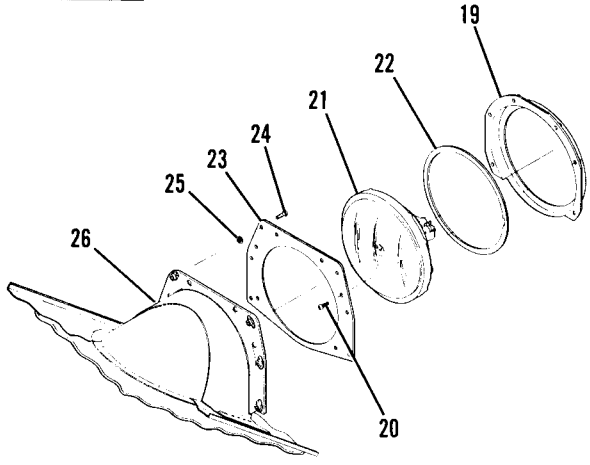
Electrical Equipment (Cont)



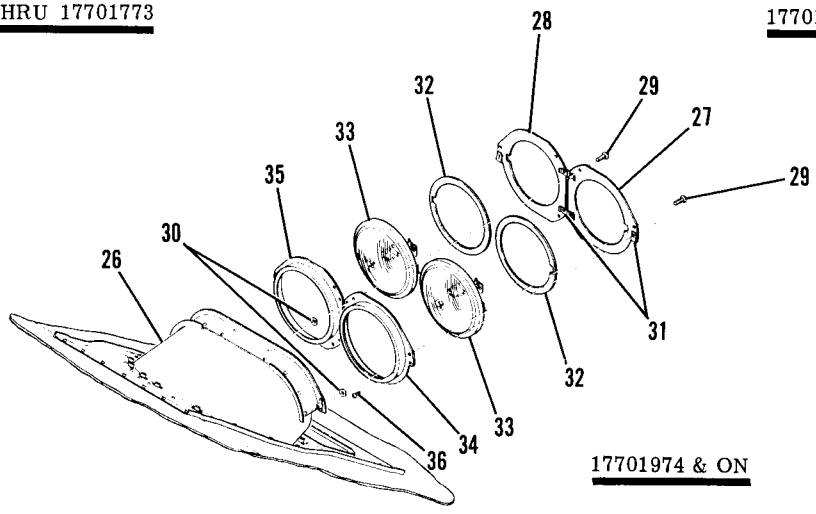
17700001 THRU 17701530



17701531 THRU 17701773



17701774 & ON



17701974 & ON

Figure 78. Landing Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
78 -		LANDING LIGHTS INSTALLATION	NP	C
- 1	1221060-3	LENS-LANDING LIGHT	1	A
	1221060-5	LENS-LANDING LIGHT	1	B
- 2	0523118-1	LAMP-LANDING	2	
- 3	1221059-5	BRACKET-LANDING LIGHT	4	
- 4	1221059-6	PLATE-LANDING LIGHT BRACKET	2	
		ATTACHING PARTS		
- 5	S1021Z6-8	SCREW	4	
- 6	NAS488-1-3	NUT	4	
- 7	AN515-8R26	SCREW	3	
- 8	AN960-8L	WASHER	3	
- 9	0713124-1	SPRING	3	
-10	AN960-10L	WASHER	AR	
		---*---		
		LANDING LIGHT INSTALLATION	NP	D
-11	0552122-2	BRACKET-LANDING LIGHT	1	
		ATTACHING PARTS		
-12	AN520-10R6	SCREW	4	
		---*---		
-13	4522	LAMP-LANDING LIGHT GE	1	
-14	0552119-7	BRACKET ASSEMBLY-LANDING LIGHT	1	
		ATTACHING PARTS		
-15	AN515-8R8	SCREW	3	
		---*---		
-16	NAS1067A3	NUT	4	
-17	0552119-3	CLIP-LANDING LIGHT BRACKET	3	
-18	S2108-2-17-0	SEAL	1	
		LANDING LIGHT INSTALLATION	NP	E
-19	1752111-1	BRACKET ASSY-LANDING LIGHT	1	
		ATTACHING PARTS		
-20	AN520-10R8	SCREW	6	
		---*---		
-21	4522	LAMP-LANDING LIGHT GE	1	
-22	1752113-1	GASKET	AR	
-23	1752110-1	BRACKET-LANDING LIGHT	1	
		ATTACHING PARTS		
-24	AN520-10R8	SCREW	6	
-25	NAS620-10L	WASHER	AR	
	NAS620-10	WASHER	AR	
		---*---		
-26	SEE FIG 49B	SUPPORT ASSY-LIGHT ATTACHMENT	1	
		LANDING LIGHT INSTALLATION-DUAL	NP	F
-27	1752118-3	PLATE ASSY-LANDING LIGHT LH	1	
-28	1752118-4	PLATE ASSY-LANDING LIGHT RH	1	
		ATTACHING PARTS		
-29	AN515-8R6	SCREW	3	
-30	NAS620-8L	WASHER	AR	
	NAS620-8	WASHER	AR	
		---*---		
-31	NAS448-1-3	NUT	3	
-32	0752646-1	GASKET	AR	
-33	4509	LAMP-LANDING LIGHT	2	
-34	1752118-1	BRACKET-LH	1	
-35	1752118-2	BRACKET-RH	1	
		ATTACHING PARTS		
-36	S1021Z6-6	SCREW	3	
		---*---		

A---177 SERIAL 17700001 THRU 17701370
B---177 SERIAL 17701371 & ON
C---177 SERIAL 17700001 THRU 17701530
D---177 SERIAL 17701531 THRU 17701773
E---177 SERIAL 17701774 & ON
F---177 SERIAL 17701974 & ON

Electrical Equipment (Cont)

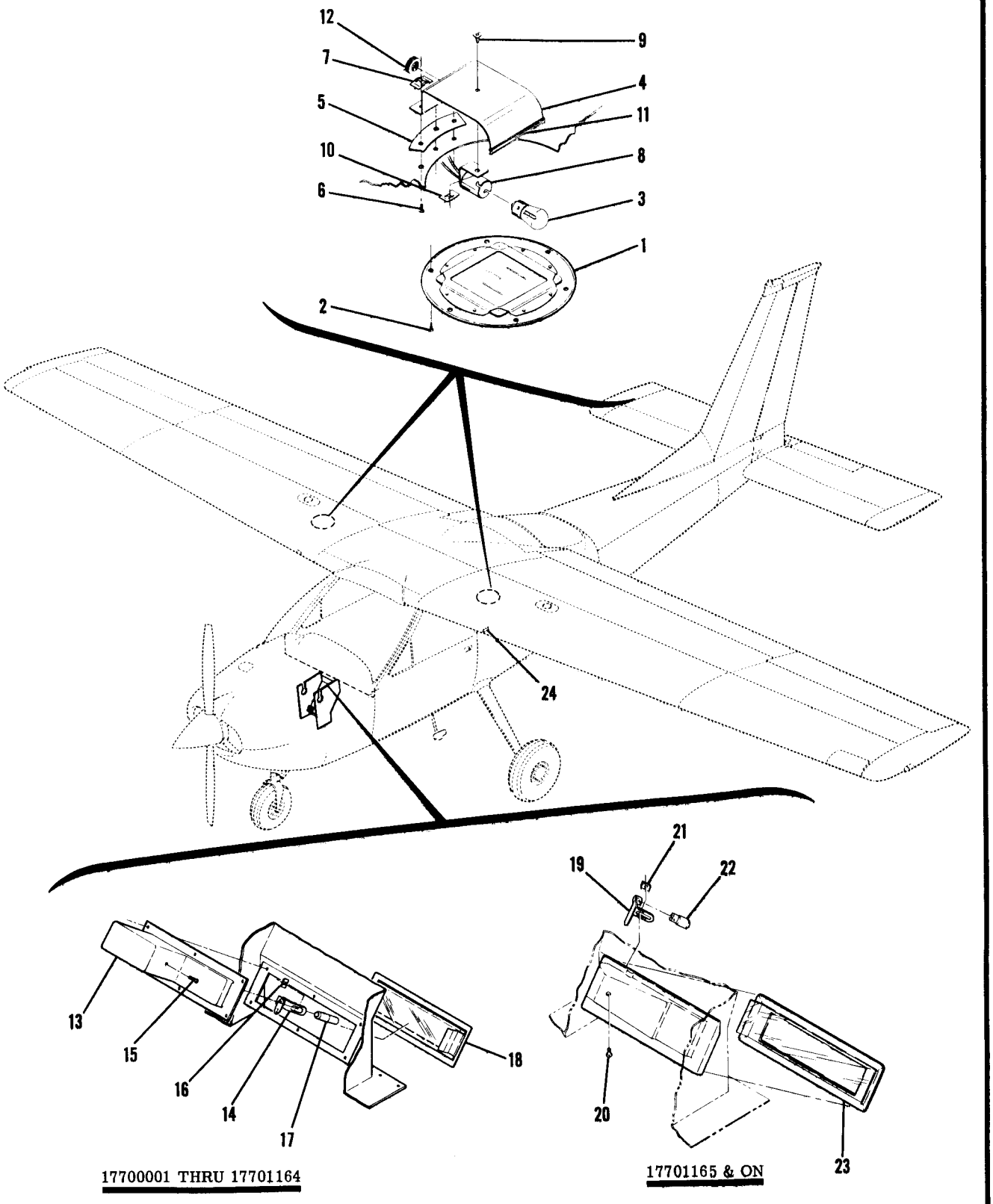


Figure 79. Courtesy Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -		COURTESY LIGHTS INSTALLATION	NP	
- 1	1270432-2	COVER ASSEMBLY-COURTESY LIGHT	2	C
	1222128-1	COVER ASSEMBLY-COURTESY LIGHT	1	D
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	6	
		---*---		
- 3	MS15584-2	BULB-COURTESY LIGHT	2	
- 4	0700616-1	SHIELD ASSEMBLY-COURTESY LIGHT	2	
		ATTACHING PARTS		
- 5	0700617-1	SPACER-SHIELD ASSEMBLY	1	A
- 6	S1021Z6-8	SCREW	2	
- 7	NAS446-2-3	NUT	2	
		---*---		
- 8	0513208-1	SOCKET-COURTESY LIGHT	1	
		ATTACHING PARTS		
- 9	S1021Z6-6	SCREW	1	
-10	NAS446-2-3	NUT	1	
		---*---		
-11	S1055-1	CHANNEL-2.25 IN LG BULK ITEM REF S1055-1-2.25	1	
-12	MS35489-134	GROMMET	1	
-13	1713070-1	COVER ASSEMBLY-COURTESY LIGHT	1	A
-14	0413138-0	SOCKET	1	
		ATTACHING PARTS		
-15	S1021Z4-6	SCREW	1	
-16	NAS395-1-3	NUT	1	
		---*---		
-17	1816	BULB-COURTESY LIGHT	1	
-18	1713066-1	LENS ASSEMBLY-PEDESTAL LIGHT	1	A
-19	0413138-1	SOCKET	1	B
		ATTACHING PARTS		
-20	S1021Z4-6	SCREW	1	B
-21	NAS395-1-3	NUT	1	B
		---*---		
-22	1816	BULB-PEDESTAL LIGHT GE	1	C
	S1876-1	BULB-PEDESTAL LIGHT	1	D
-23	1713283-1	LENS ASSEMBLY-PEDESTAL LIGHT	1	C
	1713330-1	LENS ASSEMBLY-PEDESTAL LIGHT	1	D
-24	S1831-1	SWITCH	1	
		ATTACHING PARTS		
	AN515-4R4	SCREW	2	
		---*---		

A---177 SERIAL 17700001 THRU 17701164
B---177 SERIAL 17701165 & ON
C---177 SERIAL 17700001 THRU 17701370
D---177 SERIAL 17701371 & ON

Electrical Equipment (Cont)

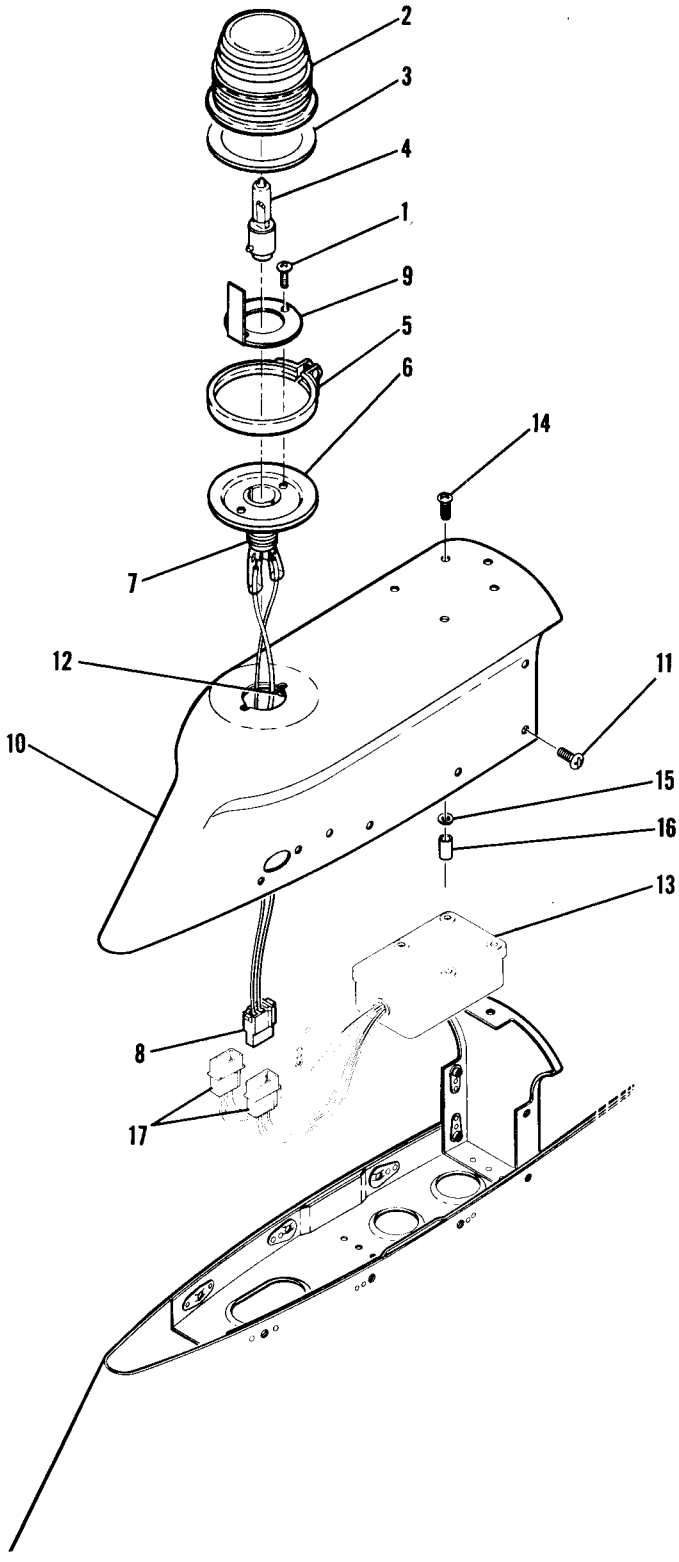
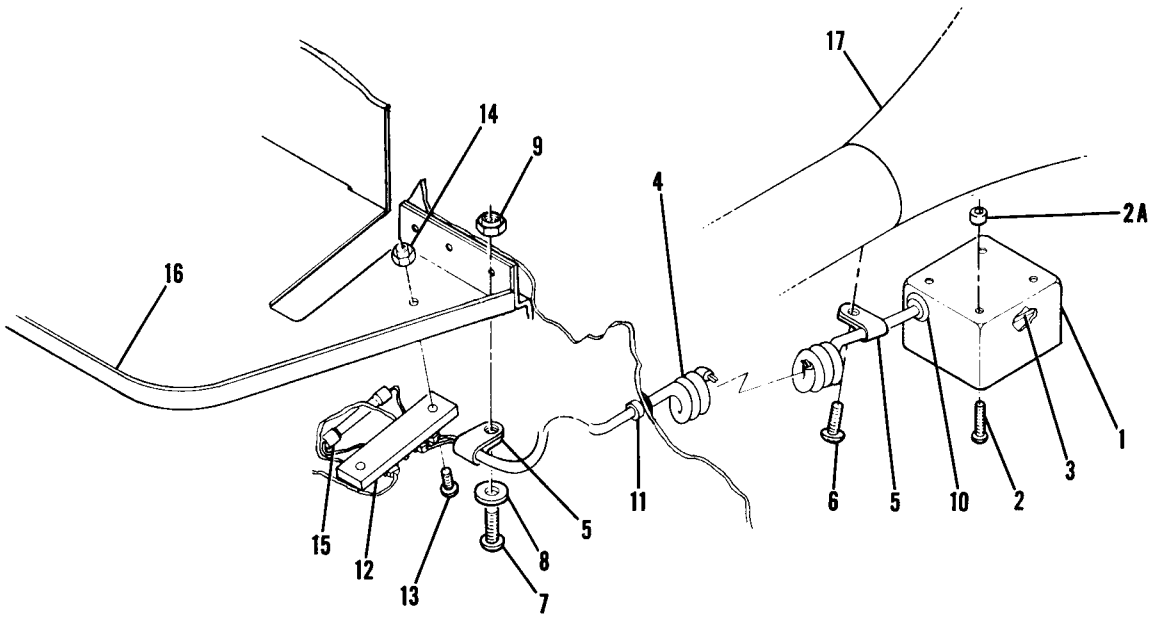


Figure 80. Flashing Beacon Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
80 -		FLASHING BEACON INSTALLATION	NP	
		LIGHT ASSEMBLY-FLASHING BEACON FSO C621001-0106	1	C
	C621001-0106	LIGHT ASSEMBLY-FLASHING BEACON	1	D
		ATTACHING PARTS		
- 1	AN515-8R8	SCREW	2	
		---*---		
- 2	C17325	DOME AESC	1	
- 3	C17330	GASKET AESC	1	
- 4	C17312-3	BULB-FLASHING BEACON AESC	1	C
	40-14	BULB-FLASHING BEACON AESC		
- 5	C17326	CLAMP ASSEMBLY AESC	1	
- 6	C17331-3	PLATE-MOUNTING AESC	1	C
	C17331-6	PLATE-MOUNTING AESC	1	D
- 7	C17313	SOCKET ASSEMBLY AESC	1	
- 8	S1638-1	HOUSING-PLUG	1	
- 9	0731607-2	BAFFLE-FLASHING BEACON	1	
-10	1731009-4	TIP ASSEMBLY-FIN WITHOUT OMNI ANTENNA	1	
	1731009-3	TIP ASSEMBLY-FIN WITH OMNI ANTENNA	1	
		ATTACHING PARTS		
-11	S1021Z8-6	SCREW	6	
	AN515-8R8	SCREW	5	
		---*---		
-12	NAS680A08	NUTPLATE	2	
-13	C594501-0203	FLASHER ASSEMBLY-BEACON LIGHT	1	A
	SEE FIG 76	FLASHER ASSEMBLY-BEACON LIGHT	1	B
		ATTACHING PARTS		
-14	AN515-8R10	SCREW	4	A
-15	AN960-8L	WASHER	4	A
-16	NAS43DD3-16	SPACER	4	A
		---*---		
-17	S1638-2	HOUSING-CAP	2	A
	SEE FIG 45	CIRCUIT BREAKER	1	
	SEE FIG 45	SWITCH	1	

A---177 SERIAL 17700001 THRU 17701773
B---177 SERIAL 17701774 & ON
C---177 SERIAL 17700001 THRU 17701883
D---177 SERIAL 17701884 & ON

Electrical Equipment (Cont)

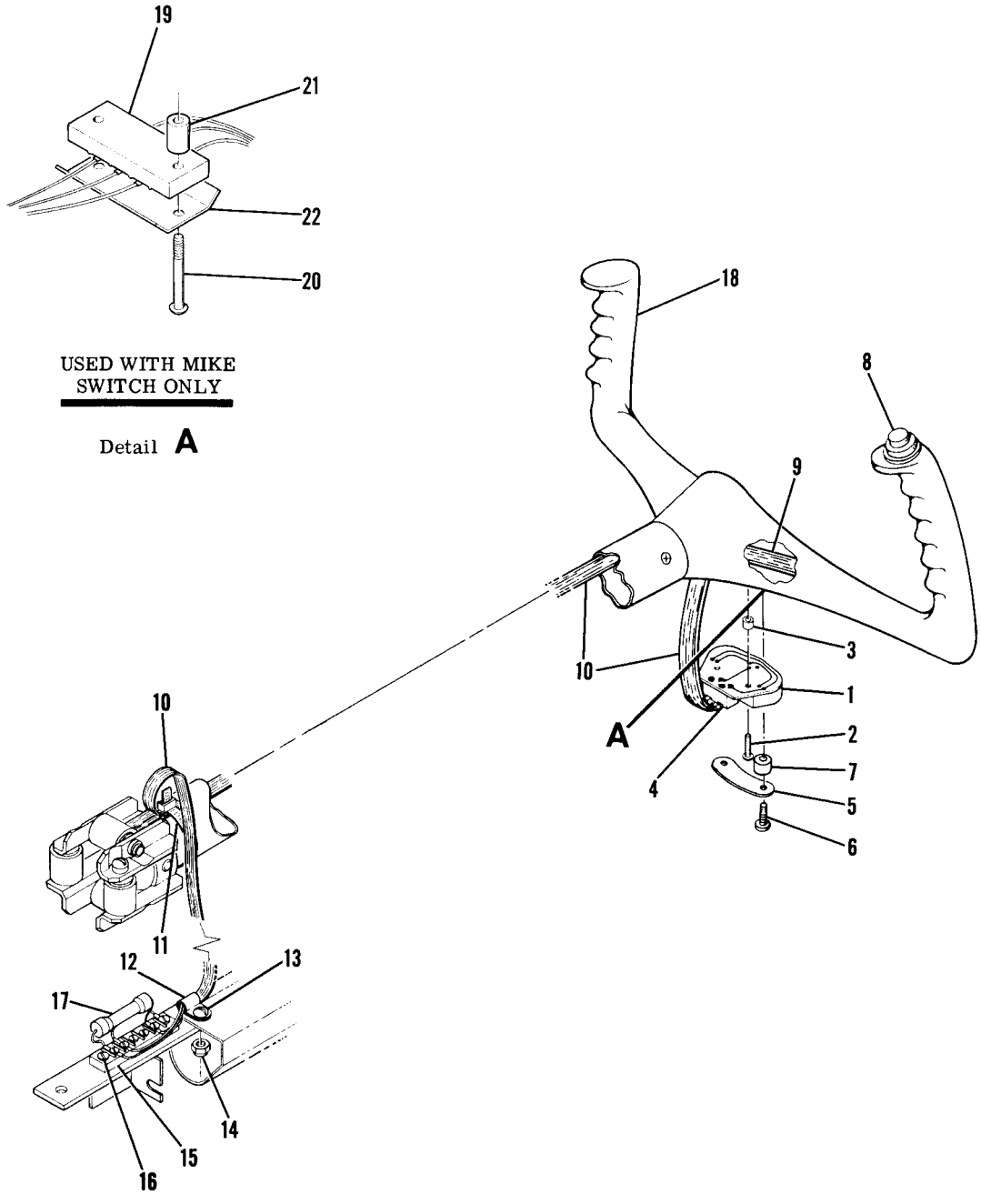


177 SERIAL 17700001 THRU 17701530

Figure 81. Control Wheel Map Light Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
81 -		CONTROL WHEEL MAPLIGHT INSTALLATION	NP	A
- 1	1770009-1	SHIELD	1	
		ATTACHING PARTS		
- 2	AN515-2R10	SCREW	4	
- 2A	S1959-1	INSERT	4	
		---*---		
- 3	1570142-3	CIRCUIT BOARD ASSEMBLY	1	
- 4	8499	COILED CORD BDN	1	
		ATTACHING PARTS		
- 5	S1155-3	CLAMP	2	
- 6	AN515-8R5	SCREW	1	
	AN960-8L	WASHER	1	
	S1959-2	INSERT	1	
- 7	AN515-8R5	SCREW	1	
- 8	AN960-8L	WASHER	1	
- 9	MS21044N08	NUT	1	
		---*---		
-10	AN931-3-5	GROMMET	1	
-11	K375-125	BUSHING HEMA	1	
-12	5-171	TERMINAL BLOCK CIN	1	
		ATTACHING PARTS		
-13	AN515-4R8	SCREW	2	
-14	NAS679AD4	NUT	2	
		---*---		
-15	1570141-1	FUSE ASSEMBLY	1	
-16	1713207-1	SUPPORT PLATE	1	
-17	SEE FIG 61	WHEEL ASSEMBLY-CONTROL	1	
		A---177 SERIAL 17700001 THRU 17701530		

Electrical Equipment (Cont)



177 SERIAL 17701531 & ON

Figure 82. Control Wheel Map Light & Mike Switch Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
82 -		CONTROL WHEEL MAP LIGHT & MIKE SWITCH INSTALLATION	NP	A
- 1	0570088-1	MAPLIGHT ASSEMBLY-CONTROL WHEEL	1	C
	0570088-3	MAPLIGHT ASSEMBLY-CONTROL WHEEL	1	D
		ATTACHING PARTS		
- 2	AN515-2R12	SCREW 3/4 IN LG	2	
	AN515-2R14	SCREW 7/8 IN LG	2	
	AN515-2R16	SCREW 1 IN LG	2	
- 3	NAS43000-14	SPACER 7/32 IN THICK	AR	
	NAS43000-15	SPACER 15/64 IN THICK	AR	
	NAS43000-16	SPACER 1/4 IN THICK	AR	
	NAS43000-17	SPACER 17/64 IN THICK	AR	
	NAS43000-18	SPACER 9/32 IN THICK	AR	
	NAS43000-19	SPACER 19/64 IN THICK	AR	
	S1959-1	INSERT	2	
- 4	0570095-1	COVER-TERMINAL	C	B
- 5	0570094-1	SHIELD-MAPLIGHT	1	C
		ATTACHING PARTS		
- 6	MS51959-58	SCREW	2	C
		---*---		
- 7	0570094-2	SPACER	2	C
	S1959-1	INSERT	2	C
		---*---		
- 8	S1985-1	SWITCH-MICROPHONE	1	
- 9	SF1030BX	CABLE-MIC SWITCH	1	
-10	SF1030BX	CABLE-MAP LIGHT ASSEMBLY	1	
		ATTACHING PARTS		
-11	S1693-2	STA STRAP	1	
-12	S1155-2	CLAMP	1	
-13	AN515-8R8	SCREW	1	
-14	MS21044N08	NUT	1	
		---*---		
-15	351-11-05-001	TERMINAL BLOCK CIN	1	
		ATTACHING PARTS		
-16	AN515-4R8	SCREW	2	
	NAS679A04	NUT	2	
		---*---		
-17	1570141-1	FUSE ASSEMBLY	1	
-18	SEE FIG 61	WHEEL ASSEMBLY-CONTROL	1	
-19	351-11-03-001	TERMINAL BLOCK CIN	1	
		ATTACHING PARTS		
-20	AN515-2R6	SCREW	2	E
	AN515-2R10	SCREW	2	B
-21	NAS43DD0-19	SPACER	2	B
	S1959-1	INSERT	2	
		---*---		
-22	0570096-1	COVER-TERMINAL BOARD	1	B

A---177 SERIAL 17701531 & ON
B---177 SERIAL 17701635 & ON
C---177 SERIAL 17701531 THRU 17701633
D---177 SERIAL 17701634 & ON
E---177 SERIAL 17701531 THRU 17701634

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1700121-32		69A- 1
1700121-33		69A- 5
1700121-34		69A- 6
1700121-35		69A- 8
1700121-36		69A- 9
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1700121-42		69 -86
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1700121-45		73 - 5
1700121-46		73 - 1
1700121-47		73 -10
1700121-48		69 -93
1700121-5		58 -38
1700121-50		45 -37
1700121-51		69 - 1
1700121-52		51 -34
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1700121-55		58 -35
1700121-56		69 -75
1700121-57		69 -76
1700121-58		69 -79
1700121-59		69 -81
1700121-6		58 -39
1700121-60		69 -83
1700121-61		69 -73
1700121-64		69 -70
1700121-65		69 -72
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1700121-67		51 -69
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1700121-88		73 - 5
1700121-89		73 -13
1700121-9		58 -23
1700121-91		69 -89
1700121-92		69 -87
1700121-93		69 -86
1700121-94		73 -13
1700121-95		73 -10
1700121-96		69 -93
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1701048-2		15 -31B
170181-1		2 -43A
1705001-1		2 -16
1705001-2		2 -16
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1705002-2		2 - 6
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1705005-1		2 - 9
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1705008-1		2 - 1
1705009-1		2 - 3
1705010-1		2 -15
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1705013-1		2 -10
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1705015-1		2 -40
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1705034-1		2A-27
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1705034-4		2A-28
1705034-5		2A-29
1705034-6		2A-29
1705035-1		2A-25
1705036-1		2A-36
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1710003-4	3 -63
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1710003-9	3 -63
1710008-1	3 -59
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1710703-6	13 -33
1710704-1	3 - 2
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1711000-202	18 -
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1711003-3	18 -19
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1711011-2	18 - 5
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1711013-1	17 - 5
1711014-1	18 - 1
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1711015-8	12 - 6
1711015-9	12 - 7
1711016-3	13 - 3
1711016-4	13 - 3
1711016-5	13 - 4
1711016-6	13 - 4
1711017-1	12 - 9
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1711025-6	35 -16
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1711026-12	14 -25
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1711043-2	14A-73
1711045-1	17 -14A
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1711047-1	14A-63
1711047-2	14 -58B
1711047-2	14A-64
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1711058-1	14 -25A
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1712000-9	20 - 8
1712001-1	19 -32
1712001-2	19 -33
1712001-7	19 -32
1712001-8	19 -33
1712003-5	19 -15
1712003-6	19 -16
1712004-5	19 - 2
1712004-7	19 - 2
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1712005-2	19 - 1
1712005-3	19 - 1
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1712006-2	19 -22
1712006-3	19 -21
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1712007-19	19 - 4
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1712007-6	19 - 5
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1712008-8	19 -13
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1712024-3	17 -14
1712024-5	17 -14
1712024-7	17 -14
1712025-1	17 - 8
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1713004-2	16 -43
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1713005-2	14 -27
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1713006-9	14A-31
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1713007-1	14A-32
1713007-2	14 -29
1713007-2	14A-32
1713008-2	14 -30
1713008-6	14 -30
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1714007-1		41 -26
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1714009-1		41 -37
1714009-1		41 -37
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1714009-1		42 -44
1714010-1		42 -63
1714011-1		42 -64
1714011-2		42 -65
1714012-1		41 -29
1714012-1		41A-34
1714012-1		42 -37
1714014-1		42 -52
1714015-1		42 -48
1714016-1		42 -46A
1714017-1		41 -32
1714017-1		42 -40
1714017-2		41 -35
1714017-2		41A-44
1714017-2		42 -43
1714018-1		42 -62
1714019-1		42 -59
1714019-2		42 -58
1714021-1		42 -61
1714025-1		42 -67
1714026-1		42 -60
1714027-1	¤	42 -72
1714027-2	¤	42 -72
1714027-3		41 -16A
1714027-3	¤	41 -16A
1714027-4		41 -16A
1714027-4	¤	41 -16A
1714027-5	¤	41 -16A
1714027-5	¤	41A-22
1714027-6	¤	41 -16A
1714027-6	¤	41A-22
1714032-1		46A-48
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1714033-1		43A-20
1714033-1		43B-19
1714033-1		43C-26
1714036-1		43 -22
1714036-1		43A-22
1714036-2		43B-21
1714036-2		43C-28
1714036-3		43 -22
1714040-1	#	41 -46
1714040-1	#	42 -74
1714040-1	#	43 -31
1714040-1	#	43B-31
1714040-2	#	41 -47
1714040-2	#	42 -75
1714040-2	#	43 -32
1714040-2	#	43B-32
1714040-5	#	41 -46
1714040-5	#	42 -74
1714040-5	#	43 -31
1714040-5	#	43B-31
1714040-6	#	41 -47
1714040-6	#	42 -75
1714040-6	#	43 -32
1714040-6	#	43B-32
1714048-1		13 -50
1714061-1		41 -39A
1714061-1		41 -39A
1714061-1		41A-48
1714061-1		42 -46
1714061-1		42A-82
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1714062-2		45C-51
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1714062-3		45D-42
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1714062-4		45F-45
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1714063-1	#	41 -
1714063-11	#	41 -
1714063-12	#	41 -14
1714063-13	#	41 - 8
1714063-2	#	41 -14
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1714064-1	#	42A-
1714064-10	#	42B- 7
1714064-11	#	42B-15
1714064-2	#	42A-17
1714064-3	#	42A- 7
1714064-9	#	42B-
1714065-3		42A-40
1714065-4		42A-41
1714065-7		42B-37
1714065-7		42C-45
1714065-8		42B-37
1714065-8		42C-45
1714066-1		42A-85
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1714067-1		42A-81
1714067-6		42B-76
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1714068-1		41 -32
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1714070-1		42A-39
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1714074-14		42B-22
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1714074-6		42B-23
1714074-6		42C-31
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1714077-1		43B- 2B
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1714080-18		41A-38
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1714082-13	#	43 - 9
1714082-14	#	43 -
1714082-15	#	43 -14
1714082-16	#	43 - 9
1714082-17	#	43 - 9
1714082-2		43 -15
1714082-3		43 -15
1714082-4		43 -10
1714082-5		43 -10
1714082-6	#	43 - 9
1714082-7	#	43 -14
1714083-1	#	43B-
1714083-10	#	43B-14
1714083-11	#	43B- 9
1714083-12	#	43B- 9
1714083-2		43B-15
1714083-3		43B-15
1714083-4		43B-10
1714083-5		43B-10
1714083-6	#	43B-14
1714083-7	#	43B- 9
1714083-8	#	43B- 9
1714083-9	#	43B-
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1714086-1		41A-37
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1714088-1	¤	43C-18
1714088-2	¤	43C-19
1714089-1	¤	43A-15
1714092-1	#	41 -
1714092-2	#	41 - 8
1714092-3	#	41 -14
1714092-5		41 - 9
1714093-1	#	43B-
1714093-10	#	43B-14
1714093-11	#	43B-14
1714093-4		43B-10
1714093-5		43B-10
1714093-6		43B-15
1714093-7		43B-15
1714093-8	#	43B- 9
1714093-9	#	43B- 9
1714094-1	#	43 -
1714094-2	#	43 - 9
1714094-3	#	43 -14
1714094-5		43 -10
1714094-6		43 -15
1714095-1		43 -25
1714095-1		43A-25
1714095-1		43B-24
1714095-1		43C-31
1714096-1	#	41A-
1714096-10	#	41A-19
1714096-12		41A-20
1714096-14	#	41A-18
1714096-15	#	41A- 2
1714096-16		41A- 9
1714096-2	#	41A-18
1714096-3	#	41A- 2
1714096-4	#	41A-19
1714096-5	#	41A- 8
1714096-6		41A-20
1714096-7		41A- 9
1714096-8	#	41A-
1714096-9	#	41A- 8
1714097-1	#	43C-
1714097-10		43C-24
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1714097-15	#	43C-
1714097-16	#	43C-13
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1714097-2	#	43C-20
1714097-20	#	43C-20
1714097-21	#	43C-21
1714097-22	#	43C-22
1714097-23	#	43C- 6
1714097-24	#	43C- 7
1714097-25	#	43C-13
1714097-26	#	43C-14
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1714097-28		43C-16
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1714098-11	#	43A- 6
1714098-13	#	43A-12
1714098-14	#	43A-17
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1714098-2	#	43A-16
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1714099-13		41A-21A
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1714100-1	#	42C-17A
1714101-1	#	42C-27A
1714101-2	#	42C-27A
1715000-10	#	40 -22
1715000-11	#	40 -22
1715000-15	#	40 -22A
1715000-16	#	40 -22B
1715000-17	#	40 -22C
1715001-1	#	38 - 1
1715001-12	#	40 - 4
1715001-13	#	38 - 1
1715001-14	#	38 - 1
1715001-17	#	40 - 1
1715001-2	#	38 - 1
1715001-5	#	40 - 1
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1715001-9	#	40 - 8
1715002-1	#	42 -
1715002-10		41 - 9
1715002-10		42 - 9
1715002-2	#	42 -
1715002-200	#	42 -13
1715002-201	#	42 -13
1715002-202	#	42 - 2
1715002-203	#	42 - 2
1715002-3	#	41 -14
1715002-3	#	42 -16
1715002-4	#	41 -14
1715002-4	#	42 -16
1715002-5	#	41 - 8
1715002-5	#	42 - 8
1715002-6	#	41 - 8
1715002-6	#	42 - 8
1715002-9		41 -15
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1715003-1	#	43 -
1715003-10		43 -10
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1715003-11		43 -10
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1715003-13		43 -15
1715003-13		43 -15
1715003-14		43 -15
1715003-14		43 -15
1715003-15	#	43 -
1715003-16	#	43 -
1715003-17		43 -15
1715003-2	#	43 -
1715003-20	#	43 -14
1715003-200	#	43 -13
1715003-201	#	43 -13
1715003-202	#	43 - 3
1715003-203	#	43 - 3
1715003-204	#	43 -13
1715003-205	#	43 - 3
1715003-206	#	43 -13
1715003-207	#	43 - 3
1715003-21		43 -10
1715003-24	#	43 - 9
1715003-25		43 -15
1715003-26		43 -10
1715003-3	#	43 -14
1715003-3	#	43 -14
1715003-4	#	43 -14
1715003-5	#	43 - 9
1715003-5	#	43 - 9
1715003-6	#	43 - 9
1715003-9		43 -15
1715004-1	#	41 -
1715004-2	#	41 -
1715004-200	#	41 -13
1715004-201	#	41 -13
1715004-202	#	41 - 2
1715004-203	#	41 - 2
1715005-1	#	43B-
1715005-11		43B-15
1715005-11		43B-15
1715005-12		43B-15
1715005-12		43B-15
1715005-13		43B-15
1715005-14		43B-15
1715005-15		43B-10
1715005-15		43B-10
1715005-16		43B-10
1715005-16		43B-10
1715005-17		43B-10
1715005-18		43B-10
1715005-19	#	43B-
1715005-2	#	43B-
1715005-20		43B-15
1715005-20	#	43B-
1715005-200	#	43B-13
1715005-201	#	43B-13
1715005-202	#	43B- 3
1715005-203	#	43B- 3
1715005-204	#	43B- 3
1715005-205	#	43B- 3
1715005-206	#	43B-13
1715005-207	#	43B- 3
1715005-208	#	43B- 3
1715005-209	#	43B-13
1715005-21		43B-15
1715005-210	#	43B- 3
1715005-211	#	43B- 3
1715005-26	#	43B-14
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1715005-3	#	43B-14
1715005-3	#	43B-14
1715005-32	#	43B- 9
1715005-33	#	43B- 9
1715005-4	#	43B-14
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1715005-7	#	43B- 9
1715005-8	#	43B- 9
1715006-1	#	41 -
1715006-12	#	41 -14
1715006-13		41 - 9
1715006-16	#	41 - 8
1715006-2	#	41 - 8
1715006-200	#	41 - 2
1715006-201	#	41 -13
1715006-203	#	41 -13
1715006-204	#	41 - 2
1715006-3	#	41 -14
1715006-4		41 - 9
1715006-5		41 -15
1715006-8	#	41 -
1715006-9		41 -15
1715007-1	#	38 - 1
1715007-10	#	38 - 1
1715007-13	#	40 - 1
1715007-14	#	40 - 4
1715007-18	¤	40 -10
1715007-2	#	38 - 1
1715007-5	#	40 - 1
1715007-6	#	40 - 3
1715007-9	#	38 - 1
1715008-1		45D-28
1715008-1		45E-34
1715008-2		45C-34
1715009-1	#	38 - 1
1715009-2	#	38 - 1
1715009-3	#	40 - 1
1715009-4	#	40 - 3
1715009-5	#	38 - 1
1715009-6	#	38 - 1
1715009-7	#	40 - 1
1715009-8	#	40 - 4
1715010-10	#	40 -22E
1715010-11	#	40 -22F
1715010-3	#	40 -14
1715010-5	#	40 -15
1715010-6	#	40 -16
1715010-7	#	39 -12
1715010-8	#	39 -13
1715012-4	¤	40 - 5
1715012-4	¤	40 - 5
1715013-1	¤	39 - 4
1715013-1	¤	39A- 5
1715014-1	¤	38 - 3
1715017-1	¤	40 -10
1715017-3	¤	40 -13
1715017-5	¤	40 -10
1715017-6	¤	40 -10
1715018-2	¤	40 -25
1715018-3	¤	40 -25
1715018-5	¤	40 -25
1715018-6	¤	40 -25
1715019-10	¤	39 - 8
1715019-11	¤	40 - 7
1715019-14	¤	38 - 2
1715019-15	¤	38 - 2
1715019-16	¤	39 - 9
1715019-17	¤	38 - 2
1715019-18	¤	38 - 2
1715019-21	¤	39 - 9
1715019-24	¤	40 - 7
1715019-3	¤	39 - 9
1715019-4	¤	39 - 9
1715019-5	¤	40 - 9
1715019-6	¤	39 -11
1715019-7	¤	39 - 5
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1715023-1	¤	41 -10
1715023-1	¤	42 -10
1715023-3	¤	41 -12
1715023-3	¤	42 -12
1715027-1	¤	39 - 3
1715027-2	¤	39 - 1
1715027-3	¤	39 - 2
1715027-3	¤	39A- 2
1715027-4	¤	39 - 2
1715027-4	¤	39A- 2
1715027-5	¤	39 - 3
1715027-6	¤	39 - 3
1715027-6	¤	39A- 3
1715027-7	¤	39 - 1
1715027-7	¤	39A- 1
1715028-1	¤	41 -18
1715028-1	¤	42 -20
1715028-2	¤	43 -16
1715028-2	¤	43B-16
1715028-3		41 -17
1715028-3		42 -19
1715028-4		43 -17
1715028-4		43B-16A
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1715029-2		40 -27
1715030-1		14 -61
1715030-1		14A-70
1715030-2		14 -61
1715030-2		14A-70
1715032-1	#	38 - 1
1715032-12	#	38 - 1
1715032-13	#	38 - 1
1715032-16	#	40 - 4
1715032-17	#	40 - 1
1715032-2	#	38 - 1
1715032-5	#	40 - 1
1715032-6	#	40 - 3
1715032-9	#	40 - 8
1715033-1	¤	38 - 6
1715033-2	¤	38 - 6
1715034-1	¤	40 -17
1715034-2	¤	40 -17
1715035-1	¤	40 -18
1715036-1	#	38 - 1
1715036-12	#	38 - 1
1715036-13	#	38 - 1
1715036-16	#	40 - 4
1715036-17	#	40 - 1
1715036-2	#	38 - 1
1715036-5	#	40 - 1
1715036-6	#	40 - 3
1715036-9	#	40 - 8
1715037-1	¤	43 -17
1715037-1	¤	43B-16B
1715038-1	¤	43 -11
1715039-1	¤	43B-11
1715039-2	¤	43B-12
1715040-1	¤	39 - 9
1715040-10	¤	39 - 8B
1715040-11		39 - 8C
1715040-14	¤	39 - 9A
1715040-15	¤	39 - 9A
1715040-19	¤	39 - 9
1715040-2	¤	39 - 9
1715040-20	¤	39 - 9
1715040-23	¤	39 - 9
1715040-25	¤	39 - 9A
1715040-26	¤	39 - 9A
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1715040-9	¤	39 - 7B
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1715041-1	¤	39A-14
1715041-2	¤	39 -11B
1715041-2	¤	39A-15
1715042-1	#	38 - 1
1715042-2	#	38 - 1
1715042-23	¤	38 - 6
1715042-24	¤	38 - 6
1715042-27	¤	38 - 7
1715042-3	#	40 - 1
1715042-4	#	40 - 3
1715042-5	#	38 - 1
1715042-6	#	38 - 1
1715042-7	#	40 - 1
1715042-8	#	40 - 4
1715043-1	¤	38 - 2A
1715043-13	¤	39 - 9
1715043-2	¤	38 - 2A
1715043-3	¤	39 - 9A
1715043-4	¤	39 - 9A
1715043-5	¤	39 - 9
1715043-6	¤	39 - 9
1715044-1	#	38 - 1
1715044-10	#	40 - 4
1715044-2	#	38 - 1
1715044-3	#	38 - 1
1715044-4	#	38 - 1
1715044-5	#	40 - 1
1715044-6	#	40 - 4
1715044-9	#	40 - 1
1715047-1	¤	38 - 4
1715047-2	¤	38 - 4
1715048-1	#	40 -15A
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1715048-5	#	40 -22D
1715048-6	#	39 -12
1715048-6	#	39A-16
1715048-7	#	39 -13
1715048-7	#	39A-17
1715049-1		39 -24
1715049-1		39A-28
1715050-1	¤	38 - 2B
1715050-2	¤	38 - 2B
1715051-1		13 -49
1715052-1	#	38 - 1
1715052-17	#	40 - 1
1715052-18	#	40 - 4
1715052-2	#	38 - 1
1715053-1	¤	40 -10A
1715054-1	¤	39 - 3A
1715054-1	¤	39A- 4
1715055-1		39 - 3A
1715055-1		39A- 4
1715056-1	#	38 - 1
1715056-10	#	40 - 4
1715056-2	#	38 - 1
1715056-9	#	40 - 1
1715057-1		13 -52
1715057-10		13 -52
1715057-5		13 -53
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1715058-4	¤	39A-10
1715058-5	¤	39A- 6
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1715058-9	¤	39A-12
1715060-1		45F-36
1715062-1	¤	39A-18
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1715065-1		13 -54
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1715155-2		14 -22
1716008-1		5 -22
1716008-1		5A-30
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1716009-1		69 -39
1716009-8		69 -39
1716010-1		18 -30
1716010-1		69 -27
1716012-1	¤	69 -32
1716012-3	¤	69 -32
1716013-1		69 -47
1716014-1		71 - 1
1717000-10		35 -12
1717000-15		35 -12
1717000-16		35 -12
1717000-202		35 -12
1717000-203		35 -12
1717000-204		35 -12
1717000-205		35 -12
1717000-208		35 -12
1717000-209		35 -12
1717000-7		35 -12
1717000-8		35 -12
1717000-9		35 -12
1717001-1		37 - 1
1717001-3		37 - 1
1717002-1		35 -17
1717002-1		35A-21
1717002-2		35 -17
1717002-2		35A-21
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1717006-1		17 -63
1717016-1		35 -45
1717016-2		35 -45
1717017-1		35 -71
1717017-1		35A-81
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